



# Service Manual

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Models: GWH18YD-K6DNA1A  
GWH18YD-K6DNA2A  
(Refrigerant R32)

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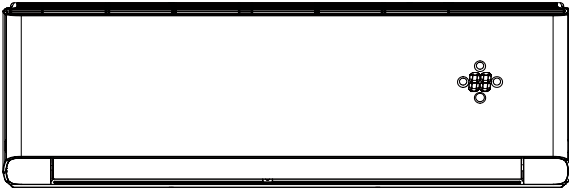
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# Part | : Technical Information

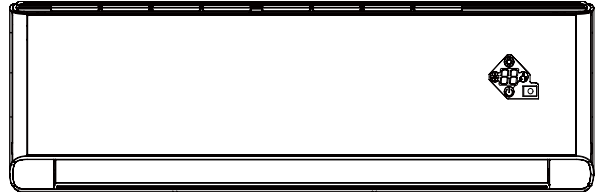
## 1. Summary

### Indoor Unit

GWH18YD-K6DNA1A/I

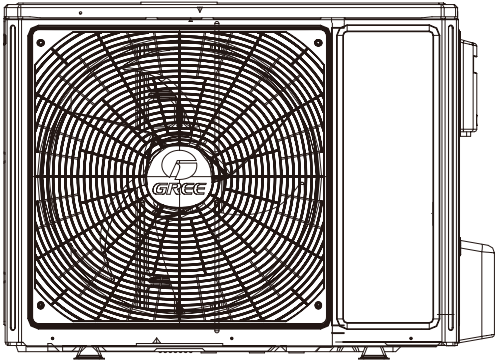


GWH18YD-K6DNA2A/I

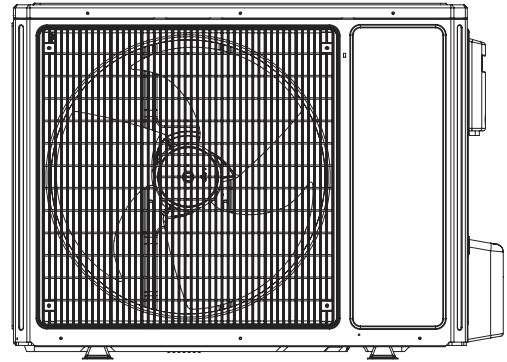


### Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)

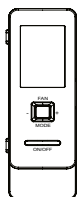


GWH18YD-K6DNA1A/O(CB437W01301)



### Remote Controller

YAG1FB



## 2. Specifications

### 2.1 Specification Sheet

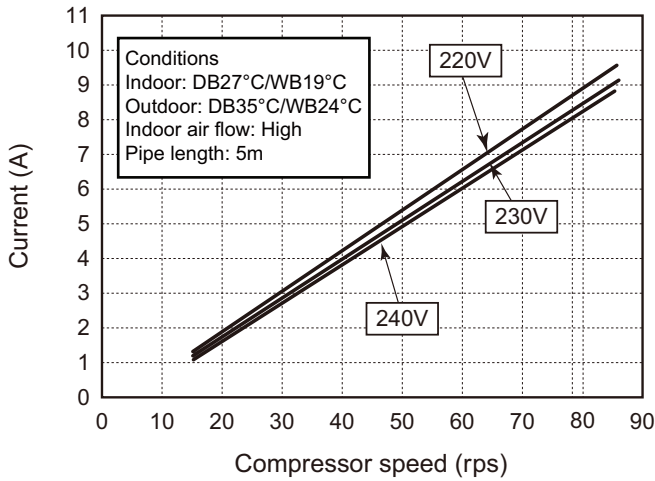
Parameter		Unit	Value	
Model			GWH18YD-K6DNA1A GWH18YD-K6DNA2A	GWH18YD-K6DNA1A GWH18YD-K6DNA2A
Product Code			CB437001300 CB466001300	CB437001301 CB466001301
Power Supply	Rated Voltage	V ~	220~240	220-240
	Rated Frequency	Hz	50	50
	Phases		1	1
Power Supply Mode			Outdoor	Outdoor
Cooling Capacity(Min~Max)		W	5300	5300
Heating Capacity(Min~Max)		W	5570	5570
Cooling Power Input(Min~Max)		W	1550	1550
Heating Power Input(Min~Max)		W	1428	1428
Cooling Current Input		A	6.9	6.9
Heating Current Input		A	6.3	6.3
Rated Input		W	2600	2600
Rated Current		A	/	/
Air Flow Volume(SH/H/M//L/SL)		m <sup>3</sup> /h	850/750/610/520/306	850/750/610/520/-
Dehumidifying Volume		L/h	1.80	1.8
EER		W/W	3.42	3.42
COP		W/W	3.90	3.90
SEER		W/W	7.60	7.6
SCOP (Average/Warmer/Colder)			4.10/5.20/3.40	4.10/5.20/3.40
HSPF		W/W	/	/
Application Area		m <sup>2</sup>	23-34	23-34
Indoor Unit	Indoor Unit Model		GWH18YD-K6DNA1A/I GWH18YD-K6DNA2A/I	GWH18YD-K6DNA1A/I GWH18YD-K6DNA2A/I
	Indoor Unit Product Code		CB437N01300 CB466N01300	CB437N01301 CB466N01301
	Fan Type		Cross-flow	Cross-flow
	Fan Diameter Length(DXL)		mm	Φ106X706
	Cooling Speed(SH/MH/H/M//ML/L/SL)		r/min	1230/1170/1100/1020/960/880/800
	Heating Speed(SH/MH/H/M//ML/L/SL)		r/min	1400/1270/1200/1130/1050//980/900
	Fan Motor Power Output		W	60
	Fan Motor RLA		A	0.24
	Fan Motor Capacitor		μF	/
	Evaporator Form			Aluminum Fin-copper Tube
	Evaporator Pipe Diameter		mm	Φ7
	Evaporator Row-fin Gap		mm	2-1.4
	Evaporator Coil Length (LXDXW)		mm	715X25.4X304.8
	Swing Motor Model			MP35CJ
	Swing Motor Power Output		W	2.5
	Fuse Current		A	3.15
	Sound Pressure Level(SH/H/MH/M/ML/L/SL)		dB (A)	49/45/43/41/39/37/34
	Sound Power Level(SH/H/MH/M/ML/L/SL)		dB (A)	58/55/53//51/49/47/44
	Dimension (WXHXD)		mm	996X301X225
	Dimension of Carton Box (LXWXH)		mm	1057X377X307
Dimension of Package(LXWXH)		mm	1060X380X322	
Net Weight		kg	13.5	
Gross Weight		kg	16.5	

Outdoor Unit	Outdoor Unit Model		GWH18YD-K6DNA1A/O	GWH18YD-K6DNA1A/O(LCLH)
	Outdoor Unit Product Code		CB437W01300	CB437W01301
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD
	Compressor Model		QXF-B141zF030A	QXF-B141zF030A
	Compressor Oil		68EP	68EP
	Compressor Type		Rotary	Rotary
	Compressor LRA.	A	25	25
	Compressor RLA	A	6.5	6.5
	Compressor Power Input	W	1410	1410
	Compressor Overload Protector		1NT11L-6233 or KSD115°C or HPC115/95U1	1NT11L-6233 or KSD115°C or HPC115/95U1
	Throttling Method		Capillary	Capillary
	Set Temperature Range	°C	16~30	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24	-22~24
	Condenser Form		Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7	Φ7
	Condenser Rows-fin Gap	mm	2-1.4	2-1.4
	Condenser Coil Length (LXDXW)	mm	851X38.1X660	851X38.1X660
	Fan Motor Speed	rpm	800	800
	Fan Motor Power Output	W	60	60
	Fan Motor RLA	A	0.24	0.24
	Fan Motor Capacitor	μF	/	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	3200	3200
	Fan Type		Axial-flow	Axial-flow
	Fan Diameter	mm	Φ520	Φ520
	Defrosting Method		Automatic Defrosting	Automatic Defrosting
	Climate Type		T1	T1
	Isolation		I	I
	Moisture Protection		IPX4	IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5	2.5
	Sound Pressure Level (H/M/L)	dB (A)	57/-/-	57/-/-
	Sound Power Level (H/M/L)	dB (A)	65/-/-	65/-/-
Dimension(WXHXD)	mm	963X700X396	963X700X396	
Dimension of Carton Box (LXWXH)	mm	1026X455X735	1026X455X735	
Dimension of Package(LXWXH)	mm	1029X458X750	1029X458X750	
Net Weight	kg	45	45	
Gross Weight	kg	49.5	49.5	
Refrigerant		R32	R32	
Refrigerant Charge	kg	1	1	
Connection Pipe	Connection Pipe Length	m	5	5
	Connection Pipe Gas Additional Charge	g/m	16	16
	Outer Diameter Liquid Pipe	mm	Φ6	Φ6
	Outer Diameter Gas Pipe	mm	Φ12	Φ12
	Max Distance Height	m	10	10
	Max Distance Length	m	25	25
Note: The connection pipe applies metric diameter.				

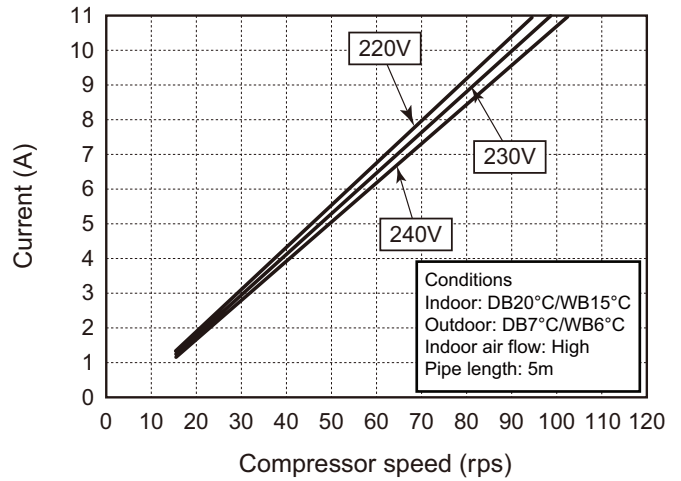
The above data is subject to change without notice. Please refer to the nameplate of the unit.

## 2.2 Operation Characteristic Curve

Cooling



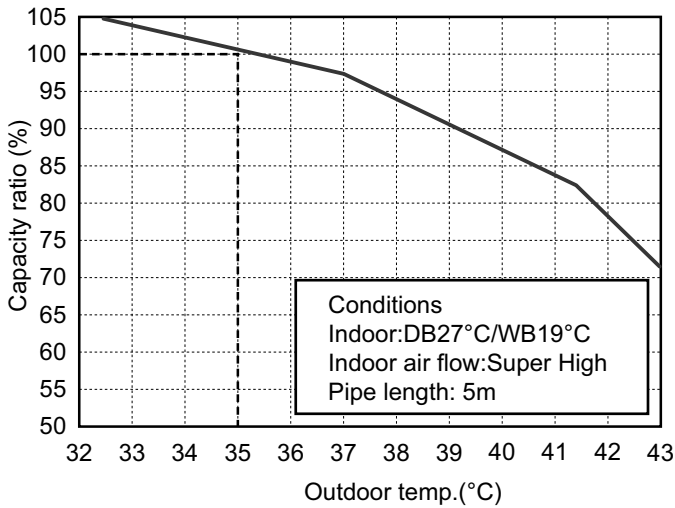
Heating



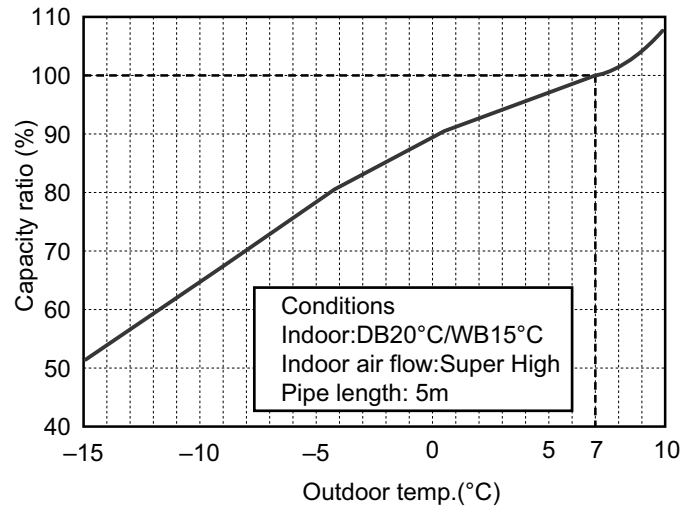
## 2.3 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is -15°C~24°C

Cooling

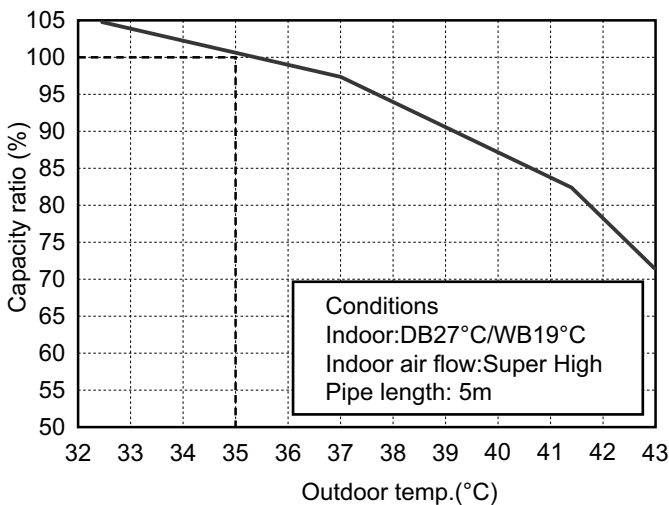


Heating

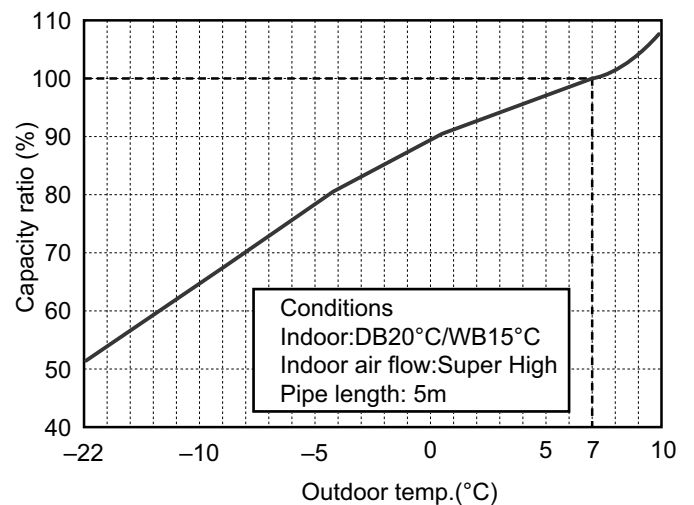


Heating operation ambient temperature range is -22°C~24°C

Cooling



Heating



## 2.4 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/24	18K	P (MPa) 0.9 to 1.1	12 to 14	75 to 37	Super High	High	68

Heating:

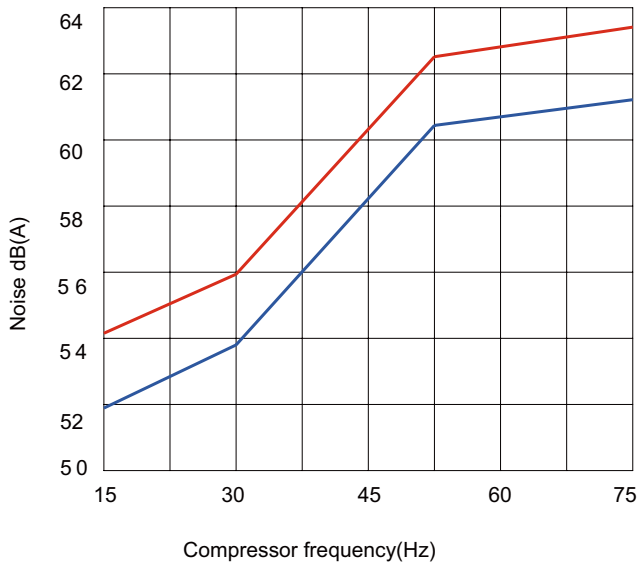
Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/-	7/6	18K	P (MPa) 2.8 to 3.0	70 to 35	2 to 4	Super High	High	63

**Instruction:**

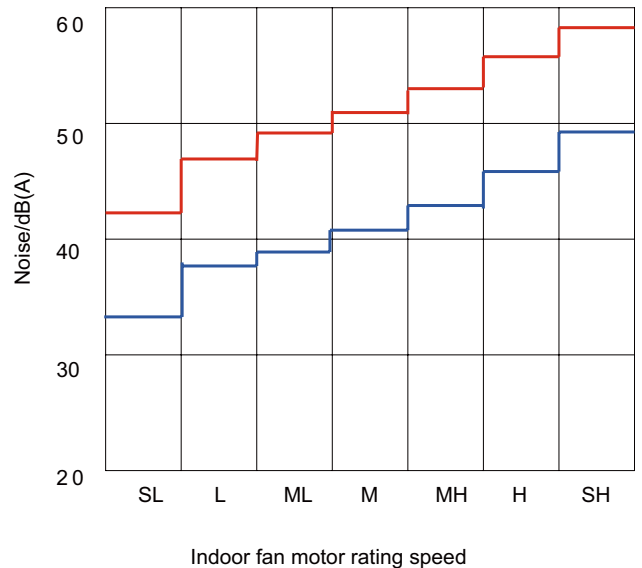
- T1: Inlet and outlet pipe temperature of evaporator
- T2: Inlet and outlet pipe temperature of condenser
- P: Pressure at the side of big valve
- Connection pipe length: 5m.

## 2.5 Noise Curve

Outdoor side noise when blowing



Indoor side noise when blowing

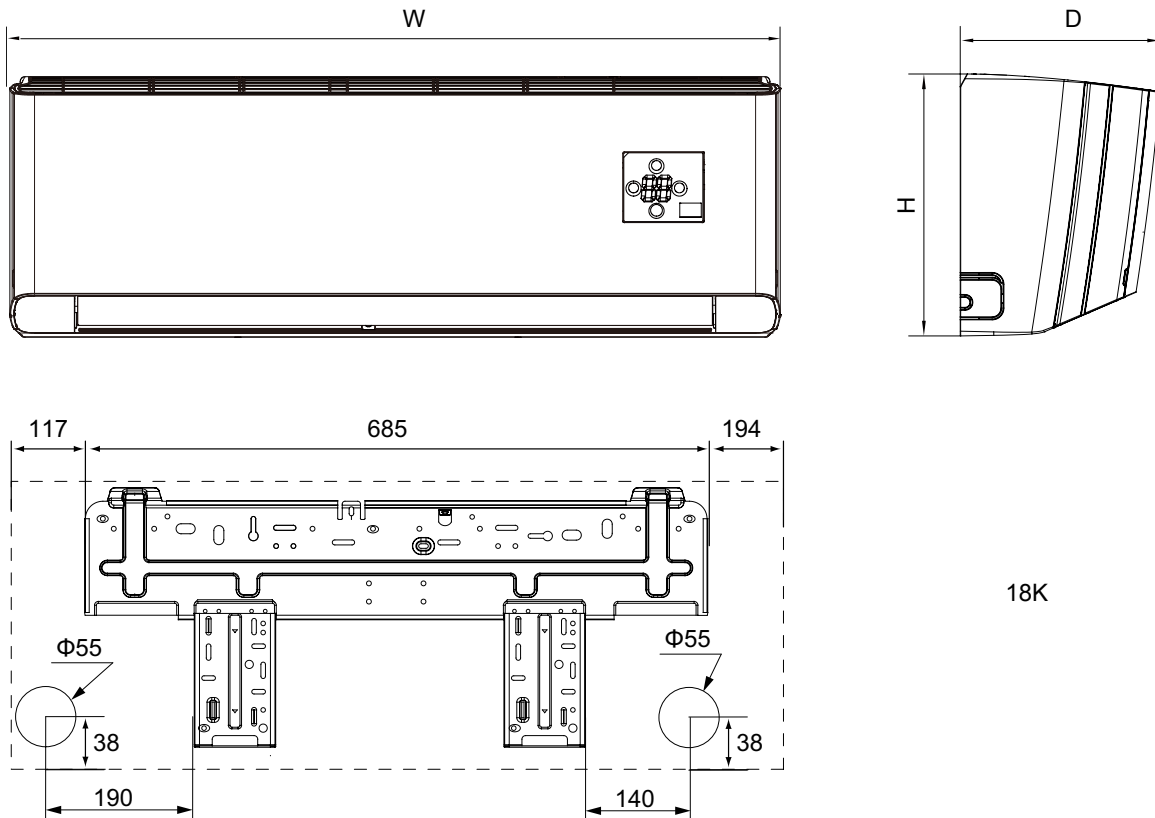


Cooling ——— Heating ———



### 3. Outline Dimension Diagram

#### 3.1 Indoor Unit



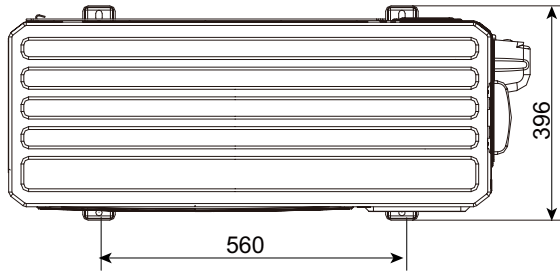
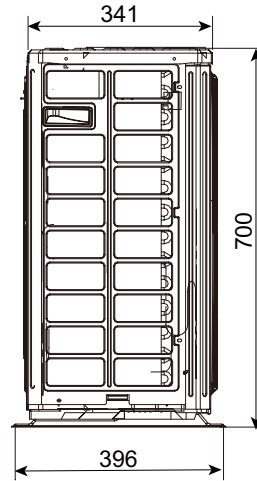
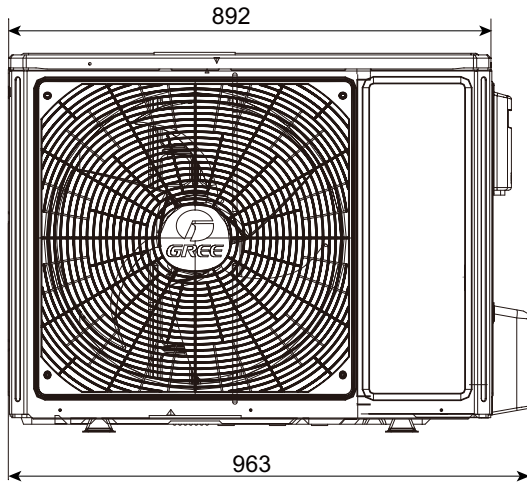
18K

Unit:mm

Models	W	H	D
18K	996	301	225

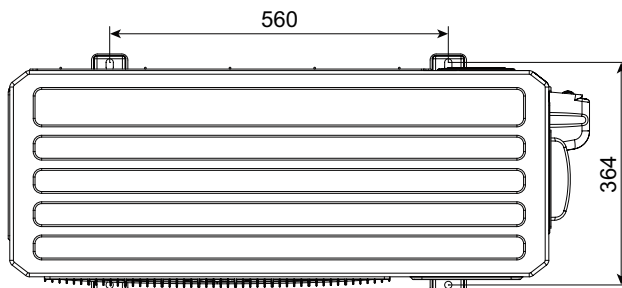
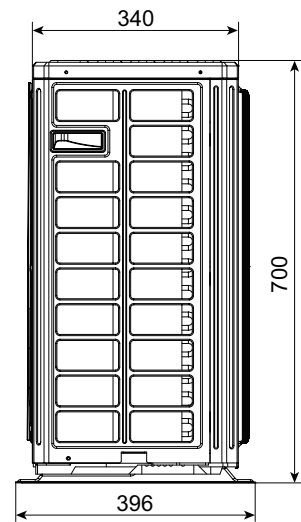
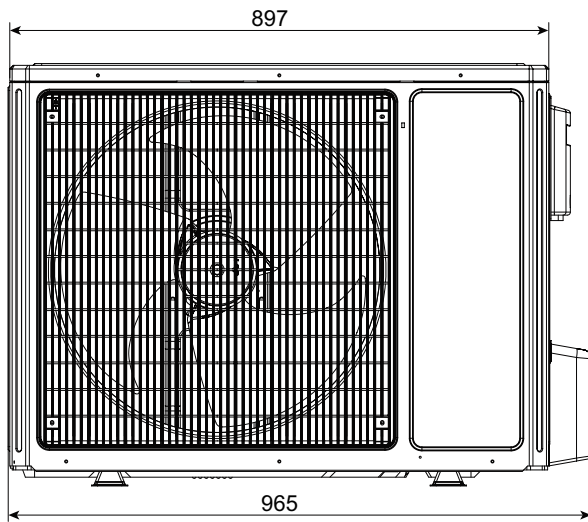
### 3.2 Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)



Unit:mm

GWH18YD-K6DNA1A/O(CB437W01301)

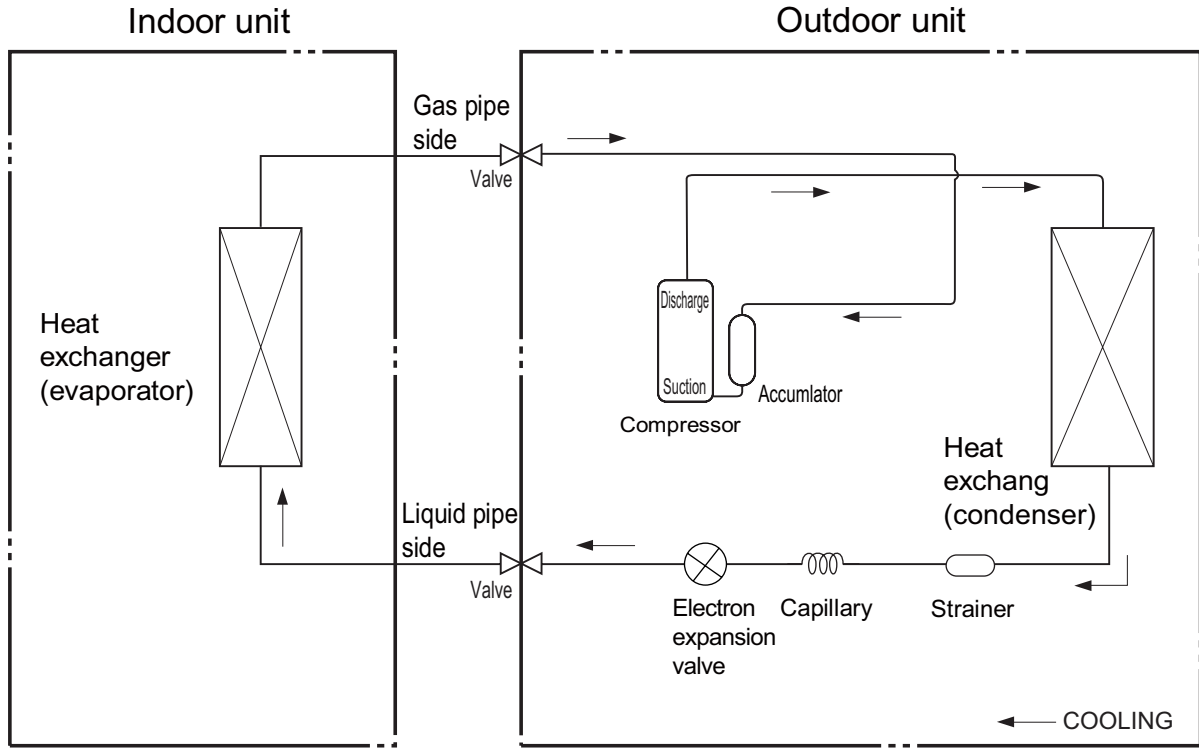


Unit:mm

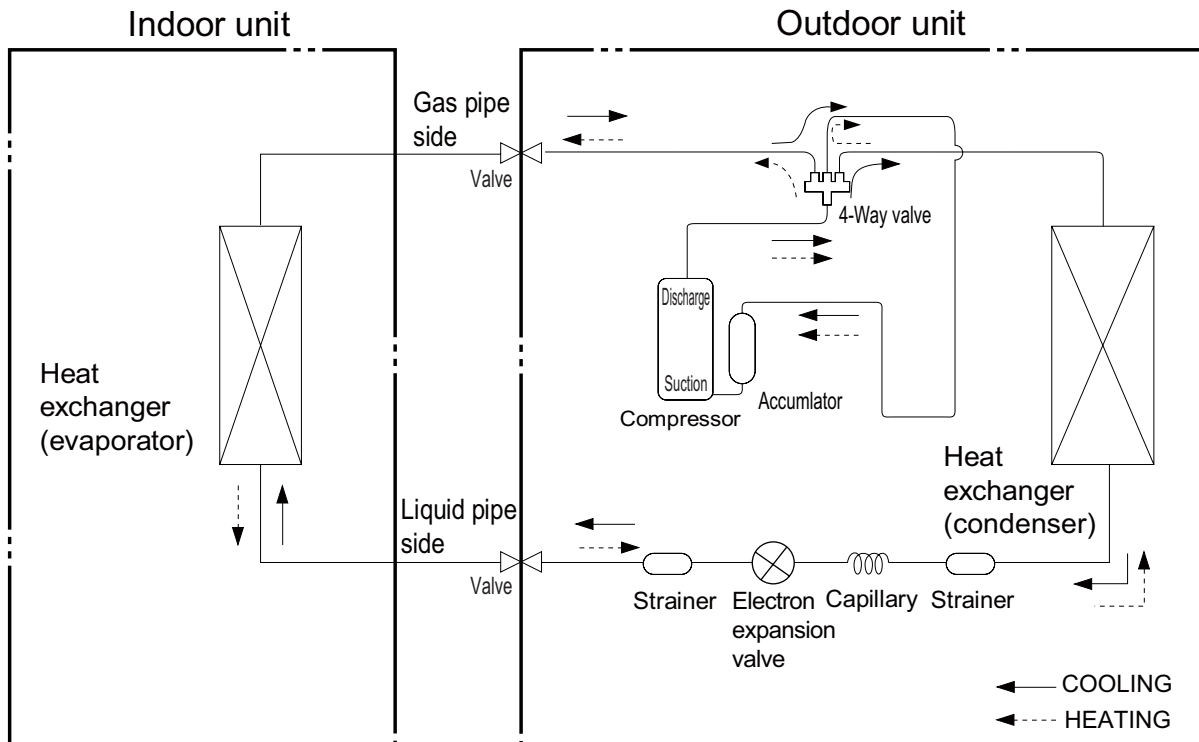


# 4. Refrigerant System Diagram

Cooling only model



Cooling and heating model



Connection pipe specification:  
 Liquid pipe: 1/4" (6mm)  
 Gas pipe: 1/2" (12mm)



