

# Service Manual

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Models: GWH18QD-K3DNA1G    GWH24QE-K3DNA1G  
GWH18QD-K3DNA2G    GWH24QE-K3DNA2G  
GWH18QD-K3DNA5G    GWH24QE-K3DNA5G  
GWH18QD-K3DNA6G    GWH24QE-K3DNA6G  
GWH18QD-K3DNB2G    GWH24QE-K3DNB2G  
GWH18QD-K3DNB4G    GWH24QE-K3DNB4G  
GWH18QD-K3DNB6G    GWH24QE-K3DNB6G  
GWH18QD-K3DNB8G    GWH24QE-K3DNB8G  
GWH18QD-K3DNC2G    GWH24QE-K3DNC2G  
(Refrigerant R410A)

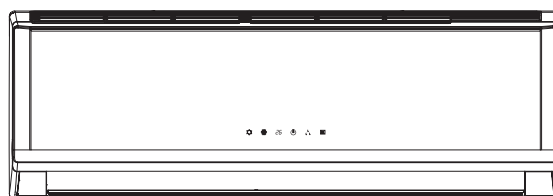
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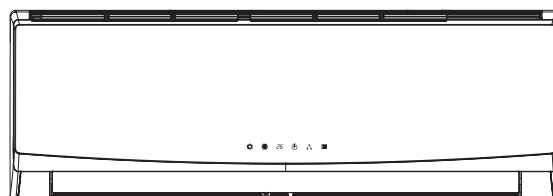
B6 panel



B8 panel

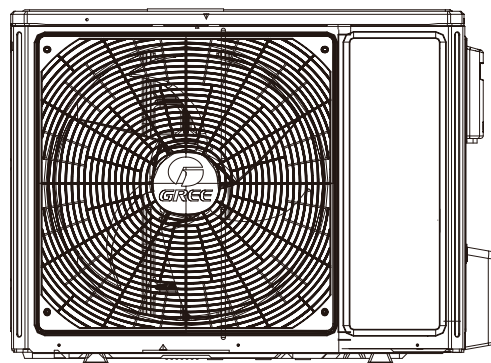


C2 panel



### Outdoor Unit

GWH18QD-K3DNA1G/O  
GWH24QE-K3DNA1G/O



### Remote Controller

YAN1F1



## 2. Specifications

### 2.1 Specification Sheet

Parameter		Unit	Value	
Model			1.GWH18QD-K3DNA1G 2.GWH18QD-K3DNA5G 3.GWH18QD-K3DNA6G 4.GWH18QD-K3DNB4G 5.GWH18QD-K3DNB6G	
Product Code			1.CB419005600 2.CB425003402 CB425003403 3.CB427004400 4.CB434002002 5.CB435000202	
Power Supply	Rated Voltage	V~	220-240	
	Rated Frequency	Hz	50	
	Phases		1	
Power Supply Mode			Outdoor	
Cooling Capacity(Min~Max)		W	5130(1260~6600)	
Heating Capacity(Min~Max)		W	5275(1120~6800)	
Cooling Power Input(Min~Max)		W	1580(380~2450)	
Heating Power Input(Min~Max)		W	1410(350~2600)	
Cooling Current Input		A	7.0	
Heating Current Input		A	6.3	
Rated Input		W	2600	
Rated Current		A	11.5	
Air Flow Volume(SH/H/M//L/SL)		m <sup>3</sup> /h	800/720/610/520/-	
Dehumidifying Volume		L/h	1.8	
EER		W/W	3.25	
COP		W/W	3.74	
SEER		W/W	6.1	
HSPF		W/W	/	
Application Area		m <sup>2</sup>	23-34	
Indoor Unit	Indoor Unit Model		1.GWH18QD-K3DNA1G/I 2.GWH18QD-K3DNA5G/I 3.GWH18QD-K3DNA6G/I 4.GWH18QD-K3DNB4G/I 5.GWH18QD-K3DNB6G/I	
	Indoor Unit Product Code		1.CB419N05600 2.CB425N03402 CB425N03403 3.CB427N04400 4.CB434N02002 5.CB435N00202	
	Fan Type		Cross-flow	
	Fan Diameter Length(DXL)		mm	Φ106X706
	Cooling Speed(SH/H/M//L/SL)		r/min	1230/1130/1030/900/-
	Heating Speed(SH/H/M//L/SL)		r/min	1250/1100/1000/900/-
	Fan Motor Power Output		W	35
	Fan Motor RLA		A	0.35
	Fan Motor Capacitor		μF	2.5
	Evaporator Form			Aluminum Fin-copper Tube
	Evaporator Pipe Diameter		mm	Φ7
	Evaporator Row-fin Gap		mm	2-1.4
	Evaporator Coil Length (LXDXW)		mm	715X25.4X304.8
	Swing Motor Model			MP35CJ
	Swing Motor Power Output		W	2.5
	Fuse Current		A	3.15
	Sound Pressure Level(SH/H/M//L/SL)		dB (A)	46/42/39/36/-
	Sound Power Level(SH/H/M//L/SL)		dB (A)	58/54/51/48/-
	Dimension (WXHXD)		mm	970X300X224
	Dimension of Carton Box (LXWXH)		mm	1038X380X305
Dimension of Package(LXWXH)		mm	1041X383X320	
Net Weight		kg	13.5	
Gross Weight		kg	16.5	

Outdoor Unit	Outdoor Unit Model		GWH18QD-K3DNA1G/O	
	Outdoor Unit Product Code		CB419W05600	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXA-B141zF030	
	Compressor Oil		68EP	
	Compressor Type		Rotary	
	Compressor LRA.	A		18
	Compressor RLA	A		7.5
	Compressor Power Input	W		1440
	Compressor Overload Protector			1NT11L-6233 or KSD115°C or HPC115/95U1
	Throttling Method			Capillary
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~43
	Heating Operation Ambient Temperature Range	°C		-15~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXD <sub>X</sub> W)	mm		851X38.1X660
	Fan Motor Speed	rpm		750
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		/
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3200
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		56/-/-
Sound Power Level (H/M/L)	dB (A)		63/-/-	
Dimension(WXH <sub>X</sub> D)	mm		963X700X396	
Dimension of Carton Box (LXWXH)	mm		1026X455X735	
Dimension of Package(LXWXH)	mm		1029X458X750	
Net Weight	kg		45	
Gross Weight	kg		49.5	
Refrigerant			R410A	
Refrigerant Charge	kg		1.3	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	20	
	Outer Diameter Liquid Pipe	mm	Φ6	
	Outer Diameter Gas Pipe	mm	Φ12	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Parameter		Unit	Value
Model			1.GWH18QD-K3DNA1G 2.GWH18QD-K3DNA2G 3.GWH18QD-K3DNA5G 4.GWH18QD-K3DNB2G 5.GWH18QD-K3DNB4G 6.GWH18QD-K3DNB6G 7.GWH18QD-K3DNB8G 8.GWH18QD-K3DNC2G
Product Code			1.CB419005601 2.CB426001401 3.CB425003401 4.CB432002301 5.CB434002001 6.CB435000201 7.CB438000501 8.CB439000201
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		W	5130(1260~6600)
Heating Capacity(Min~Max)		W	5275(1120~6800)
Cooling Power Input(Min~Max)		W	1580(380~2450)
Heating Power Input(Min~Max)		W	1410(350~2600)
Cooling Current Input		A	7.0
Heating Current Input		A	6.3
Rated Input		W	2600
Rated Current		A	11.5
Air Flow Volume(SH/H/M//L/SL)		m <sup>3</sup> /h	800/720/610/520/-
Dehumidifying Volume		L/h	1.8
EER		W/W	3.25
COP		W/W	3.74
SEER		W/W	6.1
HSPF		W/W	/
Application Area		m <sup>2</sup>	23-34
Indoor Unit	Indoor Unit Model		1.GWH18QD-K3DNA1G/I 2.GWH18QD-K3DNA2G/I 3.GWH18QD-K3DNA5G/I 4.GWH18QD-K3DNB2G/I 5.GWH18QD-K3DNB4G/I 6.GWH18QD-K3DNB6G/I 7.GWH18QD-K3DNB8G/I 8.GWH18QD-K3DNC2G/I
	Indoor Unit Product Code		1.CB419N05601 2.CB426N01400 3.CB425N03400 4.CB432N02300 5.CB434N02000 6.CB435N00200 7.CB438N00500 8.CB439N00200
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106X706
	Cooling Speed(SH/H/M//L/SL)	r/min	1230/1130/1030/900/-
	Heating Speed(SH/H/M//L/SL)	r/min	1250/1100/1000/900/-
	Fan Motor Power Output	W	35
	Fan Motor RLA	A	0.35
	Fan Motor Capacitor	μF	2.5
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)	mm	715X25.4X304.8
	Swing Motor Model		MP35CJ
	Swing Motor Power Output	W	2.5
	Fuse Current	A	3.15
	Sound Pressure Level(SH/H/M//L/SL)	dB (A)	46/42/39/36/-
	Sound Power Level(SH/H/M//L/SL)	dB (A)	58/54/51/48/-
	Dimension (WXHXD)	mm	970X300X224
	Dimension of Carton Box (LXWXH)	mm	1038X380X305
Dimension of Package(LXWXH)	mm	1041X383X320	
Net Weight	kg	13.5	
Gross Weight	kg	16.5	



Outdoor Unit	Outdoor Unit Model		GWH18QD-K3DNA1G/O	
	Outdoor Unit Product Code		CB419W05601	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXA-B141zF030	
	Compressor Oil		68EP	
	Compressor Type		Rotary	
	Compressor LRA.	A		18
	Compressor RLA	A		7.5
	Compressor Power Input	W		1440
	Compressor Overload Protector			1NT11L-6233 or KSD115°C or HPC115/95U1
	Throttling Method			Capillary
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~43
	Heating Operation Ambient Temperature Range	°C		-20~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		851X38.1X660
	Fan Motor Speed	rpm		750
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		/
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3200
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		56/-/-
Sound Power Level (H/M/L)	dB (A)		63/-/-	
Dimension(WXHxD)	mm		963X700X396	
Dimension of Carton Box (LXWXH)	mm		1026X455X735	
Dimension of Package(LXWXH)	mm		1029X458X750	
Net Weight	kg		45	
Gross Weight	kg		49.5	
Refrigerant			R410A	
Refrigerant Charge	kg		1.3	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	20	
	Outer Diameter Liquid Pipe	mm	Φ6	
	Outer Diameter Gas Pipe	mm	Φ12	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Parameter		Unit	Value	
Model			1.GWH24QE-K3DNA1G 2.GWH24QE-K3DNA2G 3.GWH24QE-K3DNA5G 4.GWH24QE-K3DNA6G 5.GWH24QE-K3DNB4G 6.GWH24QE-K3DNB6G	
Product Code			1.CB419005300 CB419005302 2.CB426001501 3.CB425003302 CB425003303 4.CB427004500 5.CB434002202 6.CB435000303	
Power Supply	Rated Voltage	V~	220-240	
	Rated Frequency	Hz	50	
	Phases		1	
Power Supply Mode			Outdoor	
Cooling Capacity(Min~Max)		W	6700(2000~8200)	
Heating Capacity(Min~Max)		W	7250(2000~8500)	
Cooling Power Input(Min~Max)		W	1875(400~3700)	
Heating Power Input(Min~Max)		W	1945(450~3800)	
Cooling Current Input		A	8.32	
Heating Current Input		A	8.63	
Rated Input		W	3800	
Rated Current		A	16.86	
Air Flow Volume(SH/H/M//L/SL)		m <sup>3</sup> /h	1150/1000/900/800/-	
Dehumidifying Volume		L/h	2.1	
EER		W/W	3.57	
COP		W/W	3.73	
SEER		W/W	6.30	
HSPF		W/W	/	
Application Area		m <sup>2</sup>	23-34	
Indoor Unit	Indoor Unit Model		1.GWH24QE-K3DNA1G/I 2.GWH24QE-K3DNA2G/I 3.GWH24QE-K3DNA5G/I 4.GWH24QE-K3DNA6G/I 5.GWH24QE-K3DNB4G/I 6.GWH24QE-K3DNB6G/I	
	Indoor Unit Product Code		2.CB419N05300 CB419N05302 2.CB426N01500 3.CB425N03302 CB425N03303 4.CB427N04500 5.CB434N02202 6.CB435N00303	
	Fan Type		Cross-flow	
	Fan Diameter Length(DXL)		mm	Φ108X830
	Cooling Speed(SH/H/M//L/SL)		r/min	1250/1000/900/800/-
	Heating Speed(SH/H/M//L/SL)		r/min	1250/1000/900/850/-
	Fan Motor Power Output		W	35
	Fan Motor RLA		A	0.35
	Fan Motor Capacitor		μF	3
	Evaporator Form			Aluminum Fin-copper Tube
	Evaporator Pipe Diameter		mm	Φ7
	Evaporator Row-fin Gap		mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)		mm	845X25.4X342.9
	Swing Motor Model			MP35CJ
	Swing Motor Power Output		W	2.5
	Fuse Current		A	3.15
	Sound Pressure Level(SH/H/M//L/SL)		dB (A)	48/45/42/39/-
	Sound Power Level(SH/H/M//L/SL)		dB (A)	64/59/56/53/-
	Dimension (WXHXD)		mm	1078X325X246
	Dimension of Carton Box (LXWXH)		mm	1145X410X335
	Dimension of Package(LXWXH)		mm	1148X413X350
Net Weight		kg	17	
Gross Weight		kg	20.5	

Outdoor Unit	Outdoor Unit Model		GWH24QE-K3DNA1G/O
	Outdoor Unit Product Code		CB419W05300
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD.
	Compressor Model		QXAS-D23zX090A
	Compressor Oil		FV50S
	Compressor Type		Rotary
	Compressor LRA.	A	25
	Compressor RLA	A	11.50
	Compressor Power Input	W	2550
	Compressor Overload Protector		1NT11L-6233 or HPC115/95/ or KSD115°C
	Throttling Method		Electron expansion valve+Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-15~24
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXD <sub>X</sub> W)	mm	935X38.1X660
	Fan Motor Speed	rpm	800/300
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	/
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	3200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	60/-/-
Sound Power Level (H/M/L)	dB (A)	68/-/-	
Dimension(WXH <sub>X</sub> D)	mm	963X700X396	
Dimension of Carton Box (LXWXH)	mm	1026X455X735	
Dimension of Package(LXWXH)	mm	1029X458X750	
Net Weight	kg	53	
Gross Weight	kg	57.5	
Refrigerant		R410A	
Refrigerant Charge	kg	1.9	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	50
	Outer Diameter Liquid Pipe	mm	Φ6
	Outer Diameter Gas Pipe	mm	Φ16
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

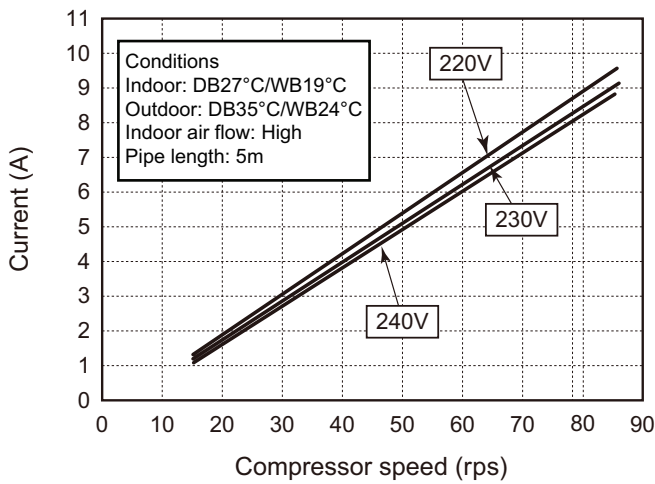
Parameter		Unit	Value
Model			1.GWH24QE-K3DNA1G 2.GWH24QE-K3DNA5G 3.GWH24QE-K3DNB2G 4.GWH24QE-K3DNB4G 5.GWH24QE-K3DNB6G 6.GWH24QE-K3DNB8G 7.GWH24QE-K3DNC2G
Product Code			1.CB419005301 2.CB425003301 3.CB432002401 4.CB434002201 5.CB435000301 CB435000302 6.CB438000701 7.CB439000301
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		W	6700(2000~8200)
Heating Capacity(Min~Max)		W	7250(2000~8500)
Cooling Power Input(Min~Max)		W	1875(400~3700)
Heating Power Input(Min~Max)		W	1945(450~3800)
Cooling Current Input		A	8.32
Heating Current Input		A	8.63
Rated Input		W	3800
Rated Current		A	16.86
Air Flow Volume(SH/H/M//L/SL)		m <sup>3</sup> /h	1150/1000/900/800/-
Dehumidifying Volume		L/h	2.1
EER		W/W	3.57
COP		W/W	3.73
SEER		W/W	6.30
HSPF		W/W	/
Application Area		m <sup>2</sup>	23-34
Indoor Unit	Indoor Unit Model		1.GWH24QE-K3DNA1G/I 2.GWH24QE-K3DNA5G/I 3.GWH24QE-K3DNB2G/I 4.GWH24QE-K3DNB4G/I 5.GWH24QE-K3DNB6G/I 6.GWH24QE-K3DNB8G/I 7.GWH24QE-K3DNC2G/I
	Indoor Unit Product Code		1.CB419N05300 2.CB425N03300 3.CB432N02400 4.CB434N02200 5.CB435N00300 CB435N00302 6.CB438N00700 7.CB439N00300
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ108X830
	Cooling Speed(SH/H/M//L/SL)	r/min	1250/1000/900/800/-
	Heating Speed(SH/H/M//L/SL)	r/min	1250/1000/900/850/-
	Fan Motor Power Output	W	35
	Fan Motor RLA	A	0.35
	Fan Motor Capacitor	μF	3
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXD <sub>X</sub> W)	mm	845X25.4X342.9
	Swing Motor Model		MP35CJ
	Swing Motor Power Output	W	2.5
	Fuse Current	A	3.15
	Sound Pressure Level(SH/H/M//L/SL)	dB (A)	48/45/42/39/-
	Sound Power Level(SH/H/M//L/SL)	dB (A)	64/59/56/53/-
	Dimension (WXHXD)	mm	1078X325X246
	Dimension of Carton Box (LXWXH)	mm	1145X410X335
Dimension of Package(LXWXH)	mm	1148X413X350	
Net Weight	kg	17	
Gross Weight	kg	20.5	

Outdoor Unit	Outdoor Unit Model		GWH24QE-K3DNA1G/O
	Outdoor Unit Product Code		CB419W05301
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD.
	Compressor Model		QXAS-D23zX090A
	Compressor Oil		FV50S
	Compressor Type		Rotary
	Compressor LRA.	A	25
	Compressor RLA	A	11.50
	Compressor Power Input	W	2550
	Compressor Overload Protector		1NT11L-6233 or HPC115/95/ or KSD115°C
	Throttling Method		Electron expansion valve+Capillary
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-20~24
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7
	Condenser Rows-fin Gap	mm	2-1.4
	Condenser Coil Length (LXD <sub>X</sub> W)	mm	935X38.1X660
	Fan Motor Speed	rpm	800/300
	Fan Motor Power Output	W	60
	Fan Motor RLA	A	/
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	3200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ520
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IP24
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5	
Sound Pressure Level (H/M/L)	dB (A)	60/-/-	
Sound Power Level (H/M/L)	dB (A)	68/-/-	
Dimension(WXH <sub>X</sub> D)	mm	963X700X396	
Dimension of Carton Box (LXWXH)	mm	1026X455X735	
Dimension of Package(LXWXH)	mm	1029X458X750	
Net Weight	kg	53	
Gross Weight	kg	57.5	
Refrigerant		R410A	
Refrigerant Charge	kg	1.9	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	50
	Outer Diameter Liquid Pipe	mm	Φ6
	Outer Diameter Gas Pipe	mm	Φ16
	Max Distance Height	m	10
	Max Distance Length	m	25
Note: The connection pipe applies metric diameter.			

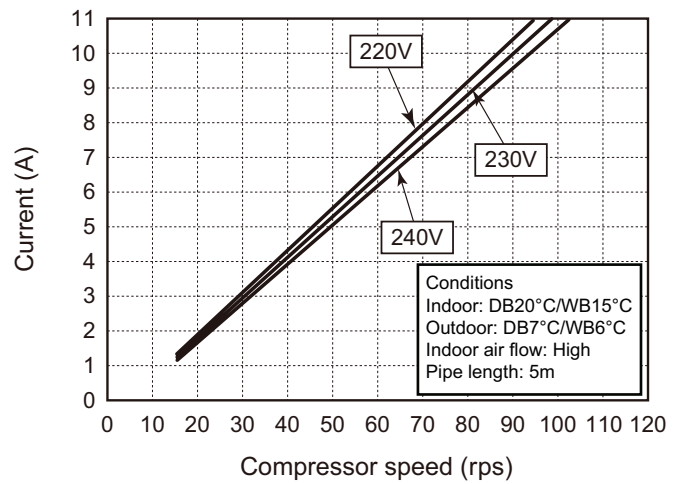
The above data is subject to change without notice. Please refer to the nameplate of the unit.