# 5. Electrical Part

## 5.1 Wiring Diagram

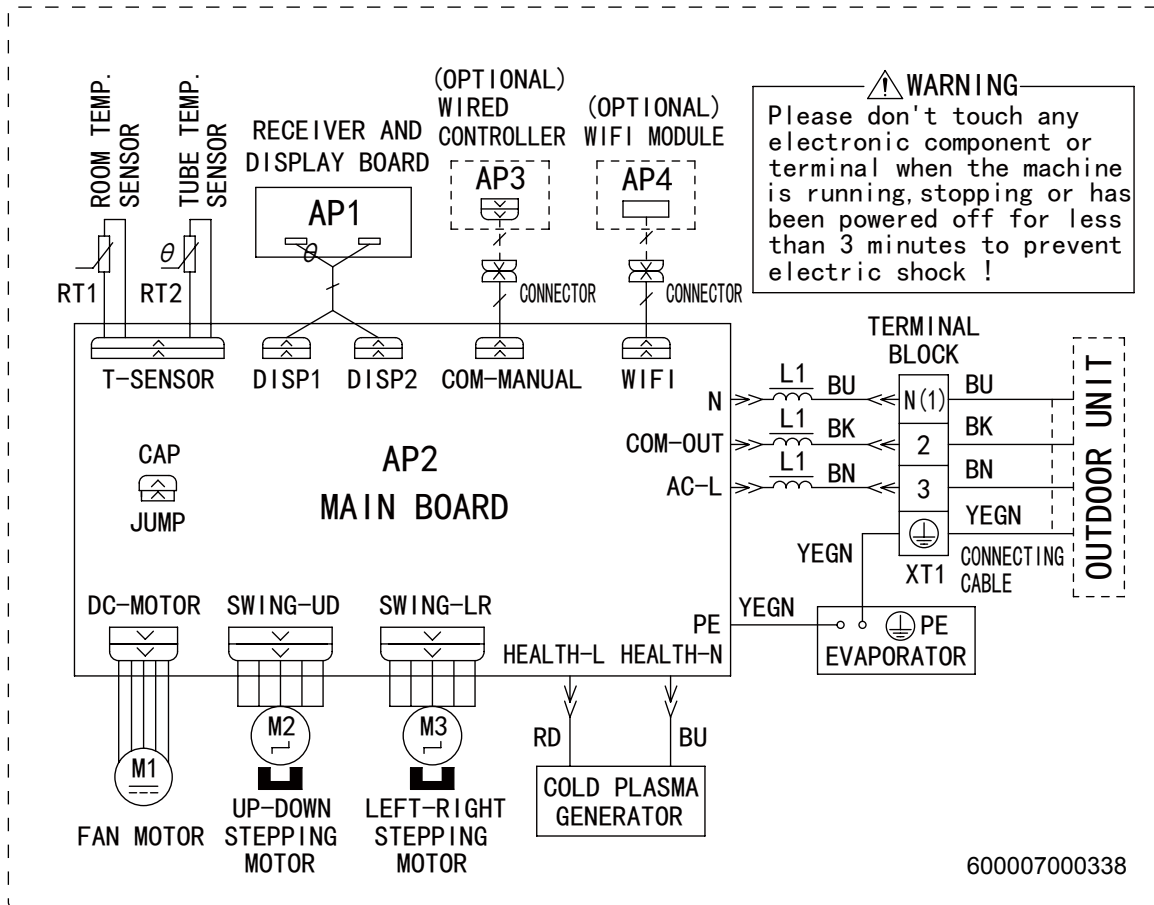
• Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

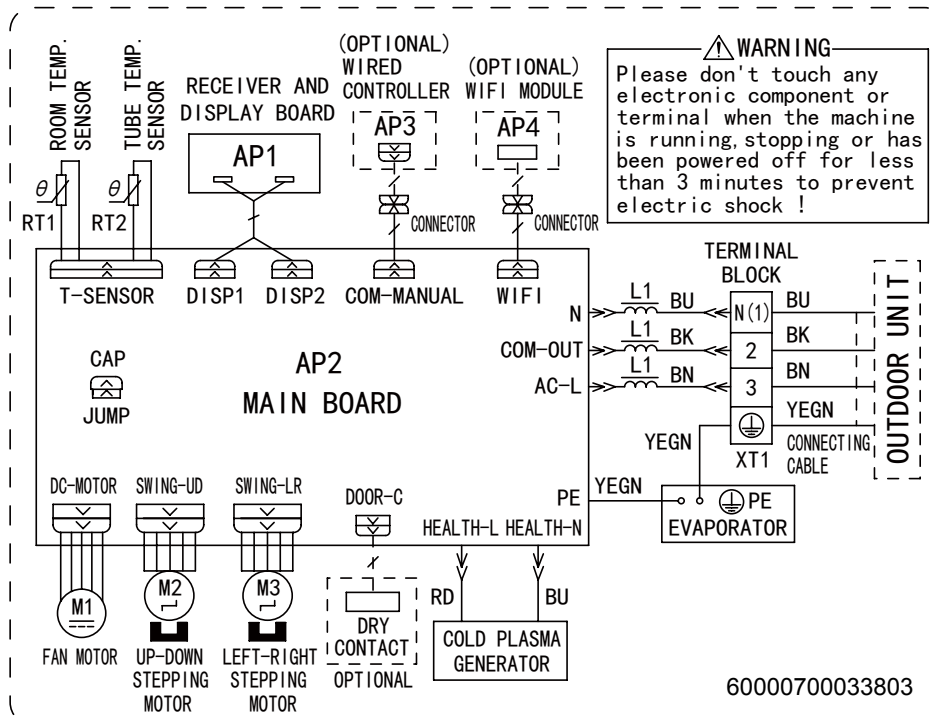
Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lover for this model.

• Indoor Unit

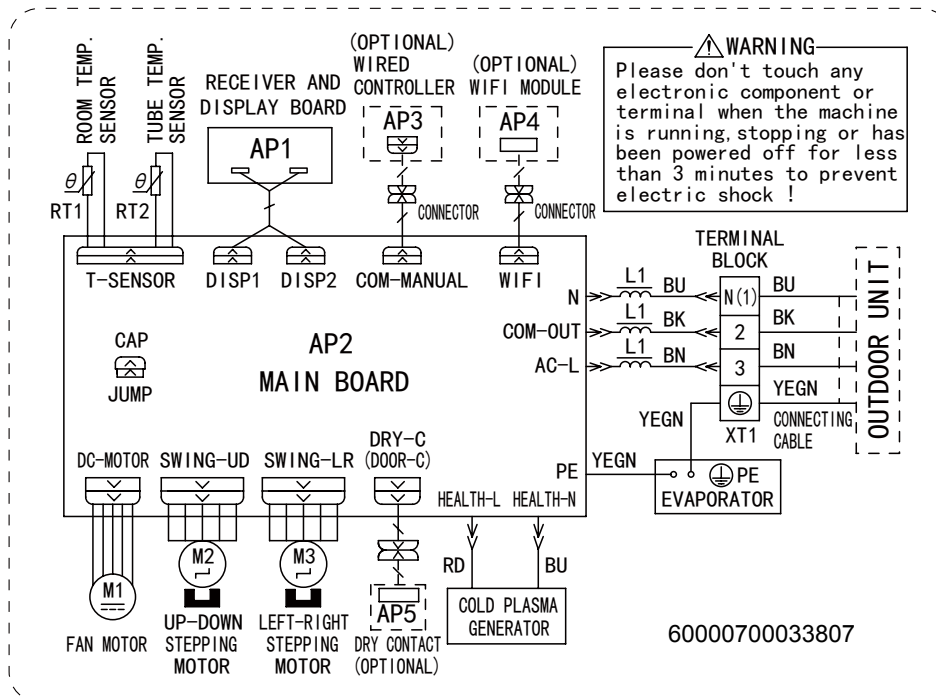
GWH18YD-K6DNA1A/I(CB437N01300)  
 GWH18YD-K6DNA2A/I(CB466N01300)



GWH18YD-K6DNA1A/I(CB437N01301)

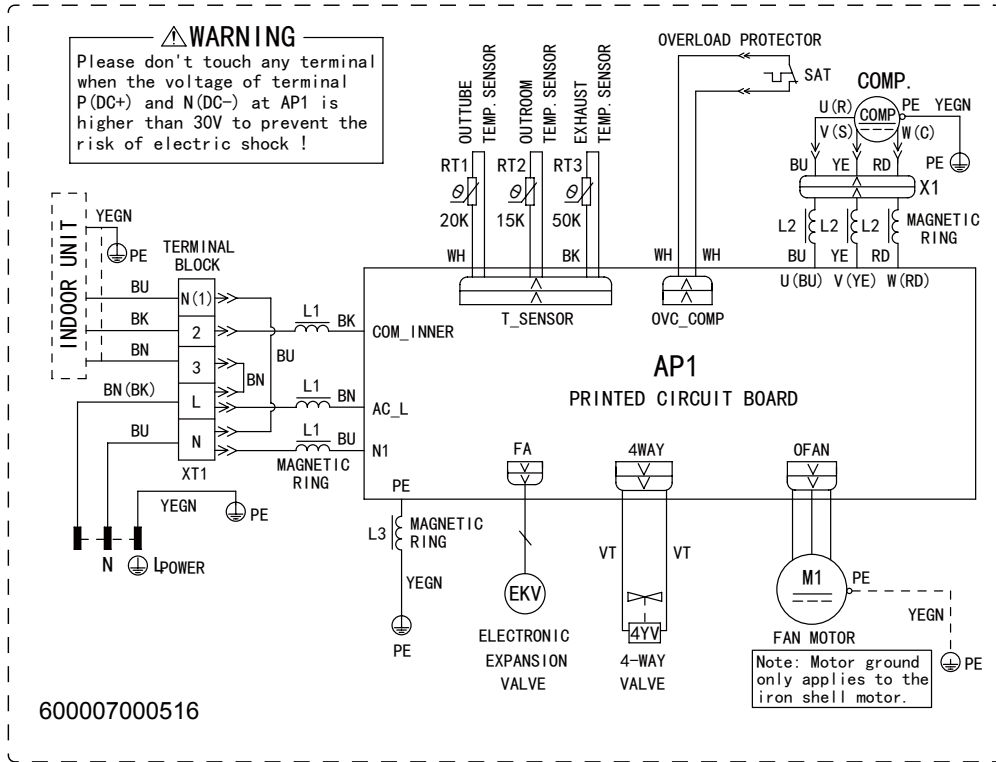


GWH18YD-K6DNA2A/I(CB466N01301)

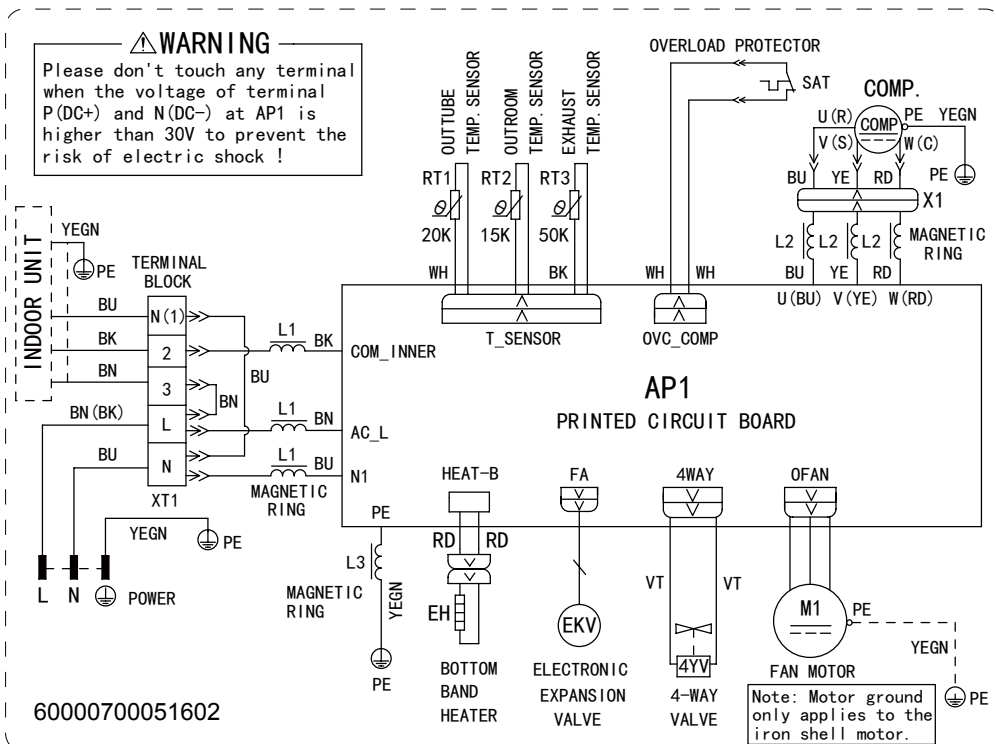


• Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)



GWH18YD-K6DNA1A/O(CB437W01301)

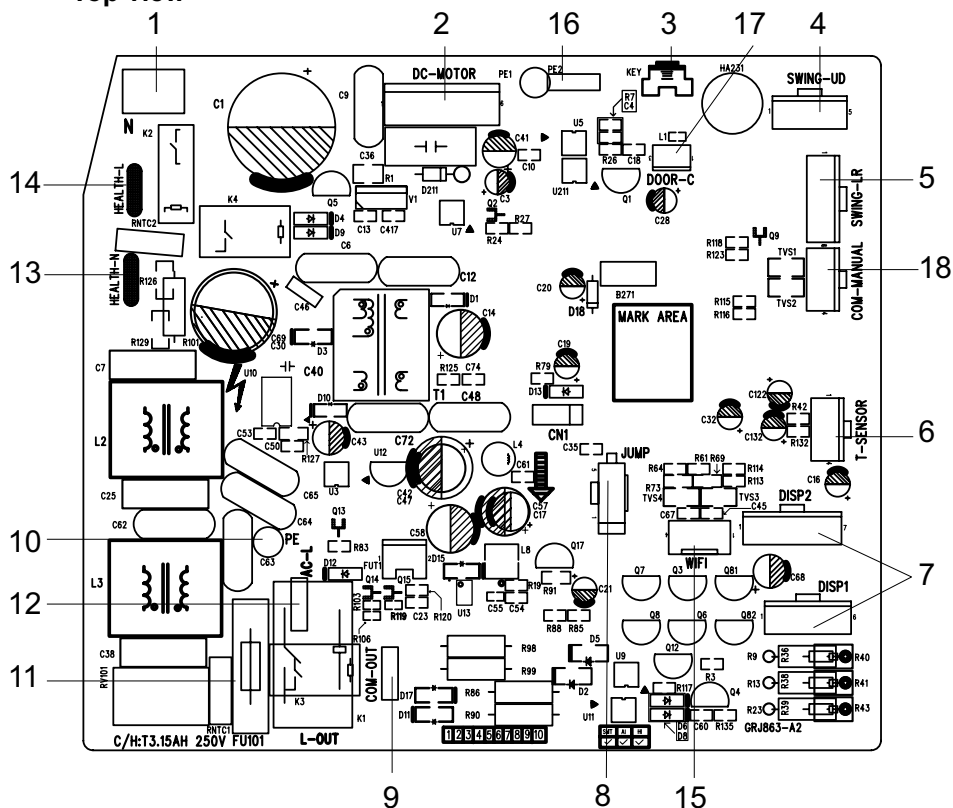


These circuit diagrams are subject to change without notice, please refer to the one supplied with the unit.

## 5.2 PCB Printed Diagram

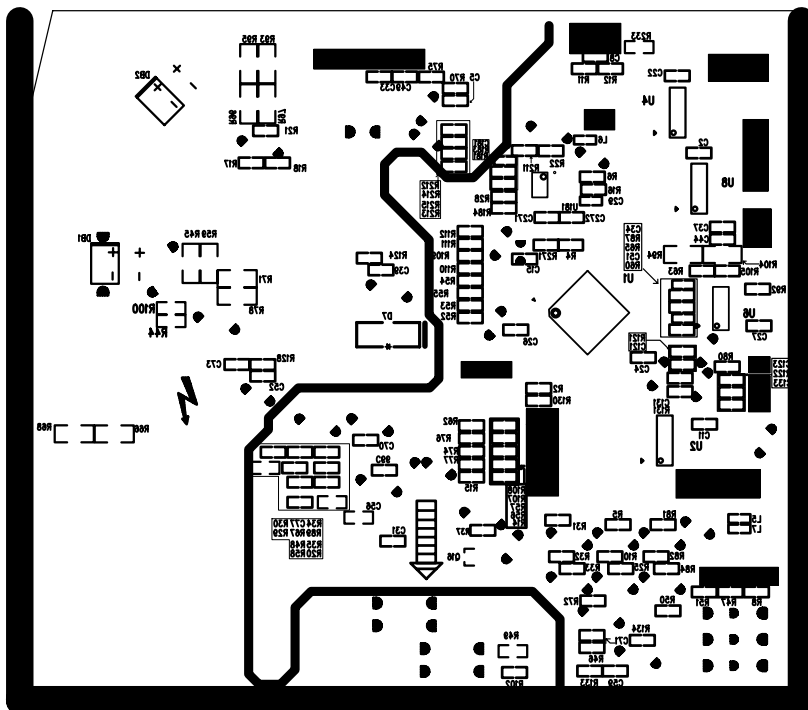
### Indoor Unit

• Top view



No.	Name
1	Neutral wire
2	Needle stand for indoor fan
3	Auto button
4	Up&down swing motor
5	left&right swing motor
6	Interface of temperature sensor
7	Terminal for display board connection
8	Terminal of jumper cap
9	Communication wire
10	Connect earthing wire(only for the mode with this function)
11	Fuse
12	Live wire interface
13	Interface of health function neutral wire
14	Interface of health function live wire
15	Detecting plate(WIFI )
16	Connect earthing wire(only for the mode with this function)
17	Wired controller (only for the mode with this function)
18	Interface of gate control (only for the mode with this function)

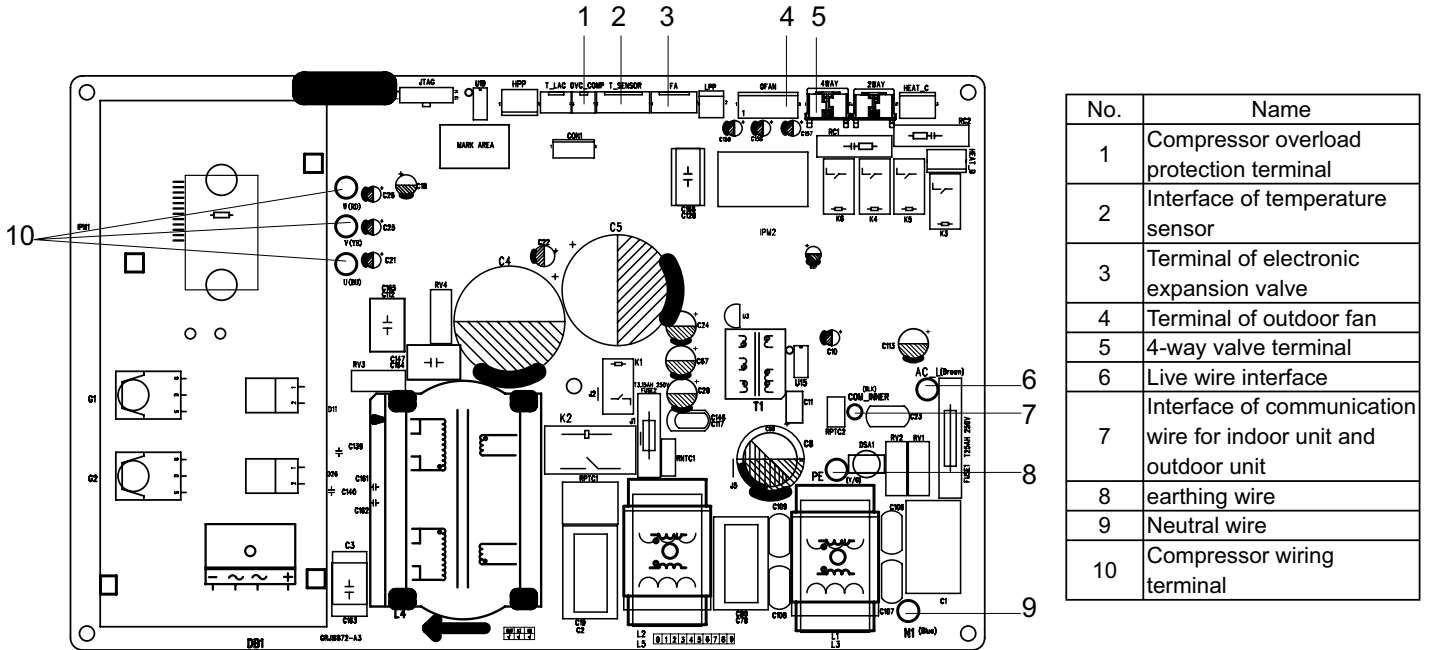
• Bottom view



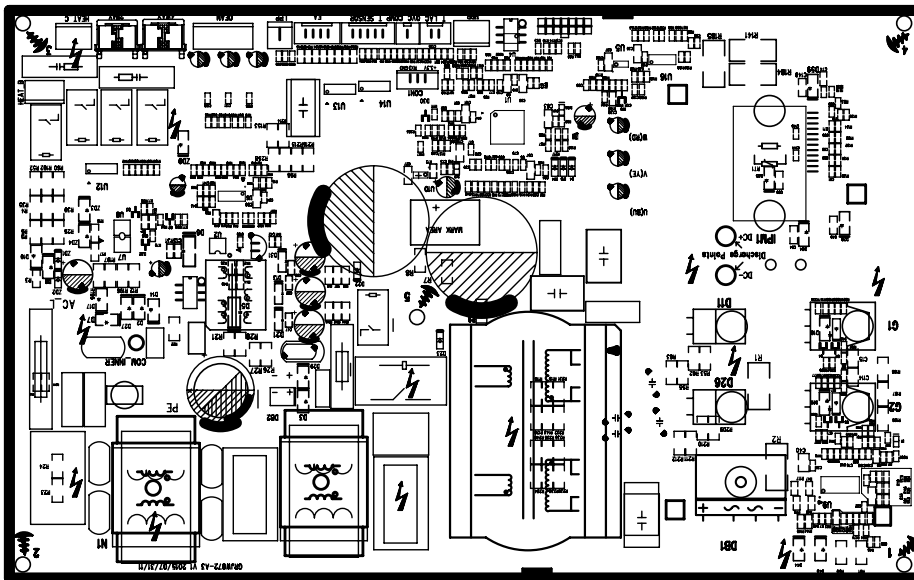
## Outdoor Unit

GWH18YD-K6DNA1A/O(CB437W01300)

### • Top view



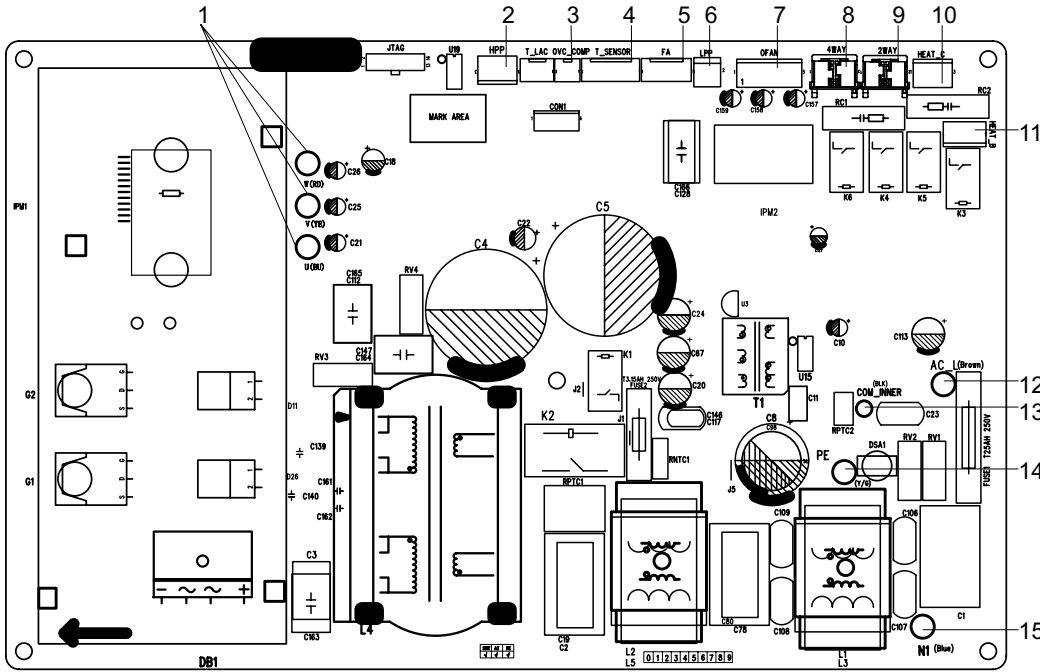
### • Bottom view





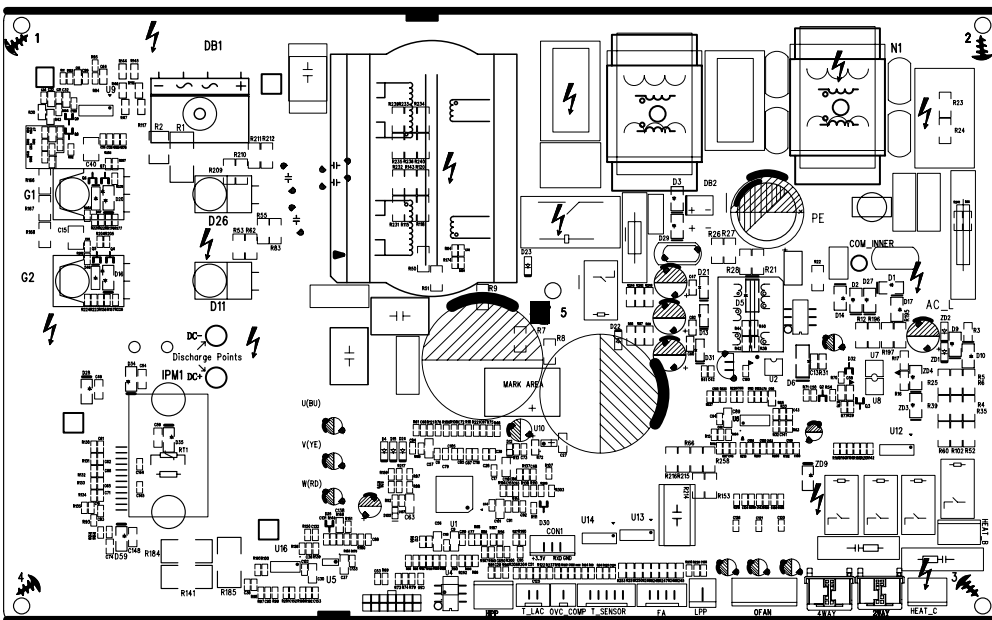
GWH18YD-K6DNA1A/O(CB437W01301)

• Top view



No.	Name
1	Compressor three phase input interface
2	Terminal of system high pressure protection
3	Compressor overload protection terminal
4	Interface of temperature sensor
5	Terminal of electronic expansion valve
6	Terminal for low pressure protection
7	Interface of fan
8	4-way valve terminal
9	2-way valve terminal
10	Terminal of compressor electric heater
11	Terminal of chassis electric heater
12	Live wire
13	Communication wire
14	Grounding wire
15	Neutral wire

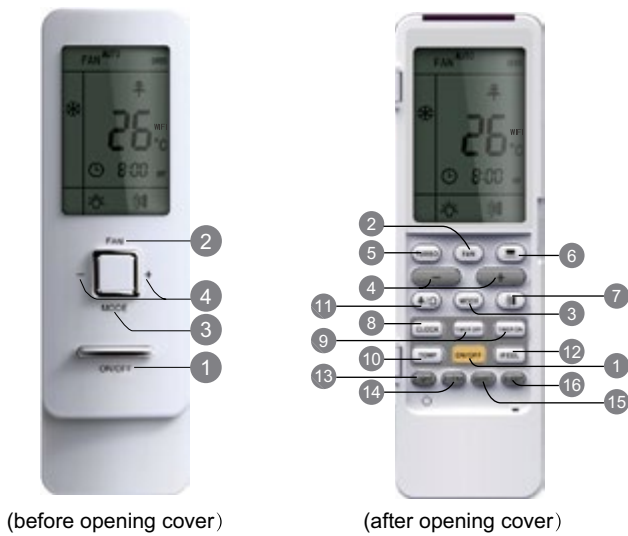
• Bottom view



# 6. Function and Control

## 6.1 Remote Controller Introduction

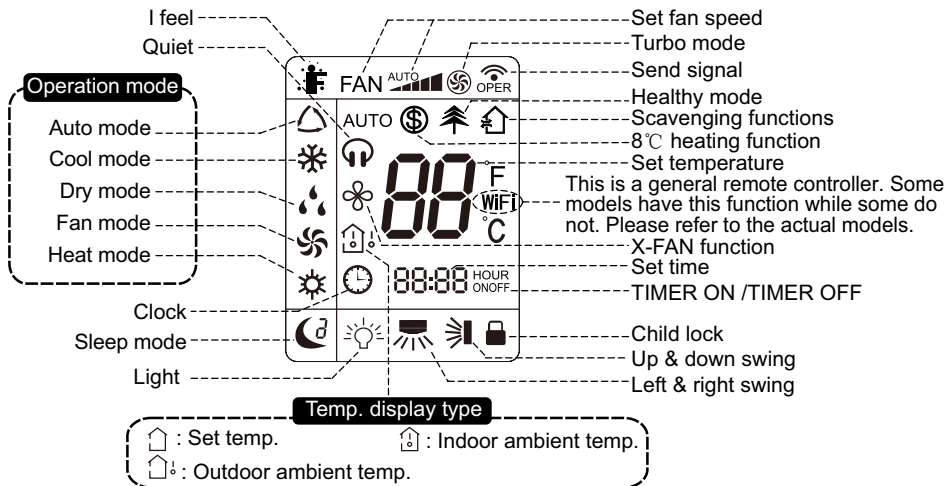
### Buttons on Remote Controller



- 1 ON/OFF button
- 2 FAN button
- 3 MODE button
- 4 +/- button

- 1 ON/OFF button
- 2 FAN button
- 3 MODE button
- 4 +/- button
- 5 TURBO button
- 6 I FEEL button
- 7 LIGHT button
- 8 CLOCK button
- 9 TIMER ON/TIMER OFF button
- 10 TEMP button
- 11 I FEEL button
- 12 I FEEL button
- 13 LIGHT button
- 14 X-FAN button
- 15 QUIET button
- 16 SLEEP button

### Introduction for Icons on Display Screen



### Introduction for Buttons on Remote Controller

**Note:**

- This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model don't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator "ON" is ON (red indicator). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "📶" on the display of remote controller will blink once and the air conditioner will give out a "de" sound, which means the signal has been sent to the air conditioner.
- Under off status, set temperature and clock icon will be displayed on the display of remote controller (If timer on, timer off and light functions are set, the corresponding icons will be displayed on the display of remote controller at the same time); Under on status, the display will show the corresponding set function icons.

**1. ON/OFF button**

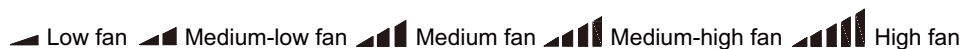
Press this button, the unit will be turned on, press it once more, the unit will be turned off. Sleep function will be canceled, while unit off.