## 2.2 Operation Characteristic Curve

Cooling



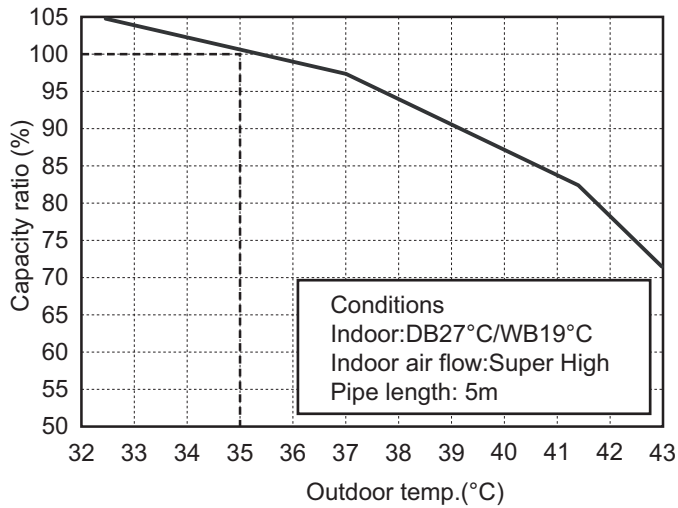
Heating



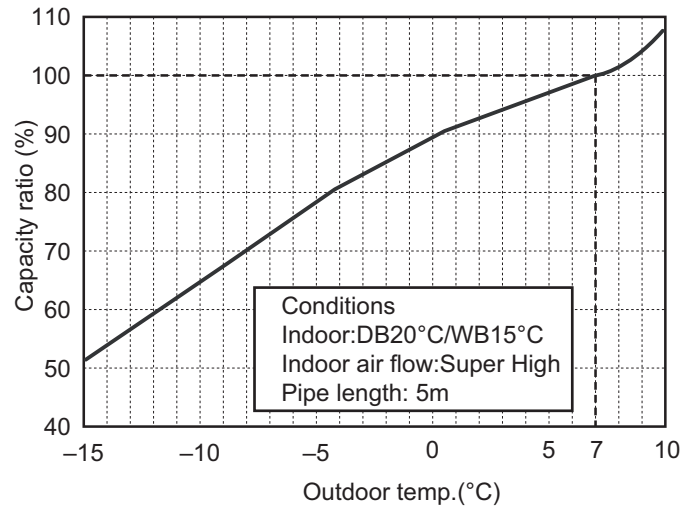
## 2.3 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is -15°C~24°C

Cooling

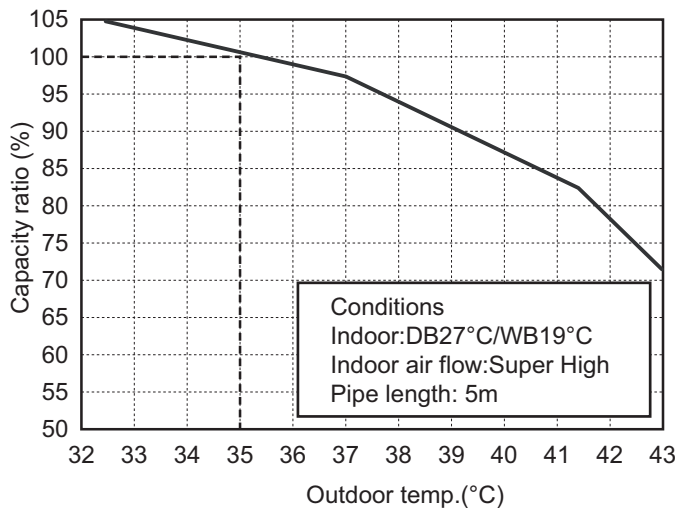


Heating

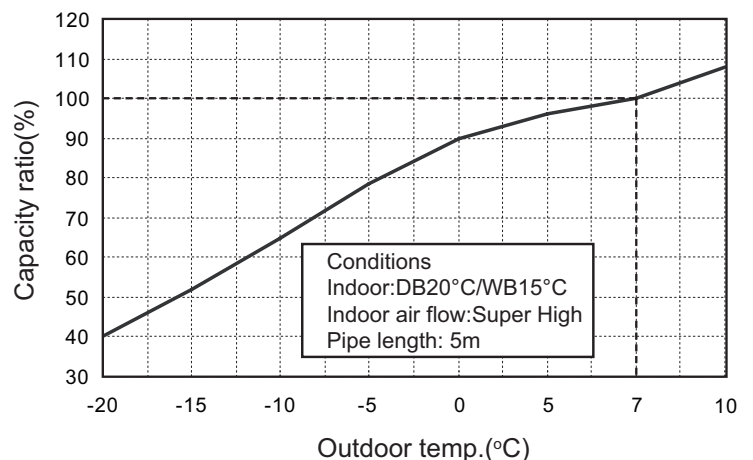


Heating operation ambient temperature range is -20°C~24°C

Cooling



Heating



## 2.4 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/24	18K	0.9 to 1.1	12 to 14	75 to 37	Super High	High	52
		24K						72

Heating:

Rated heating condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor frequency (Hz)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/-	7/6	18K	2.2 to 2.4	70 to 35	2 to 4	Super High	High	65
		24K						77

### Instruction:

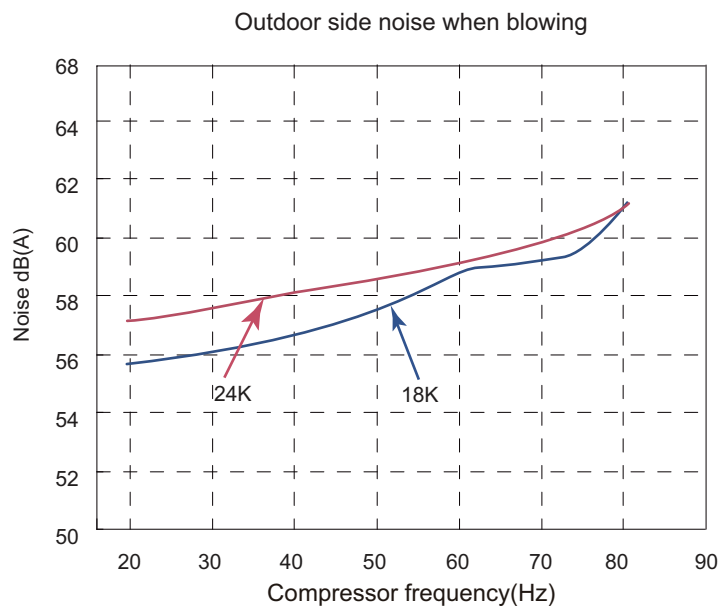
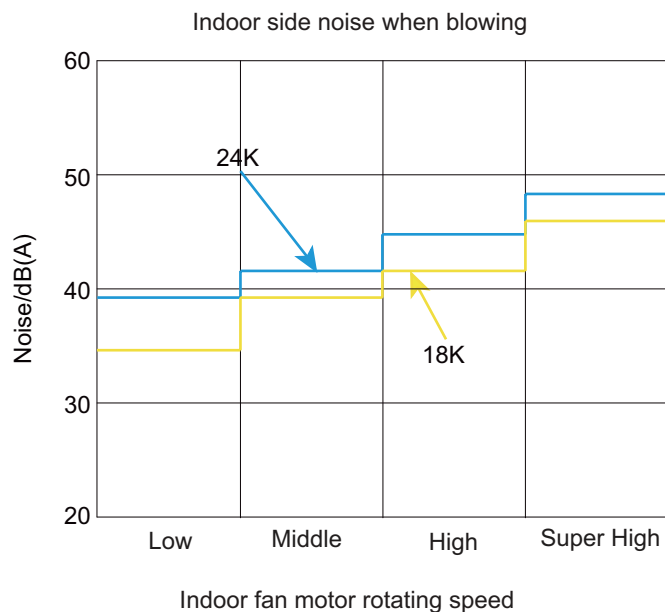
T1: Inlet and outlet pipe temperature of evaporator

T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

Connection pipe length: 5 m.

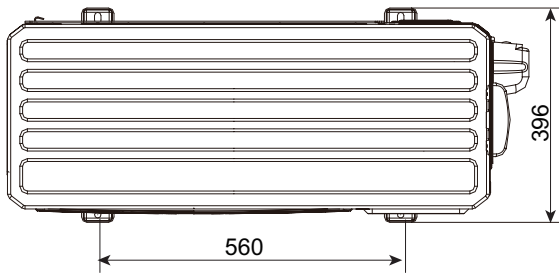
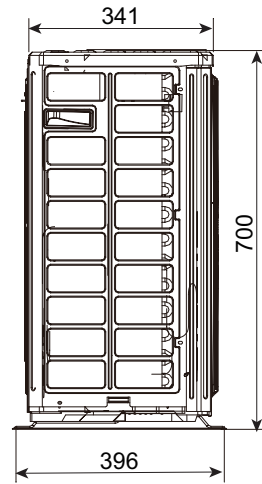
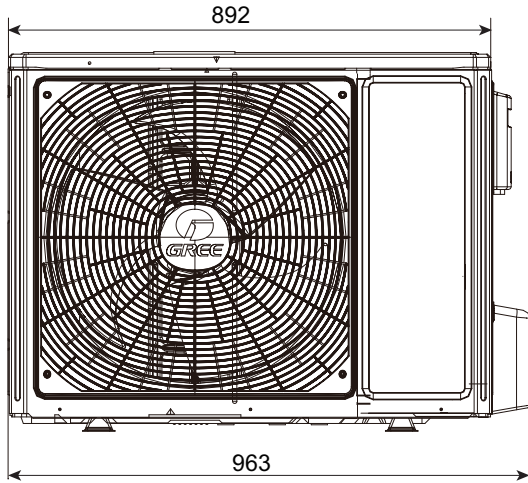
## 2.5 Noise Curve







### 3.2 Outdoor Unit



Unit:mm



## 5. Electrical Part

### 5.1 Wiring Diagram

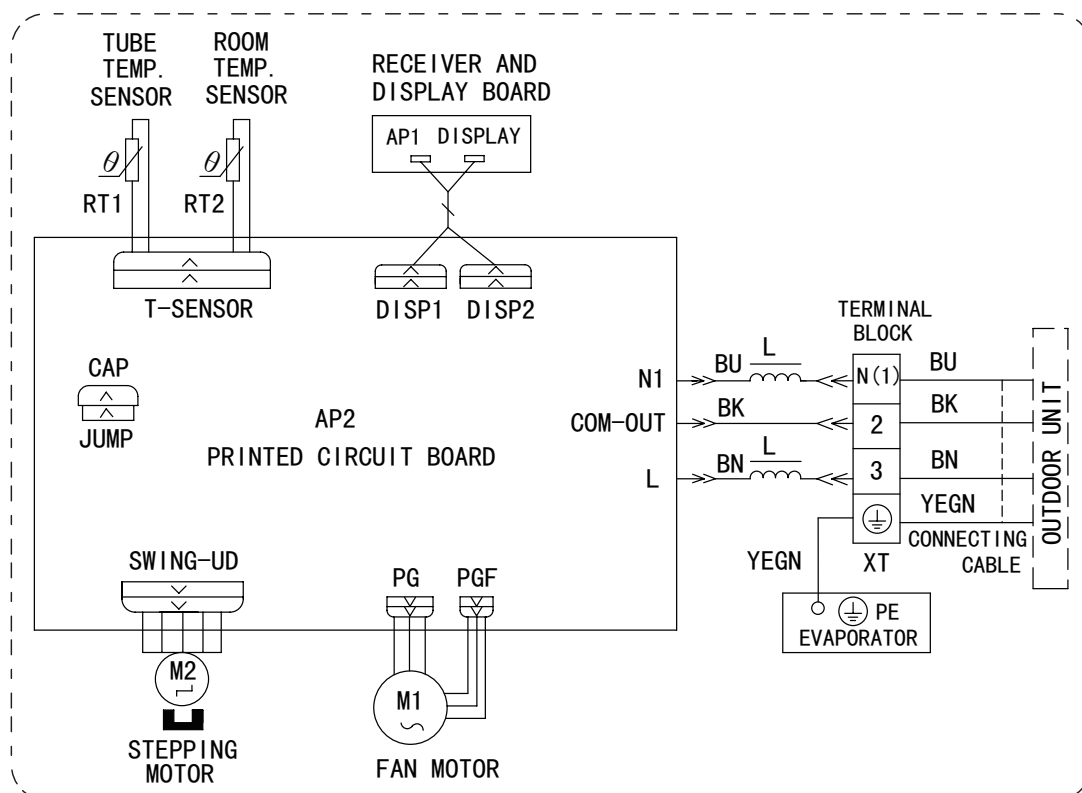
• Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lever for this model.

• Indoor Unit

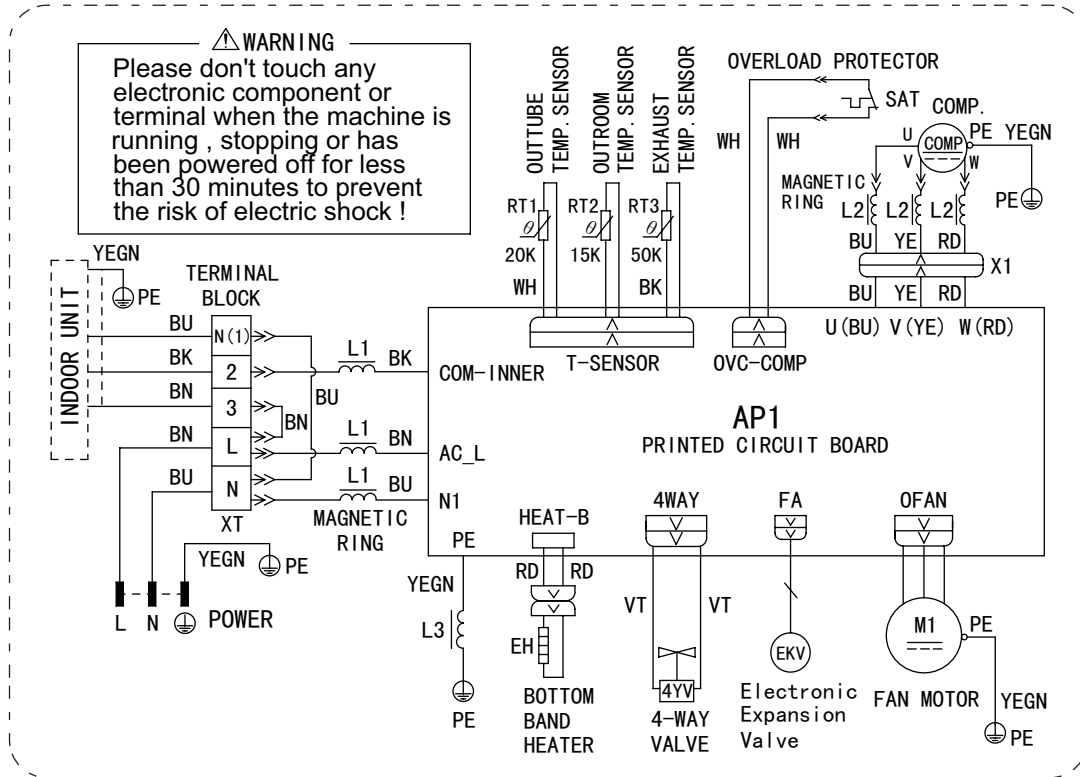
GWH18QD-K3DNA1G/I(CB419N05600) GWH18QD-K3DNA5G/I(CB425N03400/CB425N03403) GWH18QD-K3DNA6G/I(CB427N04400)  
 GWH18QD-K3DNB6G/I(CB435N00202) GWH24QE-K3DNA1G/I(CB419N05302) GWH24QE-K3DNA5G/I(CB425N03300/CB425N03303)  
 GWH24QE-K3DNA6G/I(CB427N04500) GWH24QE-K3DNB4G/I(CB434N02202) GWH24QE-K3DNB6G/I(CB435N00302/CB435N00303)







GWH24QE-K3DNA1G/O(CB419W05301)

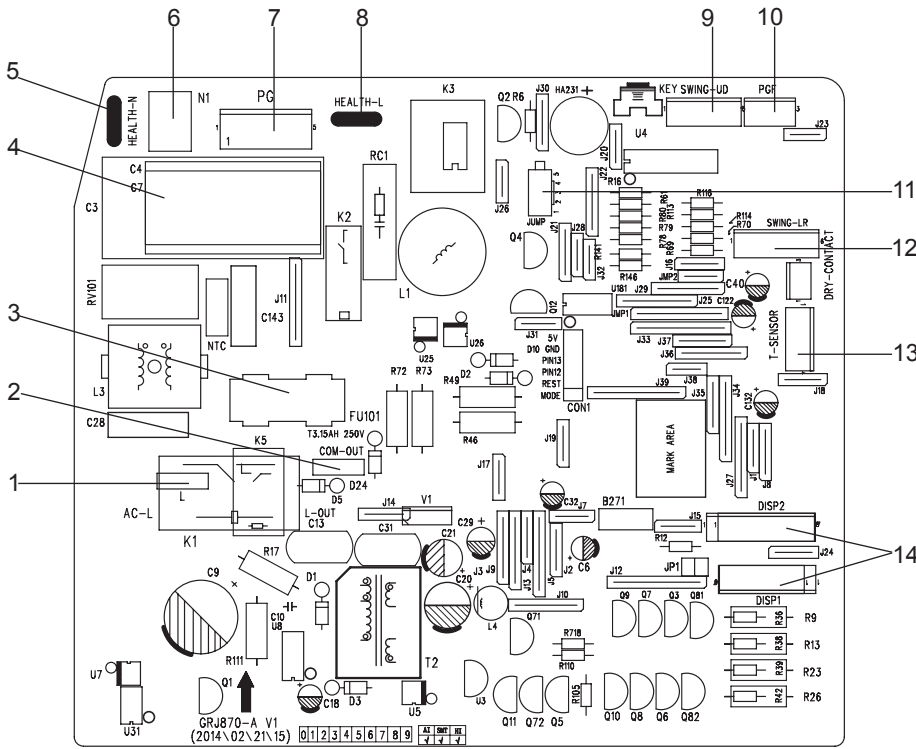


These circuit diagrams are subject to change without notice, please refer to the one supplied with the unit.

## 5.2 PCB Printed Diagram

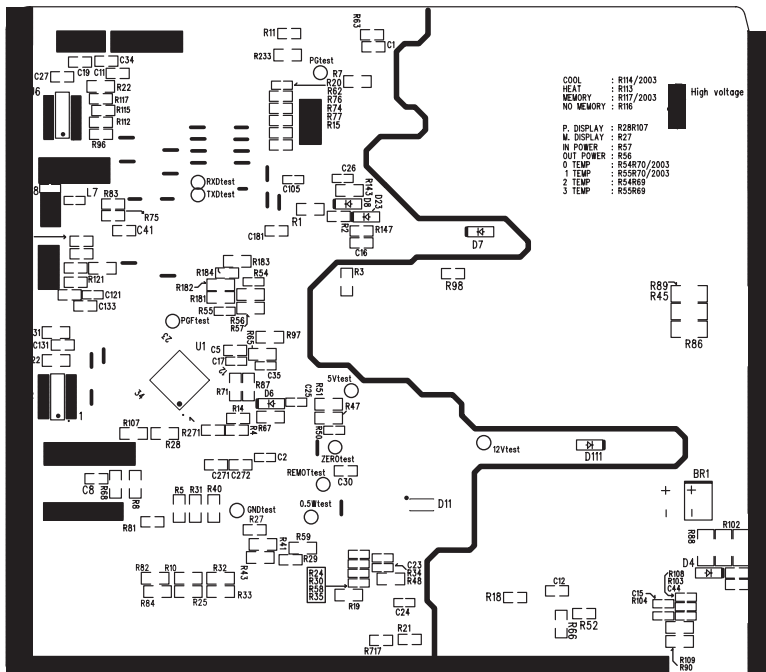
### Indoor Unit

● Top view



No.	Name
1	Power supply live wire
2	Communication wire
3	Fuse
4	Indoor fan driven capacitor
5	Neutral wire interface of cold plasma(only for the model with this function)
6	Neutral wire interface of power supply
7	Interface of PG motor
8	Live wire interface of cold plasma(only for the model with this function)
9	Interface of up & down swing motor
10	Interface of indoor fan feedback
11	Jumper cap
12	Interface of left & right motor(only for the model with this function)
13	Interface of temperature sensor
14	Interface of display

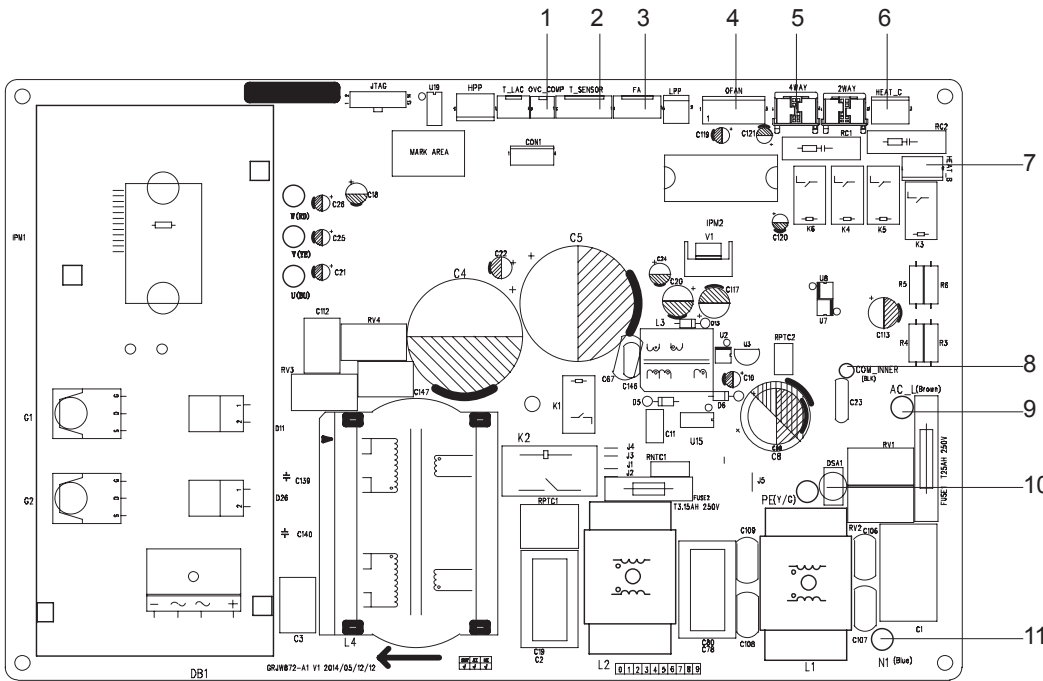
● Bottom view



## Outdoor Unit

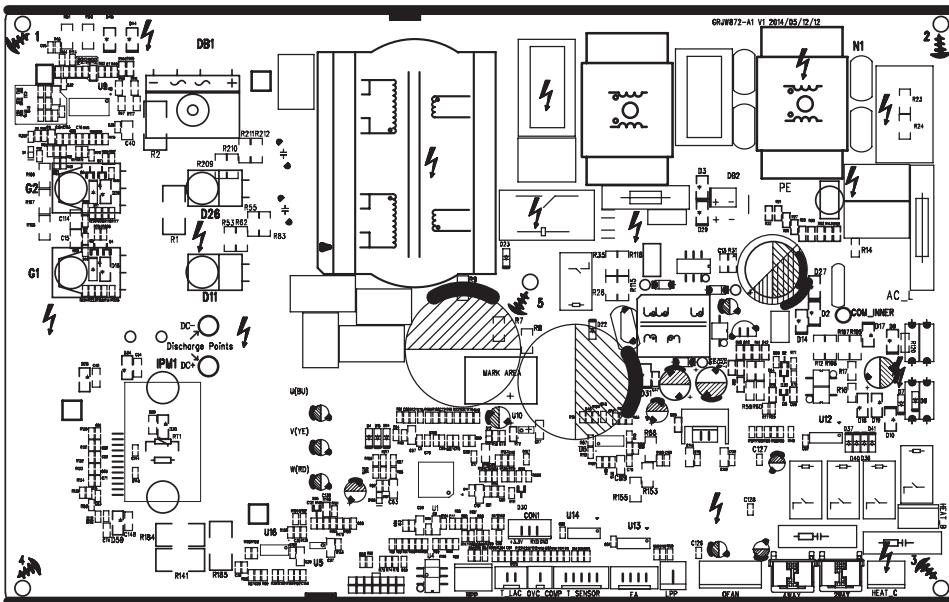
18K

### • Top view



No.	Name
1	Terminal of compressor overload protection
2	Terminal of temperature sensor
3	Terminal of electronic expansion valve
4	Terminal of outdoor fan
5	Terminal of 4-way valve
6	Terminal of compressorelectric heating
7	Terminal of chassis electric heating
8	Terminal of indoor unit and outdoor unit communication
9	Power supply live wire
10	Earthing wire
11	Power supply neutral wire