## 2. FAN button

Press this button, Auto, Low, Medium-low, Medium, Medium-high, High speed can be circularly selected. After powered on, Auto fan speed is default. Under DRY mode, Low fan speed only can be set up.

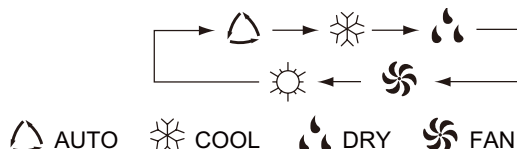


Note: It's Low fan speed under Dry mode.



## 3. MODE button

Press this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default while power on. Under Auto mode, the temperature will not be displayed; Under Heat mode, the initial value is 28°C(82°F); Under other modes, the initial value is 25°C(77°F).



(only for cooling and heating unit. As for cooling only unit, it won't have any action when it receives the signal of heating operation.)

## 4. +/- button

● Presetting temperature can be increased.

Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button. Temperature of Celsius degree setting: 16-30; for Fahrenheit degree setting: 61-86.

● Presetting temperature can be decreased.

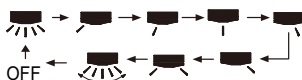
Press this button, the temperature can be set up, continuously press this button and hold for two seconds, the relative contents can quickly change, until unhold this button and send the order that the °C(°F) signal will be displayed all the time. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by if pressing this button.

## 5. TURBO button

Under Cool or Heat mode, press this button can turn on or turn off the Turbo function. After the Turbo function turned on, the signal of Turbo will display. The signal will be automatically cancelled if changing the mode or fan speed.

## 6. button (This function is only available for some models)

Press this button to set left & right swing angle cycling as below:



## 7. button

Press this button to set swing angle, which circularly changes as below:



This remote controller is universal. If it receives three kinds of following status, the swing angle will remain original.



If guide louver is stopped when it is swinging up and down, it will remain its present position.

indicates guide louver swings back and forth in the five places, as shown in the figure.

### Note:

● ", , " may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.

## 8. CLOCK button

Press this button, the clock can be set up, signal blink and display. Within 5 seconds, the value can be adjusted by pressing + or - button, if continuously press this button for 2 seconds above, in every 0.5 seconds, the value on ten place of Minute will be increased 1. During blinking, repress the Clock button or Confirm button, signal will be constantly displayed and it denotes the setting succeeded. After powered on, 12:00 is defaulted to display and signal will be displayed. If there is signal be displayed that denotes the current time value is Clock value, otherwise is Timer value.

## 9. TIMER ON/TIMER OFF button

● Timer On setting: Signal "ON" will blink and display, signal will conceal, the numerical section will become the timer on setting status. During 5 seconds blink, by pressing + or - button to adjust the time value of numerical section, every press of that button, the value will be increased or decreased 1 minute. Hold pressing + or - button, 2 seconds later, it quickly change, the way of change is: During the initial 2.5 seconds, ten numbers change in the one place of minute, then the one place is constant, ten numbers change in the ten splace of minute at 2.5 seconds speed and carry. During 5s blink, press the Timer button, the timer setting succeeds. The Timer On has been set up, repress the timer button, the Timer On will be canceled. Before setting the Timer, please adjust the Clock to the current actual time.

● One press this key to enter into TIMER OFF setup, in which case the TIMER OFF icon will blink. The method of setting is the same as for

TIMER ON.

#### 10. TEMP button

Press this button, the following temperature can be set circularly: the setting temperature, indoor ambient temperature and outdoor ambient temperature. When the indoor unit first powers on, it will display the setting temperature . If the displaying status is changed to , displaying the indoor ambient temperature. is the outdoor ambient temperature. 3s later it will return to the setting temperature or it depends on the other received signal within 3s.

Note: Outdoor ambient temperature display range is 0~60°C (32~99°F). As for the outdoor ambient temperature below 0 it displays 0°C(32°F).

Warm tips: When operating buttons on the cover, please make sure the cover is closed completely.

Note: Outdoor temperature display is not available for some models. At that time, indoor unit receives "" signal, while it displays indoor set temperature.

#### 11. button (This function is only available for some models)

Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "" and "". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD display "". Press this button again to repeat the operation above.

NOTE: This function is applicable to partial of models.

#### 12. I FEEL button

Press this button once, to turn on the I FEEL function, then the figure of "I FEEL" will be displayed, after every press of other function button, every 200ms to send I FEEL once, after this function started, the remote control will send temperature to the main unit in every 10 minutes. When repress this button, this function will be turned off.

#### 13. LIGHT button

Press this button at unit On or Off status, Light On and Light Off can be set up. After powered on, Light On is defaulted.

#### 14. X-FAN button

Pressing X-FAN button in COOL or DRY mode, the icon is displayed and the indoor fan will continue operation for 2 minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.

#### 15. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display "") and "Auto" signal) and Quiet mode (display "") signal) and Quiet OFF (there is no signal of "" displayed), after powered on, the Quiet OFF is defaulted. Under the Quiet mode (Display "" signal), the fan speed is not available.

#### 16. SLEEP button

- Press this button, can select Sleep 1 () , Sleep 2 () , Sleep 3 () and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted.
- Sleep 1 is Sleep mode 1, in Cool, Dehumidify modes: sleep status after run for one hour, the main unit setting temperature will increase 1°C, 2 hours, setting temperature increased 2°C, the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1°C, 2 hours, setting temperature will decrease 2°C, then the unit will run at this setting temperature.
- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.

In Cool mode:

- (1) When setting the initial temperature 16~23°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 3°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (2) When setting the initial temperature 24~27°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 2°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (3) When setting the initial temperature 28~29°C, after turned on Sleep function, the temperature will be increased 1°C in every hour, after 1°C the temperature will be maintained, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;
- (4) When setting the initial temperature 30°C, under this temperature setting, after 7 hours, the temperature will be decreased 1°C, after that the unit will keep on running under this temperature;

In Heat mode:

- (1) Under the initial presetting temperature 16°C, it will run under this setting temperature all along.
- (2) Under the initial presetting temperature 17~20°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 1°C decreased, this temperature will be maintained.
- (3) Under the initial presetting temperature 21~27°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 2°C decreased, this temperature will be maintained.
- (4) Under the initial presetting temperature 28~30°C, after Sleep function started up, the temperature will decrease 1°C in every hour, after 3°C decreased, this temperature will be maintained.

● Sleep 3- the sleep curve setting under Sleep mode by DIY:

- (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote control enters into user individualization sleep setting status, at this time, the time of remote control will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
- (2) Adjust "+" and "-" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;
- (3) At this time, 1 hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"),

the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;

(4) Repeat the above step (2)(3) operation, until 8hours temperature setting finished, sleep curve setting finished, at this time, the remote control will resume the original timer display;temperature display will resume to original setting temperature.

●Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired:

The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation.

Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

#### 17. About X-FAN function

This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.

(1)Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for about 2 min. at low speed. In this period, press X-FAN button to stop indoor fan directly.

(2)Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.


#### 18. About AUTO RUN

When AUTO RUN mode is selected, the setting temperature will not be displayed on the LCD, the unit will be in accordance with the room temp. automatically to select the suitable running method and to make ambient comfortable.

#### 19. About turbo function



If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.

#### 20. About lock

Press + and - buttons simultaneously to lock or unlock the keyboard. If the remote controller is locked, the icon  will be displayed on it, in which case, press any button, the mark will flicker for three times. If the keyboard is unlocked, the mark will disappear.



#### 21. About swing up and down

(1)Press swing up and down button continuously more than 2s,the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)Under swing up and down mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

#### 22. About swing left and right(This function is only available for some models)

(1)Press swing left and right button continuously more than 2s,the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.

(2)2. Under swing left and right mode, when the status is switched from off to , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s,the change of swing status will also depend on the circulation sequence stated above.

#### 23. About switch between Fahrenheit and Centigrade

Under status of unit off, press MODE and - buttons simultaneously to switch °C and °F.

#### 24. Combination of "TEMP" and "CLOCK" buttons : About Energy-saving Function

Press "TEMP" and "CLOCK" simultaneously in COOL mode to start energy-saving function.Nixie tube on the remote controller displays "SE". Repeat the operation to quit the function.

#### 25. Combination of "TEMP" and "CLOCK" buttons : About 8°C Heating Function(This function is only available for some models)

Press "TEMP" and "CLOCK" simultaneously in HEAT mode to start 8°C Heating Function.Nixie tube on the remote controller displays "8" and a selected temperature of "8°C" (46°F if Fahrenheit is adopted). Repeat the operation to quit the function.

#### 26. About Auto Quiet function

When auto quiet function is selected:

(1)Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature  $\leq 28^{\circ}\text{C}$ , indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(2)Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

(3)Under dry, fan mode: indoor fan operates at quiet mode.

(4)Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

#### 27. About Sleep function



Under the Fan and Auto mode, the Sleep function cannot be set up, under Dehumidify mode, only Sleep 1 can be selected.Select and enter into any kind of Sleep mode, the Quiet function will be attached and started, different Quiet status could be optional and turned off.

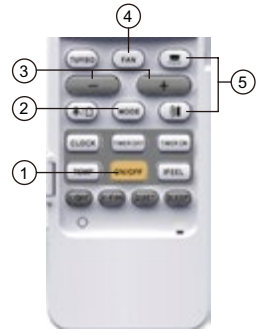
#### 28. WIFI Function

Press "MODE" and "TURBO" button simultaneously to turn on or turn off WIFI function. When WIFI function is turned on, the "WIFI" icon will be displayed on remote controller; Long press "MODE" and "TURBO" buttons simultaneously for 10s, remote controller will send WIFI reset code and then the WIFI function will be turned on. WIFI function is defaulted ON after energization of the remote controller.(This function only applicable for some models.)

## Operation Guide

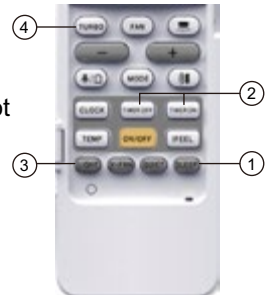
### 1. General operation

- (1) After powered on, press ON/OFF button, the unit will start to run. (Note: When it is powered on, the guide louver of main unit will close automatically.)
- (2) Press MODE button, select desired running mode.
- (3) Pressing + or - button, to set the desired temperature (It is unnecessary to set the temp. at AUTO mode.)
- (4) Pressing FAN button, set fan speed, can select AUTO FAN, LOW, MEDIUM-LOW, MEDIUM, MEDIUM-HIGH and HIGH.
- (5) Pressing  and  button, to select the swing.




### 2. Optional operation

- (1) Press SLEEP button, to set sleep.
- (2) Press TIMER ON and TIMER OFF button, can set the scheduled timer on or timer off.
- (3) Press LIGHT button, to control the on and off of the displaying part of the unit (This function may be not available for some units).
- (4) Press TURBO button, can realize the ON and OFF of TURBO function.

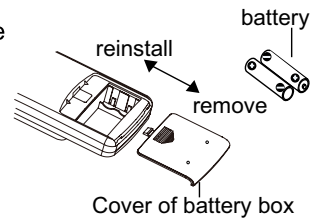


## Replacement of Batteries in Remote Controller

1. Press the back side of remote controller marked with "", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

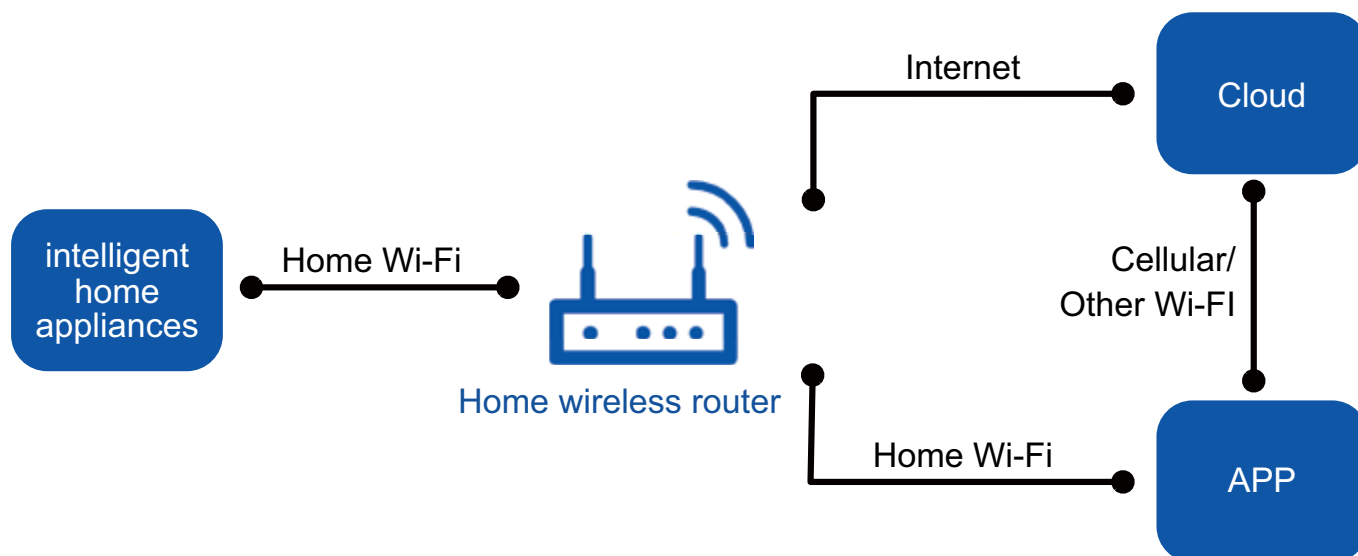
Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.



## 6.2 GREE+ App Operation Manual

### Control Flow Chart



### Operating Systems

Requirement for User's smart phone:



iOS system  
Support iOS7.0 and above version



Android system  
Support Android 4.0 and above version

### Download and installation



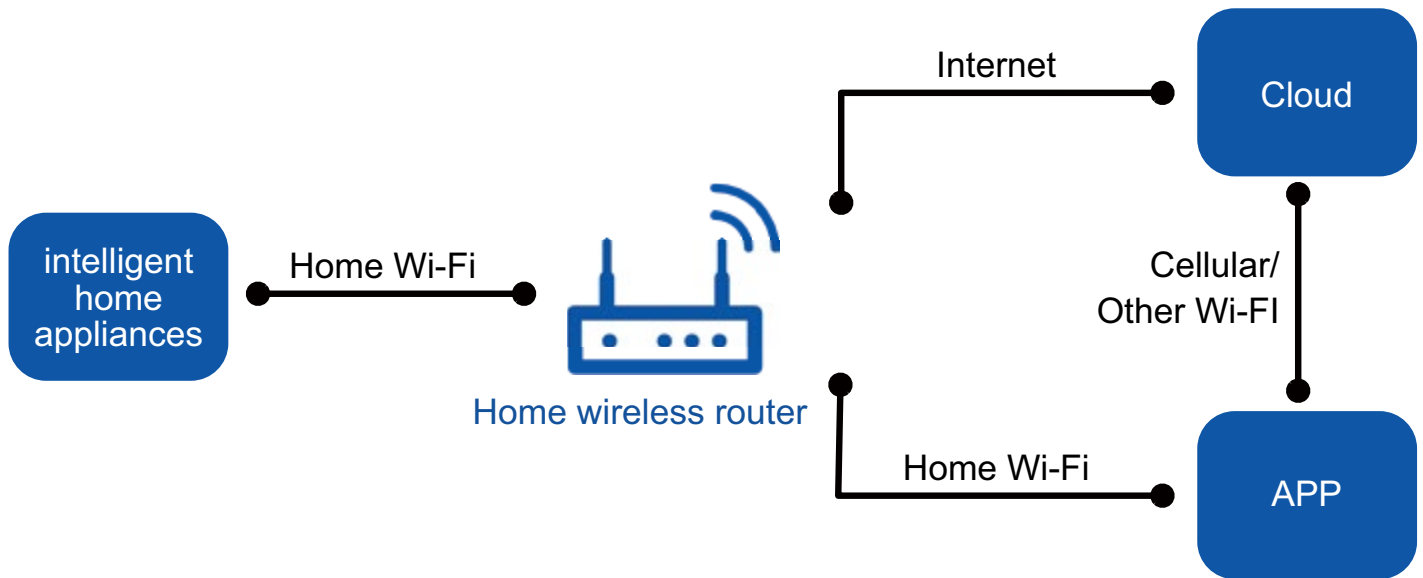
GREE+ App Download Linkage

Scan the QR code or search "GREE+" in the application market to download and install it. When "GREE+" App is installed, register the account and add the device to achieve long-distance control and LAN control of Gree smart home appliances.

For more information, please refer to "Help" in App.

## 6.3 Ewpe Smart App Operation Manual

### Control Flow Chart



### Operating Systems

Requirement for User's smart phone:



iOS system  
Support iOS7.0 and  
above version



Android system  
Support Android 4.0 and  
above version

### Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.



## 6.4 Brief Description of Modes and Functions

### ● Indoor Unit

#### 1. Basic function of system

##### (1) Cooling mode

- (1) Under this mode, fan and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.

##### (2) Drying mode

- (1) Under this mode, fan operates at low speed and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.
- (3) Protection status is same as that under cooling mode.
- (4) Sleep function is not available for drying mode.

##### (3) Heating mode

- (1) Under this mode, Temperature setting range is 16~30°C.
- (2) Working condition and process for heating mode:

When turn on the unit under heating mode, indoor unit enters into cold air prevention status. When the unit is stopped or at OFF status, and indoor unit has been started up just now, the unit enters into residual heat-blowing status.

##### (4) Working method for AUTO mode:

1. Working condition and process for AUTO mode:

a. Under AUTO mode, standard heating  $T_{\text{preset}}=20^{\circ}\text{C}$  and standard cooling  $T_{\text{preset}}=25^{\circ}\text{C}$ . The unit will switch mode automatically according to ambient temperature.

2. Protection function

- a. During cooling operation, protection function is same as that under cooling mode.
- b. During heating operation, protection function is same as that under heating mode.

3. Display: Set temperature is the set value under each condition. Ambient temperature is ( $T_{\text{amb.}}-T_{\text{compensation}}$ ) for heat pump unit and  $T_{\text{amb.}}$  for cooling only unit.

4. If there's I feel function,  $T_{\text{compensation}}$  is 0. Others are same as above.

##### (5) Fan mode

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

#### 2. Other control

##### (1) Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

##### (2) Auto button

If press this auto button when turning off the unit, the complete unit will operate at auto mode. Indoor fan operates at auto fan speed and swing function is turned on. Press this auto button at ON status to turn off the unit.

##### (3) Auto fan

Heating mode: During auto heating mode or normal heating mode, auto fan speed will adjust the fan speed automatically according to ambient temperature and set temperature.

##### (4) Sleep

After setting sleep function for a period of time, system will adjust set temperature automatically.

##### (5) Timer function:

General timer and clock timer functions are compatible by equipping remote controller with different functions.

##### (6) Memory function

memorize compensation temperature, off-peak energization value.

Memory content: mode, up&down swing, light, set temperature, set fan speed, general timer (clock timer can't be memorized).

After power recovery, the unit will be turned on automatically according to memory content.

##### (7) Health function

During operation of indoor fan, set health function by remote controller. Turn off the unit will also turn off health function.

Turn on the unit by pressing auto button, and the health is defaulted ON.

### **(8) I feel control mode**

After controller received I feel control signal and ambient temperature sent by remote controller, controller will work according to the ambient temperature sent by remote controller.

### **(9) Compulsory defrosting function**

(1) Start up compulsory defrosting function

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C . Press “+, -, +, -, +,-” button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

(2) Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

### **(10) Refrigerant recovery function:**

(1) Enter refrigerant recycling function

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people closes liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

(2) Exit refrigerant recycling function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically. If the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

### **(11) Ambient temperature display control mode**

1. When user set the remote controller to display set temperature (corresponding remote control code: 01), current set temperature will be displayed.

2. Only when remote control signal is switched to indoor ambient temperature display status (corresponding remote control code: 10) from other display status (corresponding remote control code: 00, 01,11),controller will display indoor ambient temperature for 3s and then turn back to display set temperature.

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

### **(12) Off-peak energization function:**

Adjust compressor's minimum stop time. The original minimum stop time is 180s and then we change to:

The time interval between two start-ups of compressor can't be less than  $180+T$  s ( $0 \leq T \leq 15$ ). T is the variable of controller. That's to say the minimum stop time of compressor is 180s~195s. Read-in T into memory chip when refurbish the memory chip each time. After power recovery, compressor can only be started up after  $180+T$  s at least.

### **(13) SE control mode**

The unit operates at SE status.

### **(14) X-fan mode**

When X-fan function is turned on, after turn off the unit, indoor fan will still operate at low speed for 2min and then the complete unit will be turned off. When x-fan function is turned off, after turn off the unit, the complete unit will be turned off directly.

### **(15) 8° heating function**

Under heating mode, you can set 8° heating function by remote controller. The system will operate at 8°set temperature.

### **(16) Turbo function**

This function can be set in cooling or heating mode, but not in auto, drying or fan mode. Press fan button to cancel this function.

## ● Outdoor Unit

### 1. Input Parameter Compensation and Calibration

#### (1) Check the ambient temperature compensation function Indoor ambient temperature compensation function.

a. In cooling mode, the indoor ambient temperature participating in computing control = (T<sub>indoor ambient temperature</sub> - Δ T<sub>cooling indoor ambient temperature compensation</sub>)

b. In heating mode, the indoor ambient temperature participating in computing control = (T<sub>indoor ambient temperature</sub> - Δ T<sub>heating indoor ambient temperature compensation</sub>)

#### (2) Check effective judgment controls of parameters

Effective judgment function of the outdoor exhaust temperature thermo-bulb When conditions a and b are satisfied, the outdoor exhaust temperature thermo-bulb is judged not to be connected into place, the mainboard of outer units will display failure of the outdoor exhaust temperature thermo-bulb (not connected into place), stop the machine for repairing, and resume the machine by remote controls of ON/OFF.

a. Judgment of exhaust detection temperature change:

After the compressor starts up and runs for 10 minutes, if the compressor frequency  $f \geq 40\text{Hz}$ , and the rising value  $T_{\text{exhaust}}$  ( $T_{\text{exhaust}}$  (after start-up for 10 minutes) -  $T_{\text{exhaust}}$  (before start-up))  $< 2^{\circ}\text{C}$ , the outdoor exhaust temperature thermo-bulb can be judged not to be connected into place (judging once when the power is on the first time).

b. Comparative judgment of exhaust detection temperature and condenser detection temperature ( $T_{\text{pipe temperature}} = T_{\text{outdoor pipe temperature}}$  in cooling mode,  $T_{\text{pipe temperature}} = T_{\text{indoor pipe temperature}}$  in heating mode): After the compressor starts up and runs for 10 minutes, if the compressor frequency  $f \geq 40\text{Hz}$ , and  $T_{\text{pipe temperature}} \geq (T_{\text{exhaust}} + 3)$ , the outdoor exhaust temperature thermobulb can be judged not to be connected into place (judging once when power is on the first time).

### 2. Basic Functions

#### (1) Cooling Mode

##### 1. Conditions and processes of cooling operation:

(1) If the compressor is shut down, and  $[T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] \leq 0.5$ , start up the machine for cooling, the cooling operation will start;

(2) During operations of cooling, if  $0^{\circ}\text{C} \leq [T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] < 2$ , the cooling operation will be still running;

(3) During operations of cooling, if  $2^{\circ}\text{C} \leq [T_{\text{setup}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})]$ , the cooling operation will stop after reaching the temperature point.

##### 2. Temperature setting range

(1) If  $T_{\text{outdoor ambient temperature}} \geq [T_{\text{low-temperature cooling temperature}}]$ , the temperature can be set at: 16~30°C (Cooling at room temperature);

(2) If  $T_{\text{outdoor ambient temperature}} < [T_{\text{low-temperature cooling temperature}}]$ , the temperature can be set at: 25~30°C (Cooling at low temperature), that is, the minimum setting temperature for outer units judgment is 25°C .

#### (2) Dehumidifying Mode

1. Conditions and processes of dehumidifying operations: Same as the cooling mode;

2. The temperature setting range is: 16~30°C ;

#### (3) Air-supplying Mode

1. The compressor, outdoor fans and four-way valves are switched off;

2. The temperature setting range is: 16~30°C.

#### (4) Heating Mode

1. Conditions and processes of heating operations: (T<sub>indoor ambient temperature</sub> is the actual detection temperature of indoor environment thermo-bulb, T<sub>heating indoor ambient temperature compensation</sub> is the indoor ambient temperature compensation during heating operations)

(1) If the compressor is shut down, and  $[(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}] \leq 0.5$ , start the machine to enter into heating operations for heating;

(2) During operations of heating, if  $0^{\circ}\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}] < 2$ , the heating operation will be still running;

(3) During operations of heating, if  $2^{\circ}\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{setup}}]$ , the heating operation will stop after reaching the temperature point.

2. The temperature setting range in this mode is: 16~30°C .

### 3. Special Functions

#### Defrosting Control

① Conditions for starting defrosting

After the time for defrosting is judged to be satisfied, if the temperature for defrosting is satisfied after detections for continuous 3minutes, the defrosting operation will start.

② Conditions of finishing defrosting

The defrosting operation can exit when any of the conditions below is satisfied:

③  $T_{\text{outdoor pipe temperature}} \geq (T_{\text{outdoor ambient temperature}} - [T_{\text{temperature 1 of finishing defrosting}}])$ ;

④ The continuous running time of defrosting reaches [tmax. defrosting time].

### 4. Control Logic

#### (1) Compressor Control

Start the compressor after starting cooling, heating, dehumidifying operations, and the outer fans start for 5s; When the machine is shutdown, in safety stops and when switching to air-supplying mode, the compressor will stop immediately. In all modes: once the compressor starts up, it will not be allowed to stop until having run for the [tmin. compressor running time] (Note: including cases of shutdown when the temperature point is reached; except the cases requiring stopping the compressor such as fault protection, remote shutdown, mode switching etc.); In all modes: once the compressor stops, it will be allowed be restart after 3-minute delay (Note: The indoor units have a function of power memory, the machine can be restarted after remote shutdown and powering up again without delay).

##### 1. Cooling mode

Start the machine to enter into cooling operation for cooling, the compressor is switched on.

##### 2. Dehumidifying mode

Same as the cooling mode.

##### 3. Air-supplying mode

The compressor is switched off.

##### 4. Heating mode

(1) Start the machine to enter into heating operation for heating, the compressor is switched on.

(2) Defrosting:

a. Defrosting starts: the compressor is shut down, and restarts it after 55-second delay.

b. Defrosting ends: the compressor stops, then starts it after 55-second delay.

#### (2) Outer Fans Control

Notes:

Only the outer fans run for at least 80s in each air flow speed can the air flow be switched;

After the outer fans run compulsively in high speed for 80s when the machine starts up, control the air flow according to the logic.

After remote shutdown, safety stops, and when the machine stops after reaching the temperature point, as well as after the compressor stops, extend 1 minute, the outer fans will stop (During the period in the 1 minute, the air flow of outer fans can be changed according to the outdoor ambient temperature changes); When running with force, the outdoor fans shall run in the highest air flow.

#### (3) 4-way valve control

1. The 4-way valve control under the modes of Cooling, dehumidification and supplying air: closing;

2. The status of 4-way valve control under the heating mode: getting power;

(1) 4-way valve power control under heating mode

a. Starts the machine under heating mode, the 4-way valve will get power immediately.

(2) 4-way valve power turn-off control under heating mode

a. When you should turn off the power or switch to other mode under heating mode, the power of 4-way valve will be cut after 2 minutes of the compressor stopped.

b. When all kinds of protection stops, the power of 4-way valve will be cut after delaying 4 minutes.

(3) Defrosting control under heating mode:

a. Defrosting begins: The power of 4-way valve will be cut after 50s of entering into the defrosting compressor.

b. Defrosting stops: The 4-way valve will get power after 50s of exiting the defrosting compressor.

#### (4) Evaporator frozen-preventing protection function

At the mode of Cooling, dehumidifying:

Evaporator frozen-preventing protection function is allowed to begin after 6 min of starting the compressor.

**1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{inner pipe}} > [T_{\text{frozen-preventing frequency-limited temperature}}$  (the temperature of hysteresis is 2 °C), the machine is only allowed to start for operating, otherwise it should not be started, and should be stopped to treat according to the frozen-preventing protection: Clear the trouble under the mode of power turn-off / heating, and the protection times are not counted.

**2. Frequency limited**

$[T_{\text{frozen-preventing normal speed frequency-reducing temperature}}] \leq [T_{\text{inner pipe T frozen-preventing frequency-limited temperature}}]$ , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed:**

If  $[T_{\text{frozen-preventing high speed frequency-reducing temperature}}] \leq [T_{\text{inner pipe T frozen-preventing normal speed frequency-reducing temperature}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit;

**4. Reducing frequency at high speed:**

If  $[T_{\text{frozen-preventing power turn-off temperature}}] \leq T_{\text{inner pipe}} [T_{\text{frozen-preventing high speed frequency-reducing temperature}}]$  you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit;

**5. Power turn-off:**

If the  $T_{\text{inner pipe}} < [T_{\text{frozen-preventing power turn-off temperature}}]$ , then frozen-preventing protect to stop the machine; If  $T_{\text{frozen-preventing frequency-limited temperature}} < T_{\text{inner pipe}}$ , and the compressor has stopped working for 3 minutes, the whole machine should be allowed to operate.

6. If the frozen-preventing protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t evaporator frozen-preventing protection times zero clearing time, the times of frozen-preventing power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, mode transferring will not clear it).

**(5) Overload protection function**

Overload protection function at the mode of Cooling and dehumidifying

**1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{outer pipe}} < [T_{\text{Cooling overload frequency-limited temperature}}]$  (the temperature of hysteresis is 2°C), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection: Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

**2. Frequency limited**

If  $[T_{\text{Cooling overload frequency-limited temperature}}] \leq [T_{\text{outer pipe T Cooling overload frequency reducing temperature at normal speed}}]$ , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed and power turn-off:**

If  $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} < [T_{\text{Cooling overload power turn-off temperature}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping;

**4. Reducing frequency at high speed and stop machine:**

If  $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} [T_{\text{Cooling overload power turn-off temperature}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq [T_{\text{outer pipe}}]$ , then Cooling overload protects machine stopping;

**5. Power turn-off:**

If the  $[T_{\text{Cooling overload power turn-off temperature}}] \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping; If  $[T_{\text{outer pipe}}] < [T_{\text{Cooling overload frequency-limited temperature}}]$  and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

6. If the Cooling overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t overload protection times zero clearing time, the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it).

**Overload protection function at the mode of heating****Starting estimation :**

After the compressor stopped working for 180s, if  $T_{\text{inner pipe}} > T_{\text{heating overload frequency-limited temperature}}$  (the temperature of hysteresis is 2 °C), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection:

Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

### 1. Frequency limited

If  $[T_{\text{heating overload frequency-limited temperature}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at normal speed}}]$  , you should limit the frequency raising of compressor.

### 2. Reducing frequency at normal speed and stopping machine:

If  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at high speed}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{inner pipe}}$ , then overload protects machine stopping;

### 3. Reducing frequency at high speed and power turn-off:

If  $[T_{\text{heating overload frequency reducing temperature at high speed}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload power turn-off temperature}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping;

### 4. Power turn-off:

If the  $[T_{\text{heating overload power turn-off temperature}}] \leq T_{\text{inner pipe}}$ , then overload protects machine stopping; If  $T_{\text{inner pipe}} > T_{\text{heating overload frequency-limited temperature}}$  and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

5. If the overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the  $t_{\text{overload protection times zero clearing time}}$  , the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it). Protective function for discharge temperature of compressor

### 1. Starting estimation:

After the compressor stopped working for 180s, if  $T_{\text{Discharge}} < T_{\text{Discharge limited temperature}}$  (the temperature of hysteresis is 2°C ), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the discharge temperature:

The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

### 2. Frequency limited

If  $[T_{\text{Limited frequency temperature during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at normal speed during discharging}}]$  , you should limit the frequency raising of compressor.

### 3. Reducing frequency at normal speed and stopping machine:

If  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at high speed during discharging}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping;

### 4. Reducing frequency at high speed and power turn-off:

If  $[T_{\text{frequency reducing temperature at high speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{Stop temperature during discharging}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping;

### 5. Power turn-off:

If the  $[T_{\text{Power turn-off temperature during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping; If  $[T_{\text{Discharge}}] < [T_{\text{Limited frequency temperature during discharging}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If the discharging temperature protection of compressor continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the  $t_{\text{Protection times clearing of discharge}}$  , the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

### 7. Frequency limited

If  $[I_{\text{Limited frequency when overcurrent}}] \leq I_{\text{AC Electric current}} < [I_{\text{frequency reducing when overcurrent}}]$ , you should limit the frequency raising of compressor.

### 8. Reducing frequency:

If  $[I_{\text{Frequency reducing when overcurrent}}] \leq [I_{\text{AC Electric current}} \text{ I Power turn-off when overcurrent}]$  , you should reduce the compressor frequency till the lower limit or exit the frequency reducing condition;

### 9. Power turn-off:

If  $[I_{\text{Power turn-off machine when overcurrent}}] \leq [I_{\text{AC Electric current}}]$  , you should carry out the overcurrent stopping protection; If  $I_{\text{AC Electric current}} < [I_{\text{Limited frequency when overcurrent}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

10. If the overcurrent protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the  $[t_{\text{Protection times clearing of over current}}]$  , the discharge protection is cleared to recount.

## (6) Voltage sag protection

After start the compressor, if the time of DC link Voltage sag [ $U_{\text{Sagging protection voltage}}$ ] is measured to be less than  $t_{\text{Voltage sag protection time}}$ , the machine should be stop at once, hand on the voltage sag trouble, reboot automatically after 30 minutes.

## (7) Communication fault

When you have not received any correct signal from the inner machine in three minutes, the machine will stop for communication fault. When you have not received any correct signal from driver IC (aim to the controller for the separating of main control IC and driver IC), and the machine will stop for communication fault. If the communication is resumed, the machine will be allowed to operate.

## (8) Module protection

Testing the module protective signal immediately after started, once the module protective signal is measured, stop the machine with module protection immediately. If the module protection is resumed, the machine will be allowed to operate. If the module protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. If the running time of compressor exceeds the [ $t_{\text{Protection times clearing of module}}$ ], the module protection is cleared to recount.

## (9) Module overheating protection

### 1. Starting estimation:

After the compressor stopped working for 180s, if  $T_{\text{Module}} < [T_{\text{Module frequency limited temperature}}]$  (the temperature of hysteresis is 2), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the module overheating protection: The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

### 2. Frequency limited

If [ $T_{\text{Limited frequency temperature of module}} \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at normal speed of module}}]$ ], you should limit the frequency raising of compressor.

### 3. Reducing frequency at normal speed and power turn-off:

If [ $T_{\text{frequency reducing temperature at normal speed of module}} \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at high speed of module}}]$ ], you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if [ $T_{\text{frequency reducing temperature at normal speed of module}} \leq T_{\text{Module}}$ ], you should stop the machine for module overheating protection;

### 4. Reducing frequency at high speed and power turn-off:

If [ $T_{\text{frequency reducing temperature at high speed of module}} \leq T_{\text{Module}} < [T_{\text{Power turn-off temperature of module}}]$ ] you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if [ $T_{\text{frequency reducing temperature at normal speed of module}} \leq T_{\text{Module}}$ ], you should stop the machine for module overheating protection;

### 5. Power turn-off:

If the [ $T_{\text{Power turn-off temperature of module}} \leq T_{\text{Module}}$ ], you should stop the machine for module overheating protection; If  $T_{\text{Module}} < [T_{\text{Limited frequency temperature of module}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [ $t_{\text{Protection times clearing of module}}$ ], the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

## (10) Compressor overloads protection

If you measure the compressor overload switch action in 3s, the compressor should be stopped for overloading. The machine should be allowed to operate after overload protection was measured to resume. If the overloading protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. The protection times of compressor is allowed to clear after the compressor run [ $t_{\text{Protection times clearing of compressor overloading}}$ ] 30 minutes.

## (11) Phase current overcurrent protection of compressor

During the running process of compressor, you could measure the phase current of the compressor, and control it according to the following steps:

### 1. Frequency limited

If [ $I_{\text{Limited frequency phase current}} \leq [I_{\text{Phase current T frequency reducing phase current}}]$ ], you should limit the frequency raising of compressor.

### 2. Reducing Frequency

If [ $I_{\text{Frequency Reducing Phase Current}} \leq I_{\text{Phase Current}} < [I_{\text{Power Turn-Off Phase Current}}]$ ], the compressor shall continue to reduce frequency till the lowest frequency limit or out of the condition of reducing frequency;

### 3. Power turn-off

If [ $I_{\text{Phase Current}} \geq [I_{\text{Power Turn-Off Phase Current}}]$ ], the compressor phase current shall stop working for overcurrent protection; if [ $I_{\text{Phase Current}} \leq [I_{\text{Frequency Reducing Phase Current}}]$ ], and the compressor have stopped working for 3 min, the machine shall be allowed to operate;

4. If the overcurrent protection of compressor phase current continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [ $t_{\text{Clearing Time of Compressor Phase Current Times}}$ ], the overcurrent protection is cleared to recount.

**(12) Starting-up Failure Protection for Compressor**

Stop the compressor after its starting-up fails, restart it after 20s if the fault doesn't shows, and if they are all failing for the successive start 3 times, it shall be reported as Starting-up Failure, and then restart up it after 3 min. When it still not be able to operate through carry out the above process for 5 times, it is available if press ON/OFF. And the compressor should be cleared the times after it run 2 min.

**(13) Out-of-Step Protection for Compressor**

The out-of-step protection signal should be detected immediately after starting-up compressor, and once find the out-of-step protection signal, the out-of-step protection shall be stopped; if it can run for lasting power turn-off 3 min, the machine shall be allowed to operate. If it still can't run automatically when the out-of-step protection for compressor happens to stop working for 6 times in succession, it needs to press ON/OFF to operate. And if the running time is more than 10 min, the power turn-off times for out-of-step protection shall be cleared and recounted.

**(14) Voltage Abnormity Protection for DC Bus**

To detect voltage abnormity protection for dc bus after completing the pre-charge:

**1. Over-High Voltage Protection for DC Bus:**

If it found the DCbus voltage  $U_{DC} > [UDC_{Jiekuangchun Protection}]$ , turn off PFC and stop the compressor at once, and it shall show the DC over-high voltage failure; it should clear out the failure when the voltage dropped to  $U_{DC} < [UDC_{Jiekuangchun Recovery}]$  and the compressor stopped for 3 min.

**2. Over-Low Voltage Protection for DC Bus:**

If it found the DC bus voltage  $U_{DC} < [U_{DC} Wantuochun Protection]$ , turn off PFC and stop the compressor at once, and it shall show the DC over-low voltage; and it should clear out the failure when the voltage raised to  $U_{DC} > [U_{DC} Wantuochun Recovery]$  and the compressor stopped for 3 min.

**3. To detect voltage abnormity protect for DC bus when getting electricity:**

If it found the DC bus voltage  $U_{DC} > [U_{DC} \text{---Over-High Voltage}]$ , turn off the relay at once, and shows voltage abnormity failure for DC Bus. And the failure can't recover except to break off and get the electricity.

**(15) Abnormity Protection for Four-way Valve**

Under the model of heating operation in good condition: the compressor is detected  $[T_{Inner Tube} < (T_{Inner Ring} - T_{Abnormity Temperature Difference For Four-Way Valve Reversion})]$ , during the running, it should be regarded as four-way valve reversion abnormity. And then it can run if stop the reversion abnormity protection for four-way valve 3 min; and if it still can't run when the reversion abnormity protection for four-way valve happens to stop working for 3 times in succession, it is available if presses ON/OFF.

Attention: the protection shall be shielded during the testing mode and defrosting process, and it shall be cleared out the failure and its times immediately when turning off or delivering wind / cooling / dehumidifying mode conversed (the inverted mode don't clear out the failure when it can't recover to operate).

**(16) PFC Protection**

1. After start up the PFC, it should detect the protection signal of PFC immediately; under the condition of PFC protection, it should turn off the PFC and compressor at one time;
2. It shows the failure is cleared out if PFC Protection stopped working 3 min and recovers to run automatically;
3. If it still can't run when it occurs PFC protection for 3 times in succession, it is available if presses ON/OFF; and clear the PFC Protection times when start up PFC for 10min.

**(17) Failure Detection for Sensor**

1. Outdoor Ambient Sensor: detect the failure of sensor at all times.
2. Outdoor Tube Sensor: You should not detect the failure of outdoor tube sensor within 10 minutes heating operation compressor except the defrosting, and you could detect it at other time.
3. Outdoor Exhaust Sensor:
  - (a) The compressor only detect the sensor failure after it start up 3 min in normal mode;
  - (b) It should detect the exhaust sensor failure immediately in the testing mode.
4. Module Temperature Sensor:
  - (a) Short-Circuit Detection: the compressor should be detected immediately when the module temperature sensor occurs short-circuits;
  - (b) Open-Circuit Detection: the compressor should be detected on open-circuit when it runs 3min (it needn't 30s avoiding the module over-heated).
  - (c) Detect the sensor failure at all times in the testing mode.
5. Disposal for Sensor Protection
  - (1) When the short-circuit of sensor is detected within 30s, It is regarded as the temperature of sensor over-high (or infinitely high), and now according to the over-high sensor, the machine should carry out the corresponding protection to stop working, and show the corresponding temperature shutdown protection and sensor failure at the same time (for example: the compressor stops immediately when the outdoor tube sensor short-circuit, and the machine shall show the overload protection and outdoor tube sensor failure).
  - (2) When the open-circuit of sensor is detected within 30s, The protection shall be stopped and it shall show the corresponding sensor failure.





6. Electric Heating Function of Chassis

- (1) When Toutdoor amb.  $\leq 0$  , the electric heating of chassis will operate;
- (2) When Toutdoor amb.  $> 2$  , the electric heating of chassis will stop operation;
- (3) When  $0 < \text{Toutdoor amb.} \leq 2$  , the electric heating of chassis will keep original status.

7. Electric Heating Function of Compressor

- (1) When Toutdoor amb.  $\leq -5$  , compressor stops operation, while the electric heating of compressor starts operation;
- (2) When Toutdoor amb.  $> -2$  , the electric heating of compressor stops operation;
- (3) When  $-5 < \text{Toutdoor amb.} \leq -2$  , the electric heating of compressor will keep original status.

# Part II : Installation and Maintenance

## 7. Notes for Installation and Maintenance

### Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



### Warnings

#### Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

#### Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

#### Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

# Safety Precautions for Installing and Relocating the Unit

To ensure safety, please be mindful of the following precautions.



## Warnings

**1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.**

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

**2. When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.**

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

**3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.**

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.**

If there leaked gas around the unit, it may cause explosion and other accidents.

**7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.**

Poor connections may lead to electric shock or fire.

**8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.**

Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

## Safety Precautions for Refrigerant

- To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32, which is specially cleaned. The refrigerant is flammable and inodorous. Furthermore, it can lead to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.
- Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozoneosphere. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

### WARNING:

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture. Should repair be necessary, contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (for example: open flames, an operating gas appliance or an operating electric heater.)
- Do not pierce or burn.
- Appliance shall be installed, operated and stored in a room with a floor area larger than 4m<sup>2</sup> (or 6m<sup>2</sup>).
- Appliance filled with flammable gas R32. For repairs, strictly follow manufacturer's instructions only. Be aware that refrigerants not contain odour.
- Read specialist's manual.



## Safety Operation of Flammable Refrigerant

### Qualification requirement for installation and maintenance man

- All the work men who are engaging in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the qualification for using the flammable refrigerant.
- It can only be repaired by the method suggested by the equipment's manufacturer.

### Installation notes

- The air conditioner is not allowed to use in a room that has running fire (such as fire source, working coal gas ware, operating heater).
- It is not allowed to drill hole or burn the connection pipe.
- The air conditioner must be installed in a room that is larger than the minimum room area. The minimum room area is shown on the nameplate or following table a.
- Leak test is a must after installation.

table a - Minimum room area(m<sup>2</sup>)

Minimum room area(m <sup>2</sup> )	Charge amount(kg)	≤1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2	2.1	2.2	2.3	2.4	2.5
	floor location	/	14.5	16.8	16.8	22	24.8	27.8	31	34.3	37.8	41.5	45.4	49.4	53.6
wall mounted	/	5.2	6.1	7	7.9	8.9	10	11.2	12.4	13.6	15	16.3	17.8	19.3	
window mounted	/	1.6	1.9	2.1	2.4	2.8	3.1	3.4	3.8	4.2	4.6	5	5.5	6	
ceiling mounted	/	1.1	1.3	1.4	1.6	1.8	2.1	2.3	2.6	2.8	3.1	3.4	3.7	4	

### Maintenance notes

- Check whether the maintenance area or the room area meet the requirement of the nameplate.
  - It's only allowed to be operated in the rooms that meet the requirement of the nameplate.
- Check whether the maintenance area is well-ventilated.
  - The continuous ventilation status should be kept during the operation process.
- Check whether there is fire source or potential fire source in the maintenance area.
  - The naked flame is prohibited in the maintenance area; and the "no smoking" warning board should be hanged.
- Check whether the appliance mark is in good condition.
  - Replace the vague or damaged warning mark.

## Welding

- If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:
  - a. Shut down the unit and cut power supply
  - b. Eliminate the refrigerant
  - c. Vacuuming
  - d. Clean it with N2 gas
  - e. Cutting or welding
  - f. Carry back to the service spot for welding
- Make sure that there isn't any naked flame near the outlet of the vacuum pump and it's well-ventilated.
- The refrigerant should be recycled into the specialized storage tank.

## Filling the refrigerant

- Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant won't contaminate with each other.
- The refrigerant tank should be kept upright at the time of filling refrigerant.
- Stick the label on the system after filling is finished (or haven't finished).
- Don't overfilling.
- After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when it's removed.

## Safety instructions for transportation and storage

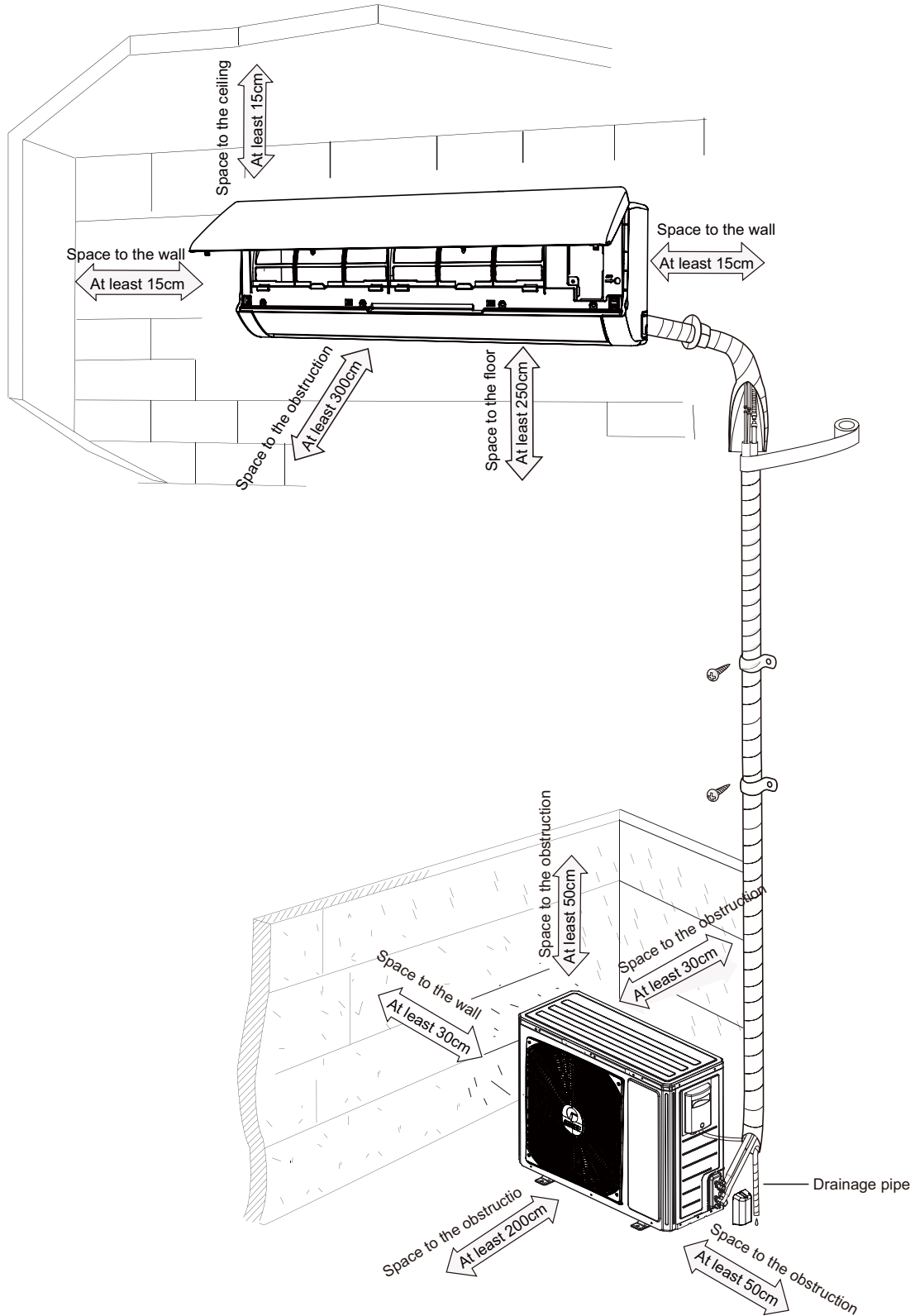
- Please use the flammable gas detector to check before unload and open the container.
- No fire source and smoking.
- According to the local rules and laws.

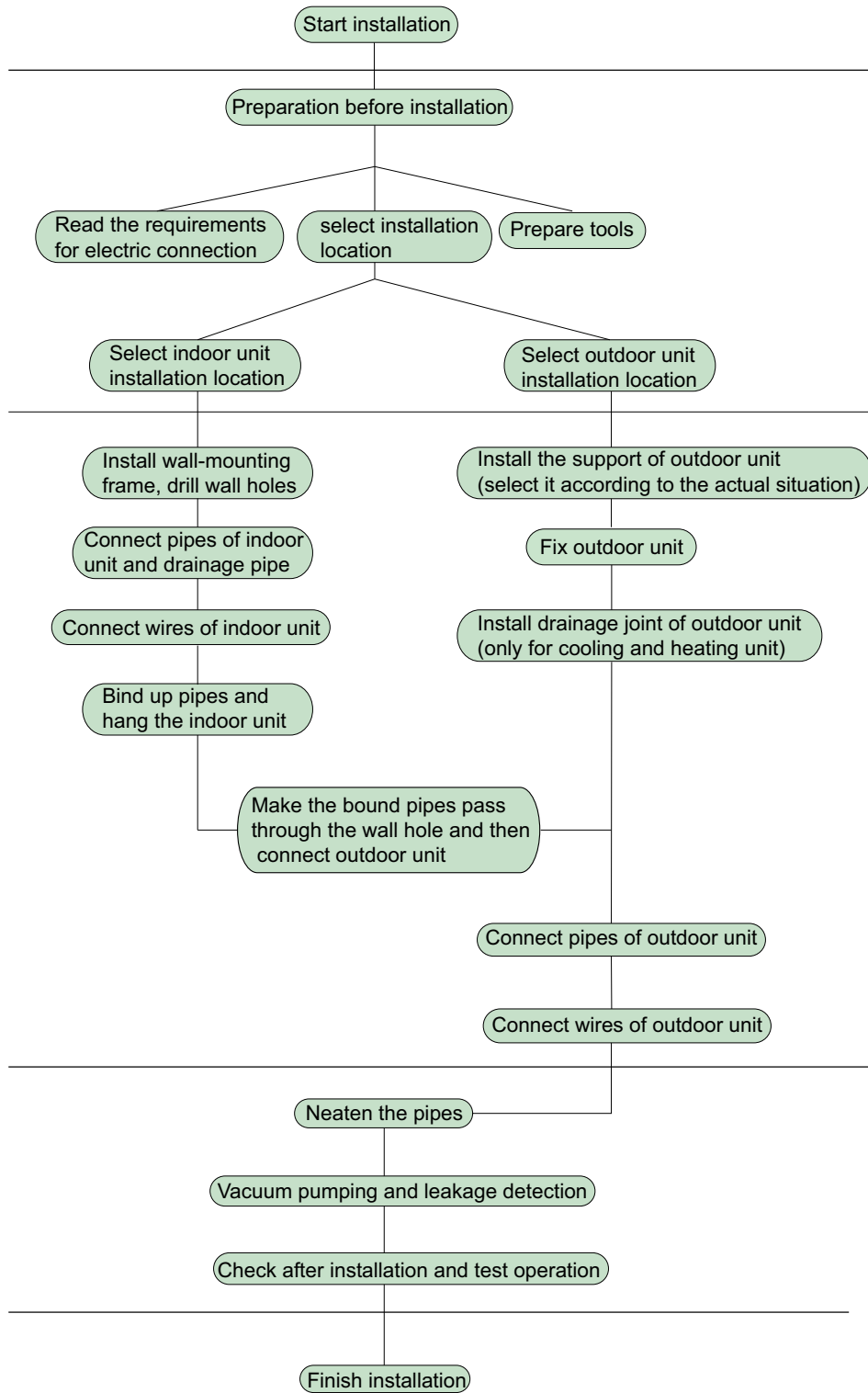
## Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

# 8. Installation

## 8.1 Installation Dimension Diagram





Note: this flow is only for reference; please find the more detailed installation steps in this section.



## 8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owner's manual, remote controller
7	Wall pipe		

### ⚠ Note:

1. Please contact the local agent for installation.
2. Don't use unqualified power cord.

## 8.3 Selection of Installation Location

### 1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfured gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.

### 2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and won't affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and won't increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Don't install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

### 3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit won't be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add fence for safety purpose.

## 8.4 Electric Connection Requirement

### 1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock, fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity
18K	16A

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) For appliances with type Y attachment, the instructions shall contain the substance of the following. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.
- (10) Appliance shall be installed, operated and stored in a room with a floor area larger than 4m.



Please notice that the unit is filled with flammable gas R32. Inappropriate treatment of the unit involves the risk of severe damages of people and material. Details to this refrigerant are found in chapter "refrigerant".

### 2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounded with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

## 8.5 Installation of Indoor Unit

### 1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

### 2. Install Wall-mounting Frame

- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.
- (3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

### 3. Install Wall-mounting Frame

- (1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame.(As show in Fig.1)

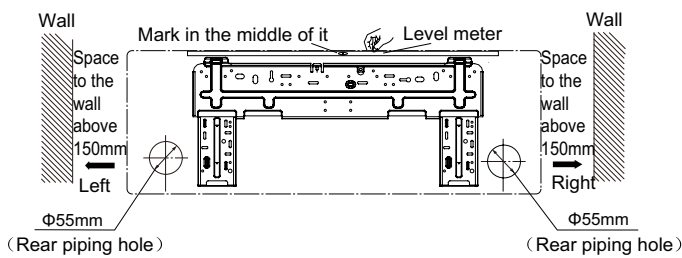


Fig.1

- (2) Open a piping hole with the diameter of Φ55mm on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

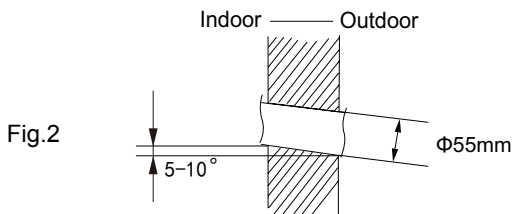


Fig.2

**⚠ Note:**

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

### 4. Outlet Pipe

- (1) The pipe can be led out in the direction of right, rear right, left or rear left.(As show in Fig.3)
- (2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.(As show in Fig.4)

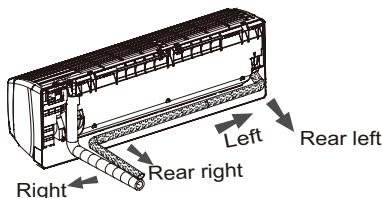


Fig.3

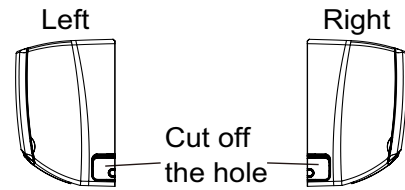


Fig.4

### 5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth.(As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.(As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.(As show in Fig.7)

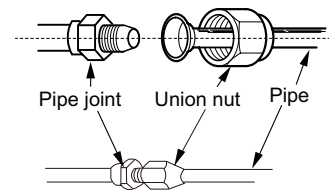


Fig.5

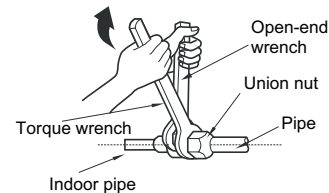


Fig.6

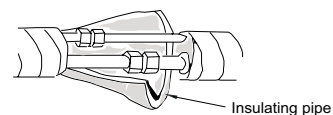


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)
- (2) Bind the joint with tape.(As show in Fig.9)

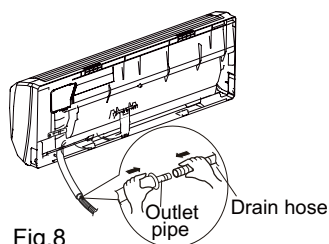


Fig.8

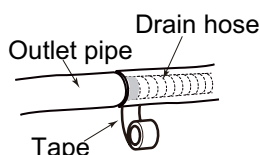


Fig.9

**⚠ Note:**

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided. (As show in Fig.10)

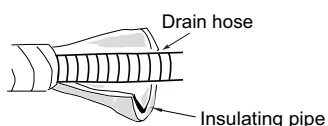


Fig.10

**7. Connect Wire of Indoor Unit**

- (1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

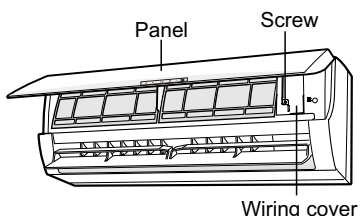


Fig.11

- (2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

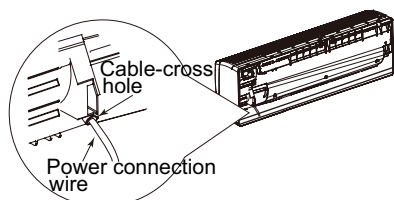


Fig.12

- (3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

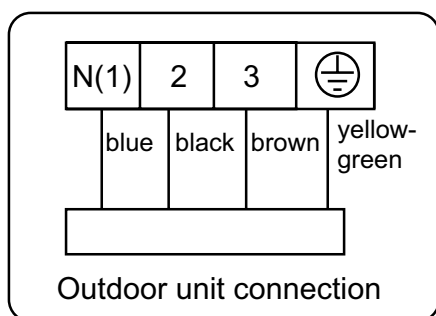


Fig.13

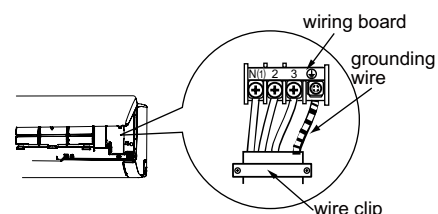


Fig.13

Note: the wiring board is for reference only, please refer to the actual one.

- (4) Put wiring cover back and then tighten the screw.
- (5) Close the panel.

**⚠ Note:**

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

**8. Bind Up Pipe**

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

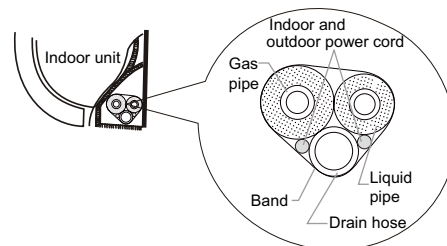


Fig.14

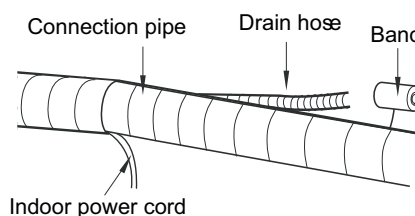


Fig.15

**⚠ Note:**

- (1) The power cord and control wire can't be crossed or winding.
- (2) The drain hose should be bound at the bottom.

### 9. Hang the Indoor Unit

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

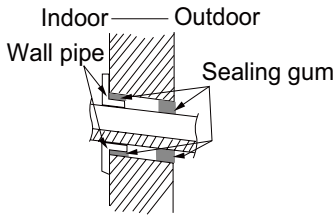


Fig.16

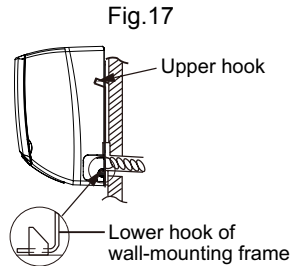


Fig.17

**⚠ Note:**

Do not bend the drain hose too excessively in order to prevent blocking.

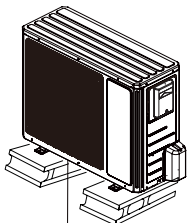
## 8.6 Installation of Outdoor Unit

### 1. Fix the Support of Outdoor Unit(select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

**⚠ Note:**

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.