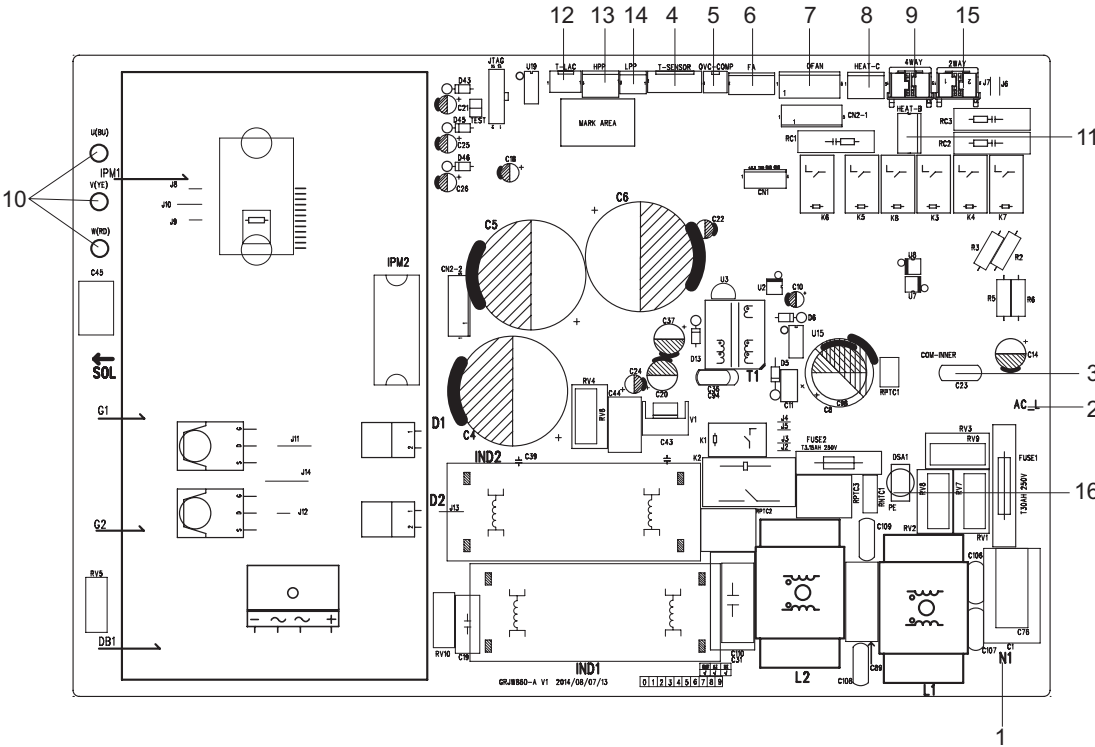
### • Bottom view





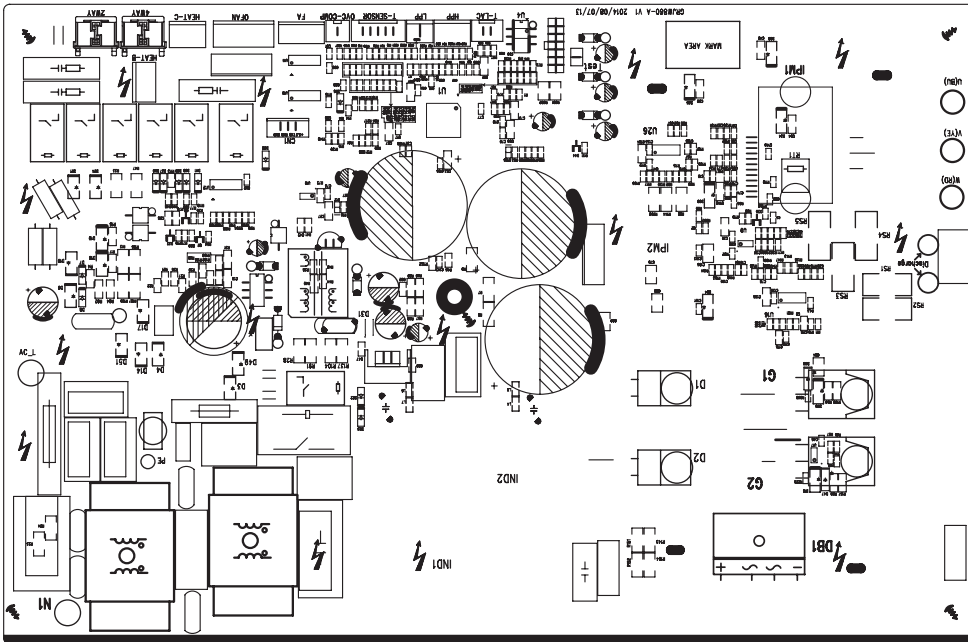
24K

• Top view




No.	Name
1	Power supply neutral wire
2	Power supply live wire
3	Communication wire with indoor unit
4	Terminal of outdoor temperature sensor
5	Terminal of compressor overload protection
6	Terminal of electronic expansion valve
7	Terminal of outdoor fan
8	Terminal of compressor electric heating
9	Terminal of 4-way valve
10	Terminal of compressor wire
11	Terminal of chassis electric heating
12	Terminal of low ambient temperature cooling temperature sensor
13	Terminal of high pressure protection
14	Terminal of low pressure protection
15	Terminal of 2-way valve
16	Earthing wire

• Bottom view








### 1. ON/OFF button

Press this button can turn on or turn off the air conditioner. After turning on the air conditioner, operation indicator "  "on indoor unit's display is ON (green indicator. The colour is different for different models), and indoor unit will give out a sound.

### 2. MODE button

Press this button to select your required operation mode.






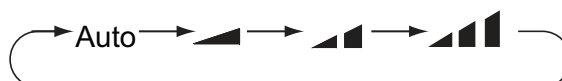
- When selecting auto mode, air conditioner will operate automatically according to ex-factory setting. Set temperature can't be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press "SWING" button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Cool indicator "  "on indoor unit is ON. Press "▲" or " ▼ " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Dry indicator "  " on indoor unit is ON. Under dry mode, fan speed can't be adjusted. Press "SWING" button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. All indicators are OFF. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle.
- When selecting heating mode, the air conditioner operates under heat mode. Heat indicator "  " on indoor unit is ON. Press "▲" or " ▼ " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press "SWING" button to adjust fan blowing angle. (Cooling only unit won't receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can't start up the unit).

#### Note:

- For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
- Set temperature range from remote controller: 16~30°C ; Fan speed: auto, low speed, medium speed, high speed.

### 3. FAN button

Pressing this button can set fan speed circularly as: auto (AUTO), low(  ),medium(  ), high(  ).

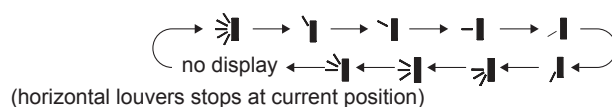











#### Caution:

- Under AUTO speed, air conditioner will select proper fan speed automatically according to ex-factory setting.
- Fan speed under dry mode is low speed.

### 4. SWING button

Press this button can select up&down swing angle. Fan blow angle can be selected circularly as below:





- When selecting "  ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "  ", "  ", "  ", "  ", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting "  ", "  ", "  ", air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
- Hold "  "button above 2s to set your required swing angle. When reaching your required angle, release the button.

#### Note:

- "  ", "  ", "  " may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.

### 5. TURBO button

Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. "  " icon is displayed on remote controller. Press this button again to exit turbo function and "  " icon will disappear.

### 6. ▲/▼ button

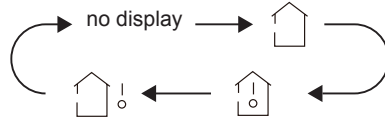
- Press "▲" or "▼" button once increase or decrease set temperature 1°C . Holding "▲" or "▼" button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode)
- When setting TIMER ON, TIMER OFF or CLOCK, press "▲" or "▼" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press "▲" or "▼" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

### 7. SLEEP button

Under COOL, HEAT or DRY mode, press this button to start up sleep function. "☾" icon is displayed on remote controller. Press this button again to cancel sleep function and "☾" icon will disappear.

### 8. TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



- When selecting "🏠" or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting "🏠🌡️" with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
- When selecting "🏠❗" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

**Note:**

- Outdoor temperature display is not available for some models. At that time, indoor unit receives "🏠❗" signal, while it displays indoor set temperature.
- It's defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
- Only for the models whose indoor unit has dual-8 display.
- When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

### 9. I FEEL button

Press this button to start I FEEL function and "👤" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "👤" will disappear.

- Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature.

### 10. LIGHT button

Press this button to turn off display light on indoor unit. "💡" icon on remote controller disappears. Press this button again to turn on display light. "💡" icon is displayed.

### 11. CLOCK button

Press this button to set clock time. "🕒" icon on remote controller will blink. Press "▲" or "▼" button within 5s to set clock time. Each pressing of "▲" or "▼" button, clock time will increase or decrease 1 minute. If hold "▲" or "▼" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. "🕒" icon stops blinking.

**Note:**

- Clock time adopts 24-hour mode.
- The interval between two operation can't exceeds 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

### 12. TIMER ON / TIMER OFF button

• **TIMER ON button**

"TIMER ON" button can set the time for timer on. After pressing this button, "🕒" icon disappears and the word "ON" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER ON setting. After each pressing "▲" or "▼" button, TIMER ON setting will increase or decrease 1min. Hold "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time. Press "TIMER ON" to confirm it. The word "ON" will stop blinking. "🕒" icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press "TIMER ON" button to cancel it.

• **TIMER OFF button**

"TIMER OFF" button can set the time for timer off. After pressing this button, "🕒" icon disappears and the word "OFF" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER OFF setting. After each pressing "▲" or "▼" button, TIMER OFF setting will increase or decrease 1min. Hold "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time. Press "TIMER OFF" word "OFF" will stop blinking. "🕒" icon resumes displaying. Cancel TIMER OFF. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

**Note:**

- Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
- Before setting TIMER ON or TIMER OFF, please adjust the clock time.
- After starting up TIMER ON or TIMER OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

## Function introduction for combination buttons

### 1. Energy-saving function

Under cooling mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "TEMP" and "CLOCK" buttons simultaneously again to exit energy-saving function.

#### Note:

- Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under energy-saving function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under cooling mode, press sleep button will cancel energy-saving function. If sleep function has been set under cooling mode, start up the energy-saving function will cancel sleep function.

### 2. 8 °C heating function

Under heating mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off 8°C heating function. When this function is started up, "8°C" and "8°C" will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press "TEMP" and "CLOCK" buttons simultaneously again to exit 8°C heating function.

#### Note:

- Under 8°C heating function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under 8°C heating function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and 8°C heating function can't operate at the same time. If 8°C heating function has been set under cooling mode, press sleep button will cancel 8°C heating function. If sleep function has been set under cooling mode, start up the 8°C heating function will cancel sleep function.
- Under °F temperature display, the remote controller will display 46 °F heating.

### 3. Child lock function

Press "▲" and "▼" simultaneously to turn on or turn off child lock function. When child lock function is on, "🔒" icon is displayed on remote controller. If you operate the remote controller, the "🔒" icon will blink three times without sending signal to the unit.

### 4. Temperature display switchover function

Under OFF status, press "▼" and "MODE" buttons simultaneously to switch temperature display between °C and °F.

## Operation guide

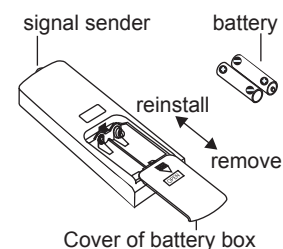
1. After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
2. Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press "▲" or "▼" button to set your required temperature. (Temperature can't be adjusted under auto mode).
4. Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
5. Press "SWING" button to select fan blowing angle.

## Replacement of batteries in remote controller

1. Press the back side of remote controller marked with "OPEN", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.

#### Note:

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.



## 6.2 Brief Description of Modes and Functions

### 1. Basic function of system

#### (1) Cooling mode

- (1) Under this mode, fan and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.

#### (2) Drying mode

- (1) Under this mode, fan operates at low speed and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.
- (3) Protection status is same as that under cooling mode.
- (4) Sleep function is not available for drying mode.

#### (3) Heating mode

- (1) Under this mode, Temperature setting range is 16~30°C.
- (2) Working condition and process for heating mode:

When turn on the unit under heating mode, indoor unit enters into cold air prevention status. When the unit is stopped or at OFF status, and indoor unit has been started up just now, the unit enters into residual heat-blowing status.

#### (4) Working method for AUTO mode:

1. Working condition and process for AUTO mode:
  - a. Under AUTO mode, standard heating  $T_{\text{preset}}=20^{\circ}\text{C}$  and standard cooling  $T_{\text{preset}}=25^{\circ}\text{C}$ . The unit will switch mode automatically according to ambient temperature.
2. Protection function
  - a. During cooling operation, protection function is same as that under cooling mode.
  - b. During heating operation, protection function is same as that under heating mode.
3. Display: Set temperature is the set value under each condition. Ambient temperature is ( $T_{\text{amb.}}-T_{\text{compensation}}$ ) for heat pump unit and  $T_{\text{amb.}}$  for cooling only unit.
4. If there's I feel function,  $T_{\text{compensation}}$  is 0. Others are same as above.

#### (5) Fan mode

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

### 2. Other control

#### (1) Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

#### (2) Auto button

If press this auto button when turning off the unit, the complete unit will operate at auto mode. Indoor fan operates at auto fan speed and swing function is turned on. Press this auto button at ON status to turn off the unit.

#### (3) Auto fan

Heating mode: During auto heating mode or normal heating mode, auto fan speed will adjust the fan speed automatically according to ambient temperature and set temperature.

#### (4) Sleep

After setting sleep function for a period of time, system will adjust set temperature automatically.

#### (5) Timer function:

General timer and clock timer functions are compatible by equipping remote controller with different functions.

#### (6) Memory function

memorize compensation temperature, off-peak energization value.

Memory content: mode, up&down swing, light, set temperature, set fan speed, general timer (clock timer can't be memorized).

After power recovery, the unit will be turned on automatically according to memory content.

#### (7) Health function

During operation of indoor fan, set health function by remote controller. Turn off the unit will also turn off health function.

Turn on the unit by pressing auto button, and the health is defaulted ON.

**(8) I feel control mode**

After controller received I feel control signal and ambient temperature sent by remote controller, controller will work according to the ambient temperature sent by remote controller.

**(9) Compulsory defrosting function**

(1) Start up compulsory defrosting function

Under ON status, set heating mode with remote controller and adjust the temperature to 16°C. Press “+, -, +, -, +,-” button successively within 5s and the complete unit will enter into compulsory defrosting status. Meanwhile, heating indicator on indoor unit will ON 10s and OFF 0.5s successively. (Note: If complete unit has malfunction or stops operation due to protection, compulsory defrosting function can be started up after malfunction or protection is resumed.

(2) Exit compulsory defrosting mode

After compulsory defrosting is started up, the complete unit will exit defrosting operation according to the actual defrosting result, and the complete unit will resume normal heating operation.

**(10) Refrigerant recovery function:**

(1) Enter refrigerant recycling function

Within 5min after energizing (unit ON or OFF status is ok), continuously press LIGHT button for 3 times within 3s to enter refrigerant recycling mode; Fo is displayed and refrigerant recycling function is started. At this moment, the maintenance people closes liquid valve. After 5min, stick the thimble of maintenance valve with a tool. If there is no refrigerant spraying out, close the gas valve immediately and then turn off the unit to remove the connection pipe.

(2) Exit refrigerant recycling function

After entering refrigerant recycling mode, when receive any remote control signal or enter refrigerant recycling mode for 25min, the unit will exit refrigerant recycling mode automatically. If the unit is in standby mode before refrigerant recycling, it will be still in standby mode after finishing refrigerant recycling; if the unit is in ON status before refrigerant recycling, it will still run in original operation mode.

**(11) Ambient temperature display control mode**

1. When user set the remote controller to display set temperature (corresponding remote control code: 01), current set temperature will be displayed.

2. Only when remote control signal is switched to indoor ambient temperature display status (corresponding remote control code: 10) from other display status (corresponding remote control code: 00, 01, 11), controller will display indoor ambient temperature for 3s and then turn back to display set temperature.

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

**(12) Off-peak energization function:**

Adjust compressor's minimum stop time. The original minimum stop time is 180s and then we change to:

The time interval between two start-ups of compressor can't be less than  $180+T$  s ( $0 \leq T \leq 15$ ). T is the variable of controller. That's to say the minimum stop time of compressor is 180s~195s. Read-in T into memory chip when refurbish the memory chip each time. After power recovery, compressor can only be started up after  $180+T$  s at least.

**(13) SE control mode**

The unit operates at SE status.

**(14) X-fan mode**

When X-fan function is turned on, after turn off the unit, indoor fan will still operate at low speed for 2min and then the complete unit will be turned off. When x-fan function is turned off, after turn off the unit, the complete unit will be turned off directly.

**(15) 8°C heating function**

Under heating mode, you can set 8°C heating function by remote controller. The system will operate at 8°C set temperature.

**(16) Turbo fan control function**

Set turbo function under cooling or heating mode to enter into turbo fan speed. Press fan speed button to cancel turbo wind.

No turbo function under auto, dry or fan mode.

## Outdoor Units

### 1. Input Parameter Compensation and Calibration

#### (1) Check the ambient temperature compensation function Indoor ambient temperature compensation function.

a. In cooling mode, the indoor ambient temperature participating in computing control = (T<sub>indoor ambient temperature</sub> - Δ T<sub>cooling indoor ambient temperature compensation</sub>)

b. In heating mode, the indoor ambient temperature participating in computing control = (T<sub>indoor ambient temperature</sub> - Δ T<sub>heating indoor ambient temperature compensation</sub>)

#### (2) Check effective judgment controls of parameters

Effective judgment function of the outdoor exhaust temperature thermo-bulb When conditions a and b are satisfied, the outdoor exhaust temperature thermo-bulb is judged not to be connected into place, the mainboard of outer units will display failure of the outdoor exhaust temperature thermo-bulb (not connected into place), stop the machine for repairing, and resume the machine by remote controls of ON/OFF.

a. Judgment of exhaust detection temperature change:

After the compressor starts up and runs for 10 minutes, if the compressor frequency  $f \geq 40\text{Hz}$ , and the rising value  $T_{\text{exhaust}}$  ( $T_{\text{exhaust}}$  (after start-up for 10 minutes) -  $T_{\text{exhaust}}$  (before start-up))  $< 2^{\circ}\text{C}$ , the outdoor exhaust temperature thermo-bulb can be judged not to be connected into place (judging once when the power is on the first time).

b. Comparative judgment of exhaust detection temperature and condenser detection temperature ( $T_{\text{pipe temperature}} = T_{\text{outdoor pipe temperature}}$  in cooling mode,  $T_{\text{pipe temperature}} = T_{\text{indoor pipe temperature}}$  in heating mode): After the compressor starts up and runs for 10 minutes, if the compressor frequency  $f \geq 40\text{Hz}$ , and  $T_{\text{pipe temperature}} \geq (T_{\text{exhaust}} + 3)$ , the outdoor exhaust temperature thermobulb can be judged not to be connected into place (judging once when power is on the first time).

### 2. Basic Functions

#### (1) Cooling Mode

##### 1. Conditions and processes of cooling operation:

(1) If the compressor is shut down, and  $[T_{\text{set up}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] \leq 0.5^{\circ}\text{C}$ , start up the machine for cooling, the cooling operation will start;

(2) During operations of cooling, if  $0^{\circ}\text{C} \leq [T_{\text{set up}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})] < 2^{\circ}\text{C}$ , the cooling operation will be still running;

(3) During operations of cooling, if  $2^{\circ}\text{C} \leq [T_{\text{set up}} - (T_{\text{indoor ambient temperature}} - \Delta T_{\text{cooling indoor ambient temperature compensation}})]$ , the cooling operation will stop after reaching the temperature point.

##### 2. Temperature setting range

(1) If  $T_{\text{outdoor ambient temperature}} \geq [T_{\text{low-temperature cooling temperature}}]$ , the temperature can be set at: 16~30°C (Cooling at room temperature);

(2) If  $T_{\text{outdoor ambient temperature}} < [T_{\text{low-temperature cooling temperature}}]$ , the temperature can be set at: 25~30°C (Cooling at low temperature), that is, the minimum setting temperature for outer units judgment is 25°C .