At least 3cm above the floor  
Fig.18

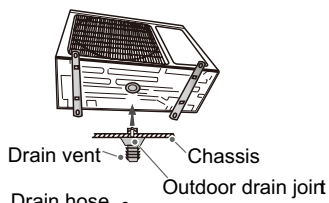


Fig.19

### 2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
  - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

### 3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
  - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

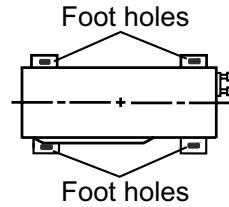


Fig.20

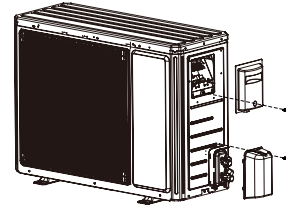


Fig.21

### 4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the handle of outdoor unit and then remove the handle.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

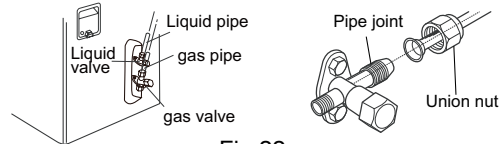


Fig.22

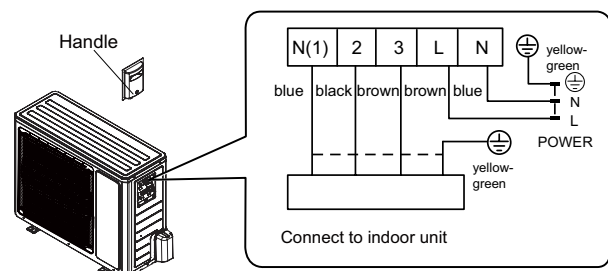
- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 5. Connect Outdoor Electric Wire

- (1) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; fix it with screws.(As show in Fig.23)



Note: the wiring connect is for reference only, please refer to the actual one.

Fig.23

- (2) Fix the power connection wire with wire clip.

**⚠ Note:**

- (1) After tightening the screw, pull the power cord slightly to check if it is firm.
- (2) Never cut the power connection wire to prolong or shorten the distance.

## 6. Neaten the Pipes

(1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.

(2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room. (As show in Fig.24)

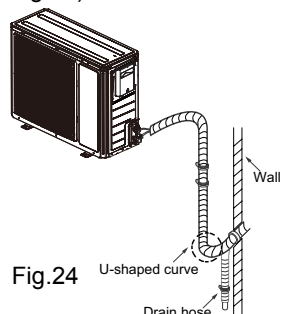


Fig.24

### ⚠ Note:

(1) The through-wall height of drain hose shouldn't be higher than the outlet pipe hole of indoor unit. (As show in Fig.25)

(2) Slant the drain hose slightly downwards. The drain hose can't be curved, raised and fluctuant, etc. (As show in Fig.26)

(3) The water outlet can't be placed in water in order to drain smoothly. (As show in Fig.27)

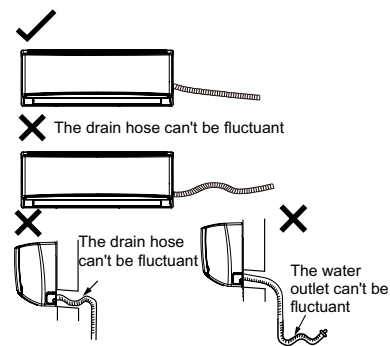


Fig.26

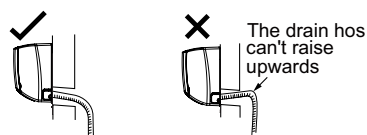


Fig.25

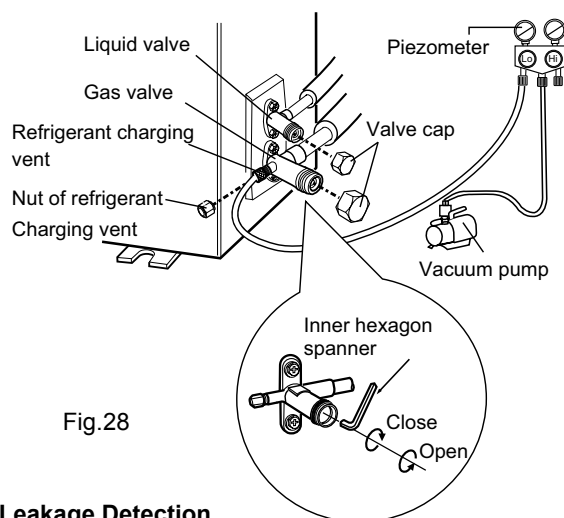


Fig.28

## 2. Leakage Detection

(1) With leakage detector:

Check if there is leakage with leakage detector.

(2) With soap water:

If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there's a leakage.

## 8.7 Vacuum Pumping and Leak Detection

### 1. Use Vacuum Pump

(1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.

(2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.

(3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.

(4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.

(5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.

(6) Tighten the screw caps of valves and refrigerant charging vent. (As show in Fig.28)

## 8.8 Check after Installation and Test Operation

### 1. Check after Installation

Check according to the following requirement after finishing installation.

No.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling (heating) capacity or waster eletricity.

### 2. Test Operation

(1) Preparation of test operation

- The client approves the air conditioner installation.
- Specify the important notes for air conditioner to the client.

(2) Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- If the ambient temperature is lower than 16°C , the air conditioner can't start cooling.

## 9. Maintenance

### 9.1 Error Code List

NO.	Name of malfunction	Indoor unit displaying method				AC status	Malfunctions
		Double 8 code display	Indicator display(LED blinks 0.5s-ON/0.5s-OFF)				
			Running LED	Cooling LED	Heating LED		
1	System high pressure protection	E1	3s off blink once			cooling,dehumidifying,except the indoor fan motor is running,others will stop to run.heating;all stop running	High pressure of system,might be: 1.Refrigerant is too much; 2.Poor heating exchanging for units(including heat exchanger is dirty and unit heating radiating ambient is poor); 3.Ambient temp.is too high.
2	Anti-freezing protection	E2	3s off blink twice			cooling,dehumidifying,compressor,outdoor fan motor will stop running,indoor fan motor will keep running.	1.Poor indoor unit air returning; 2.Indoor fan motor rotating speed abnormal; 3.Evaporator is dirty;
3	Compressor air exhaust high temp. protection	E4	3s off blink four times			cooling,dehumidifying,compressor,outdoor fan motor will stop running,indoor fan motor works. heating:all stop running.	Pls refer to trouble shoot (air exhaust protection,overload)
4	AC overload protection	E5	Off 3s blink 5 times			Cooling,dehumidifying,compressor,outdoor fan motor will stop,indoor fan will work.heating;all will stop	1.power supply is stable,fluctuation is too much 2.Power supply is too low,overload is too much.
5	Indoor and outdoor units communication malfunction	E6	Off 3s blink 6 times			Cooling,compressor will stop,indoor fan motor works,Heating:all will stop	Please refer to troubleshooting
6	Anti-high temp. protection	E8	Off 3s blink 8 times			Cooling,compressor will stop,indoor fan motor works,Heating:all will stop	Please refer to troubleshooting
7	Indoor unit motor no feedback	H6	Off 3s blink 11 times			Whole unit will stop to run	1.Poor insert for GPF 2.Indoor control board AP1 malfunction 3.Indoor motor M1 malfunction
8	Jump wire cap malfunction protection	C5	Off 3s blink 15 times			Whole unit will stop to run	Indoor control board AP1 jump cap poor connected,please reinsert or replace the jump cap.
9	Indoor ambient sensor open circuit,short circuit	F1		Off 3s blink once		Cooling,dehumidifying;indoor fan motor is running,other overloads will stop;Heating,whole unit will stop to run.	1.Room temp.sensor is not connected with the control panel AP1 2.Room temp.sensor is damaged
10	Indoor evaporator sensor circuit open,short circuit	F2		Off 3s blink twice		Cooling,dehumidifying;indoor fan motor running,other overload will stop;Heating,whole unit will stop.	1,Tube temp.sensor is not connected with the control panel AP1 2.Tube temp.sensor is damaged
11	Outdoor ambient sensor circuit open,circuit short	F3		Off 3s blinks three times		Cooling,dehumidifying;compressor will stop,indoor fan motor will work.Heat:all will stop	Outdoorroom temp.sensor hasn't connected well,or damaged,please refer to the sensor resistance value for checking.
12	Outdoor condensor sensor open circuit,short circuit	F4		Off 3s blinks 4 times		Cooling,dehumidifying;compressor will stop,indoor fan motor will work.Heat:all will stop	Outdoorroom temp.sensor hasn't connected well,or damaged,please refer to the sensor resistance value for checking.

13	Outdoor air exhaust sensor open circuit,short circuit	F5		Off 3s blinks 5 times		Cooling,dehumidifying;after runing for 3mins later,the compressor will stop to run,indoor fan motor will start to run.heating:after run 3 mins later,all will stop to run.	1.Exhaust temp sensor hasn't connected well,or damaged,plwase refer to the sensor resistance value for checking. 2.Sensor head hasn't insert into the copper tube.
14	Overload limit/descending frequency	F6		Off 3s blinks 6 times		Overload normal operation,compressor is runing,frequency descending	Please refer to troubleshooting
15	Over current need frequency descending	F8		Off 3s blinks 8 times		Overload normal operation,compressor is runing,frequency descending	1.Input power supply is too low 2.System voltage is too high,over is too much
16	Air exhaust over high need frequency descending	F9		Off 3s blinks 9 times		Overload normal operation,compressor is runing,frequency descending	1.Overload is too much,ambient temp.is too high 2.Refrigerant is short 3.Electric expansion malfunction
17	DC generatrix voltage is too high	PH		Off 3s blink 11 times		Cooling,dehumidifying,co mpressor stop running,Fan motor works. Heating: all will stop	1.Testing wire terminal L and N position.If higher than 265VAC,please cut off the power supply and restart until back to normal 2.If input voltage is normal, testing the voltage of electrolytic capacitor on AP1 after turn on the unit.There may be some problem and replace the AP1 if the electrolytic capacitor voltage range at 200-280V
18	Complete unit current detection malfunction	U5		Off 3s and blink 13 times		Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	The circuit on AP1 has malfunction, replace the outdoor unit AP1
19	Compressor current overcurrent protection	P5		Off 3s blink 15 times		Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Please refer to troubleshooting(IPM protection, compressor lose steps, compressor current overcurrent protection)
20	Defrosting			Off 3s and blink once (during blinking, ON 10s and Off 05s)		Defrosting will occur in heating mode.Compressor will operate while indoor fan will stop.	It's the normal state
21	Compressor overload protection	H3		Off 3s blink 3 times		Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	1. Wire terminal OVCCOMP loosen or circuit,has problem, the resistance of SAT should be lower than 1 ohm. 2.Please refer to troubleshooting(exhaust/ overload protection)
22	IPM protection	H5		Off 3s blink 5 times		Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Pls refer to troubleshooting

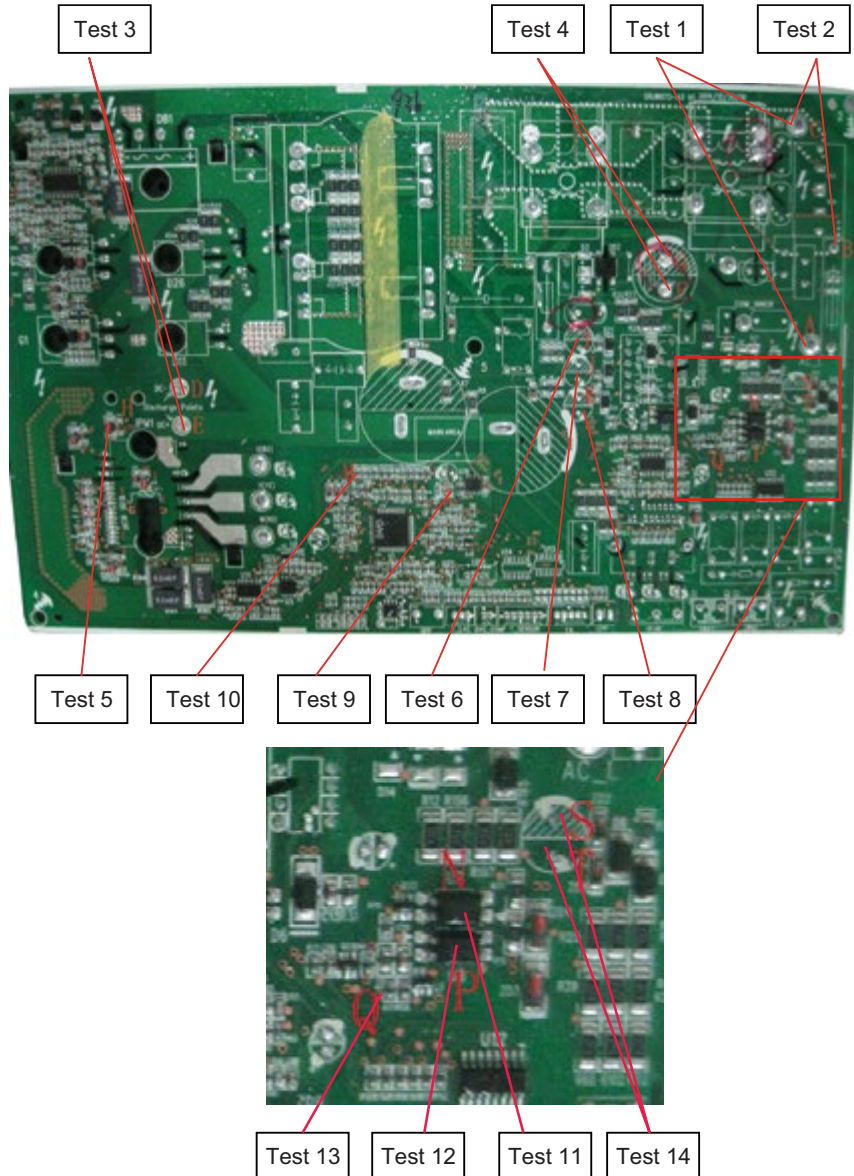




23	PFC protection	HC			Off 3s blink 6 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Pls refer to troubleshooting
24	Compressor lose steps	H7			Off 3s blink 7 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Pls refer to troubleshooting
25	Heating, anti- high temp. declines	H0			Off 3s blink 10 times	Overload normal works,compressor running,frequency declines	Pls refer to troubleshooting
26	Startup fail	Lc			Off 3s blink 11 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Pls refer to troubleshooting
27	Compressor current testing circuit malfunction	U1			Off 3s blink 13 times		Replace the outdoor control board AP1
28	EEPROM malfunction	EE			Off 3s blink 15 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Replace the outdoor control board AP1
29	Capacitor charge malfunction	PU			Off 3s blink 17 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Pls refer to Part 3 capacitor charging fault of troubleshooting
30	Module sensor circuit diagram	P7			Off 3s blink 18 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Replace the outdoor control board AP1
31	Module temp. over high protection	P8			Off 3s blink 19 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	To check whether the ambient Temp. of IPM is too high or the heat-sinhing of IPM is dirty else replace the outdoor baord AP1
32	DC Bus voltage dips	U3			Off 3s blink 20 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	Power voltage is not stable
33	Low DC Bus voltage protection	PL			Off 3s blink 21 times	Cooling, dehumidifying;compressor stops running,indoor fan motor works. Heating: all will stop running	1.Check the Input voltage if the Voltage is lower than 150VAC,restart the machine when the power supply is normal. 2.Checking the reactor L connection.
34	IPM temp.is too high limit/ decrease frequency	EU				Over load normal works,compressor runing frequency declines	Whole unit break for 20 mins and discharge,to check the outdoor control board AP1's IPM module coolant whether is short,the radiator is tightened. If above phenomenon is not OK,Please improve or replace the control board AP1
35	Four-way valve abnormal	U7				This malfunction happened,only in heating mode,all will stop to run.	1.Power supply voltage is lower than AC175V 2.Wire terminal 4V loosen or wire break 3.4V damaged,replace 4V
36	Outdoor unit zero-cross detecting error					Cooling:compressor will stop,indoor fan motor works. Heating:all will stop.	Replace the outdoor control board AP1

37	Anti-freezing limit/decrease frequency	FH				All loads work normally but the running frequency limited or decrease	Indoor unit air return is poor or fan speed is to low.
38	Fan module protection	L3				Cooling:outdoor fan motor,compressor stop running;indoor fan works. Heating:outdoor fan motor,compressor,indoor fan motor stop running.	1.The wire terminal of outdoor fan motor is loosed,fix the terminal. 2.Motor damaged,replace the motor 3.Fan motor module on mainboard is damaged;replace the mainboard AP1
39	Gathering refrigerant	Fo	OFF 3S and blink 1 times	OFF 3S and blink 1 times		When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
40	In defect of refrigerant	FO				The Dual-8 Code Display will show F0 and the complete unit stops	1.In defect of refrigerant; 2.Indoor evaporator temperature sensor works abnormally; 3.The unit has been plugged up somewhere.
41	Malfunction of detecting plate(WIFI )	JF					

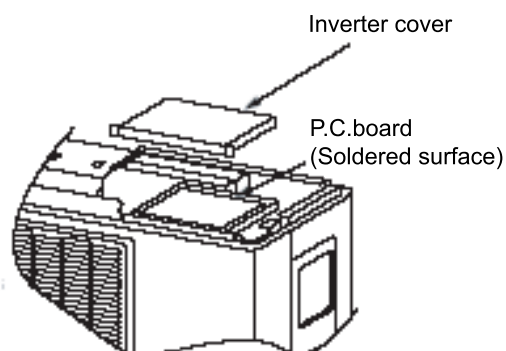
(1)Key detection point



Test No.	Test point	Corresponding component	Test value under normal condition
test 1	Between A and C	Neutral wire and live wire	AC 160V~265V
test 2	Between B and C	Neutral wire and live wire	AC 160V~265V
test 3	Between D and E	DC busbar electrolytic capacitor	DC 180V~380V
test 4	Between F and G	Electrolytic capacitor of power C8	DC 180V~380V
test 5	H position, both ends of diode D34	IPM bootstrap circuit diode D34	DC 13.5V~16.5V
test 6	I position, both ends of capacitor C20	Capacitor C20 of power 12V	DC 12V
test 7	J position, both ends of capacitor C67	Capacitor C67 of power 15V	DC 15V
test 8	K position, both ends of capacitor C24	Capacitor C24 of power 5V	DC 5V
test 9	L position, both ends of capacitor C73	3.3V Capacitor C73	DC 3.3V
test 10	From M position to ground	From one end of R61 (M position) to ground (signal receiving end of outdoor unit)	0~3.3V
test 11	N, optical coupler U7	U7(3, 4 leading feet)	0~3.3V
test 12	P, optical coupler U8	U8(1, 2 leading feet)	0~3.3V
test 13	From Q point to ground	From one end of R77 (Q position) to ground (signal sending terminal of outdoor unit)	0~3.3V
test 14	Between S and T	Capacitor C113 of communication circuit	56V

●Discharging method

(1) remove the inverter cover(Outdoor Unit)



(2)As shown below,connect the discharge resistance(approx.100Ω20W)or plug of the sold ering iron to voltage between + - terminals of the electrolytic capacitor (test3 "D " and "E" point) on PC Board for 30s, and then peformedischarging.

NOTE:

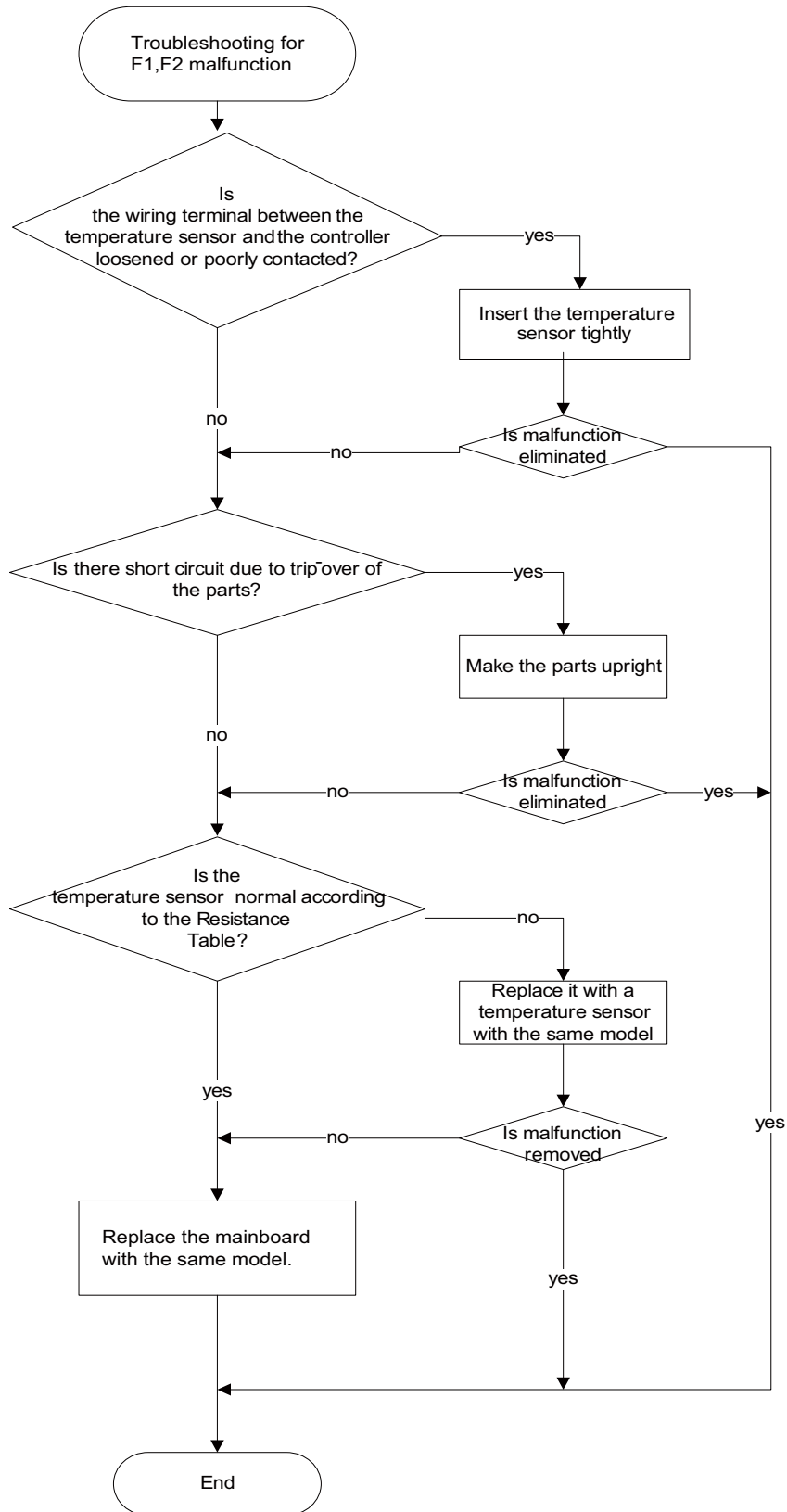
A large-capacitv electrolytic capacitor is used in the outdoor unit controller(inverter).Therefore.if the power supply is turned

## 9.2 Troubleshooting for Main Malfunction

### Indoor unit

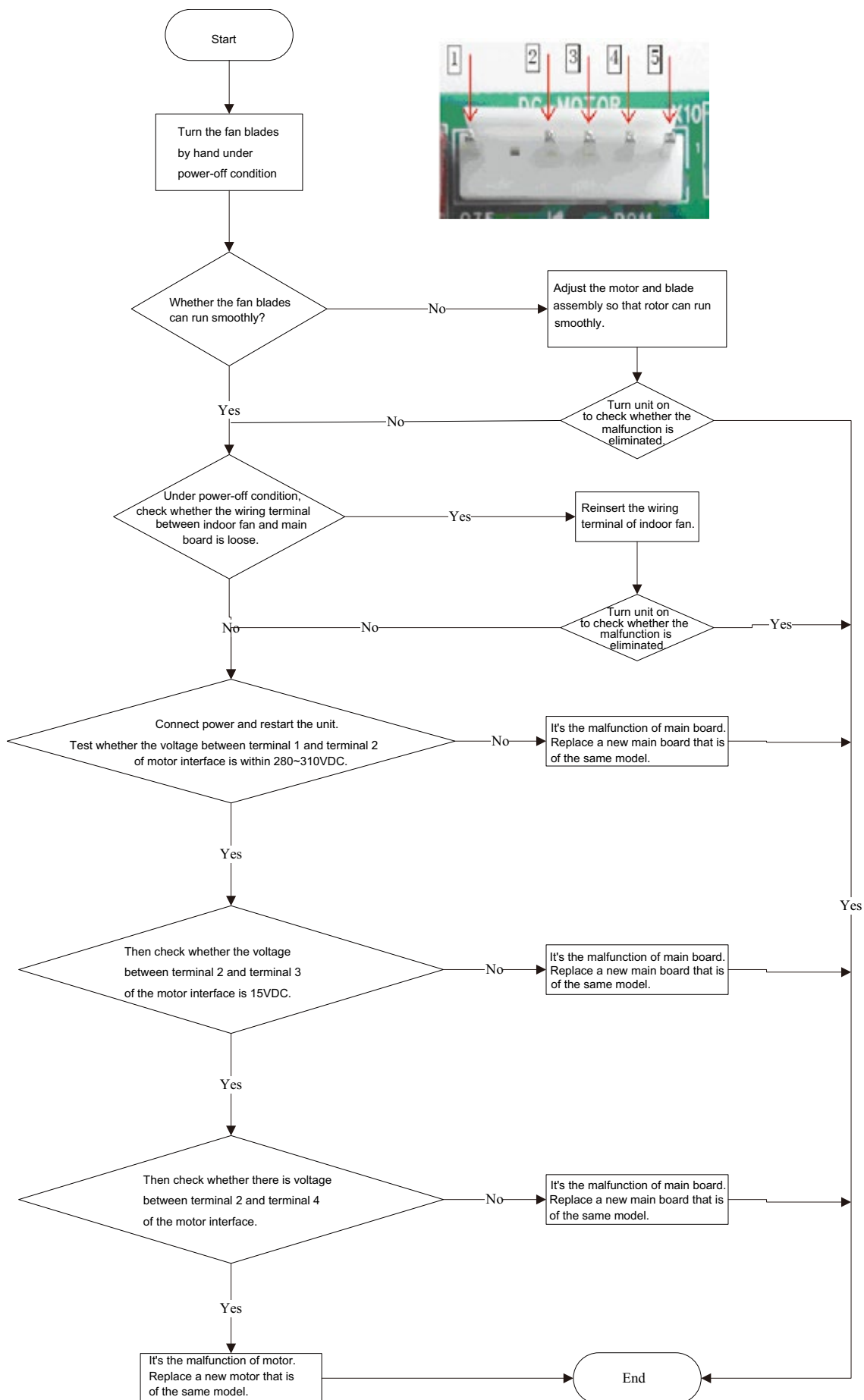
#### 1. Malfunction of Temperature Sensor F1, F2

Malfunction diagnosis process:

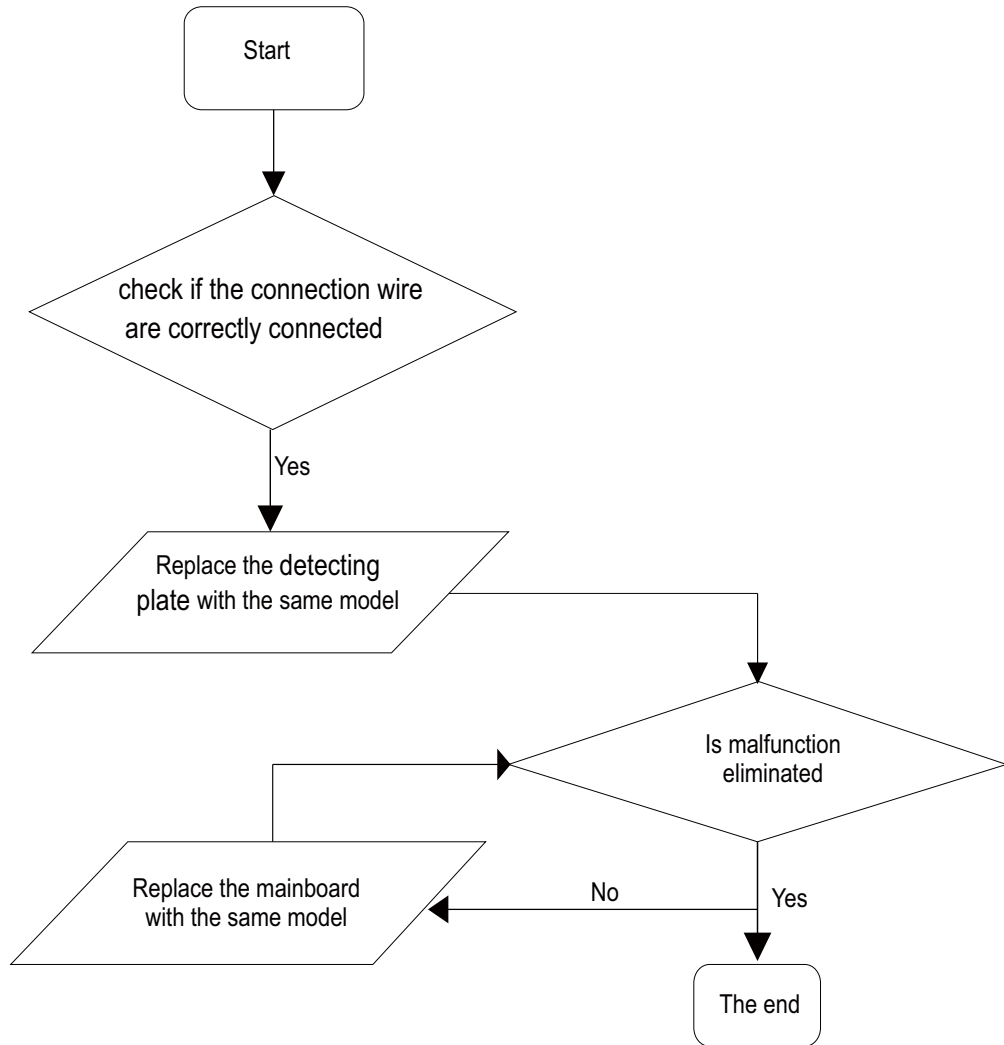


## 2. Malfunction of Blocked Protection of IDU Fan Motor H6

Malfunction diagnosis process:

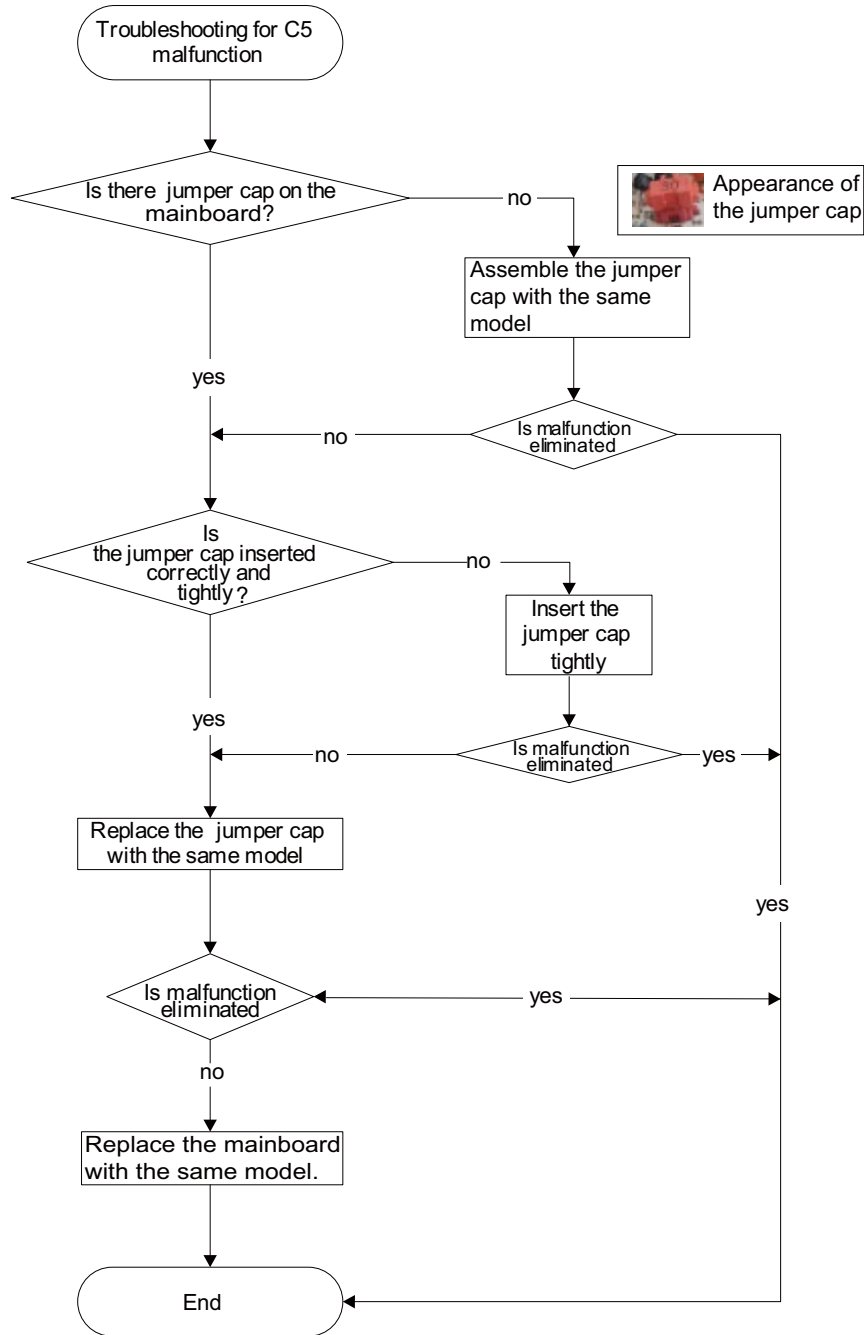


3. Malfunction of detecting plate(WIFI) JF



#### 4. Malfunction of Protection of Jumper Cap C5

Malfunction diagnosis process:



Confirm the malfunction type according to indoor or outdoor malfunction indicator and malfunction sheet (usually it is stuck on the electric box cover or the top cover of the unit). The indicators of outdoor control board will directly display the corresponding malfunction if there is a malfunction; Some malfunctions are displayed directly on the indoor displayer and some malfunctions can be viewed only by remote controller (by pressing light button for four times within 3s) In the below malfunction chart, “Y” means “Yes”; “N” means “No”; control board AP1 means outdoor control board.

Before malfunction check, discharge the electrolytic capacitor according to the mentioned method and make sure the voltage is below 20V. Otherwise, it may cause electric shock or broking the control board.

**Outdoor unit**

**(1) Capacitor charge fault (Fault with outdoor unit)**

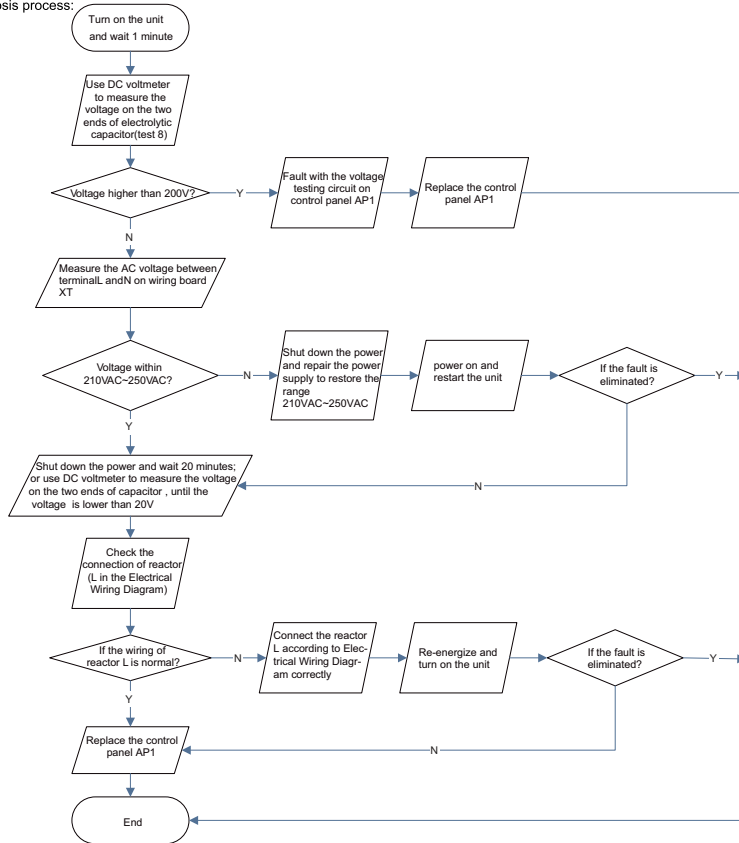
Malfunction indicator of outdoor unit

D5	D6	D16	D30
□	■	□	■

Main Check Points:

- Use AC voltmeter to check if the voltage between terminal L and N on the wiring board XT is within 210VAC~240VAC.
- Is the reactor (L) correctly connected? Is the connection wire loose or fallen? Is the reactor (L) damaged?

Fault diagnosis process:





## (2) IPM Protection, Out-of-step Fault, Compressor Phase Overcurrent (Fault with outdoor unit)

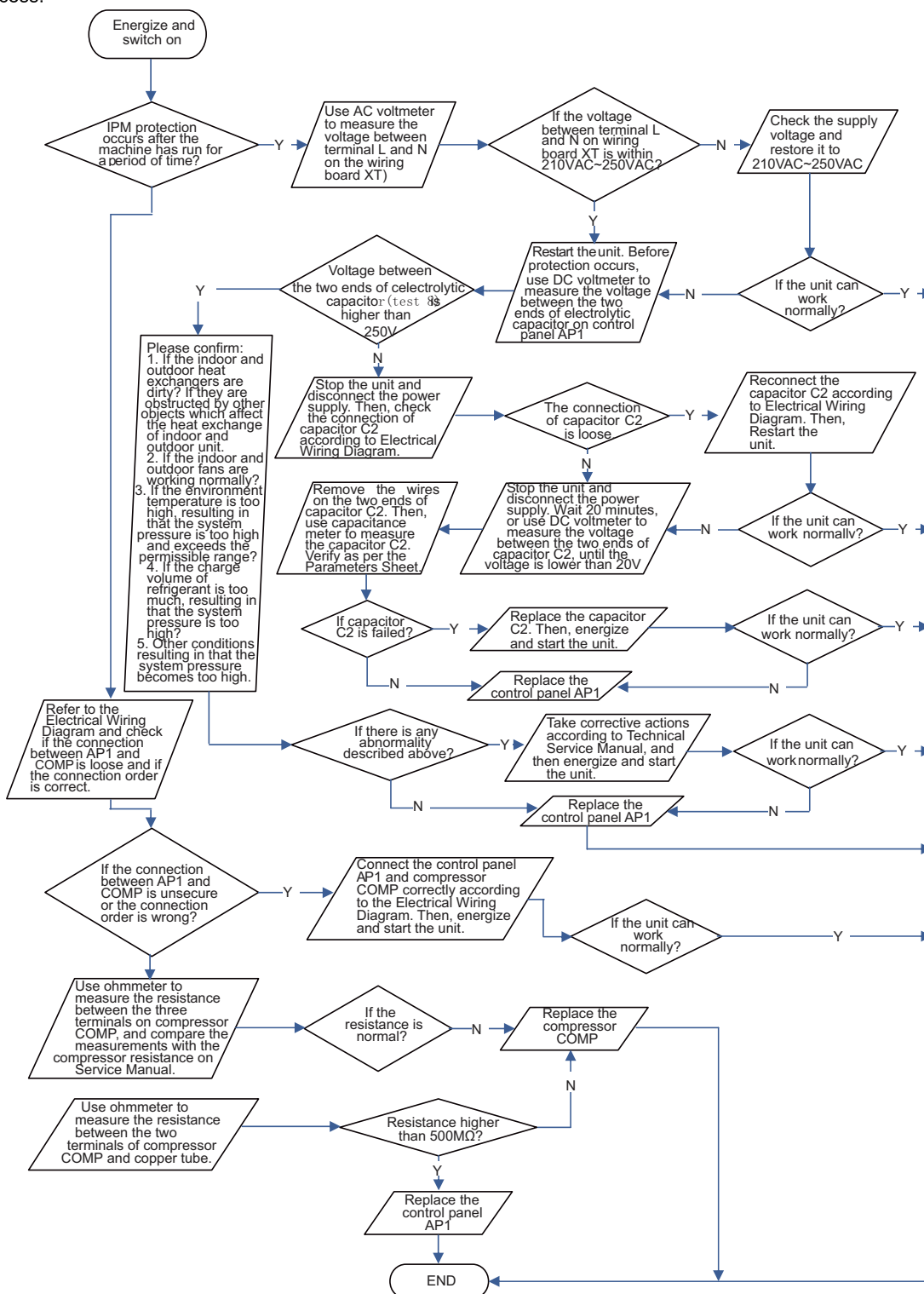
Malfunction indicator of outdoor unit

Malfunction	D5	D6	D16	D30
IMP protection	□	☆	□	■
Out-of-step fault	□	☆	■	☆
Compressor overcurrent	□	☆	□	□

Main check points:

- Is the connection between control panel AP1 and compressor COMP secure? Loose? Is the connection in correct order?
- Is the voltage input of the machine within normal range? (Use AC voltmeter to measure the voltage between terminal L and N on the wiring board XT)
- Is the compressor coil resistance normal? Is the insulation of compressor coil against the copper tube in good condition?
- Is the working load of the machine too high? Is the radiation good? ●Is the charge volume of refrigerant correct?

Fault diagnosis process:



**(3)High temperature and overload protection diagnosis (Check the outdoor unit in cooling mode and check the indoor unit in heating mode)**

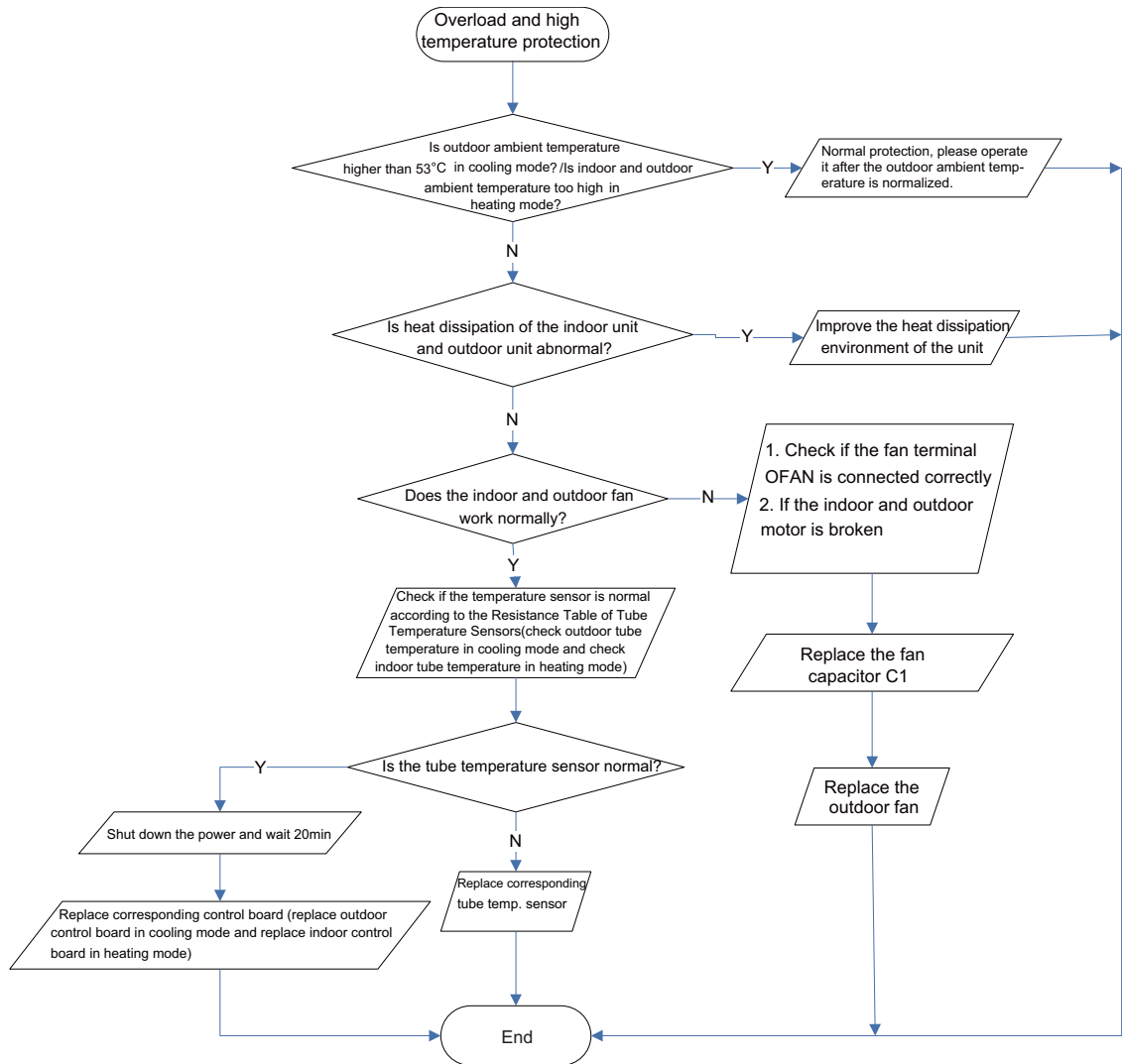
Malfunction indicator of outdoor unit

D5	D6	D16	D30
■	□	■	■

Main check points:

- Is outdoor ambient temperature in normal range?
- Are the outdoor and indoor fans operating normally?
- Is the heat dissipation environment inside and outside the unit good(including if the fan speed is too low)?
- Is the tube temperature sensor of indoor and outdoor unit normal?

Fault diagnosis process:



### (4) Start-up failure (Fault with outdoor unit)

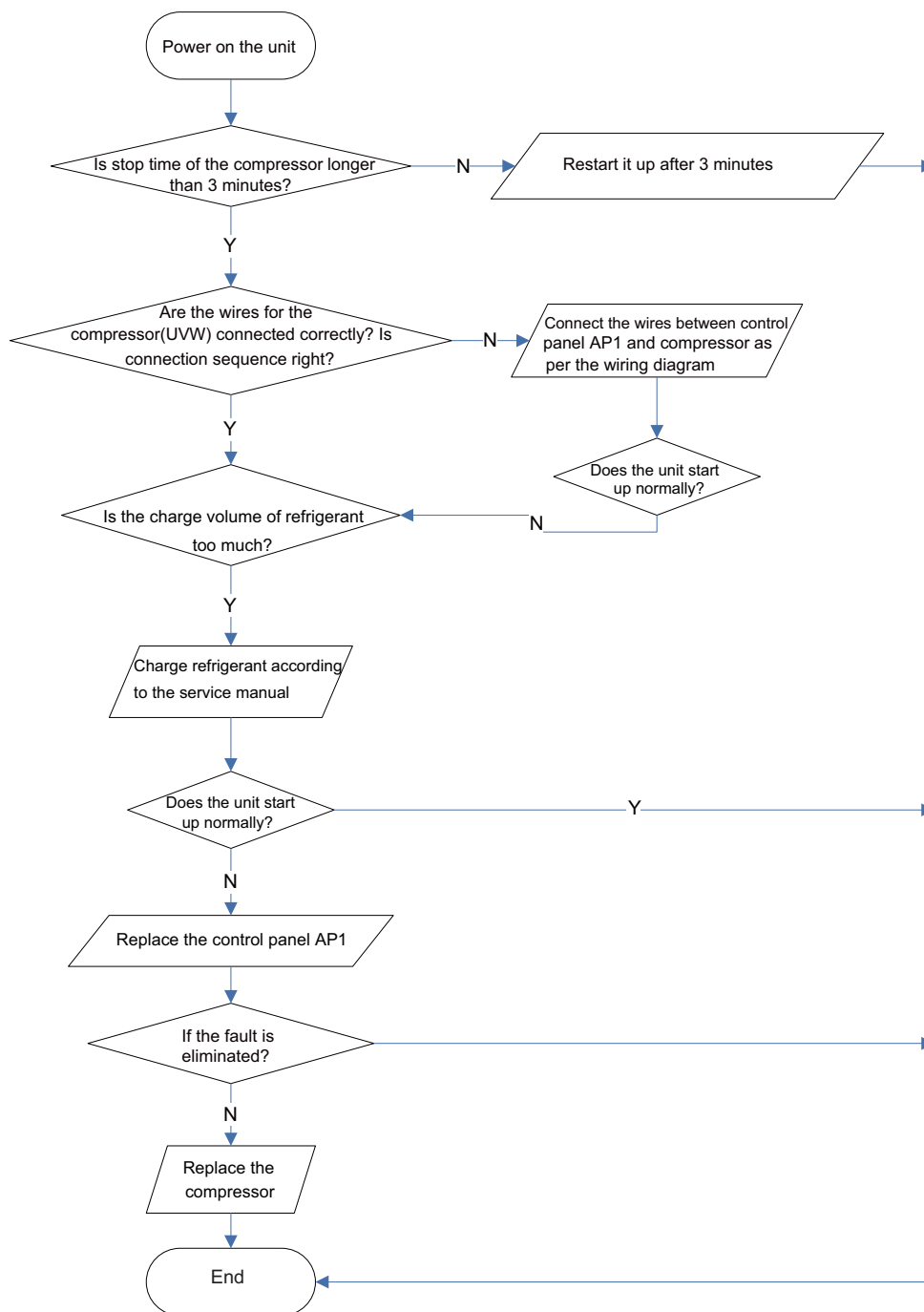
Malfunction indicator of outdoor unit

D5	D6	D16	D30
□	☆	□	☆

Main check points:

- Whether the compressor wiring is connected correctly?
- Is compressor broken?
- Is time for compressor stopping enough?
- Is the charge volume of refrigerant too much?

Fault diagnosis process:



**(5) Out of step diagnosis for the compressor (Fault with outdoor unit)**

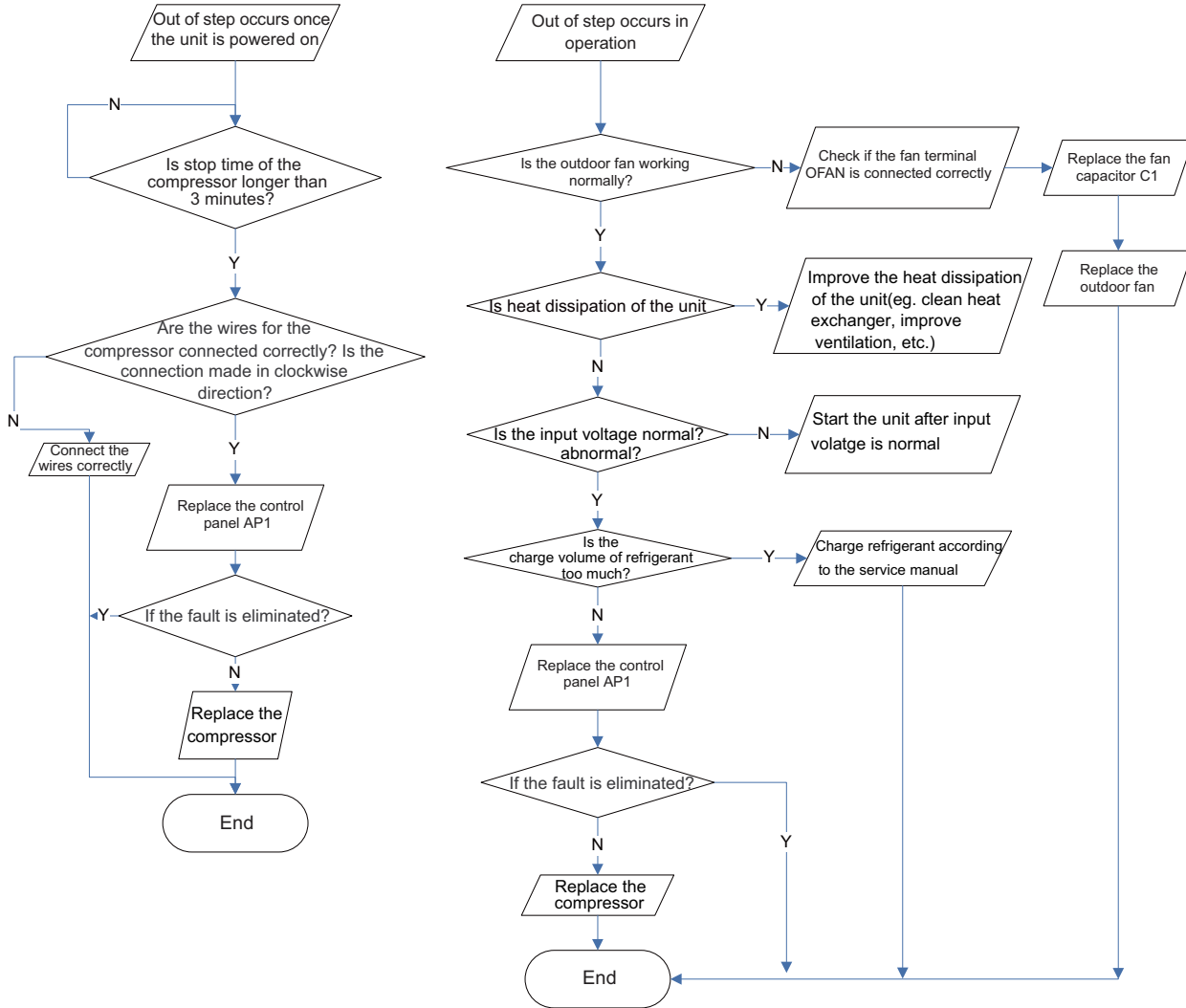
Malfunction indicator of outdoor unit

D5	D6	D16	D30
□	☆	■	☆

Main check points:

- Is the system pressure too high?
- Is the input voltage too low?

Fault diagnosis process:



### (6) Overload and air exhaust malfunction diagnosis (Fault with outdoor unit)

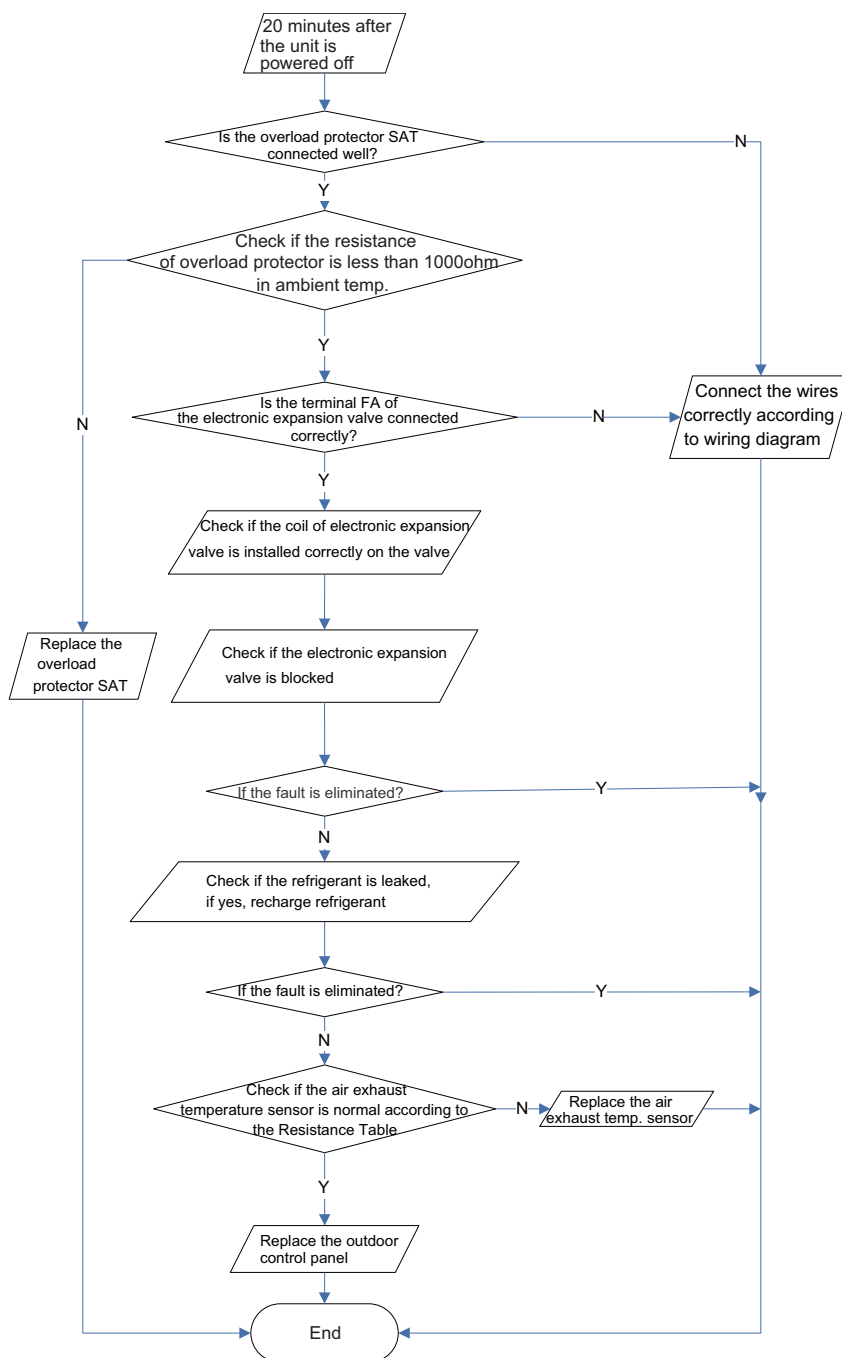
Malfunction indicator of outdoor unit

Malfunction	D5	D6	D16	D30
Overload	□	☆	☆	□
Air exhaust	■	□	■	☆

Main check points:

- Is the electronic expansion valve connected well? Is the electronic expansion valve damaged?
- Is refrigerant leaked?
- Is the overload protector damaged?
- Is the air exhaust temperature sensor damaged?

Fault diagnosis process:



**(7) Communication malfunction:**

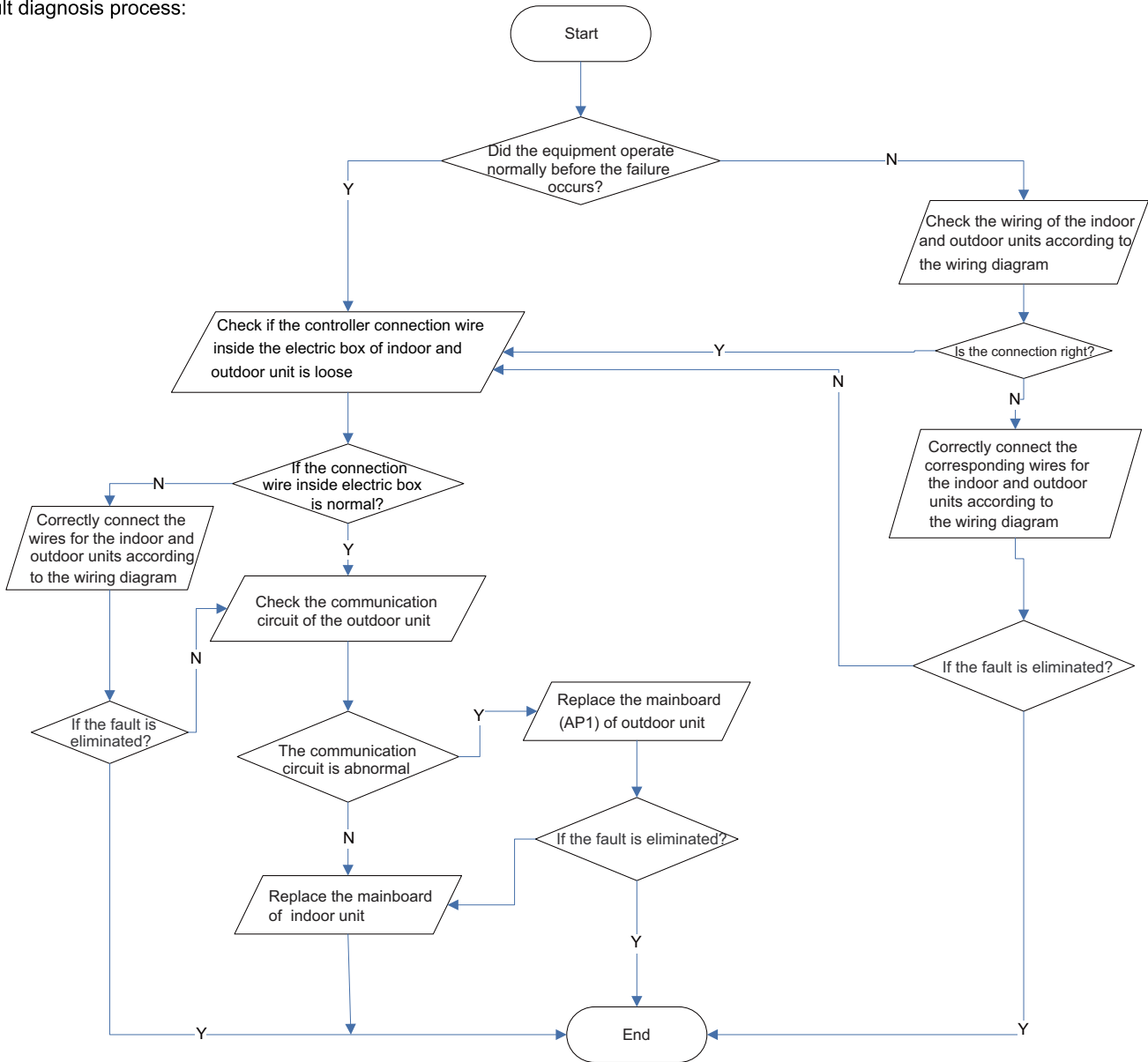
Malfunction indicator of outdoor unit

D5	D6	D16	D30
□	□	□	☆

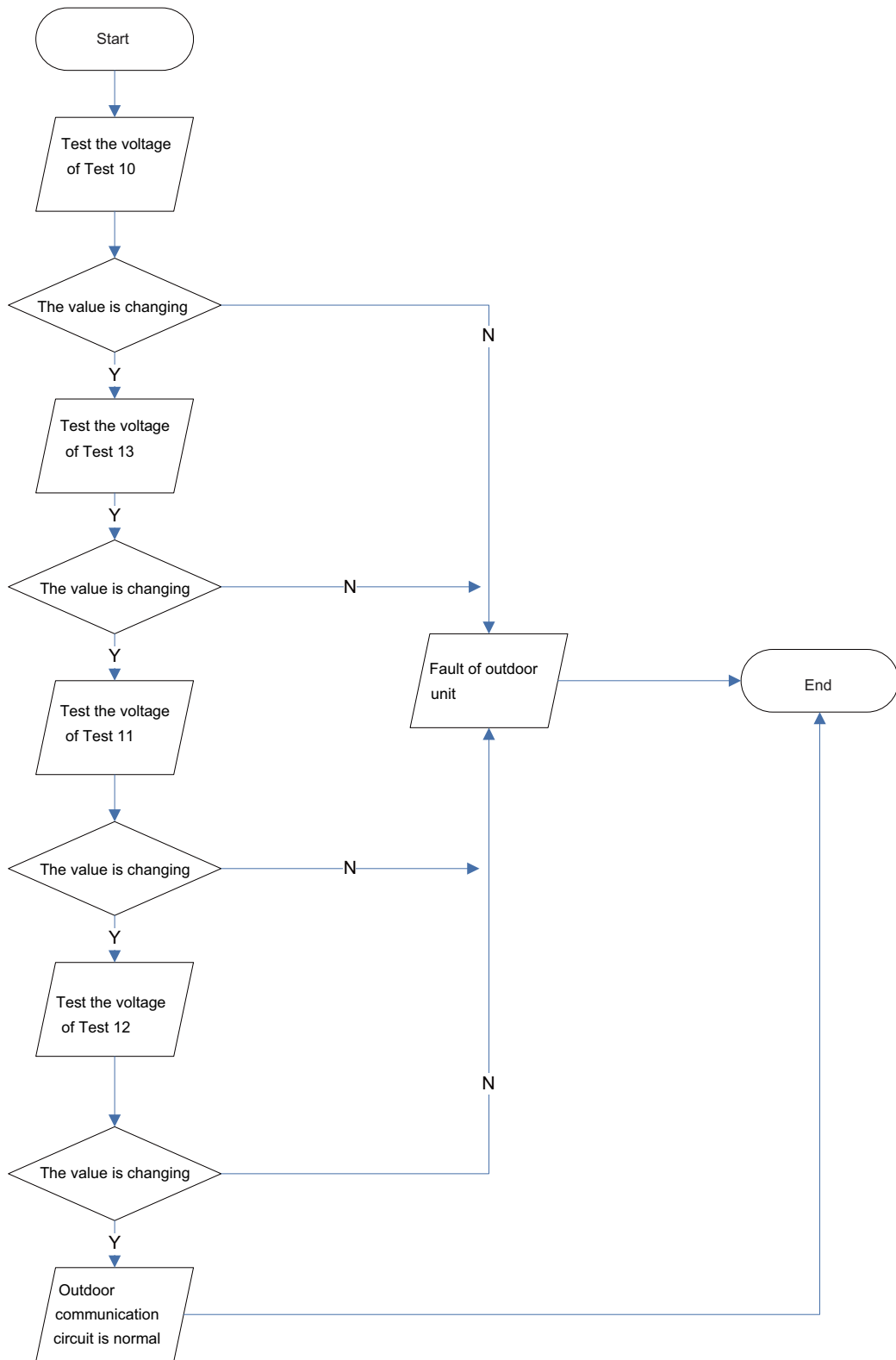
Main check points:

- Is there any damage for the communication circuit of indoor mainboard? Is communication circuit of outdoor mainboard(AP1) damaged?
- Detect the indoor and outdoor connection wire and indoor and outdoor inside wiring is connected well or not, if there is any damage?