#### (2) Dehumidifying Mode

1. Conditions and processes of dehumidifying operations: Same as the cooling mode;

2. The temperature setting range is: 16~30°C ;

#### (3) Air-supplying Mode

1. The compressor, outdoor fans and four-way valves are switched off;

2. The temperature setting range is: 16~30°C.

#### (4) Heating Mode

1. Conditions and processes of heating operations: ( $T_{\text{indoor ambient temperature}}$  is the actual detection temperature of indoor environment thermo-bulb,  $T_{\text{heating indoor ambient temperature compensation}}$  is the indoor ambient temperature compensation during heating operations)

(1) If the compressor is shut down, and  $[(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{set up}}] \leq 0.5^{\circ}\text{C}$ , start the machine to enter into heating operations for heating;

(2) During operations of heating, if  $0^{\circ}\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{set up}}] < 2^{\circ}\text{C}$ , the heating operation will be still running;

(3) During operations of heating, if  $2^{\circ}\text{C} \leq [(T_{\text{indoor ambient temperature}} - \Delta T_{\text{heating indoor ambient temperature compensation}}) - T_{\text{set up}}]$ , the heating operation will stop after reaching the temperature point.

2. The temperature setting range in this mode is: 16~30°C .



### 3. Special Functions

#### Defrosting Control

##### ① Conditions for starting defrosting

After the time for defrosting is judged to be satisfied, if the temperature for defrosting is satisfied after detections for continuous 3minutes, the defrosting operation will start.

##### ② Conditions of finishing defrosting

The defrosting operation can exit when any of the conditions below is satisfied:

③  $T_{\text{outdoor pipe temperature}} \geq (T_{\text{outdoor ambient temperature}} - [T_{\text{temperature 1 of finishing defrosting}}])$ ;

④ The continuous running time of defrosting reaches [tmax. defrosting time].

### 4. Control Logic

#### (1) Compressor Control

Start the compressor after starting cooling, heating, dehumidifying operations, and the outer fans start for 5s; When the machine is shutdown, in safety stops and when switching to air-supplying mode, the compressor will stop immediately. In all modes: once the compressor starts up, it will not be allowed to stop until having run for the [tmin. compressor running time] (Note: including cases of shutdown when the temperature point is reached; except the cases requiring stopping the compressor such as fault protection, remote shutdown, mode switching etc.); In all modes: once the compressor stops, it will be allowed be restart after 3-minute delay (Note: The indoor units have a function of power memory, the machine can be restarted after remote shutdown and powering up again without delay).

##### 1. Cooling mode

Start the machine to enter into cooling operation for cooling, the compressor is switched on.

##### 2. Dehumidifying mode

Same as the cooling mode.

##### 3. Air-supplying mode

The compressor is switched off.

##### 4. Heating mode

(1) Start the machine to enter into heating operation for heating, the compressor is switched on.

(2) Defrosting:

a. Defrosting starts: the compressor is shut down, and restarts it after 55-second delay.

b. Defrosting ends: the compressor stops, then starts it after 55-second delay.

#### (2) Outer Fans Control

Notes:

Only the outer fans run for at least 80s in each air flow speed can the air flow be switched;

After the outer fans run compulsively in high speed for 80s when the machine starts up, control the air flow according to the logic.

After remote shutdown, safety stops, and when the machine stops after reaching the temperature point, as well as after the compressor stops, extend 1 minute, the outer fans will stop (During the period in the 1 minute, the air flow of outer fans can be changed according to the outdoor ambient temperature changes); When running with force, the outdoor fans shall run in the highest air flow.

#### (3) 4-way valve control

1. The 4-way valve control under the modes of Cooling, dehumidification and supplying air: closing;

2. The status of 4-way valve control under the heating mode: getting power;

(1) 4-way valve power control under heating mode

Starts the machine under heating mode, the 4-way valve will get power immediately.

(2) 4-way valve power turn-off control under heating mode

a. When you should turn off the power or switch to other mode under heating mode, the power of 4-way valve will be cut after 2 minutes of the compressor stopped.

b. When all kinds of protection stops, the power of 4-way valve will be cut after delaying 4 minutes.

(3) Defrosting control under heating mode:

a. Defrosting begins: The power of 4-way valve will be cut after 50s of entering into the defrosting compressor.

b. Defrosting stops: The 4-way valve will get power after 50s of exiting the defrosting compressor.

#### (4) Evaporator frozen-preventing protection function

At the mode of Cooling, dehumidifying:

Evaporator frozen-preventing protection function is allowed to begin after 6 min of starting the compressor.

**1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{inner pipe}} > [T_{\text{frozen-preventing frequency-limited temperature}}$  (the temperature of hysteresis is 2 ), the machine is only allowed to start for operating, otherwise it should not be started, and should be stopped to treat according to the frozen-preventing protection: Clear the trouble under the mode of power turn-off / heating, and the protection times are not counted.

**2. Frequency limited**

$[T_{\text{frozen-preventing normal speed frequency-reducing temperature}}] \leq T_{\text{inner pipe}} [T_{\text{frozen-preventing frequency-limited temperature}}]$  , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed:**

If  $[T_{\text{frozen-preventing high speed frequency-reducing temperature}}] \leq T_{\text{inner pipe}} [T_{\text{frozen-preventing normal speed frequency-reducing temperature}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit;

**4. Reducing frequency at high speed:**

If  $[T_{\text{frozen-preventing power turn-off temperature}}] \leq T_{\text{inner pipe}} [T_{\text{frozen-preventing high speed frequency-reducing temperature}}]$  you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit;

**5. Power turn-off:**

If the  $T_{\text{inner pipe}} < [T_{\text{frozen-preventing power turn-off temperature}}]$ , then frozen-preventing protect to stop the machine; If  $T_{\text{frozen-preventing frequency-limited temperature}} < T_{\text{inner pipe}}$  , and the compressor has stopped working for 3 minutes, the whole machine should be allowed to operate.

6. If the frozen-preventing protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t evaporator frozen-preventing protection times zero clearing time , the times of frozen-preventing power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, mode transferring will not clear it).

**(5) Overload protection function**

Overload protection function at the mode of cooling and dehumidifying

**1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{outer pipe}} < [T_{\text{Cooling overload frequency-limited temperature}}]$  (the temperature of hysteresis is 2°C ), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection: Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

**2. Frequency limited**

If  $[T_{\text{Cooling overload frequency-limited temperature}}] \leq T_{\text{outer pipe}} [T_{\text{Cooling overload frequency reducing temperature at normal speed}}]$ , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed and power turn-off:**

If  $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} < [T_{\text{Cooling overload power turn-off temperature}}]$  , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping;

**4. Reducing frequency at high speed and stop machine:**

If  $[T_{\text{Cooling overload frequency reducing temperature at high speed}}] \leq T_{\text{outer pipe}} [T_{\text{Cooling overload power turn-off temperature}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{Cooling overload frequency reducing temperature at normal speed}}] \leq [T_{\text{outer pipe}}]$ , then Cooling overload protects machine stopping;

**5. Power turn-off:**

If the  $[T_{\text{Cooling overload power turn-off temperature}}] \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping; If  $[T_{\text{outer pipe}}] < [T_{\text{Cooling overload frequency-limited temperature}}]$  and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

6. If the Cooling overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the t overload protection times zero clearing time , the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it).

**Overload protection function at the mode of heating**

**Starting estimation :**

After the compressor stopped working for 180s, if  $T_{\text{inner pipe}} > T_{\text{heating overload frequency-limited temperature}}$  (the temperature of hysteresis is 2 ), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the overload protection:

Clear the trouble at the mode of power turn-off / heating, and the protection times are not counted.

**1. Frequency limited**

If  $[T_{\text{heating overload frequency-limited temperature}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at normal speed}}]$  , you should limit the frequency raising of compressor.

**2. Reducing frequency at normal speed and stopping machine:**

If  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{inner pipe}} < [T_{\text{heating overload frequency reducing temperature at high speed}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{inner pipe}}$ , then overload protects machine stopping;

**3. Reducing frequency at high speed and power turn-off:**

If  $[T_{\text{heating overload frequency reducing temperature at high speed}}] \leq T_{\text{inner pipe}} < [T_{\text{heating overload power turn-off temperature}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $T_{\text{heating overload frequency reducing temperature at normal speed}} \leq T_{\text{outer pipe}}$ , then Cooling overload protects machine stopping;

**4. Power turn-off:**

If the  $[T_{\text{heating overload power turn-off temperature}}] \leq T_{\text{inner pipe}}$ , then overload protects machine stopping; If  $T_{\text{inner pipe}} > T_{\text{heating overload frequency-limited temperature}}$  and the compressor has been stopped working for 3 minutes, the machine should be allowed to operate.

5. If the overload protection power turn-off continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume if the fault keeps on. During the process of running, if the running time of compressor exceeds the  $t_{\text{overload protection times zero clearing time}}$  , the times of overload protection power turn-off should be cleared to recount. The mode of stopping the machine or transferring to supply air will clear the trouble times immediately (if the trouble can not be resumed, transferring mode will not clear it). Protective function for discharge temperature of compressor

**1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{Discharge}} < T_{\text{Discharge limited temperature}}$  (the temperature of hysteresis is 2°C ), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the discharge temperature:

The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

**2. Frequency limited**

If  $[T_{\text{Limited frequency temperature during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at normal speed during discharging}}]$  , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed and stopping machine:**

If  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{frequency reducing temperature at high speed during discharging}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping;

**4. Reducing frequency at high speed and power turn-off:**

If  $[T_{\text{frequency reducing temperature at high speed during discharging}}] \leq T_{\text{Discharge}} < [T_{\text{Stop temperature during discharging}}]$ , you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping;

**5. Power turn-off:**

If the  $[T_{\text{Power turn-off temperature during discharging}}] \leq T_{\text{Discharge}}$ , you should discharge to protect machine stopping; If  $T_{\text{Discharge}} < [T_{\text{Limited frequency temperature during discharging}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If the discharging temperature protection of compressor continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the  $t_{\text{Protection times clearing of discharge}}$  , the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

**7. Frequency limited**

If  $[I_{\text{Limited frequency when overcurrent}}] \leq I_{\text{AC Electric current}} < [I_{\text{frequency reducing when overcurrent}}]$ , you should limit the frequency raising of compressor.

**8. Reducing frequency:**

If  $[I_{\text{Frequency reducing when overcurrent}}] \leq [I_{\text{AC Electric current}} | \text{Power turn-off when overcurrent}]$  , you should reduce the compressor frequency till the lower limit or exit the frequency reducing condition;

**9. Power turn-off:**

If  $[I_{\text{Power turn-off machine when overcurrent}}] \leq [I_{\text{AC Electric current}}]$  , you should carry out the overcurrent stopping protection; If  $I_{\text{AC Electric current}} < [I_{\text{Limited frequency when overcurrent}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

10. If the overcurrent protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the  $[t_{\text{Protection times clearing of over current}}]$  , the discharge protection is cleared to recount.

**(6)Voltage sag protection**

After start the compressor, if the time of DC link Voltage sag [ $U_{\text{Sagging protection voltage}}$ ] is measured to be less than  $t_{\text{Voltage sag protection time}}$ , the machine should be stop at once, hand on the voltage sag trouble, reboot automatically after 30 minutes.

**(7)Communication fault**

When you have not received any correct signal from the inner machine in three minutes, the machine will stop for communication fault. When you have not received any correct signal from driver IC (aim to the controller for the separating of main control IC and driver IC), and the machine will stop for communication fault. If the communication is resumed, the machine will be allowed to operate.

**(8)Module protection**

Testing the module protective signal immediately after started, once the module protective signal is measured, stop the machine with module protection immediately. If the module protection is resumed, the machine will be allowed to operate. If the module protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. If the running time of compressor exceeds the [ $t_{\text{Protection times clearing of module}}$ ], the module protection is cleared to recount.

**(9)Module overheating protection****1. Starting estimation:**

After the compressor stopped working for 180s, if  $T_{\text{Module}} < [T_{\text{Module frequency limited temperature}}]$  (the temperature of hysteresis is 2), the machine is allowed to start, otherwise it should not be started, and should be stopped to treat according to the module overheating protection: The machine should be stopped or transferred to supply air, the trouble should be cleared immediately, and the protection times are not counted.

**2. Frequency limited**

If  $[T_{\text{Limited frequency temperature of module}}] \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at normal speed of module}}]$ , you should limit the frequency raising of compressor.

**3. Reducing frequency at normal speed and power turn-off:**

If  $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}} < [T_{\text{frequency reducing temperature at high speed of module}}]$ , you should adjust the compressor frequency by reducing 8Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}}$ , you should stop the machine for module overheating protection;

**4. Reducing frequency at high speed and power turn-off:**

If  $[T_{\text{frequency reducing temperature at high speed of module}}] \leq T_{\text{Module}} < [T_{\text{Power turn-off temperature of module}}]$  you should adjust the compressor frequency by reducing 30Hz/90s till the lower limit; After it was running 90s at the lower limit, if  $[T_{\text{frequency reducing temperature at normal speed of module}}] \leq T_{\text{Module}}$ , you should stop the machine for module overheating protection;

**5. Power turn-off:**

If the  $[T_{\text{Power turn-off temperature of module}}] \leq T_{\text{Module}}$ , you should stop the machine for module overheating protection; If  $T_{\text{Module}} < [T_{\text{Limited frequency temperature of module}}]$  and the compressor has been stopped for 3 minutes, the machine should be allowed to operate.

6. If protection continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [ $t_{\text{Protection times clearing of module}}$ ], the discharge protection is cleared to recount. Stopped or transferred to supply air mode will clear the trouble times immediately (if the trouble can not be resumed, mode transferring also will not clear it).

**(10)Compressor overloads protection**

If you measure the compressor overload switch action in 3s, the compressor should be stopped for overloading. The machine should be allowed to operate after overload protection was measured to resume. If the overloading protection continuously occurs for three times, it should not be resumed automatically, and you should press the ON/OFF button to resume. The protection times of compressor is allowed to clear after the compressor run [ $t_{\text{Protection times clearing of compressor overloading}}$ ] 30 minutes.

**(11)Phase current overcurrent protection of compressor**

During the running process of compressor, you could measure the phase current of the compressor, and control it according to the following steps:

**1. Frequency limited**

If  $[I_{\text{Limited frequency phase current}}] \leq [I_{\text{Phase current T frequency reducing phase current}}]$ , you should limit the frequency raising of compressor.

**2. Reducing Frequency**

If  $[I_{\text{Frequency Reducing Phase Current}}] \leq [I_{\text{Phase Current}}] < [I_{\text{Power Turn-Off Phase Current}}]$ , the compressor shall continue to reduce frequency till the lowest frequency limit or out of the condition of reducing frequency;

**3. Power turn-off**

If  $[I_{\text{Phase Current}}] \geq [I_{\text{Power Turn-Off Phase Current}}]$ , the compressor phase current shall stop working for overcurrent protection; if  $[I_{\text{Phase Current}}] \leq [I_{\text{Frequency Reducing Phase Current}}]$ , and the compressor have stopped working for 3 min, the machine shall be allowed to operate;

4. If the overcurrent protection of compressor phase current continuously occurs for six times, it should not be resumed automatically, and you should press the ON/OFF button to resume. During the process of running, if the running time of compressor exceeds the [ $t_{\text{Clearing Time of Compressor Phase Current Times}}$ ], the overcurrent protection is cleared to recount.

**(12) Starting-up Failure Protection for Compressor**

Stop the compressor after its starting-up fails, restart it after 20s if the fault doesn't show, and if they are all failing for the successive start 3 times, it shall be reported as Starting-up Failure, and then restart up it after 3 min. When it still not be able to operate through carry out the above process for 5 times, it is available if press ON/OFF. And the compressor should be cleared the times after it run 2 min.

**(13) Out-of-Step Protection for Compressor**

The out-of-step protection signal should be detected immediately after starting-up compressor, and once find the out-of-step protection signal, the out-of-step protection shall be stopped; if it can run for lasting power turn-off 3 min, the machine shall be allowed to operate. If it still can't run automatically when the out-of-step protection for compressor happens to stop working for 6 times in succession, it needs to press ON/OFF to operate. And if the running time is more than 10 min, the power turn-off times for out-of-step protection shall be cleared and recounted.

**(14) Voltage Abnormity Protection for DC Bus**

To detect voltage abnormity protection for dc bus after completing the pre-charge:

**1.Over-High Voltage Protection for DC Bus:**

If it found the DCbus voltage  $U_{DC} > [U_{DC} \text{ Jiekuangchun Protection}]$ , turn off PFC and stop the compressor at once, and it shall show the DC over-high voltage failure; it should clear out the failure when the voltage dropped to  $U_{DC} < [U_{DC} \text{ Jiekuangchun Recovery}]$  and the compressor stopped for 3 min.

**2.Over-Low Voltage Protection for DC Bus:**

If it found the DC bus voltage  $U_{DC} < [U_{DC} \text{ Wantuochun Protection}]$ , turn off PFC and stop the compressor at once, and it shall show the DC over-low voltage; and it should clear out the failure when the voltage raised to  $U_{DC} > [U_{DC} \text{ Wantuochun Recovery}]$  and the compressor stopped for 3 min.

**3.To detect voltage abnormity protect for DC bus when getting electricity:**

If it found the DC bus voltage  $U_{DC} > [U_{DC} \text{—Over-High Voltage}]$ , turn off the relay at once, and shows voltage abnormity failure for DC Bus. And the failure can't recover except to break off and get the electricity.

**(15)Abnormity Protection for Four-way Valve**

Under the model of heating operation in good condition: the compressor is detected  $[T_{\text{Inner Tube}} < (T_{\text{Inner Ring}} - T_{\text{Abnormity Temperature Difference For Four-Way Valve Reversion}})]$ , during the running, it should be regarded as four-way valve reversion abnormity. And then it can run if stop the reversion abnormity protection for four-way valve 3 min; and if it still can't run when the reversion abnormity protection for four-way valve happens to stop working for 3 times in succession, it is available if presses ON/OFF.

Attention: the protection shall be shielded during the testing mode and defrosting process, and it shall be cleared out the failure and its times immediately when turning off or delivering wind / cooling / dehumidifying mode conversed (the inverted mode don't clear out the failure when it can't recover to operate).

**(16) PFC Protection**

1. After start up the PFC, it should detect the protection signal of PFC immediately; under the condition of PFC protection, it should turn off the PFC and compressor at one time;
2. It shows the failure is cleared out if PFC Protection stopped working 3 min and recovers to run automatically;
3. If it still can't run when it occurs PFC protection for 3 times in succession, it is available if presses ON/OFF; and clear the PFC Protection times when start up PFC for 10min.

**(17) Failure Detection for Sensor**

1. Outdoor Ambient Sensor: detect the failure of sensor at all times.
2. Outdoor Tube Sensor: You should not detect the failure of outdoor tube sensor within 10 minutes heating operation compressor except the defrosting, and you could detect it at other time.
3. Outdoor Exhaust Sensor:
  - (a) The compressor only detect the sensor failure after it start up 3 min in normal mode;
  - (b) It should detect the exhaust sensor failure immediately in the testing mode.
4. Module Temperature Sensor:
  - (a) Short-Circuit Detection: the compressor should be detected immediately when the module temperature sensor occurs short-circuits;
  - (b) Open-Circuit Detection: the compressor should be detected on open-circuit when it runs 3min (it needn't 30s avoiding the module over-heated).
  - (c) Detect the sensor failure at all times in the testing mode.
5. Disposal for Sensor Protection
  - (1) When the short-circuit of sensor is detected within 30s, It is regarded as the temperature of sensor over-high (or infinitely high), and now according to the over-high sensor, the machine should carry out the corresponding protection to stop working, and show the corresponding temperature shutdown protection and sensor failure at the same time (for example: the compressor stops immediately when the outdoor tube sensor short-circuit, and the machine shall show the overload protection and outdoor tube sensor failure).
  - (2) When the open-circuit of sensor is detected within 30s, The protection shall be stopped and it shall show the corresponding sensor failure.

#### 6. Electric Heating Function of Chassis

- (1) When  $T_{\text{outdoor amb.}} \leq 0^{\circ}\text{C}$ , the electric heating of chassis will operate;
- (2) When  $T_{\text{outdoor amb.}} > 2^{\circ}\text{C}$ , the electric heating of chassis will stop operation;
- (3) When  $0^{\circ}\text{C} < T_{\text{outdoor amb.}} \leq 2^{\circ}\text{C}$ , the electric heating of chassis will keep original status.

#### 7. Electric Heating Function of Compressor

- (1) When  $T_{\text{outdoor amb.}} \leq -5^{\circ}\text{C}$ , compressor stops operation, while the electric heating of compressor starts operation;
- (2) When  $T_{\text{outdoor amb.}} > -2^{\circ}\text{C}$ , the electric heating of compressor stops operation;
- (3) When  $-5^{\circ}\text{C} < T_{\text{outdoor amb.}} \leq -2^{\circ}\text{C}$ , the electric heating of compressor will keep original status.