Fault diagnosis process:



Detection process of outdoor communication circuit (refer to the outdoor key detection points)



## 9.3 Troubleshooting for Normal Malfunction

### 1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

### 2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

### 3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model



**4. ODU Fan Motor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

**5. Compressor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and it's 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

**6. Air Conditioner is Leaking**

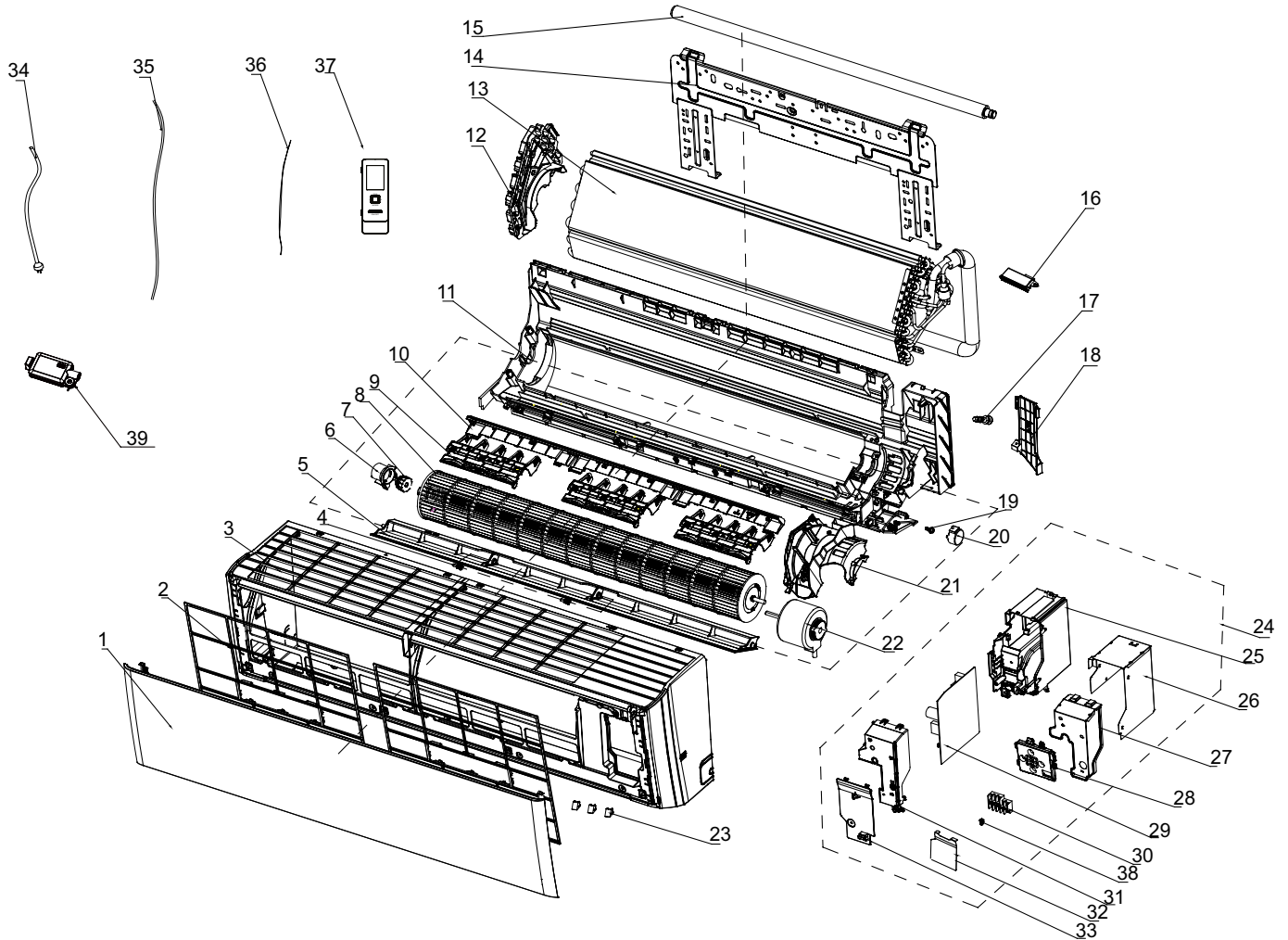
Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

**7. Abnormal Sound and Vibration**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there're parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts' position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there're parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts' position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

# 10. Exploded View and Parts List

## 10.1 Indoor Unit



The component picture is only for reference; please refer to the actual product.

No.	Description	Part Code		Qty
		GWH18YD-K6DNA1A/I		
		Product Code	CB437N01300	
1	Front Panel(low display)	20000300057T	20000300057T	1
2	Filter Sub-Assy	11122089	11122089	2
3	Front Case Sub-Assy	00000200060	00000200060	1
4	Axile Bush	10542036	10542036	2
5	Guide Louver	10512501	10512501	1
6	Ring of Bearing	26152025	26152025	1
7	O-Gasket of Cross Fan Bearing	76512203	76512203	1
8	Cross Flow Fan	10352060	10352060	1
9	Air Louver(Manual)	10512736	10512736	3
10	Helicoid Tongue	26112512	26112512	1
11	Rear Case assy	00000100177	00000100177	1
12	Evaporator Support	24212177	24212177	1
13	Evaporator Assy	011001000146	011001000146	1
14	Wall Mounting Frame	01362026	01362026	1
15	Drainage Hose	05230014	05230014	1
16	Cold Plasma Generator	1114001601	1114001601	1
17	Rubber Plug (Water Tray)	76712012	76712012	1
18	Connecting pipe clamp	2611218801	2611218801	1
19	Crank	73012005	73012005	1
20	Stepping Motor	1521240212	1521240212	1
21	Motor Press Plate	26112511	26112511	1
22	Fan Motor	15012136	15012136	1
23	Screw Cover	2425201726	2425201726	3
24	Electric Box Assy	100002000412	100002000412	1
25	Electric Box	20112211	20112211	1
26	Lower Shield of Electric Box	01592139	01592139	1
27	Shield Cover of Electric Box	01592176	01592176	1
28	Display Board	30565260	30565260	1
29	Main Board	300002000101	300002000541	1
30	Terminal Board	42011233	42011233	1
31	Electric Box Cover	20112209	20112209	1
32	Electric Box Cover2	20112210	20112210	1
33	Shield Cover of Electric Box Cover 2	01202000099	01202000099	1
34	Connecting Cable	4002052317	4002052317	0
35	Connecting Cable	/	/	/
36	Temperature Sensor	42020063	42020063	1
37	Remote Controller	30510589	30510137	1
38	Jumper	4202021912	4202021912	1
39	Detecting Plate	30110144	30110144	1

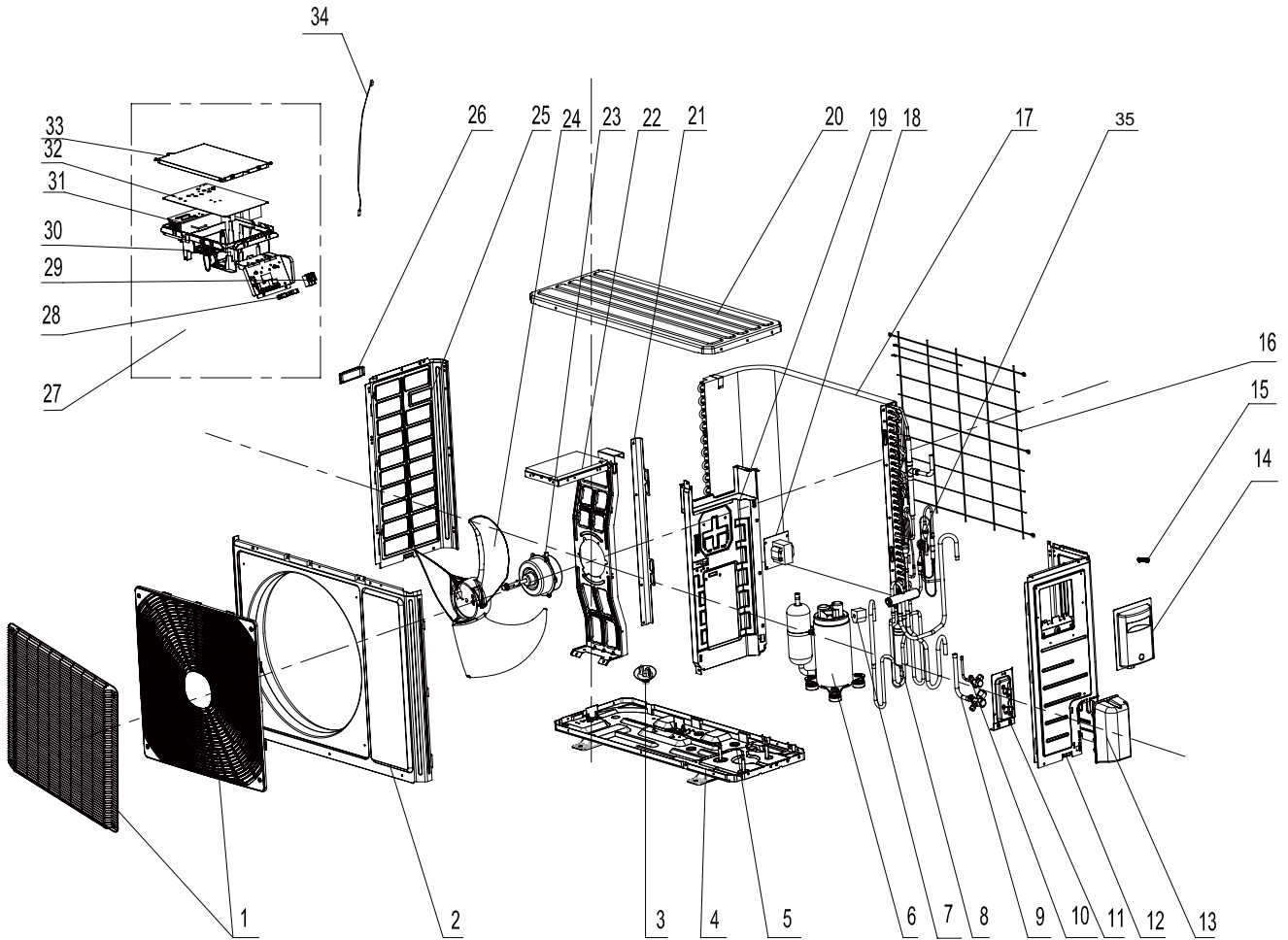
Above data is subject to change without notice.

No.	Description	Part Code		Qty
		GWH18YD-K6DNA2A/I		
		Product Code	CB466N01300	
1	Front Panel(low display)	200003000050	200003000050	1
2	Filter Sub-Assy	11122089	11122089	2
3	Front Case Sub-Assy	00000200060	00000200060	1
4	Axile Bush	10542036	10542036	2
5	Guide Louver	10512501	10512501	1
6	Ring of Bearing	26152025	26152025	1
7	O-Gasket of Cross Fan Bearing	76512203	76512203	1
8	Cross Flow Fan	10352060	10352060	1
9	Air Louver(Manual)	10512736	10512736	3
10	Helicoid Tongue	26112512	26112512	1
11	Rear Case assy	00000100177	00000100177	1
12	Evaporator Support	24212177	24212177	1
13	Evaporator Assy	011001000146	011001000146	1
14	Wall Mounting Frame	01362026	01362026	1
15	Drainage Hose	05230014	05230014	1
16	Cold Plasma Generator	1114001601	1114001601	1
17	Rubber Plug (Water Tray)	76712012	76712012	1
18	Connecting pipe clamp	2611218801	2611218801	1
19	Crank	73012005	73012005	1
20	Stepping Motor	1521240212/1521210704	1521240212/1521210704	1
21	Motor Press Plate	26112511	26112511	1
22	Fan Motor	15012136	15012136	1
23	Screw Cover	2425201726	2425201726	3
24	Electric Box Assy	100002003257	100002004227	1
25	Electric Box	20112211	20112211	1
26	Lower Shield of Electric Box	01592139	01592139	1
27	Shield Cover of Electric Box	01592176	01592176	1
28	Display Board	300001000095	300001000095	1
29	Main Board	300002000101	300002000541	1
30	Terminal Board	42011233	42011233	1
31	Electric Box Cover	20112209	20112209	1
32	Electric Box Cover2	20112210	20112210	1
33	Shield Cover of Electric Box Cover 2	01202000099	01202000099	1
34	Connecting Cable	4002052317	4002052317	0
35	Connecting Cable	/	/	/
36	Temperature Sensor	3900031302	3900031302	1
37	Remote Controller	30510137	30510137	1
38	Jumper	4202021912	4202021912	1
39	Detecting Plate	30110144	30110144	1

Above data is subject to change without notice.



## 10.2 Outdoor Unit



The component picture is only for reference; please refer to the actual product.

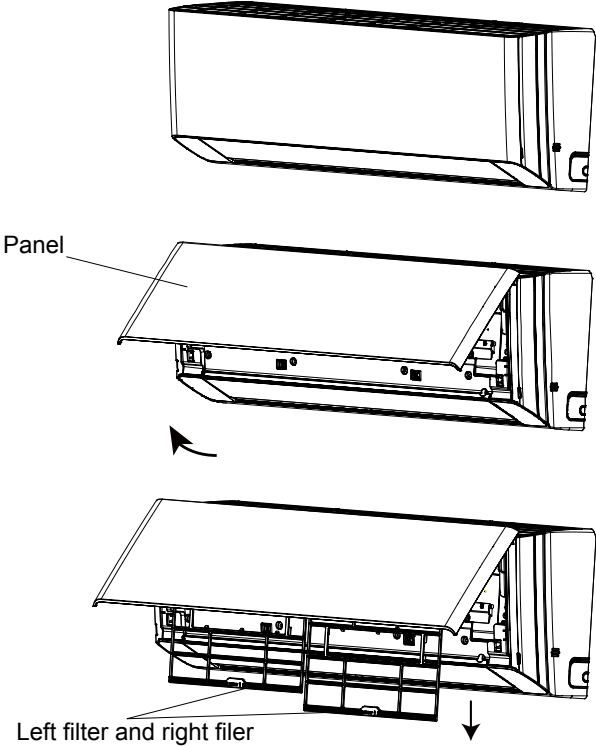
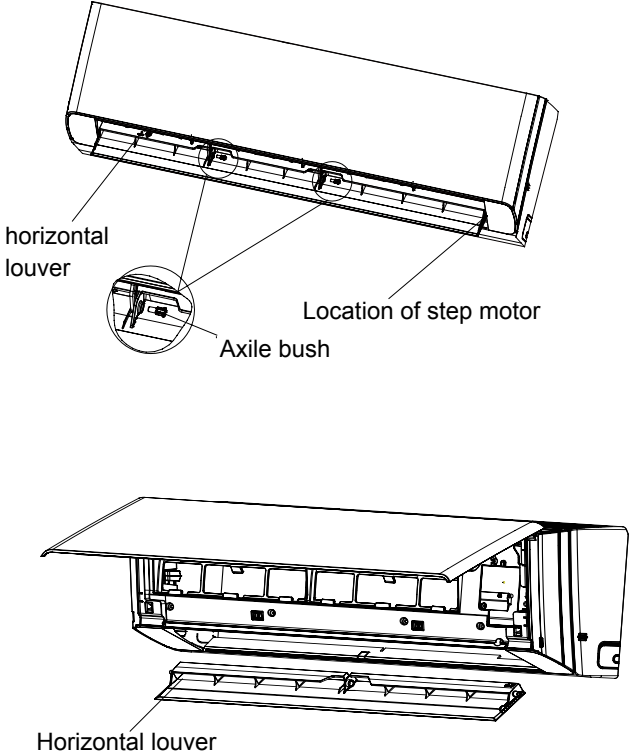
NO.	Description	Part Code		Qty
		GWH18YD-K6DNA1A/O		
		Product Code		
		CB437W01300	CB437W01301	
1	Front Grill	22413045	22415010	1
2	Front Panel	01535013	01535013	1
3	Drainage Connector	06123401	06123401	1
4	Chassis Sub-assy	02803231P	02803270P	1
5	Drainage hole Cap	06813401	06813401	3
6	Compressor and fittings	00103919G	00103919G	1
7	Magnet Coil	4300040045	4300040045	1
8	4-Way Valve Assy	03015200069	03015200069	1
9	Cut off Valve Assy	07133774	07133774	1
10	Cut off Valve Sub-Assy	07133204	07133204	1
11	Valve support assy	01715010P	01715010P	1
12	Right Side Plate	0130509402P	0130509402P	1
13	Valve cover	22245002	22245002	1
14	Handle	26233053	26233053	1
15	Wiring Clamp	26115004	26115004	1
16	Rear Grill	01473043	01473043	1
17	Condenser Assy	011002000308	011002000308	1
18	Reactor	/	/	/
19	Clapboard Assy	01233153	01233153	1
20	Coping	01255005P	01255005P	1
21	Supporting Board(Condenser)	01795010	01795010	1
22	Motor Support Sub-Assy	01705036	01705036	1
23	Fan Motor	1501506402	1501506402	1
24	Axial Flow Fan	10335008	10335008	1
25	Left Side Plate	01305093P	01305093P	1
26	left handle	26233053	26233053	1
27	Electric Box Assy	100002000414	100002000414	1
28	Wire Clamp	71010003	71010003	1
29	Terminal Board	420101943	420101943	1
30	Electric Box	20113027	20113027	1
31	Radiator	49013060	49013060	1
32	Main Board	300027000083	300027000339	1
33	Insulated Board (Cover of Electric Box)	20113003	20113003	1
34	Temperature Sensor	3900030901	3900030901	1
35	Electric Expansion Valve Sub-Assy	030174000058	030174000058	1

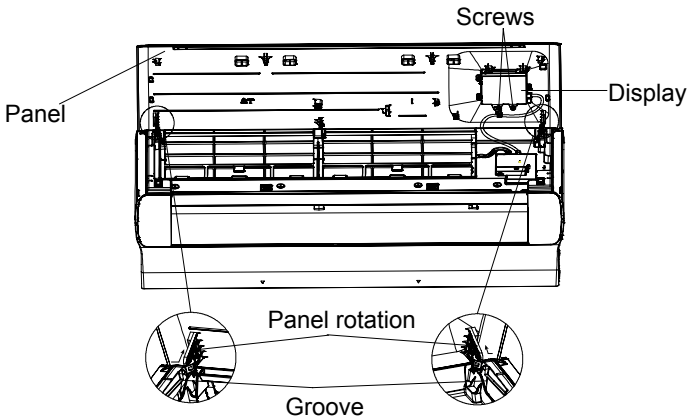
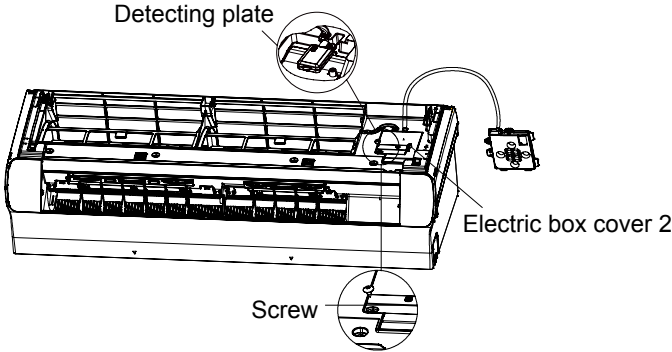
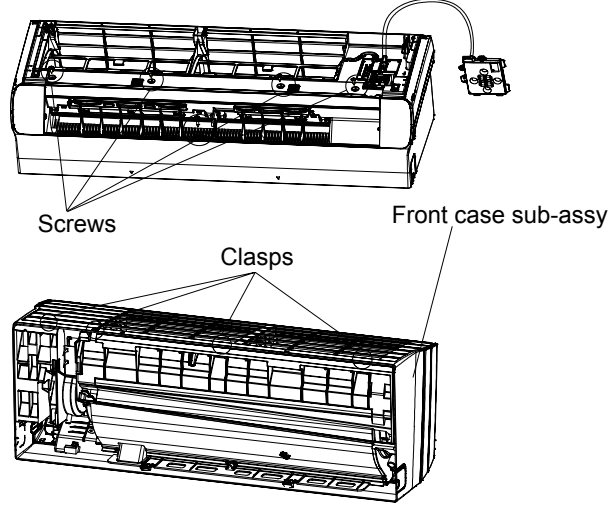
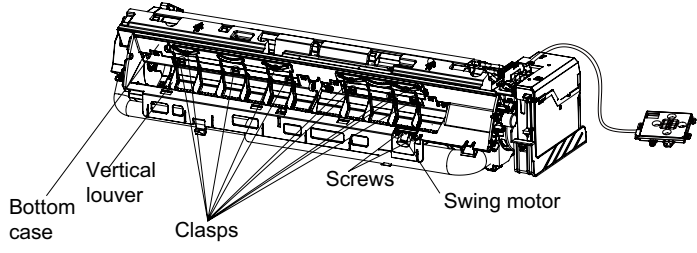
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# 11. Removal Procedure

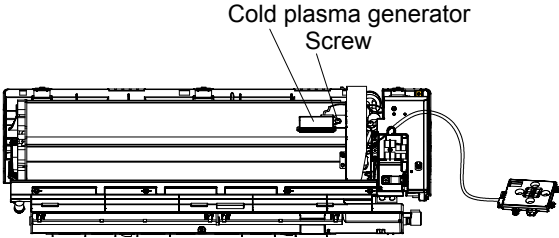
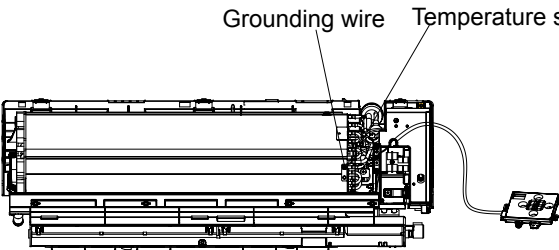
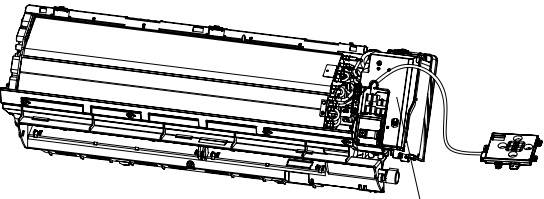
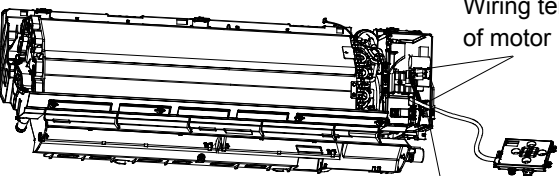
**Warning:** Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

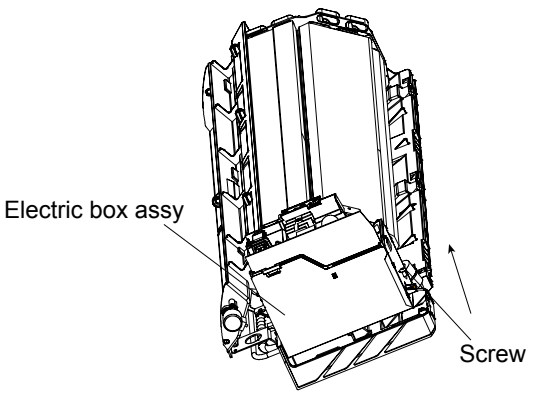
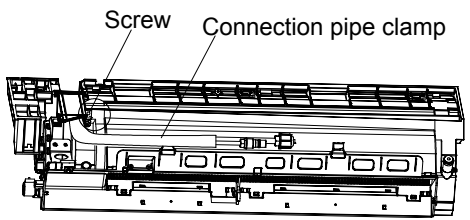
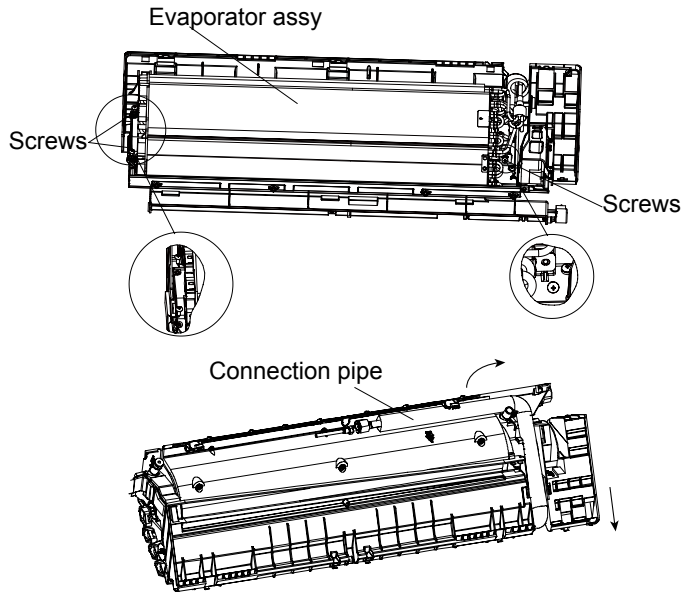
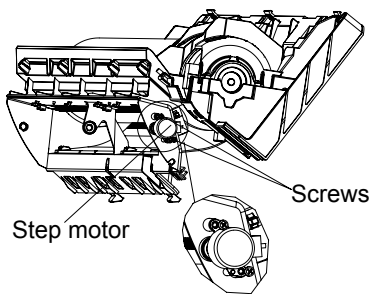
## 11.1 Removal Procedure of Indoor Unit

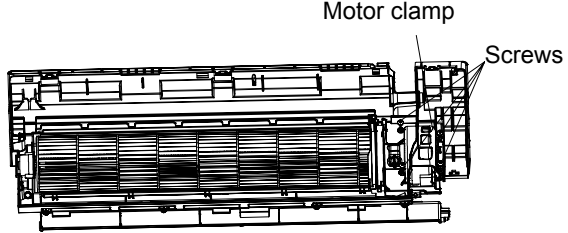
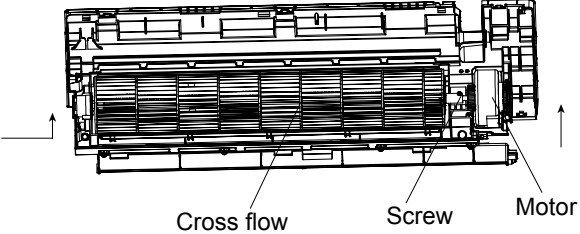
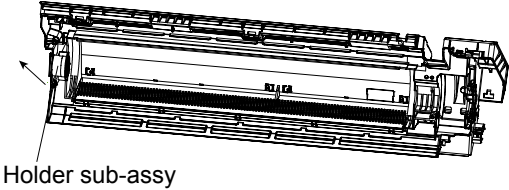
Step	Procedure	Procedure
<p>1.Remove filter</p> <p>a. Open the panel.</p> <p>b. Loosen the clasp shown and then pull the left filter and right filter outwards to remove them.</p>		
<p>2.Remove horizontal louver</p>	<p>Push out the axle bush on horizontal louver. Bend the horizontal louver with hand and then separate the horizontal louver from the crankshaft of step motor to remove it.</p>	

Step	Procedure	
<p>3.Remove display and panel</p> <p>a. Screws that are locking the display board. Separate the display board from the front panel.</p> <p>b. Open the front panel; separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p>		
<p>4.Remove detecting plate and electric box cover2</p>	<p>Remove the screws fixing detecting plate and remove detecting plate.</p> <p>Remove the screws on the electric box cover to remove the electric box cover 2.</p>	
<p>5.Remove front case sub-assy</p>	<p>Remove the screws fixing front case. Loosen the clasps of front case. Lift the front case sub-assy upwards to remove it.</p>	
<p>6. Remove vertical louver</p>	<p>Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <p>Remove the swing motor by screwing off the connecting screws.</p>	