# Part II : Installation and Maintenance

## 7. Notes for Installation and Maintenance

### Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



### Warnings

#### Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

#### Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

#### Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

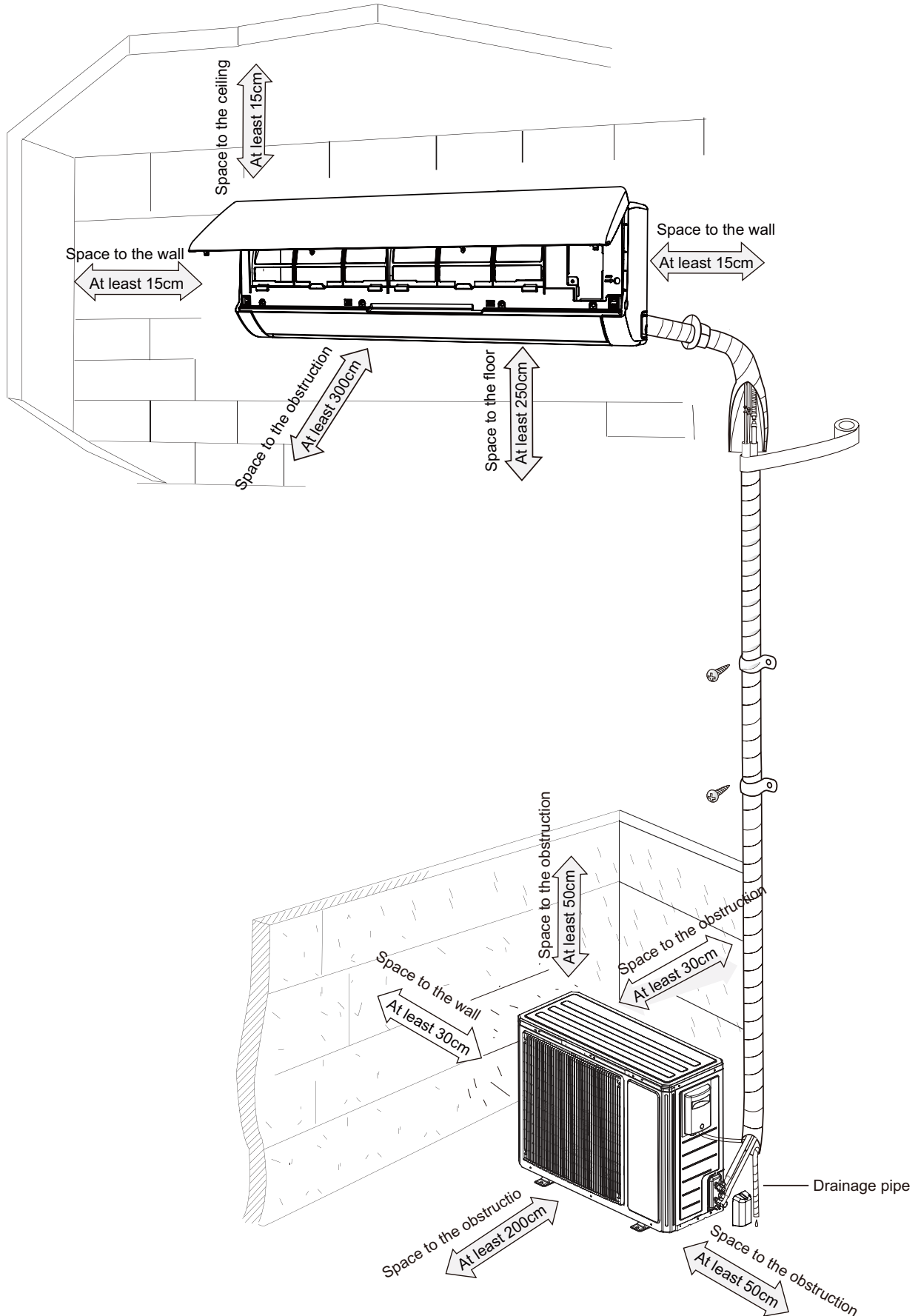
## Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

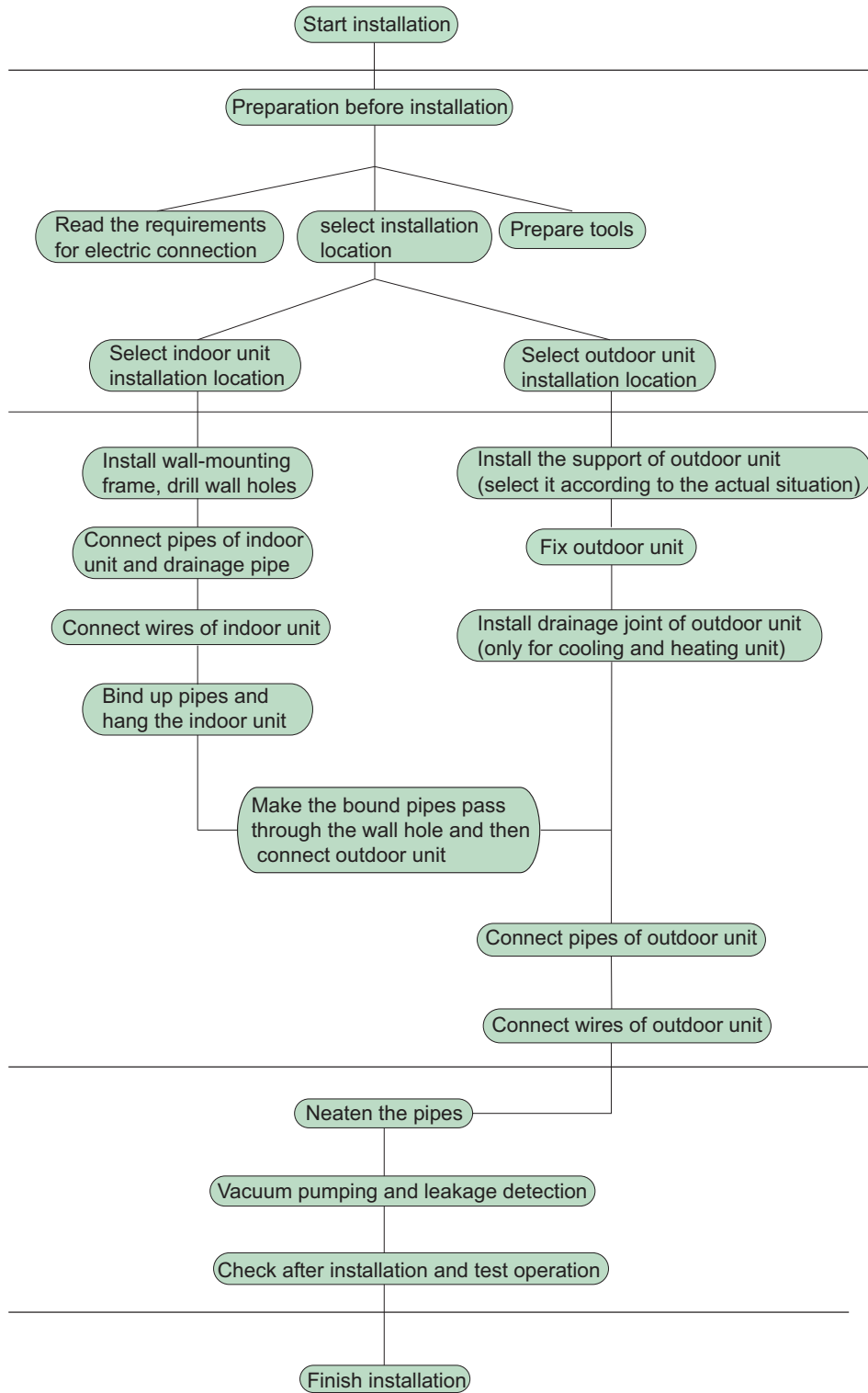


# 8. Installation

## 8.1 Installation Dimension Diagram



## Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

## 8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owner's manual, remote controller
7	Wall pipe		

### ⚠ Note:

- 1.Please contact the local agent for installation.
- 2.Don't use unqualified power cord.

## 8.3 Selection of Installation Location

### 1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfured gas.
- (6) Other places with special circumstances.
- (7) The appliance shall not be installed in the laundry.

### 2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily and won't affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and won't increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Don't install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

### 3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit won't be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

## 8.4 Electric Connection Requirement

### 1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock, fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity
18K	16A
24K	25A

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) For appliances with type Y attachment, the instructions shall contain the substance of the following. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.

### 2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounded with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

## 8.5 Installation of Indoor Unit

### 1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

### 2. Install Wall-mounting Frame

- (1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- (2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles

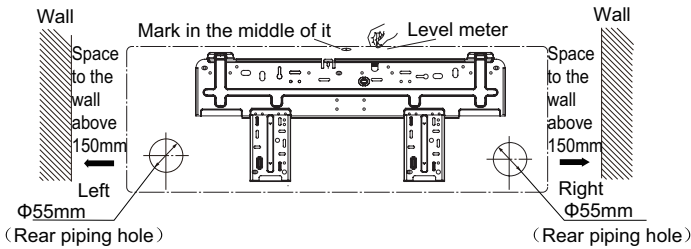
in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

### 3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame.(As show in Fig.1)

18K:



24K:

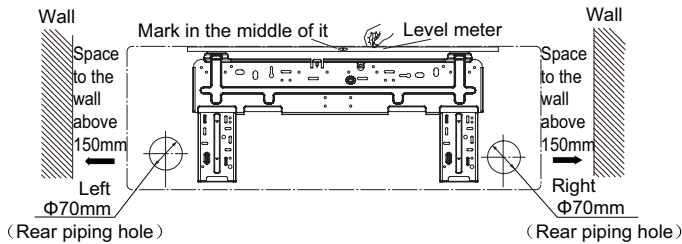


Fig.1

(2) Open a piping hole with the diameter of Φ55(70)mm on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°. (As show in Fig.2)

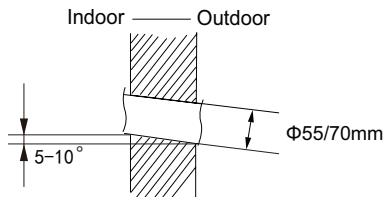


Fig.2

#### ⚠ Note:

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

### 4. Outlet Pipe

- (1) The pipe can be led out in the direction of right, rear right, left or rear left.(As show in Fig.3)
- (2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.(As show in Fig.4)

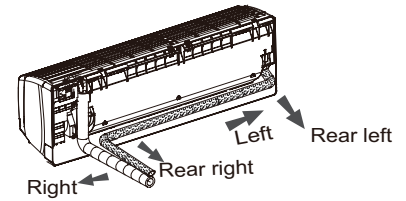


Fig.3

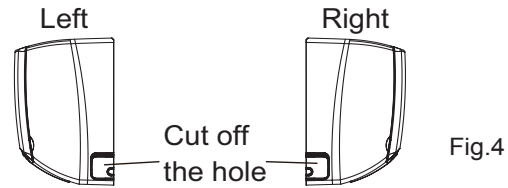


Fig.4

### 5. Connect the Pipe of Indoor Unit

- (1) Aim the pipe joint at the corresponding bellmouth.(As show in Fig.5)
- (2) Pretightening the union nut with hand.
- (3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.(As show in Fig.6)
- (4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.(As show in Fig.7)

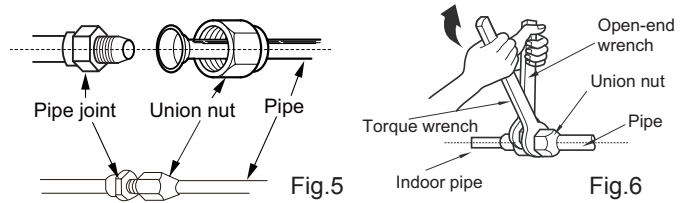


Fig.5

Fig.6

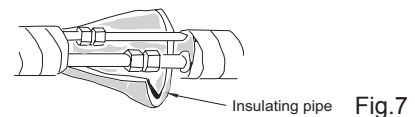


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 6. Install Drain Hose

- (1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)
- (2) Bind the joint with tape.(As show in Fig.9)

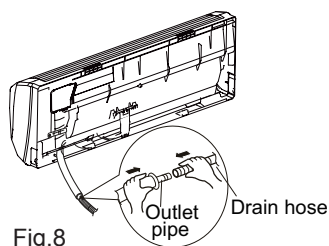


Fig.8

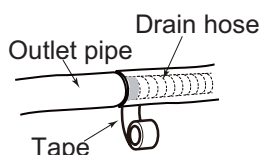


Fig.9

**Note:**

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided. (As show in Fig.10)

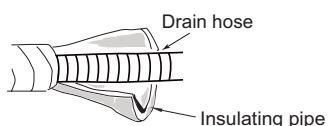


Fig.10

**7. Connect Wire of Indoor Unit**

- (1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

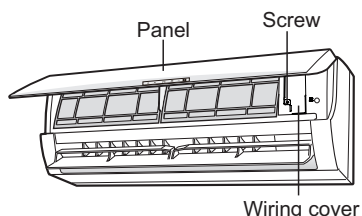


Fig.11

- (2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

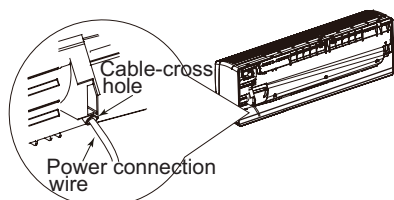


Fig.12

- (3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)

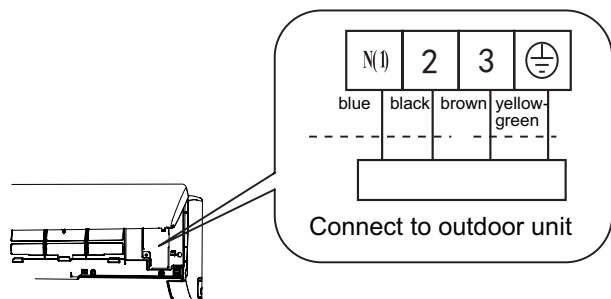


Fig.13

Note: The wiring connect is for reference only, please refer to the actual one.

- (4) Put wiring cover back and then tighten the screw.
- (5) Close the panel.

**Note:**

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

**8. Bind up Pipe**

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

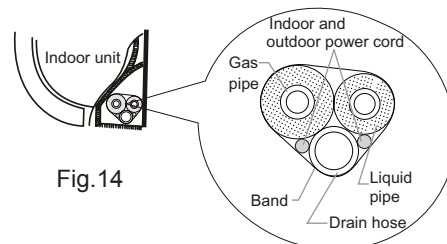


Fig.14

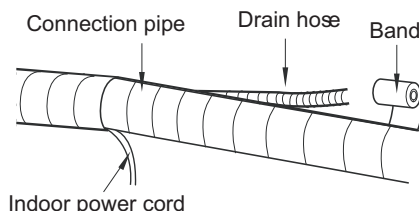


Fig.15

**Note:**

- (1) The power cord and control wire can't be crossed or winding.
- (2) The drain hose should be bound at the bottom.

**9. Hang the Indoor Unit**

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

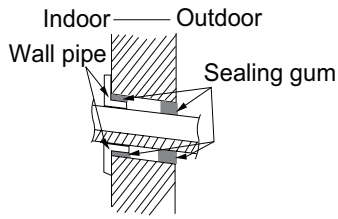


Fig.16

**⚠ Note:**

Do not bend the drain hose too excessively in order to prevent blocking.

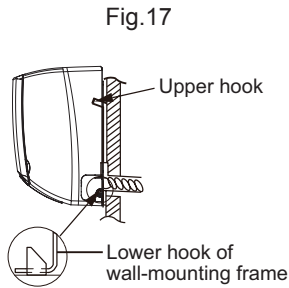


Fig.17

## 8.6 Installation of Outdoor Unit

### 1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

**⚠ Note:**

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.

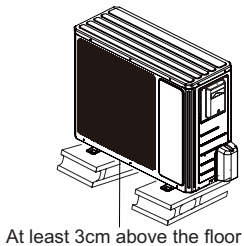


Fig.18

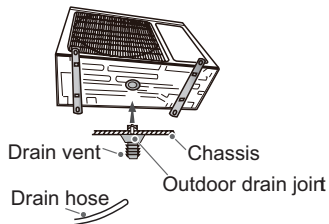


Fig.19

### 2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
  - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

### 3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
  - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

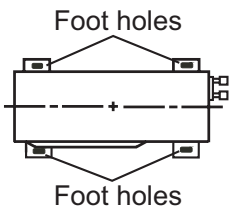


Fig.20

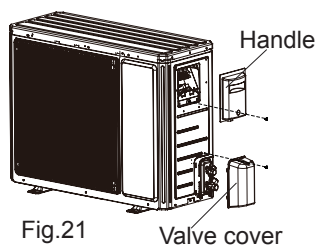


Fig.21

### 4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the handle and valve cover of outdoor unit and then remove the handle and valve cover.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

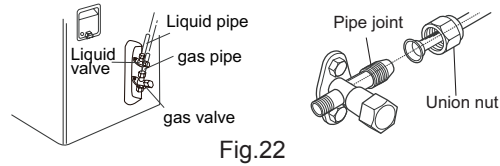


Fig.22

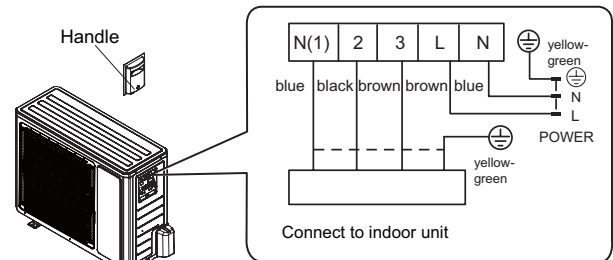
- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 5. Connect Outdoor Electric Wire

- (1) Remove the wire clip; connect the power connection wire and power card to the wiring terminal according to the color; fix them with screws.(As show in Fig.23)



Note: the wiring connect is for reference only, please refer to the actual one.

Fig.23

- (2) Fix the power connection wire with wire clip.

**⚠ Note:**

- (1) After tightening the screw, pull the power cord slightly to check if it is firm.
- (2) Never cut the power connection wire to prolong or shorten the distance.

### 6. Neaten the Pipes

- (1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
- (2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)

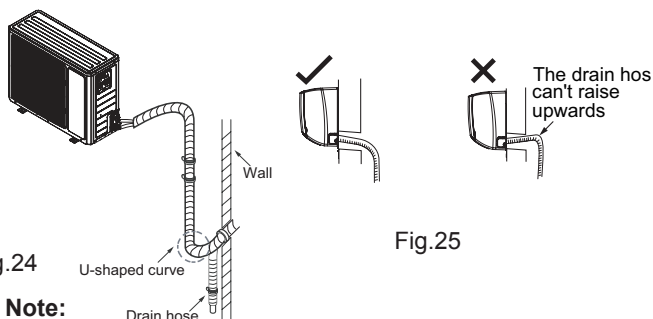


Fig.24

Fig.25

**Note:**

- (1) The through-wall height of drain hose shouldn't be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- (2) Slant the drain hose slightly downwards. The drain hose can't be curved, raised and fluctuant, etc.(As show in Fig.26)
- (3) The water outlet can't be placed in water in order to drain smoothly.(As show in Fig.27)

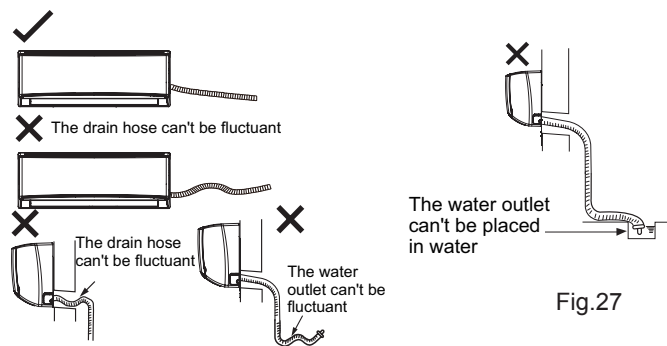


Fig.26

Fig.27

## 8.7 Vacuum Pumping and Leak Detection

### 1. Use Vacuum Pump

- (1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.
- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

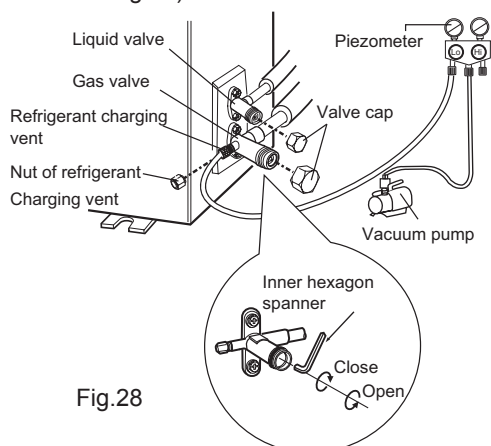


Fig.28

### 2. Leakage Detection

- (1) With leakage detector:  
Check if there is leakage with leakage detector.
- (2) With soap water:  
If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, there's a leakage.

## 8.8 Check after Installation and Test Operation

### 1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating).
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.

### 2. Test Operation

- (1) Preparation of test operation
  - The client approves the air conditioner installation.
  - Specify the important notes for air conditioner to the client.
- (2) Method of test operation
  - Put through the power, press ON/OFF button on the remote controller to start operation.
  - Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
  - If the ambient temperature is lower than 16°C , the air conditioner can't start cooling.

## 9. Maintenance

### 9.1 Malfunction Display of Indoor Unit

#### 1. Malfunction display requirement

When there are several malfunctions, they will be displayed circularly.

#### 2. Malfunction display method

- (1) Hardware malfunction: immediate display; refer to "malfunction display table";
- (2) Operation state: immediate display; refer to "malfunction display table";
- (3) Other malfunctions: it is displayed after the compressor stops for 200s; refer to "malfunction display table".

Note: when the compressor is restarted, the malfunction display delay time (200s) is cleared.

- (4) When the unit is under limit frequency or frequency drop state, the display can be controlled via remote controller.

#### 3. Display control via remote controller

Enter display control: press light button successively for 6 times within 3s to display the corresponding malfunction code;

Exit display control: pressing light button successively for 6 times within 3s or after display is shown for 5min, the display will terminate.

#### Display under test state

Dual 8 nixie tube display: minimum cooling (heating)-P0; middle cooling (heating)-P3

Nominal cooling (heating) -P1; maximum cooling (heating) -P2;

#### ●Error Code List

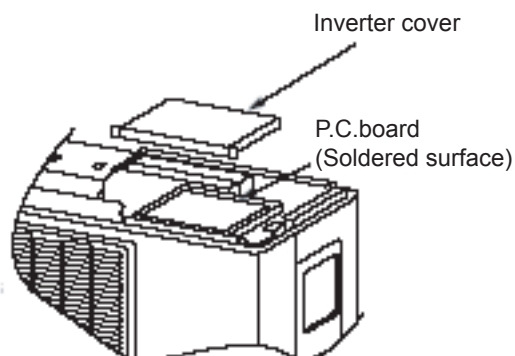
Malfunction Name	Dual-8 Nixie Tube
Malfunction of jumper cap	C5
No feedback from indoor unit's motor	H6
Circuit malfunction of zero crossing detection	U8
Indoor ambient temperature sensor is open/short-circuited	F1
Indoor evaporator temperature sensor is open/short-circuited	F2
Module temperature sensor is open/short-circuited	P7
Outdoor ambient temperature sensor is open/short-circuited	F3
Outdoor condenser tube temperature sensor is open/short-circuited	F4
Outdoor discharge temperature sensor is open/short-circuited	F5
Communication malfunction between indoor and outdoor units	E6
Malfunction of phase current circuit detection for compressor	U1
Module temperature protection	P8
Charging malfunction of capacitor	PU
Overload protection of compressor	H3
Freon recovery mode	Fo
Failure start-up of compressor	LC
Discharge high-temperature protection of compressor	E4
Overload protection	E8
Overcurrent protection of the complete unit	E5
Overcurrent protection of phase current	P5
Desynchronizing of compressor	H7
Module current protection (IPM protection)	H5
Low voltage protection of DC bus bar	PL
High voltage protection of DC bus bar	PH
PFC protection	HC
Limit/decrease frequency due to current protection of the complete unit	F8
Limit/decrease frequency due to module current protection (phase current)	En
Limit/decrease frequency due to discharge	F9
Limit/decrease frequency due to freeze protection	FH
Limit/decrease frequency due to overload	F6
Limit/decrease frequency due to module temperature protection	EU
Cold air prevention protection	E9
Freeze protection	E2
Malfunction of ODU DC fan	L3

Note: Please refer to service manual for the troubleshooting procedure for outdoor unit.



- Discharging method

(1) remove the inverter cover(Outdoor Unit)



(2)As shown below,connect the discharge resistance(approx.100Ω20W)or plug of the sold ering iron to voltage between + - terminals of the electrolytic capacitor on PC Board for 30s, and then peformedischarging.

NOTE:

A large-capacity electrolytic capacitor is used in the outdoor unit controller(inverter).Therefore,if the power supply is turned off,charge(charging voltage DC280V to 380V)remains and disc harging takes a lot of time.. After turning off the power source,if touching the charging section before discharging, an electrical shock may be caused. Discharge the electrol ytic capacitor completely by using soldering iron,etc.

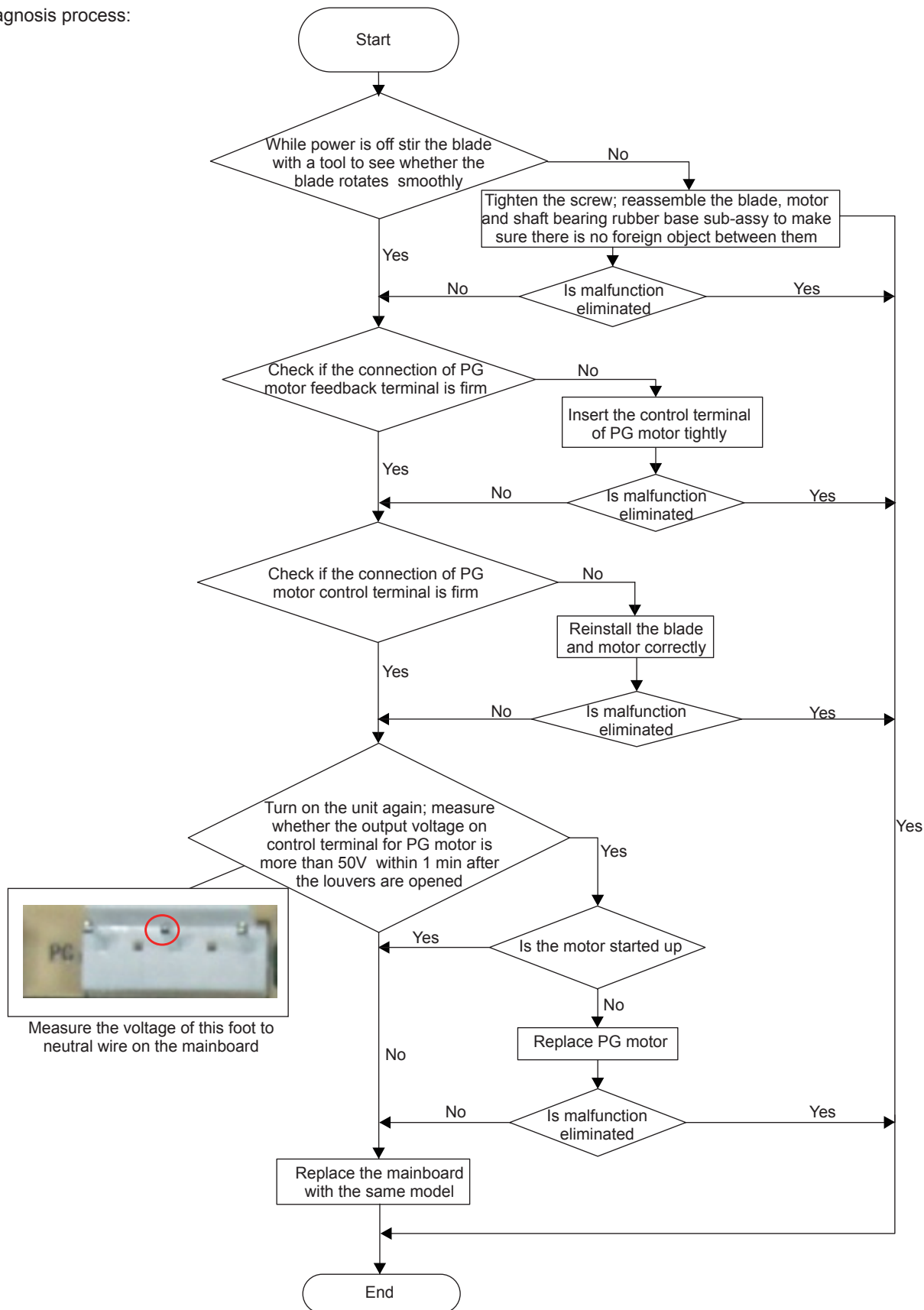


**(2) Malfunction of Blocked Protection of IDU Fan Motor H6**

Main detection points:

- Smoothly the control terminal of PG motor connected tightly?
- Smoothly the feedback interface of PG motor connected tightly?
- The fan motor can't operate?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:



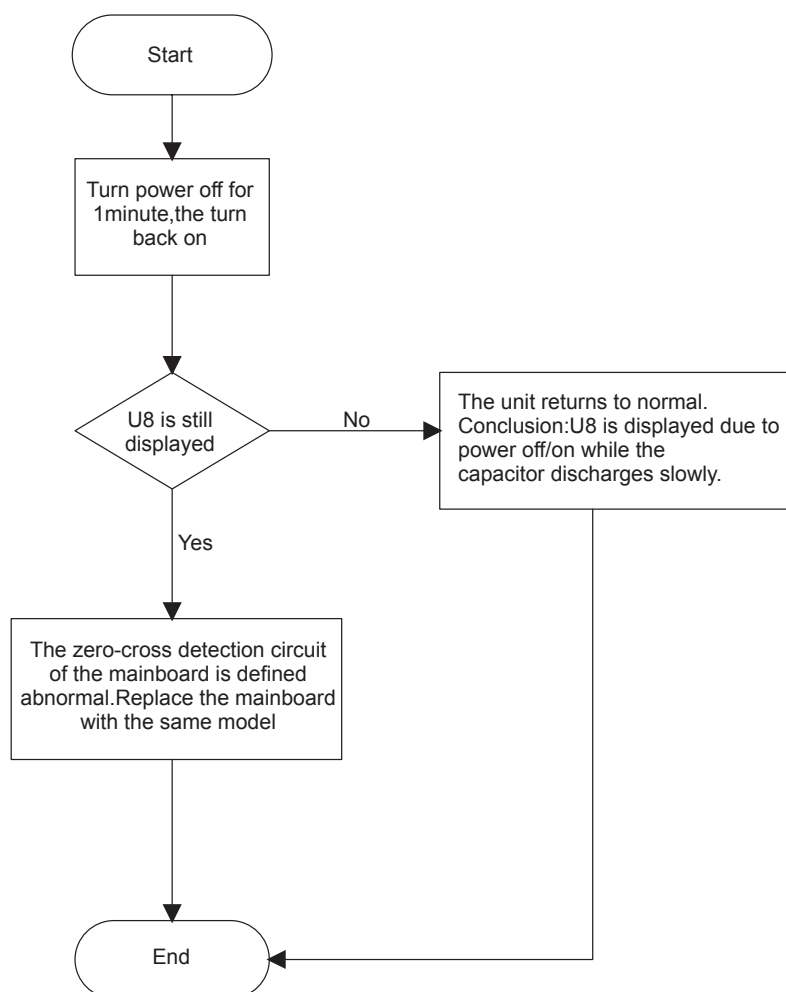


**(4) Malfunction of Zero-crossing Inspection Circuit Malfunction of the IDU Fan Motor U8**

Main detection points:

- Instant energization after de-energization while the capacitor discharges slowly?
- The zero-cross detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:





Outdoor Unit

(1) Malfunction of Desynchronizing of Compressor (H7)

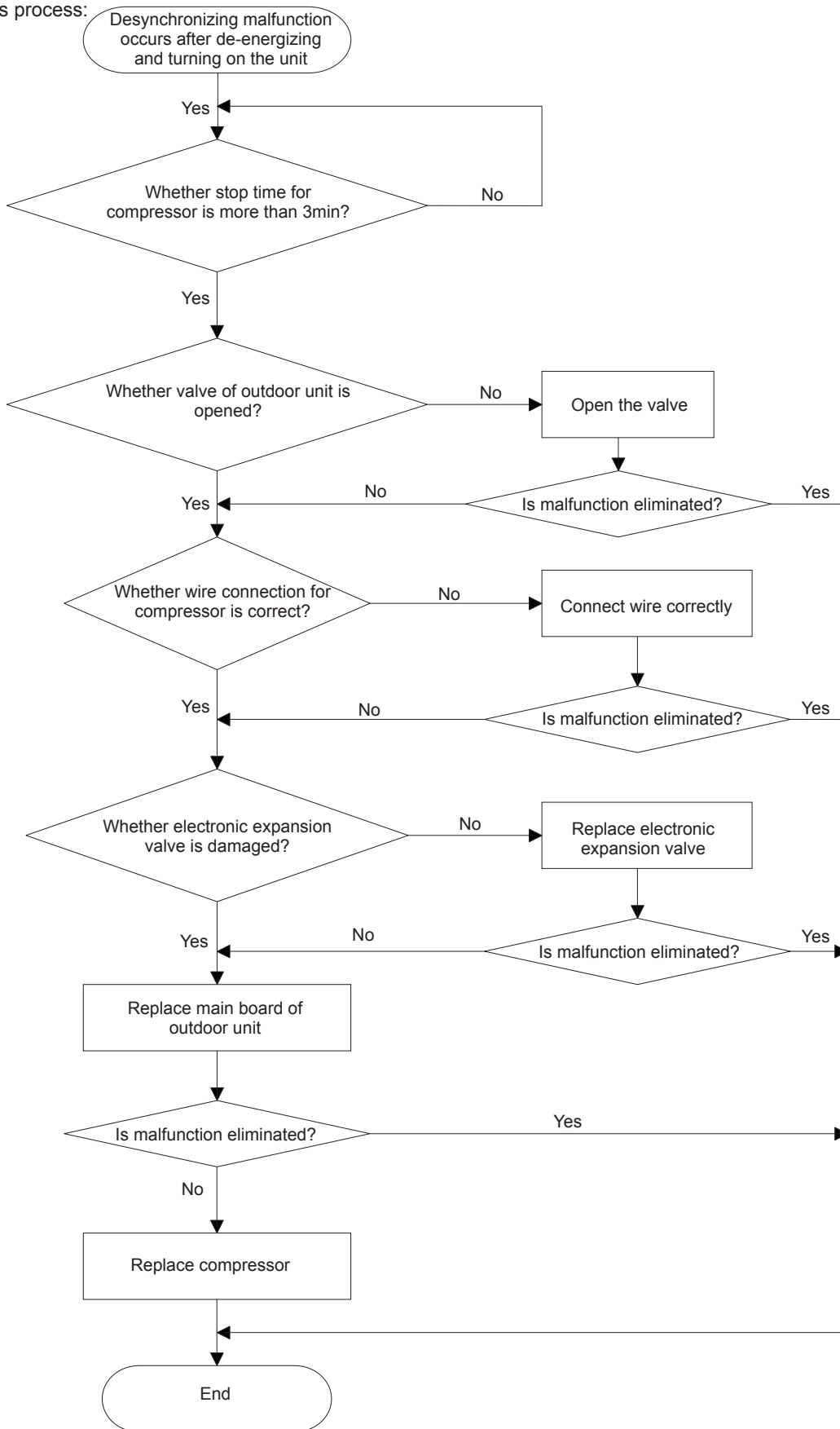
Main check point:

Whether the system pressure is too high?

Whether the electronic expansion valve can work normally?

Whether the radiation for the unit is in good condition?

Malfunction diagnosis process:







**(2) Malfunction of Temperature Sensor (F3/F4/F5)**

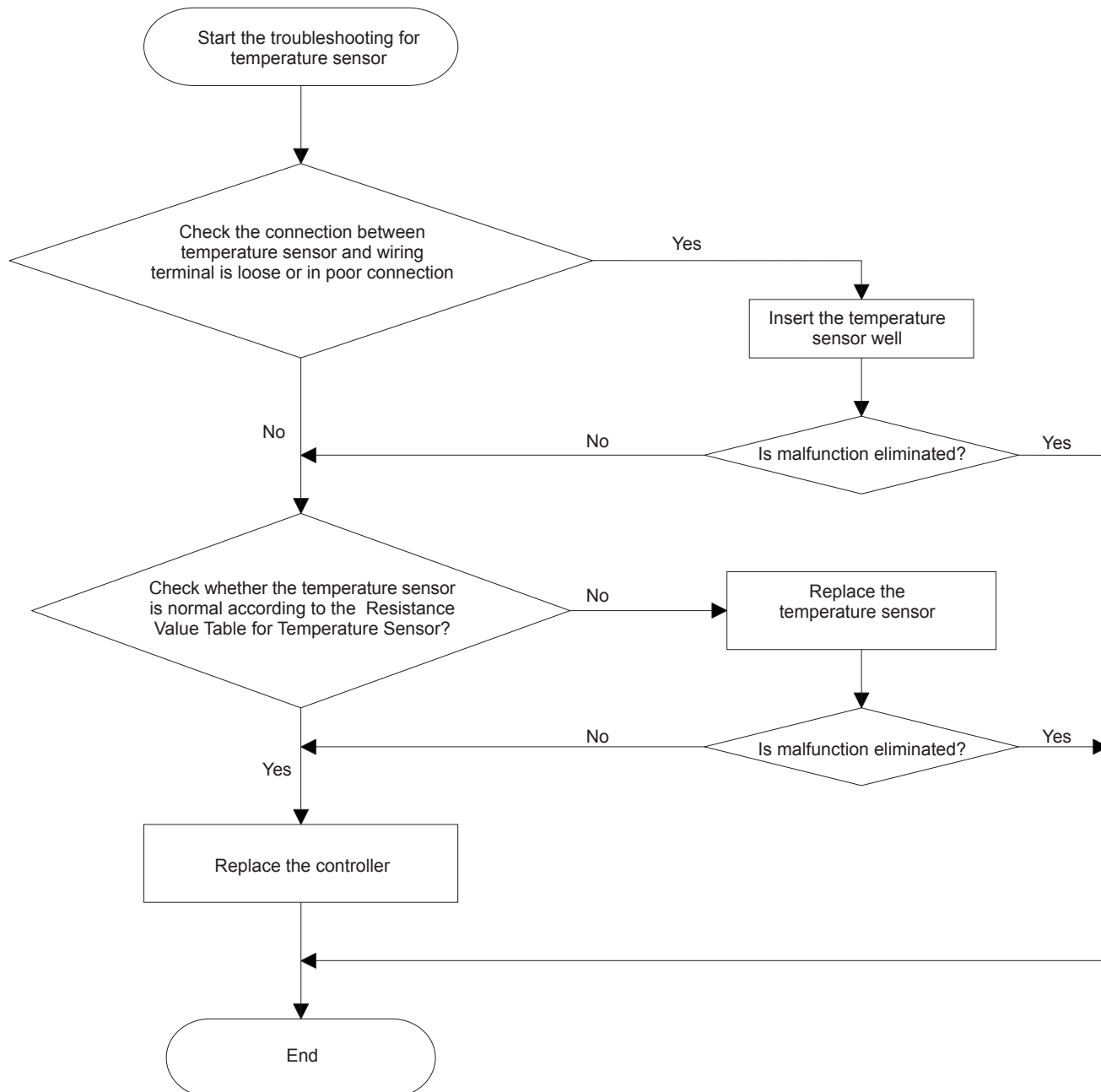
Main check point:

Whether the temperature sensor is damaged?

Whether the terminal of temperature sensor is loose or not connected?

Whether the main board is damaged?

Malfunction diagnosis process:



**(3) Malfunction of Overload Protection of Compressor (H3) and Discharge High-temperature Protection of Compressor (E4)**

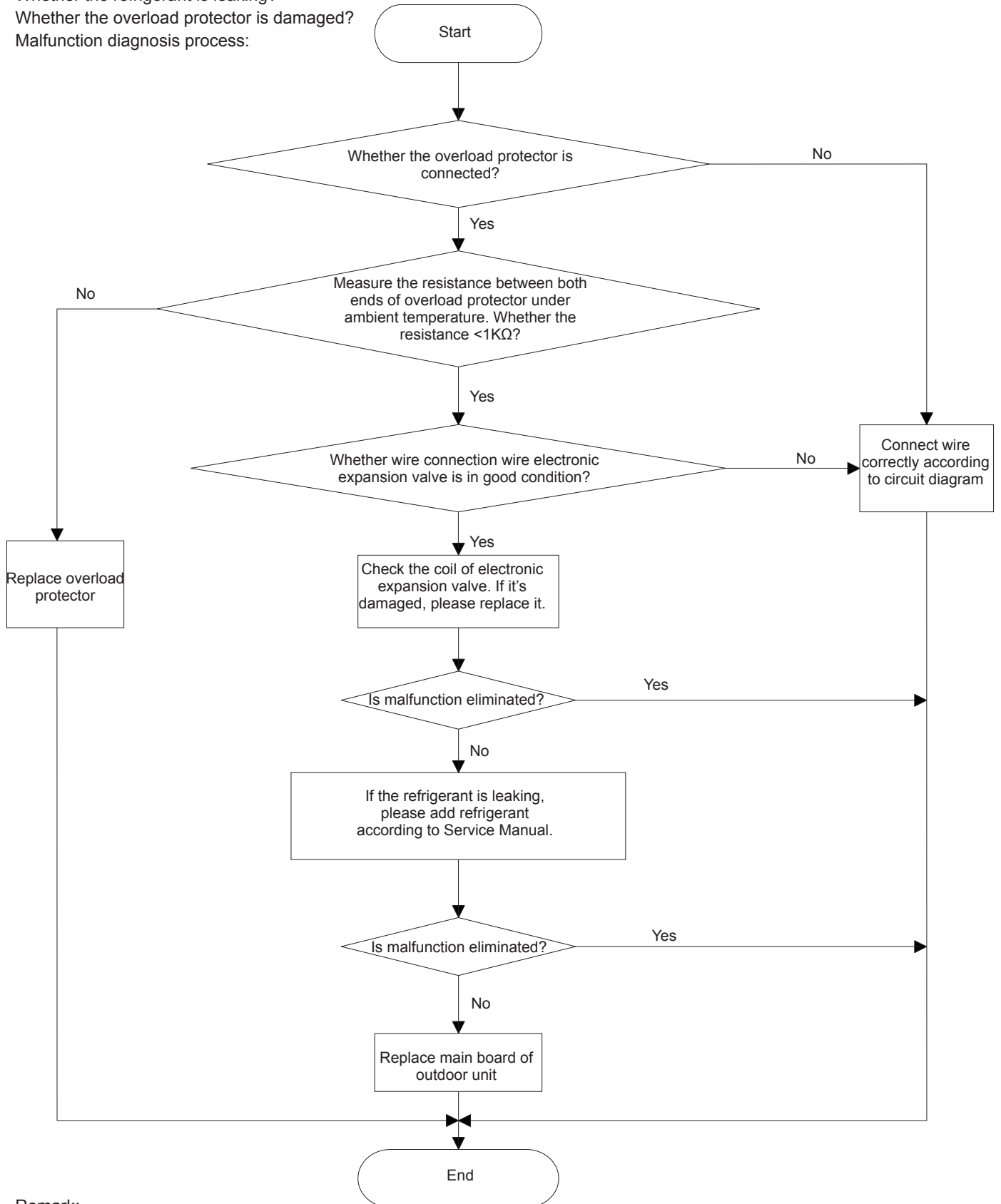
Main check point:

Whether the electronic expansion valve is connected well and whether it's damaged?

Whether the refrigerant is leaking?

Whether the overload protector is damaged?

Malfunction diagnosis process:



Remark:

Detection method for electronic expansion valve: There are 5 wires for the coil of electronic expansion valve and one of them are common port (the left or the right wire) .The resistance for other terminals are all most the same (about 100Ω). You can measure those resistance values to judge whether the electronic expansion valve is damaged or not.