Step	Procedure	
7.Remove cold plasma generator	<p>Screws that are locking the cold plasma generator. Separate the display board from the evaporator assy.</p>	 <p>Cold plasma generator Screw</p>
8.Remove temperature sensor and grounding wire	<p>Cut off the tieline which binding the temperature sensor and grounding wire on the evaporator, and then pull out the indoor tube temperature sensor from the evaporator. Remove the screws at the connection place between grounding wire and evaporator.</p>	 <p>Grounding wire Temperature sensor</p>
9.Remove shield cover of electric box sub-assy	<p>Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy.</p>	 <p>Shield cover of electric box sub-assy</p>
10.Remove wiring terminal	<p>Pull out the wiring terminal of motor and wiring terminal of step motor from the mainboard. Note: When pulling out the wiring terminal, pay attention to loose the clasp and don't pull it so hard.</p>	 <p>Wiring terminal of motor Wiring terminal of step motor</p>

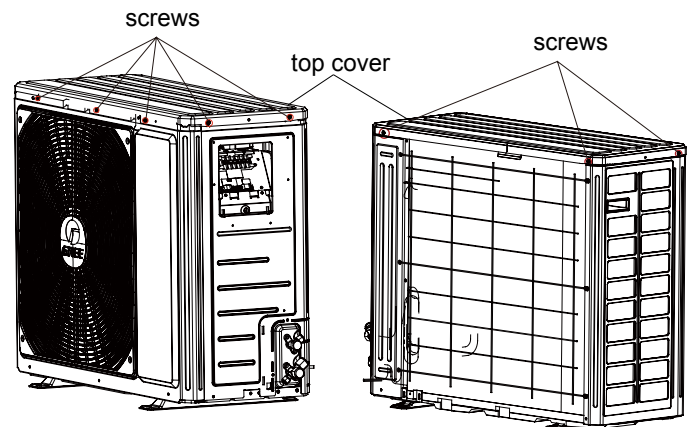
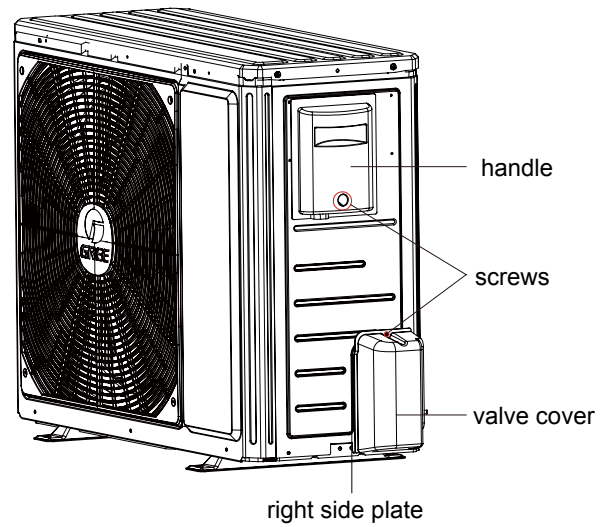
Step	Procedure
11. Electric box assy	<p>Remove the screw fixing electric box assy and then remove the electric box assy.</p>  <p>Electric box assy</p> <p>Screw</p>
12. Remove connection pipe clamp	<p>At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.</p>  <p>Screw</p> <p>Connection pipe clamp</p>
13. Remove evaporator assy	<p>Remove 3 screws fixing evaporator assy. Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.</p>  <p>Evaporator assy</p> <p>Screws</p> <p>Screws</p> <p>Connection pipe</p>
14. Remove stepping motor	<p>Remove the screw fixing step motor and then remove the step motor.</p>  <p>Step motor</p> <p>Screws</p>

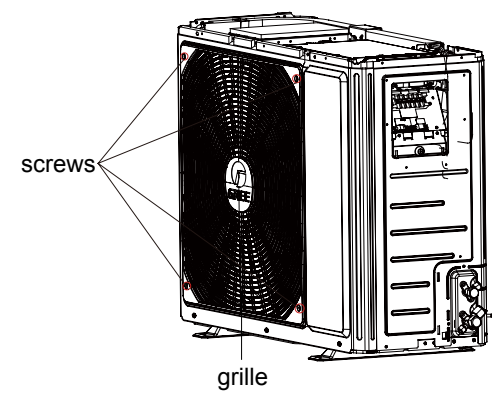
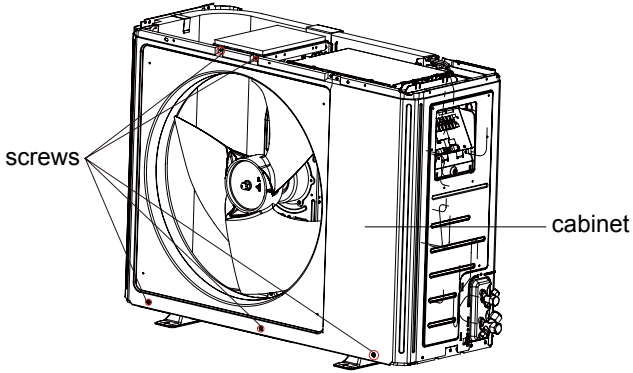
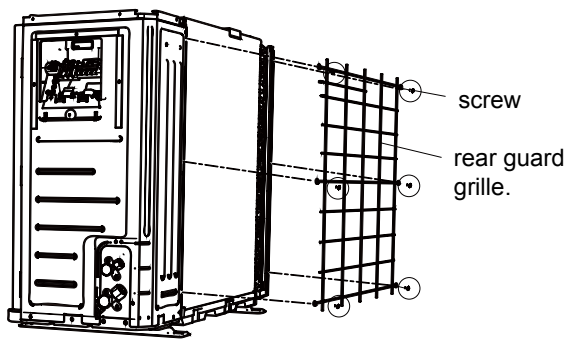
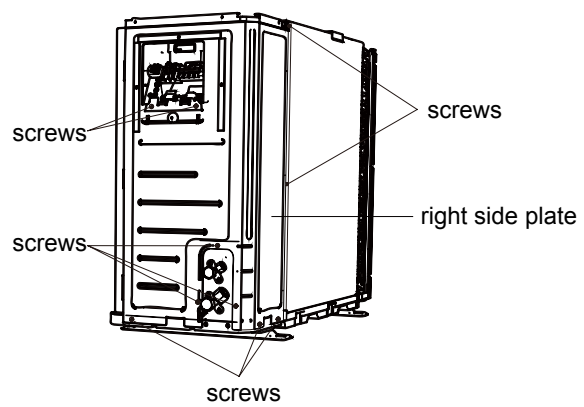
Step	Procedure
15.Remove motor and cross flow blade	
a.	<p>Remove the screws fixing motor clamp and then remove the motor clamp.</p> 
b.	<p>Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them.</p> 
c.	<p>Remove the bearing holder sub-assy.</p> 

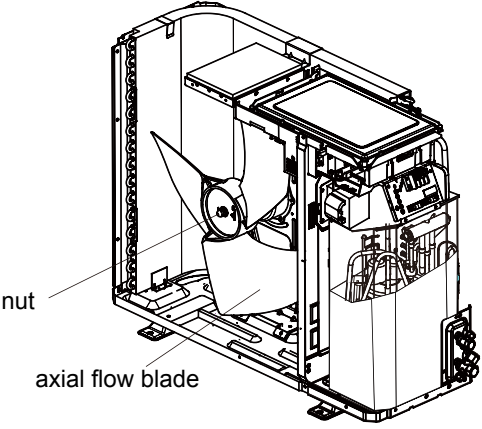
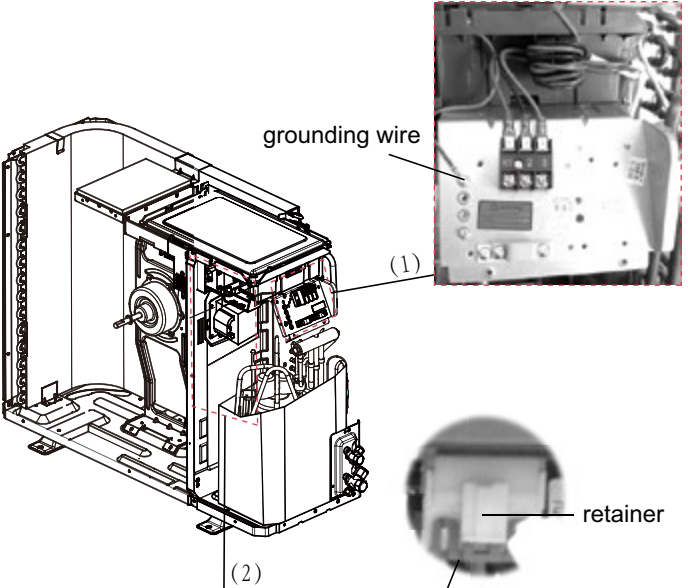
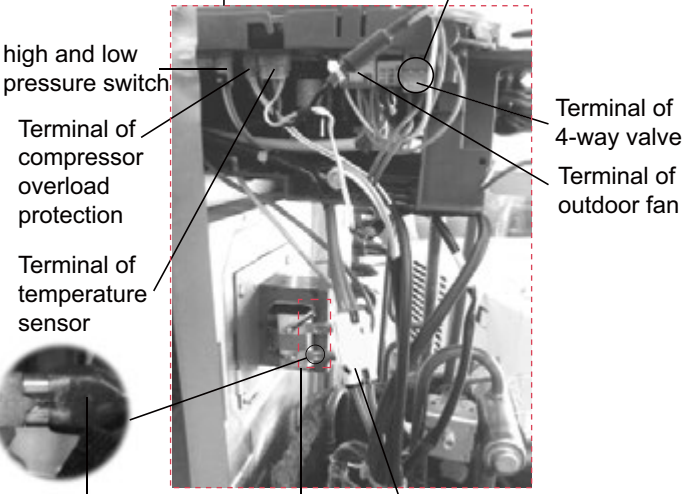
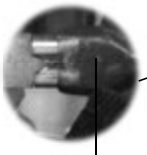
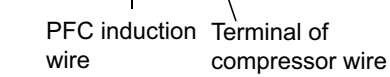
## 11.2 Removal Procedure of Outdoor Unit

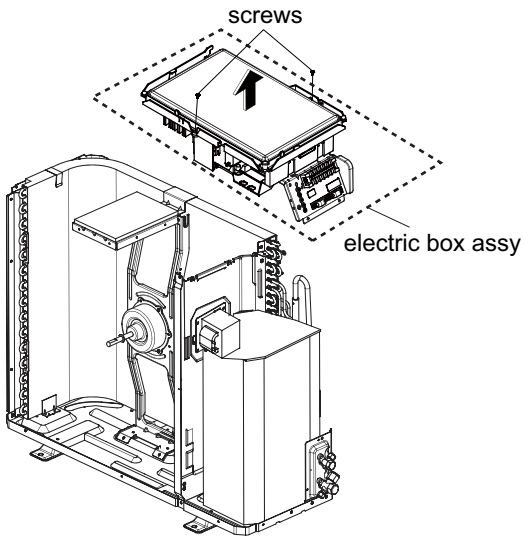
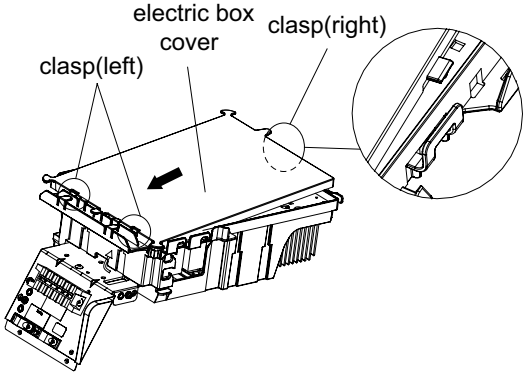
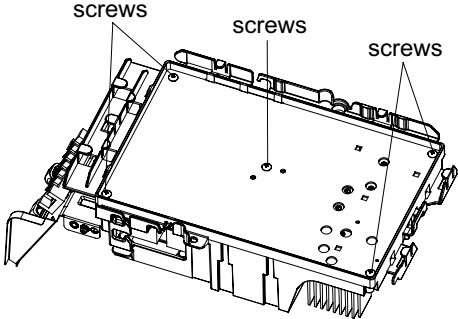
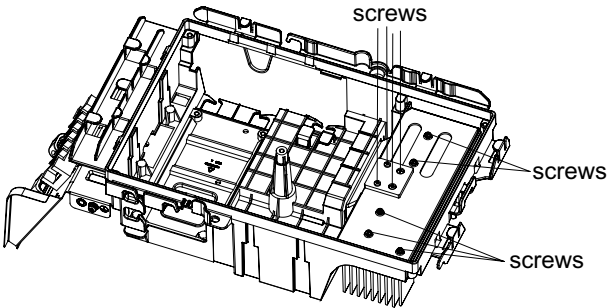
**Warning:** Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

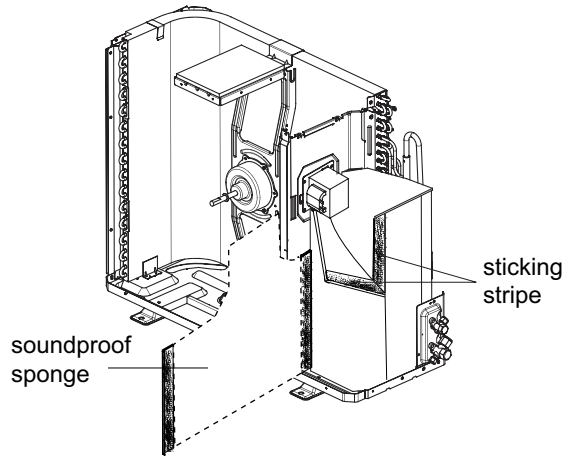
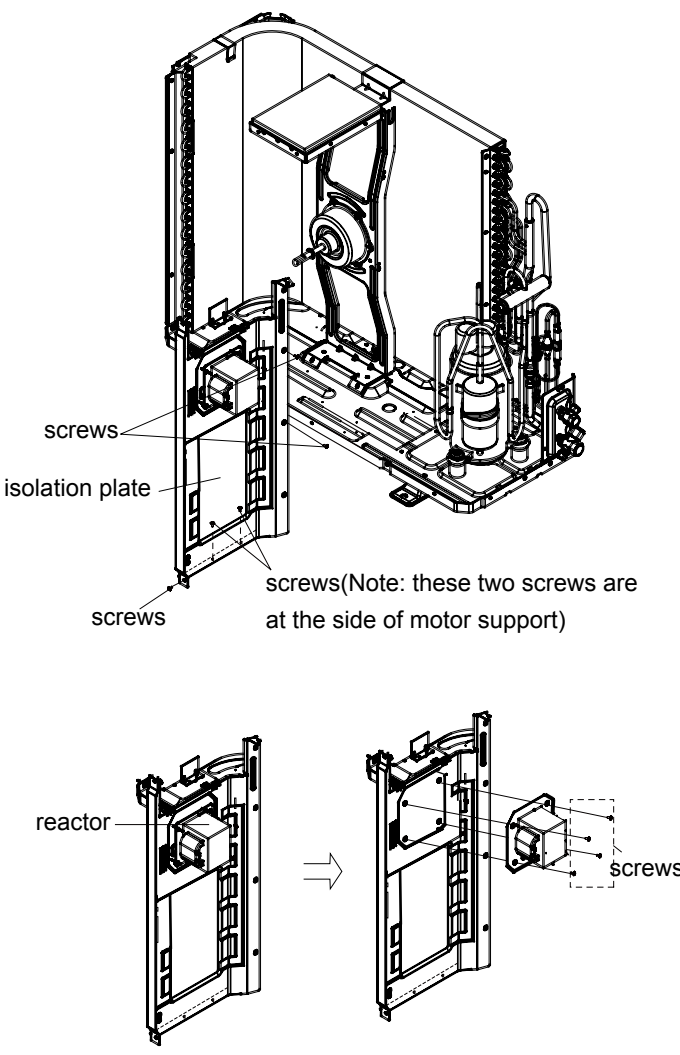
Step	Procedure
1. Remove big handle, valve cover and top cover	
a	<p>Remove the screw connecting the big handle and right side plate, and then remove the big handle. Remove the screw connecting the valve cover and right side plate, and then remove the valve cover.</p>
b	<p>Remove the screws connecting the top cover with outer case, right side plate and left side plate; lift the top cover upwards to remove it.</p>



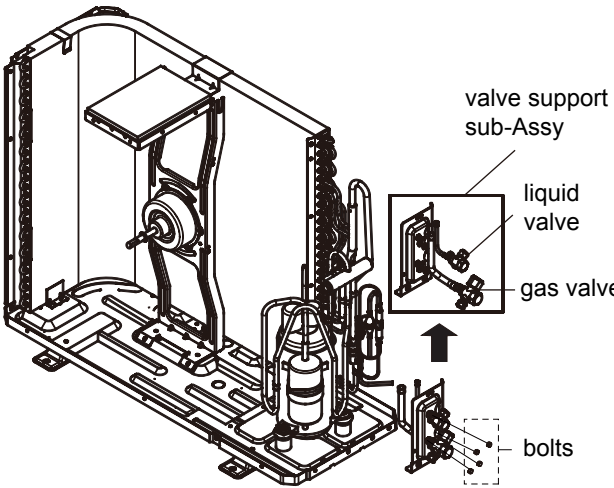
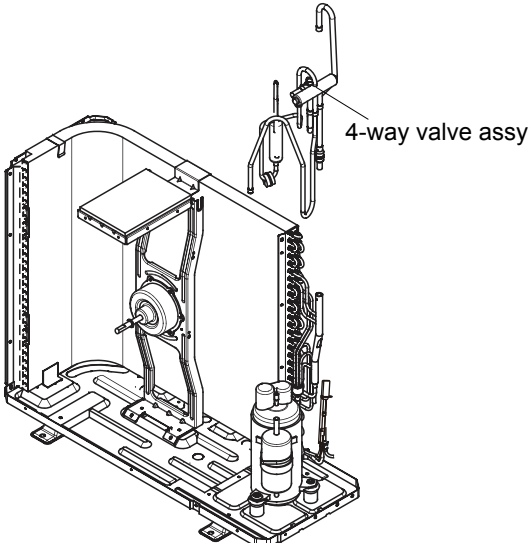
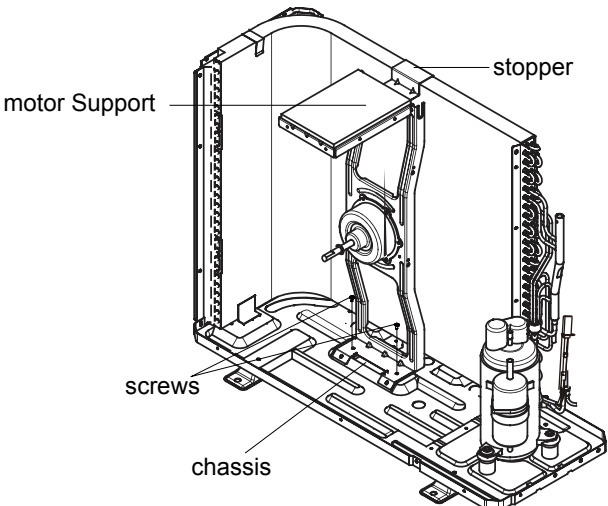
Step	Procedure
<p>2. Remove grille and cabinet</p>	<p>a Remove the 4 screws connecting the grille and outer case, and then remove the panel grille.</p>  <p>grille</p> <p>b Remove the screws connecting the outer case with motor support, isolation plate and chassis; lift the outer case upwards; loosen the clasps of outer case with right side plate and left side plate, and then remove the outer case.</p>  <p>screws</p> <p>cabinet</p>
<p>3. Remove rear guard grille and right side plate</p>	<p>a Remove the 3 screws connecting the grille with right side plate and left side plate, and then remove the rear guard grille.</p>  <p>screw</p> <p>rear guard grille.</p> <p>b Remove the screws connecting the right side plate with electric box assy, valve support, chassis and condenser side plate, and then remove the right side plate.</p>  <p>screws</p> <p>screws</p> <p>screws</p> <p>right side plate</p> <p>screws</p>

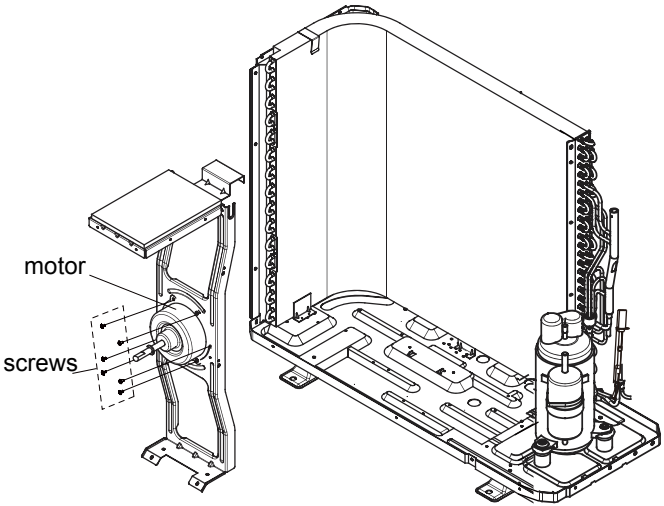
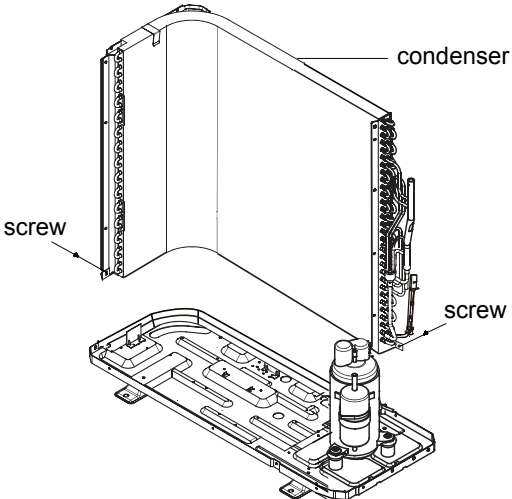
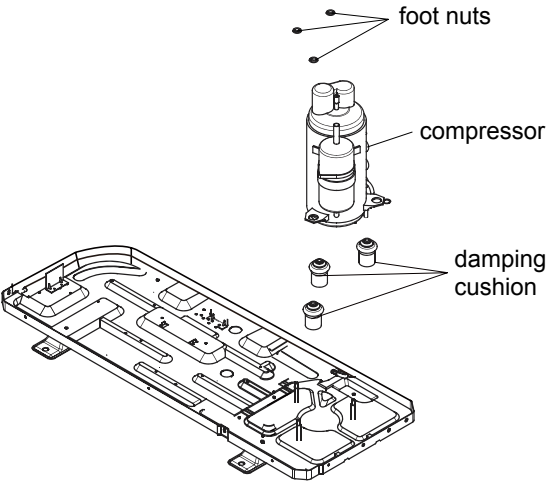
Step	Procedure
4. Remove axial flow blade	<p>Remove the nut fixing axial flow blade and then remove the blade.</p> 
5. Remove electric box assy	<p>a Remove the grounding wire screw on the electric box assy and then remove the grounding wire. (See fig 1)</p>  <p>b Disconnect the wiring terminals of reactor, compressor, high and low pressure switch, compressor overload protector, temperature sensor, outdoor fan motor and 4-way valve. (See fig 2) Note: keep pressing the circlip when disconnecting the wiring terminal of reactor; keep pressing the retainer when disconnecting other wiring terminals.</p>  <p>c Remove the wire inside the wiring groove.</p>  

Step	Procedure	Diagram
d	Remove the 2 screws fixing the electric box assy and then lift the electric box assy upwards to remove it.	 <p>screws</p> <p>electric box assy</p>
e	Push the electric box cover in the direction of arrow to make the clasp at the right side separate from the groove; then pull it in the opposite direction to make the clasp at the left side separate from the groove and then remove the electric box cover.	 <p>electric box cover</p> <p>clasp(right)</p> <p>clasp(left)</p>
f	Remove the 5 screws connecting the mainboard and then remove the mainboard.	 <p>screws</p> <p>screws</p> <p>screws</p>
g	Remove the 9 screws fixing the radiator and then remove the radiator.	 <p>screws</p> <p>screws</p> <p>screws</p>

Step	Procedure	
6.remove the soundproof sponge.	<p>Tear off the sticking stripe and then remove the soundproof sponge.</p>	 <p>The diagram shows a cutaway view of the device's internal components. A section of the chassis is being lifted away, revealing a layer of soundproof sponge and a sticking stripe that was attached to the inner surface of the chassis. Labels point to the 'soundproof sponge' and the 'sticking stripe'.</p>
7.remove the isolation plate and reactor	<p>a Remove the 2 screws connecting the isolation plate and condenser side plate; remove the 3 screws connecting the isolation plate and chassis, and then remove the isolation plate.</p> <p>b Remove the 4 screws connecting the reactor and isolation plate, and then remove the reactor</p>	 <p>The diagram is divided into two parts. Part (a) shows the isolation plate being removed from the chassis. Labels indicate 'screws' connecting the plate to the condenser side plate and 'screws' connecting it to the chassis. A note specifies that two screws are located at the side of the motor support. Part (b) shows the reactor being removed from the isolation plate. Labels indicate the 'reactor' and the 'screws' that hold it in place.</p>



Step	Procedure
8.Valve Support Sub-Assy	 <p>Unsolder the welding joint connecting the valve with capillary and condenser; unsolder the welding joint connecting the gas valve and air-return pipe; remove the 2 bolts fixing the gas valve to remove the gas valve.            Unsolder the welding joint connecting the liquid valve and Y-shaped pipe; remove the 2 bolts fixing the liquid valve to remove the liquid valve.  <b>Note:</b>            Before unsoldering the welding joint, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>
9.Remove 4-way valve assy	 <p>Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve.  <b>Note:</b>            Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>
10.Motor Support Sub-Assy and motor	 <p>a Remove the 2 screws connecting the motor support and chassis, and then loosen the stopper to remove the motor support.</p>

Step	Procedure	
b	<p>Remove the 6 screws fixing the motor and then remove the motor.</p>	 <p>motor</p> <p>screws</p>
11.Remove condenser	<p>Remove the 2 screws fixing the condenser and chassis, and then lift the condenser upwards to remove it.</p>	 <p>condenser</p> <p>screw</p> <p>screw</p>
12.Remove compressor	<p>Remove the 3 foot nuts fixing compressor and then lift the compressor upwards to remove the compressor and damping cushion.</p> <p>Note: Keep the ports of discharge pipe and suction pipe from foreign objects.</p>	 <p>foot nuts</p> <p>compressor</p> <p>damping cushion</p>

## Appendix:

### Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree:  $T_f = T_c \times 1.8 + 32$

#### Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

#### Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

### Appendix 2: Configuration of Connection Pipe

1. Standard length of connection pipe

- 5m, 7.5m, 8m.

2. Min. length of connection pipe.

For the unit with standard connection pipe of 5m, there is no limitation for the min length of connection pipe. For the unit with standard connection pipe of 7.5m and 8m, the min length of connection pipe is 3m.

3. Max. length of connection pipe and max. high difference. (More details please refer to the specifications.)

4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

- After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.

- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

- Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See Sheet 2.

- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R32				
Diameter of connection pipe		Outdoor unit throttle		
Liquid pipe(mm)	Gas pipe(mm)	Cooling only, cooling and heating(g / m)	Cooling only (g / m)	Cooling and heating (g/m)
Φ6	Φ9.5 or Φ12	16	12	16
Φ6 or Φ9.5	Φ16 or Φ19	40	12	40
Φ12	Φ19 or Φ22.2	80	24	96
Φ16	Φ25.4 or Φ31.8	136	48	96
Φ19	/	200	200	200
Φ22.2	/	280	280	280

Note: The additional refrigerant charging amount in Sheet 2 is recommended value, not compulsory.

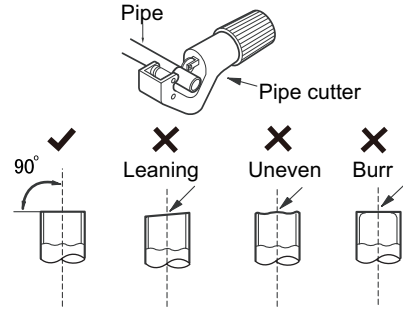
## Appendix 3: Pipe Expanding Method

**⚠ Note:**

**Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:**

**A: Cut the pip**

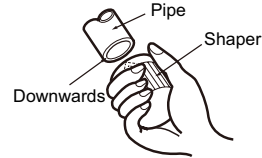
- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



**B: Remove the burrs**

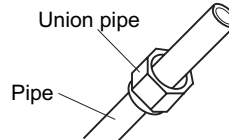
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.

**C: Put on suitable insulating pipe**



**D: Put on the union nut**

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



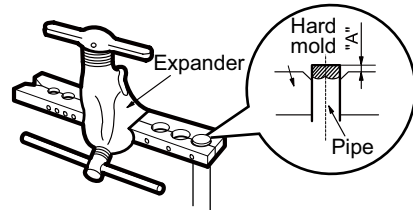
**E: Expand the port**

- Expand the port with expander.

**⚠ Note:**

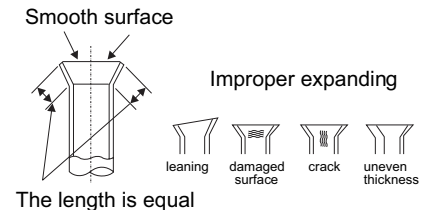
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



**F: Inspection**

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



## Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

**Resistance Table of Tube Temperature Sensors for Outdoor and Indoor(20K)**

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509



Resistance Table of Discharge Temperature Sensor for Outdoor(50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.75
-28	799.8	11	93.42	50	17.65	89	4.61
-27	750	12	89.07	51	16.99	90	4.47
-26	703.8	13	84.95	52	16.36	91	4.33
-25	660.8	14	81.05	53	15.75	92	4.20
-24	620.8	15	77.35	54	15.17	93	4.08
-23	580.6	16	73.83	55	14.62	94	3.96
-22	548.9	17	70.5	56	14.09	95	3.84
-21	516.6	18	67.34	57	13.58	96	3.73
-20	486.5	19	64.33	58	13.09	97	3.62
-19	458.3	20	61.48	59	12.62	98	3.51
-18	432	21	58.77	60	12.17	99	3.41
-17	407.4	22	56.19	61	11.74	100	3.32
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.13
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.96
-12	306.2	27	45.07	66	9.83	105	2.87
-11	289.6	28	43.16	67	9.49	106	2.79
-10	274	29	41.34	68	9.17	107	2.72
-9	259.3	30	39.61	69	8.85	108	2.64
-8	245.6	31	37.96	70	8.56	109	2.57
-7	232.6	32	36.38	71	8.27	110	2.50
-6	220.5	33	34.88	72	7.99	111	2.43
-5	209	34	33.45	73	7.73	112	2.37
-4	198.3	35	32.09	74	7.47	113	2.30
-3	199.1	36	30.79	75	7.22	114	2.24
-2	178.5	37	29.54	76	7.00	115	2.18
-1	169.5	38	28.36	77	6.76	116	2.12
0	161	39	27.23	78	6.54	117	2.07
1	153	40	26.15	79	6.33	118	2.02
2	145.4	41	25.11	80	6.13	119	1.96
3	138.3	42	24.13	81	5.93	120	1.91
4	131.5	43	23.19	82	5.75	121	1.86
5	125.1	44	22.29	83	5.57	122	1.82
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.22	124	1.73
8	108	47	19.81	86	5.06	125	1.68
9	102.8	48	19.06	87	4.90	126	1.64

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