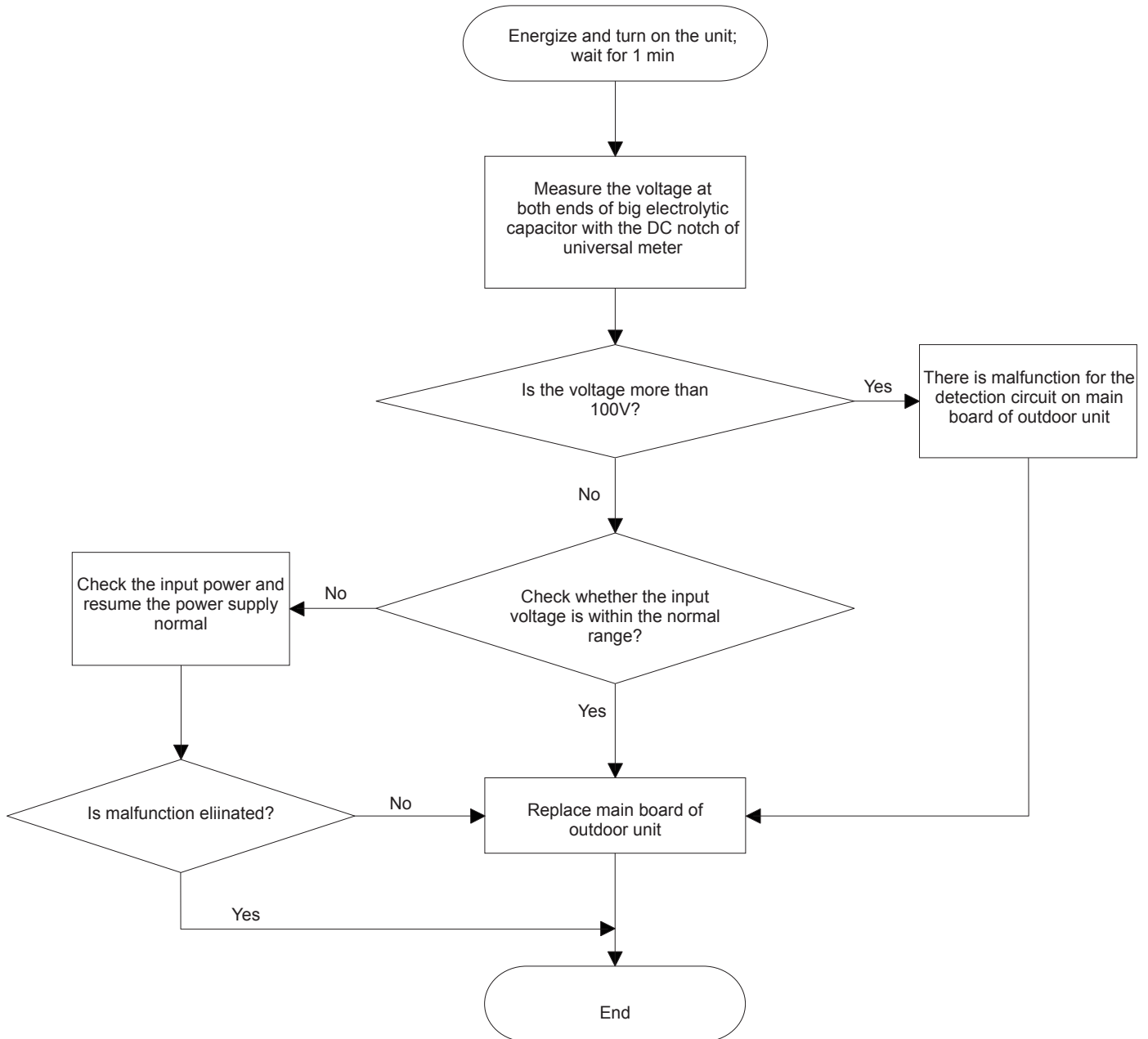
**(4) Charging Malfunction of Capacitor (PU)**

Main check point:

Whether input power is normal?

Main board is damaged.

Malfunction diagnosis process:



**(5) Malfunction of Overload Protection (E8)**

Main check point:

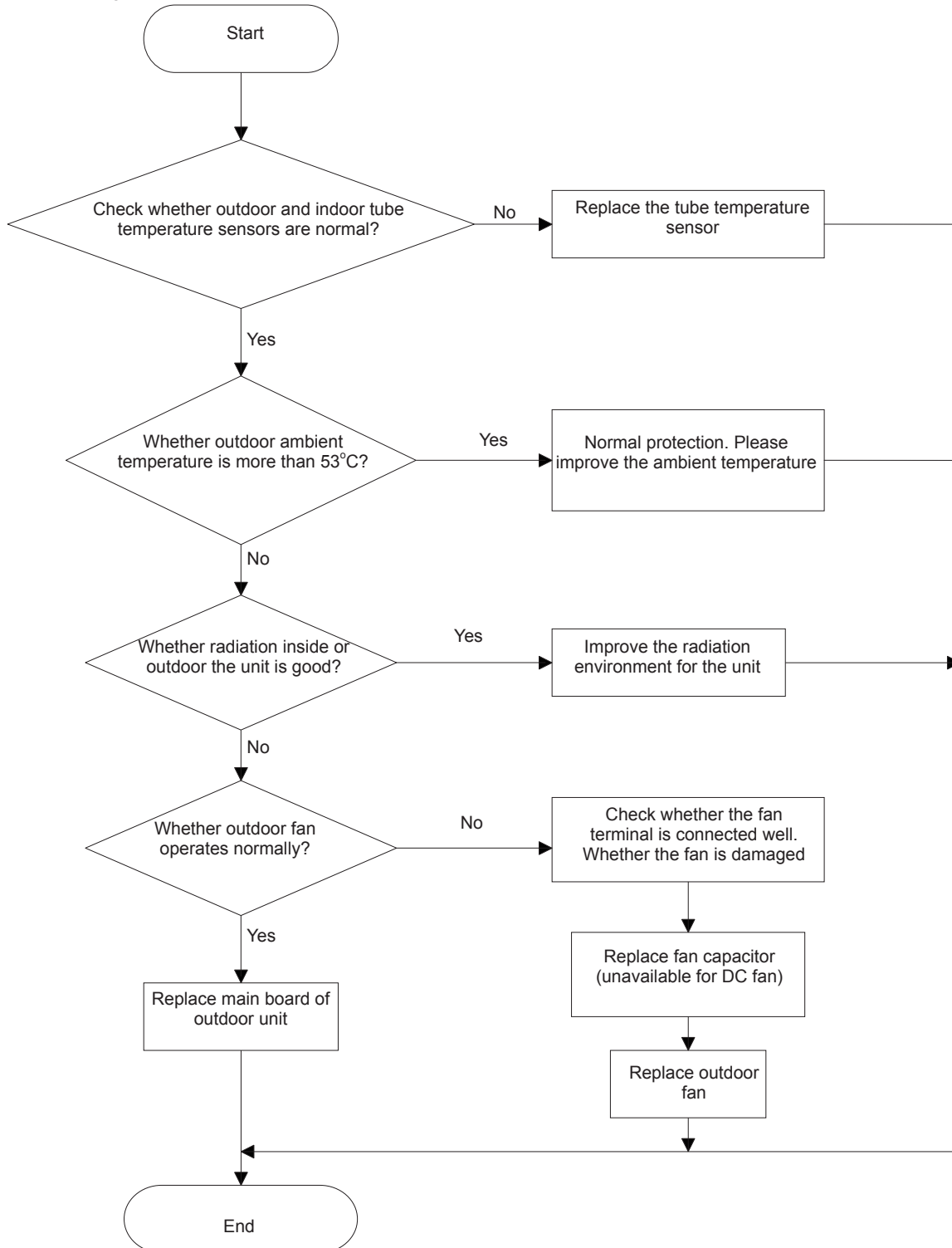
Whether the tube temperature sensor is normal?

Whether the outdoor ambient temperature is within the normal range?

Whether indoor fan and outdoor fan can operate normally?

Whether radiation environment inside or outside the unit is good?

Malfunction diagnosis process:



Remark:

When overload protection occurs under cooling mode, it's because the main board detected the outdoor tube temperature sensor exceeds limited temperature and then the unit stops operation. Please check outdoor tube temperature sensor;

When overload protection occurs under heating mode, it's because the main board detected the indoor tube temperature sensor exceeds limited temperature and then the unit stops operation. Please check indoor tube temperature sensor;

**(6) Malfunction of IPM Protection (H5)**

Main check point:

Whether input voltage is within the normal range?

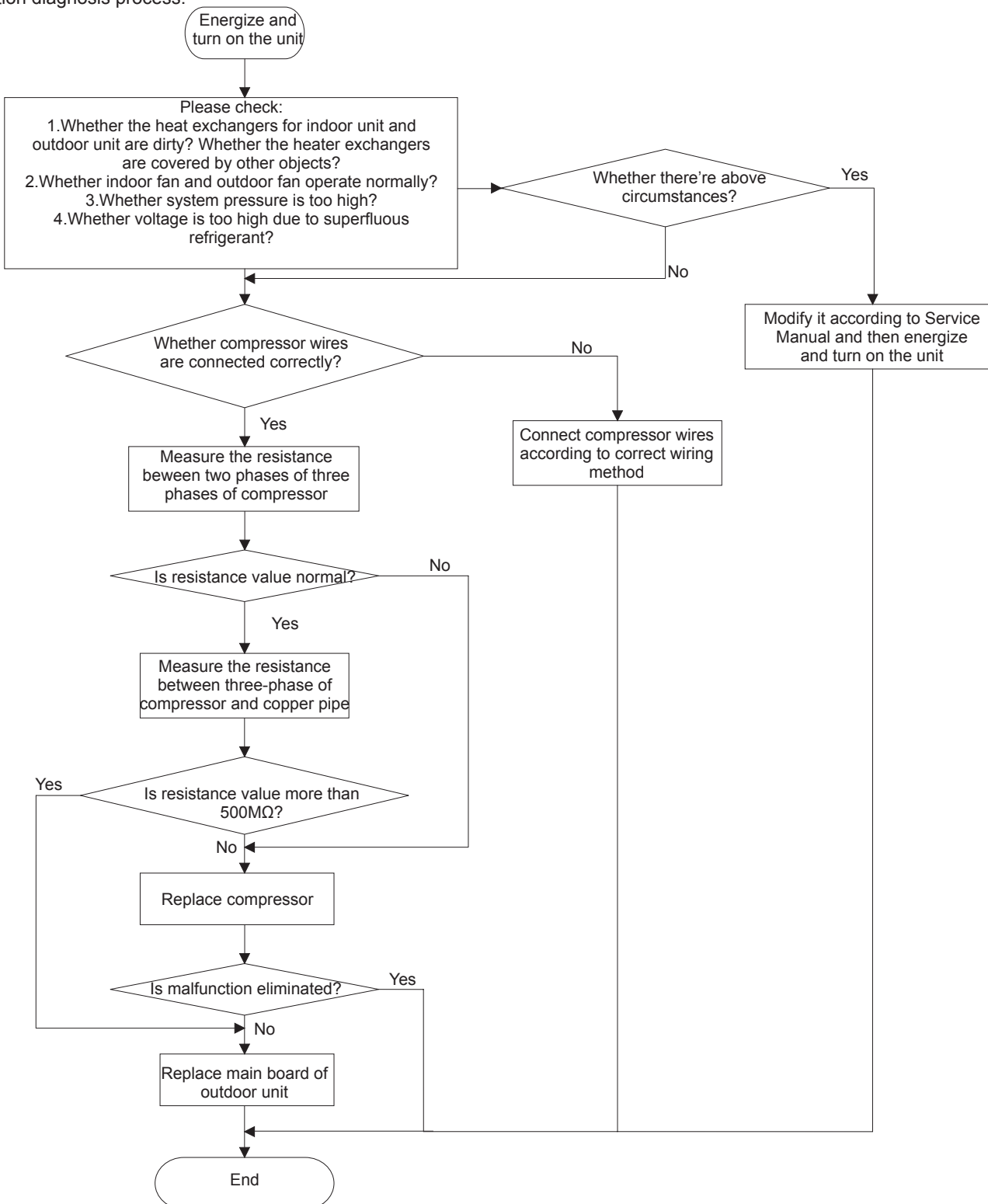
Whether wires of compressor are connected reliably, tightly or correctly?

Whether the resistance of compressor coil is normal? Whether the insulation between compressor coil and copper pipe is in good condition?

Whether the unit is overloading? Whether the radiation for the unit is in good condition?

Whether the volume of charged refrigerant is proper?

Malfunction diagnosis process:





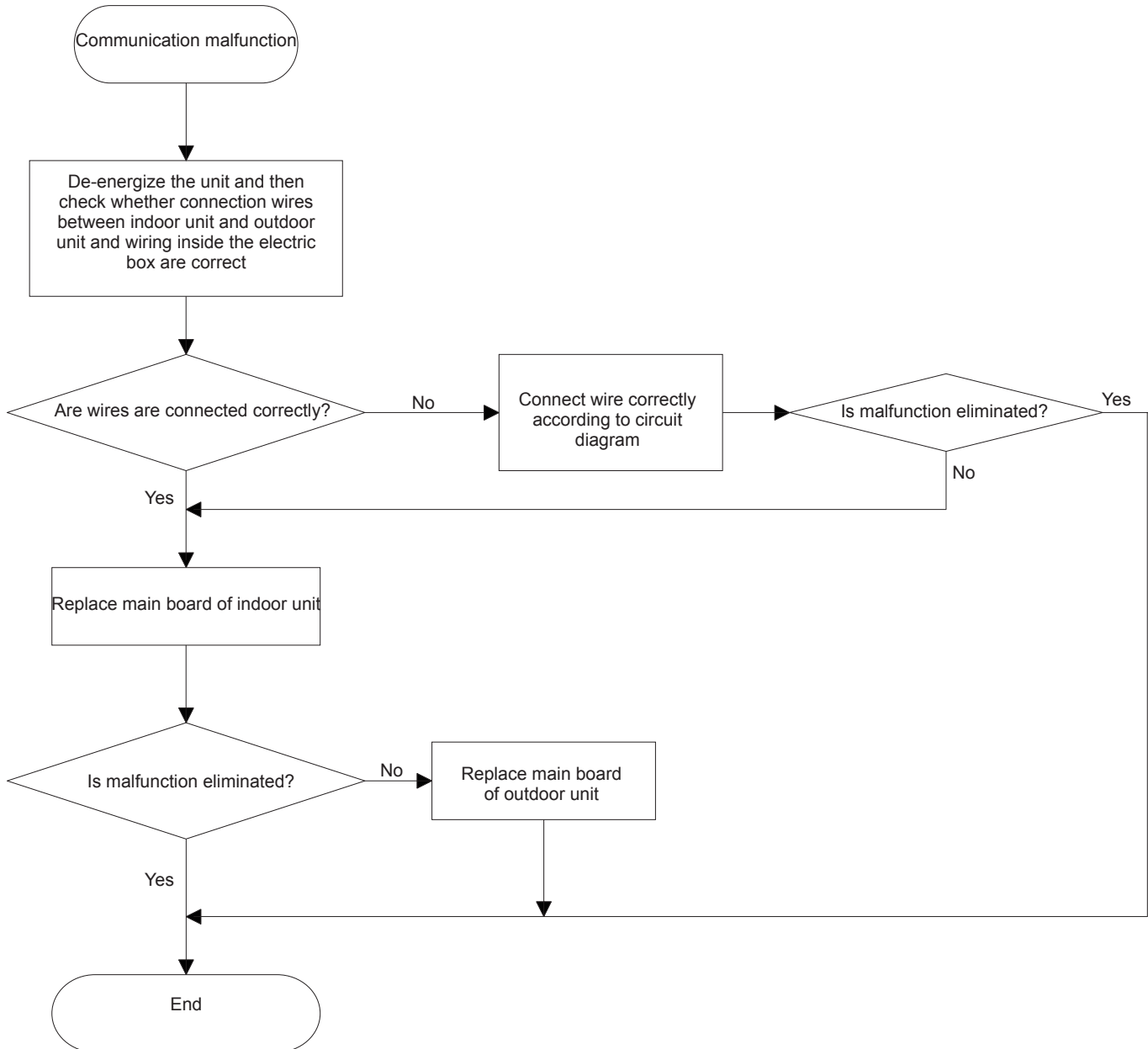
**(8) Malfunction of Communication (E6)**

Main check point:

Check whether connection wires between indoor unit and outdoor unit and wiring inside the unit are connected well?

Check the main board of indoor unit or main board of outdoor unit is damaged?

Malfunction diagnosis process:



**(9) Malfunction of Failure Start-up of Compressor (LC)**

Main check point:

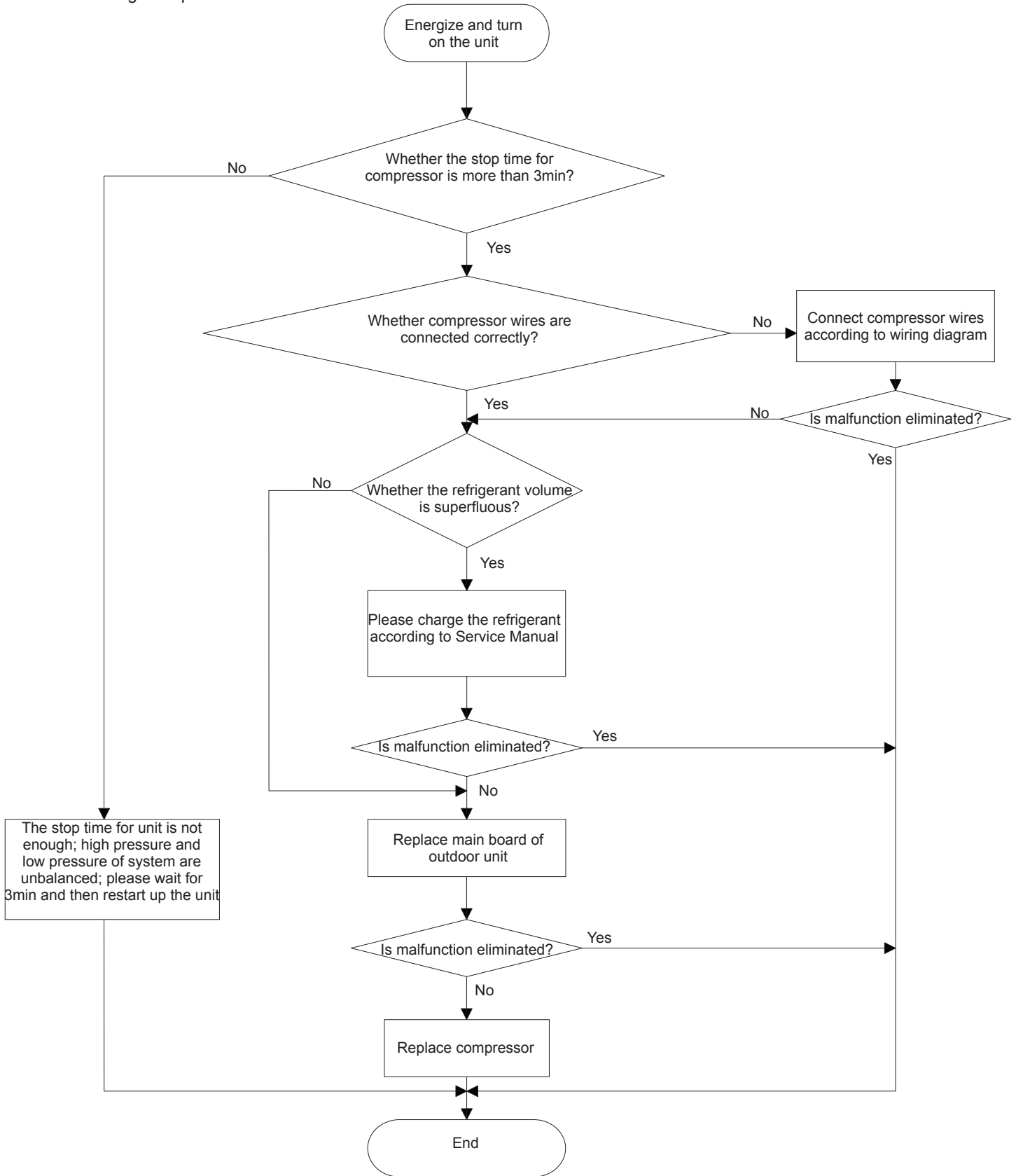
Whether the compressor wires are connected correctly?

Whether the stop time for compressor is enough?

Whether compressor is damaged?

Whether the refrigerant-charging volume is superfluous?

Malfunction diagnosis process:



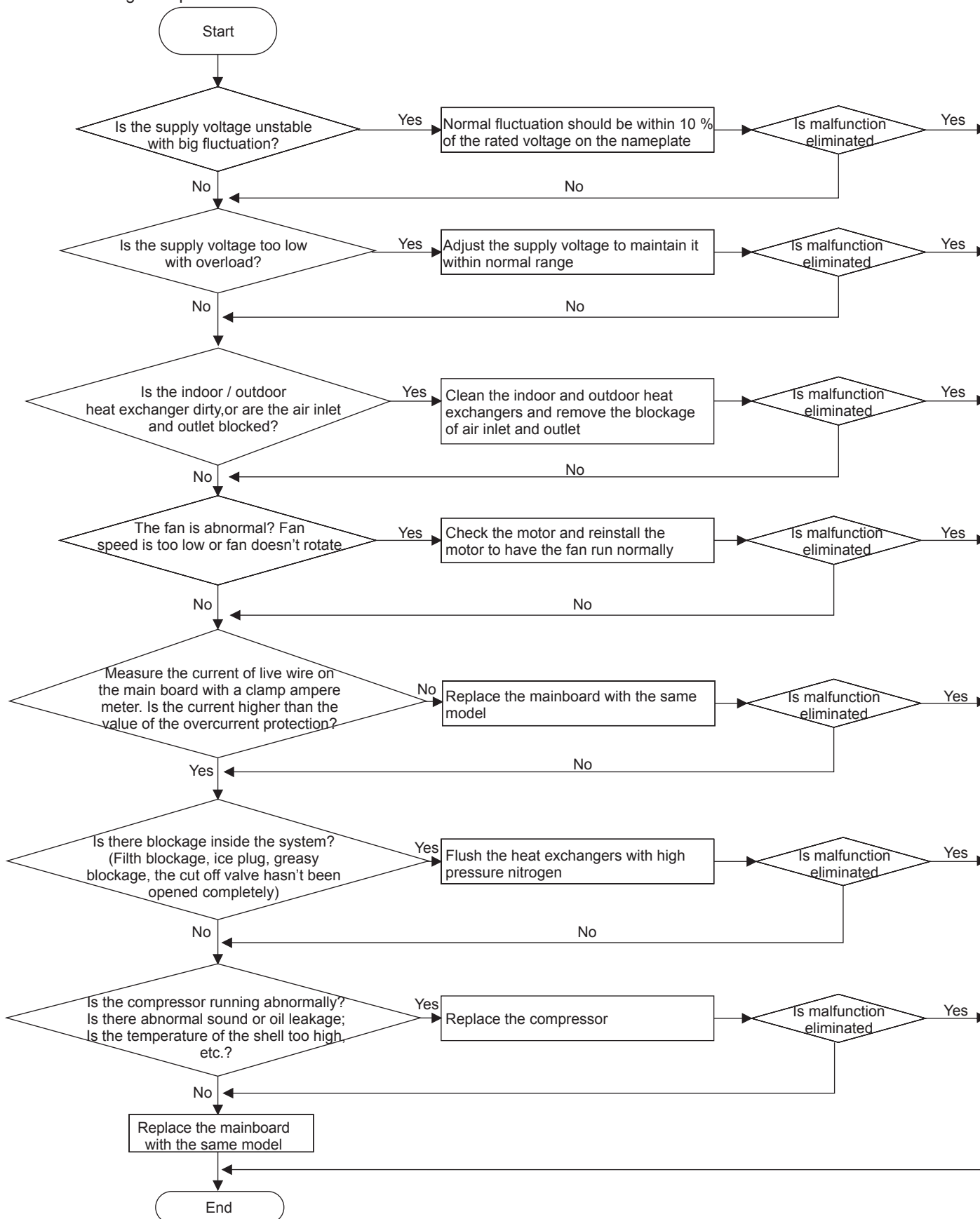


**(10) Malfunction of Overcurrent Protection E5**

Main detection points:

- Is the supply voltage unstable with big fluctuation?
- Is the supply voltage too low with overload?
- Hardware trouble?

Malfunction diagnosis process:



**(9) Other Malfunction**

**1.IP module temperature sensor is open-circuited (P7)**

Hardware of main board is damaged. Please replace main board.

**2.Overheating protection of IPM module (P8)**

- ① Poor radiation because the module radiator is dirty;
- ② IPM module is damaged;
- ③ Malfunction of outdoor fan, etc;

**3.Detection circuit malfunctions of phase-current of compressor (U1)**

Hardware of main board is damaged. Please replace main board.

**4.DC busbar voltage is too high (PH)**

- ① Input voltage is too high or unstable;
- ② Hardware of main board is damaged;

**5.DC busbar voltage is too low (PL)**

- ① Input voltage is too low or unstable;
- ② Hardware of main board is damaged;

**6.Malfunction of ODU DC fan (L3)**

- ① The wire terminal of outdoor fan motor is loosed, fix the terminal.
- ② Motor damaged, replace the motor.
- ③ Fan motor module on mainboard is damaged, replace the main board AP1

## 9.3 Troubleshooting for Normal Malfunction

### 1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

### 2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

### 3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

**4. ODU Fan Motor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

**5. Compressor Can't Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and it's 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

**6. Air Conditioner is Leaking**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

**7. Abnormal Sound and Vibration**

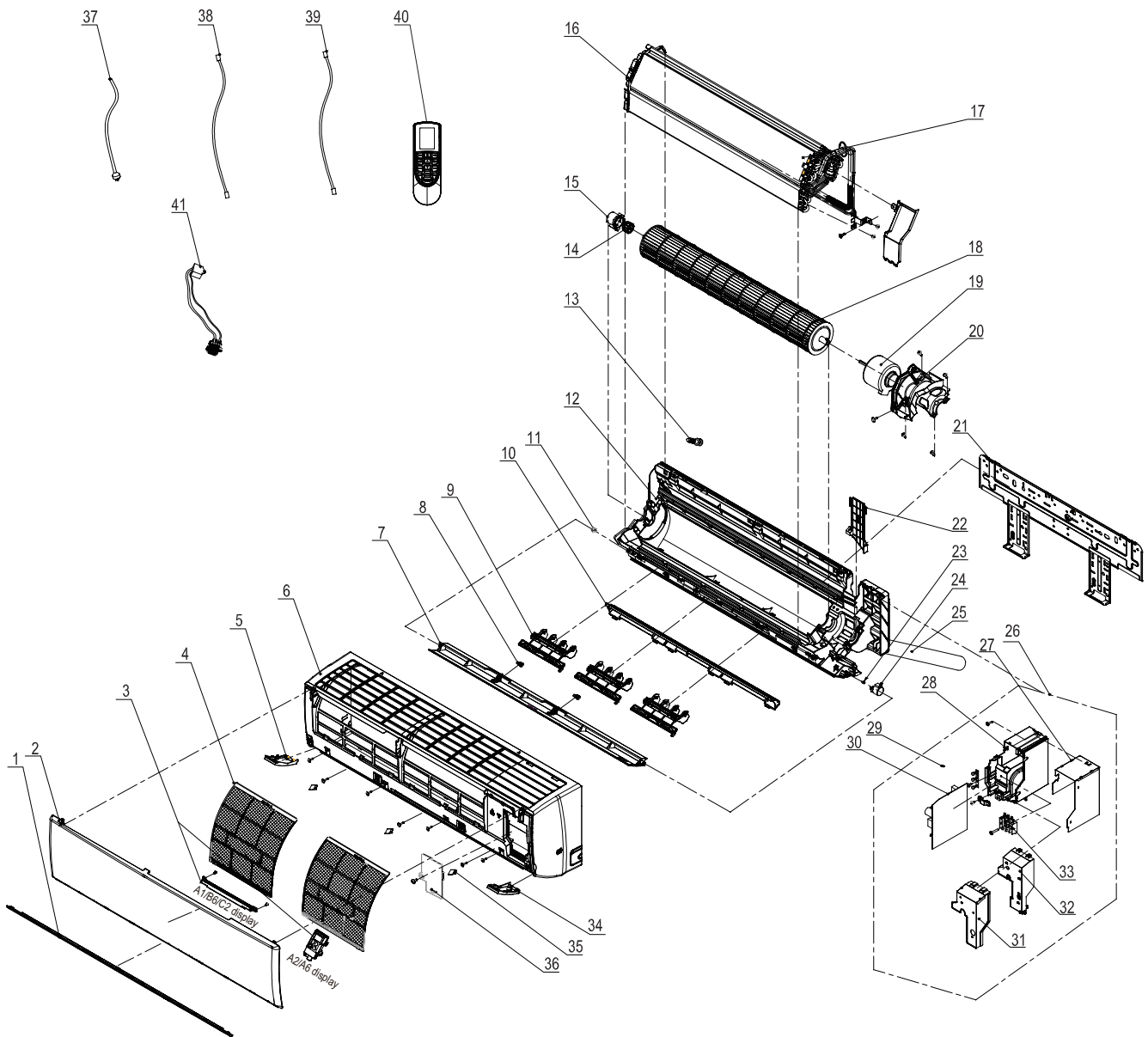
Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there're parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts' position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there're parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts' position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.



# 10. Exploded View and Parts List

## 10.1 Indoor Unit

GWH18QD-K3DNA1G/I GWH18QD-K3DNA2G/I GWH18QD-K3DNA5G/I(CB425N03403) GWH18QD-K3DNA6G/I  
 GWH18QD-K3DNB6G/I GWH18QD-K3DNC2G/I



NO.	Description	Part Code		Qty
		GWH18QD-K3DNA1G/I	GWH18QD-K3DNA1G/I	
		Product Code	Product Code	
		CB419N05600	CB419N05601	
1	Decorative Strip	20192613	20192613	1
2	Front Panel	20022481S	20022481S	1
3	Display Board	30565233	30565233	1
4	Filter Sub-Assy	11122089	11122089	2
5	Decorative Board (Left)	20192612	20192612	1
6	Front Case	20022484	20022484	1
7	Guide Louver	10512734	10512734	1
8	Axile Bush	10542036	10542036	2
9	Air Louver	10512732	10512732	3
10	Helicoid tongue	26112512	26112512	1
11	Left Axile Bush	10512037	10512037	1
12	Rear Case assy	22202571	22202571	1
13	Rubber Plug (Water Tray)	76712012	76712012	1
14	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
15	Ring of Bearing	26152025	26152025	1
16	Evaporator Support	24212177	24212177	1
17	Evaporator Assy	01002000014	01002000014	1
18	Cross Flow Fan	10352060	10352060	1
19	Fan Motor	15012145	15012145	1
20	Motor Press Plate	26112511	26112511	1
21	Wall Mounting Frame	01362026	01362026	1
22	Connecting pipe clamp	2611218801	2611218801	1
23	Crank	73012005	73012005	1
24	Stepping Motor	1521240212	1521240212	1
25	Drainage hose	05230014	05230014	1
26	Electric Box Assy	10000201045	10000201044	1
27	Lower Shield of Electric Box	01592139	01592139	1
28	Electric Box	20112211	20112211	1
29	Jumper	4202300112	4202300112	1
30	Main Board	30130204	30138000429	1
31	Shield Cover of Electric Box	01592140	01592140	1
32	Electric Box Cover	20112209	20112209	1
33	Terminal Board	42011233	42011233	1
34	Decorative Board (Right)	20192611	20192611	1
35	Screw Cover	242520179	242520179	3
36	Electric Box Cover2	20112210	20112210	1
37	Power Cord	/	/	/
38	Connecting Cable	4002052317	4002052317	0
39	Connecting Cable	/	/	/
40	Remote Controller	30510474	30510474	1
41	Cold Plasma Generator	/	1114001602	1

Above data is subject to change without notice.

NO.	Description	Part Code		Qty
		GWH18QD-K3DNA2G/I	GWH18QD-K3DNA5G/I	
		Product Code		
		CB426N01400	CB425N03403	
1	Decorative Strip	20192673	20192703K	1
2	Front Panel	2002270101	2002266902	1
3	Display Board	30565264	30565269	1
4	Filter Sub-Assy	11122089	11122089	2
5	Decorative Board (Left)	2019267001	2019261201	1
6	Front Case	2002248401	2002248401	1
7	Guide Louver	1051276501	1051273402	1
8	Axile Bush	10542036	10542036	2
9	Air Louver	10512732	10512732	3
10	Helicoid tongue	26112512	26112512	1
11	Left Axile Bush	10512037	10512037	1
12	Rear Case assy	22202571	22202571	1
13	Rubber Plug (Water Tray)	76712012	76712012	1
14	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
15	Ring of Bearing	26152025	26152025	1
16	Evaporator Support	24212177	24212177	1
17	Evaporator Assy	01002000014	01002000014	1
18	Cross Flow Fan	10352060	10352060	1
19	Fan Motor	1501214502	1501214502	1
20	Motor Press Plate	26112511	26112511	1
21	Wall Mounting Frame	01252033	01362026	1
22	Connecting pipe clamp	2611218801	2611218801	1
23	Crank	73012005	73012005	1
24	Stepping Motor	1521240212	1521240212	1
25	Drainage hose	05230014	05230014	1
26	Electric Box Assy	10000202739	10000202840	1
27	Lower Shield of Electric Box	01592139	01592139	1
28	Electric Box	20112211	20112211	1
29	Jumper	4202300121	4202300112	1
30	Main Board	30138000429	30130204	1
31	Shield Cover of Electric Box	01592140	01592140	1
32	Electric Box Cover	20112209	20112209	1
33	Terminal Board	42011233	42011233	1
34	Decorative Board (Right)	2019267001	2019261101	1
35	Screw Cover	2425201726	2425201726	3
36	Electric Box Cover2	20112210	20112210	1
37	Power Cord	/	/	/
38	Connecting Cable	4002052317	4002052317	0
39	Connecting Cable	/	/	/
40	Remote Controller	30510474	30510474	1
41	Cold Plasma Generator	1114001602	/	1

Above data is subject to change without notice.

NO.	Description	Part Code		Qty
		GWH18QD-K3DNB6G/I		
		Product Code	CB435N00200	
1	Decorative Strip	/	/	/
2	Front Panel	20000300040S	20000300040S	1
3	Display Board	30565278	30565278	1
4	Filter Sub-Assy	11122089	11122089	2
5	Decorative Board (Left)	20192662	20192662	1
6	Front Case	2002248401	2002248401	1
7	Guide Louver	1051276501	1051276501	1
8	Axile Bush	10542036	10542036	2
9	Air Louver	10512732	10512732	3
10	Helicoid tongue	26112512	26112512	1
11	Left Axile Bush	10512037	10512037	1
12	Rear Case assy	22202571	22202571	1
13	Rubber Plug (Water Tray)	76712012	76712012	1
14	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
15	Ring of Bearing	26152025	26152025	1
16	Evaporator Support	24212177	24212177	1
17	Evaporator Assy	01002000014	01002000014	1
18	Cross Flow Fan	10352060	10352060	1
19	Fan Motor	1501214502	1501214502	1
20	Motor Press Plate	26112511	26112511	1
21	Wall Mounting Frame	01362026	01362026	1
22	Connecting pipe clamp	2611218801	2611218801	1
23	Crank	73012005	73012005	1
24	Stepping Motor	1521240212	1521240212	1
25	Drainage hose	05230014	05230014	1
26	Electric Box Assy	10000202378	10000202839	1
27	Lower Shield of Electric Box	01592139	01592139	1
28	Electric Box	20112211	20112211	1
29	Jumper	4202300121	4202300121	1
30	Main Board	30138000429	30130204	1
31	Shield Cover of Electric Box	01592140	01592140	1
32	Electric Box Cover	20112209	20112209	1
33	Terminal Board	42011233	42011233	1
34	Decorative Board (Right)	20192662	20192662	1
35	Screw Cover	2425201726	2425201726	3
36	Electric Box Cover2	20112210	20112210	1
37	Power Cord	/	/	/
38	Connecting Cable	4002052317	4002052317	0
39	Connecting Cable	/	/	/
40	Remote Controller	30510474	30510474	1
41	Cold Plasma Generator	1114001602	/	1

Above data is subject to change without notice.



NO.	Description	Part Code		Qty
		GWH18QD-K3DNC2G/I	GWH18QD-K3DNA6G/I	
		Product Code		
		CB439N00200	CB427N04400	
1	Decorative Strip	/	/	/
2	Front Panel	20000300070	2002269501	1
3	Display Board	30565278	30565264	1
4	Filter Sub-Assy	11122089	11122089	2
5	Decorative Board (Left)	20192662	2019267001	1
6	Front Case	2002248401	2002248401	1
7	Guide Louver	1051276501	1051276501	1
8	Axile Bush	10542036	10542036	2
9	Air Louver	10512732	10512732	3
10	Helicoid tongue	26112512	26112512	1
11	Left Axile Bush	10512037	10512037	1
12	Rear Case assy	22202571	22202571	1
13	Rubber Plug (Water Tray)	76712012	76712012	1
14	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
15	Ring of Bearing	26152025	26152025	1
16	Evaporator Support	24212177	24212177	1
17	Evaporator Assy	01002000014	01002000014	1
18	Cross Flow Fan	10352060	10352060	1
19	Fan Motor	1501214502	1501214502	1
20	Motor Press Plate	26112511	26112511	1
21	Wall Mounting Frame	01362026	01362026	1
22	Connecting pipe clamp	2611218801	2611218801	1
23	Crank	73012005	73012005	1
24	Stepping Motor	1521240212	1521240212	1
25	Drainage hose	05230014	05230014	1
26	Electric Box Assy	10000202378	10000202950	1
27	Lower Shield of Electric Box	01592139	01592139	1
28	Electric Box	20112211	20112211	1
29	Jumper	4202300121	4202300121	1
30	Main Board	30138000429	30130204	1
31	Shield Cover of Electric Box	01592140	01592140	1
32	Electric Box Cover	20112209	20112209	1
33	Terminal Board	42011233	42011233	1
34	Decorative Board (Right)	20192662	2019267001	1
35	Screw Cover	2425201726	2425201726	3
36	Electric Box Cover2	20112210	20112210	1
37	Power Cord	/	/	/
38	Connecting Cable	4002052317	4002052317	0
39	Connecting Cable	/	/	/
40	Remote Controller	30510474	30510474	1
41	Cold Plasma Generator	1114001602	/	1

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NO.	Description	Part Code		Qty
		GWH24QE-K3DNA1G/I	GWH24QE-K3DNA1G/I	
		Product Code	Product Code	
		CB419N05300	CB419N05302	
1	Front Panel Assy	20022491	20022491	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	24252453	24252453	3
4	Front Case Assy	20022487	20022487	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket of Cross Fan Bearing	76512203	76512203	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	1114001602	/	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting pipe clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	10512738	10512738	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30138000426	30130206	1
29	Display Board	30565233	30565233	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300116	4202300116	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000200733	10000202663	1
35	Power Cord	/	/	/
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	3900031302	3900031302	1
38	Remote Controller	30510474	30510474	1

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NO.	Description	Part Code		Qty
		GWH24QE-K3DNB6G/I	GWH24QE-K3DNB6G/I	
		Product Code	Product Code	
		CB435N00302	CB435N00300	
1	Front Panel Assy	20000300048	20000300048	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200043	00000200043	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket of Cross Fan Bearing	76512203	76512203	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	/	1114001602	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting pipe clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051232001	1051232001	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30130206	30138000426	1
29	Display Board	30565278	30565278	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300125	4202300125	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202781	10000202379	1
35	Power Cord	/	/	/
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	3900031302	3900031302	1
38	Remote Controller	30510474	30510474	1

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NO.	Description	Part Code		Qty
		GWH24QE-K3DNA2G/I	GWH24QE-K3DNA5G/I	
	Product Code	CB426N01500	CB425N03303	
1	Front Panel Assy	00000300037	00000300004	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200024	00000200013	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket of Cross Fan Bearing	76512203	76512203	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	1114001602	/	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting pipe clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051232001	1051273802	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30138000426	30130206	1
29	Display Board	30565264	30565269	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300125	4202300116	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202740	10000202846	1
35	Power Cord	/	/	/
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	3900031302	3900031302	1
38	Remote Controller	30510474	30510474	1

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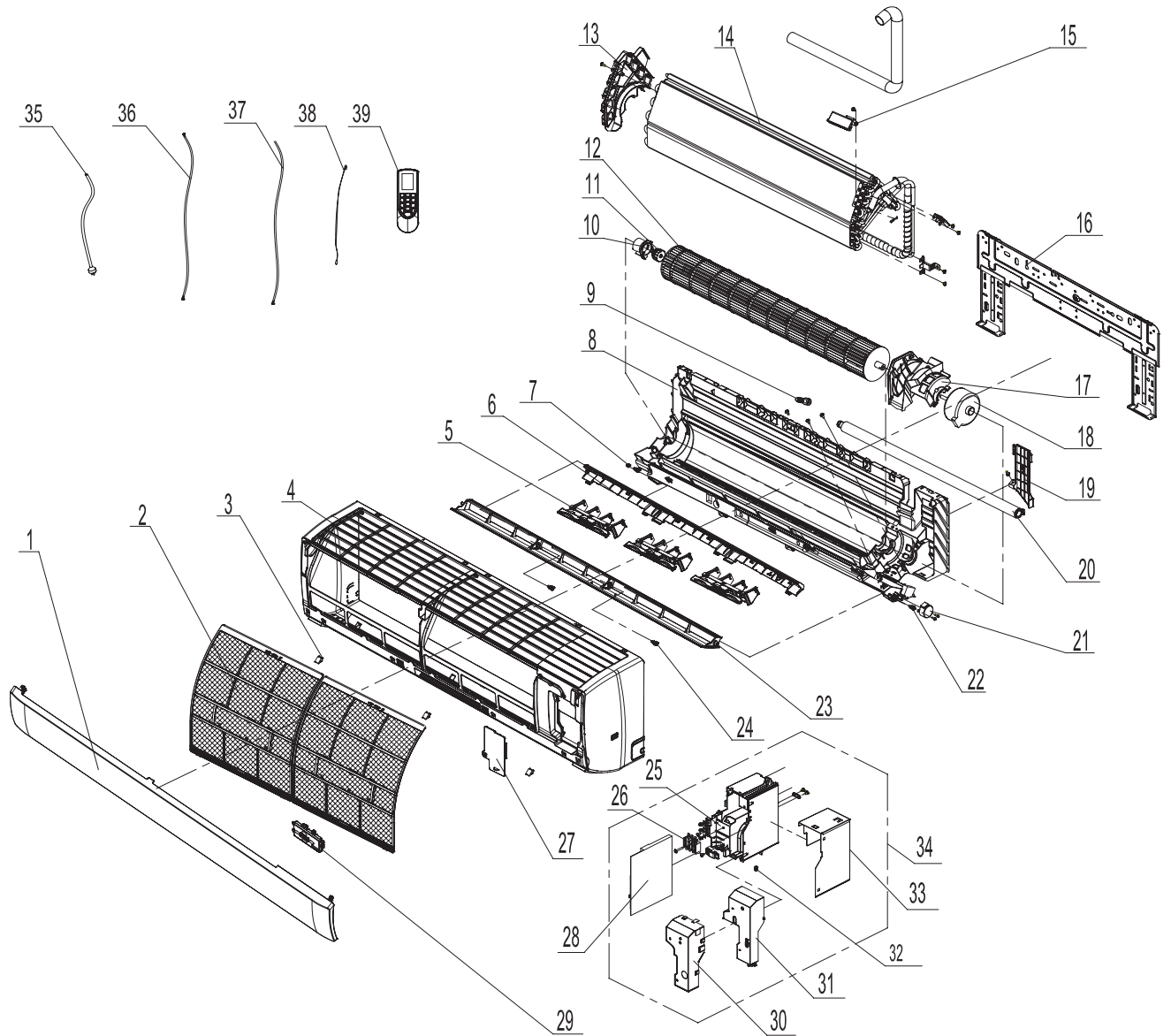
NO.	Description	Part Code		Qty
		GWH24QE-K3DNA6G/I	GWH24QE-K3DNB6G/I	
	Product Code	CB427N04500	CB435N00303	
1	Front Panel Assy	2002270001	20000300048	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200024	00000200043	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket of Cross Fan Bearing	76512203	76512203	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	/	/	/
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting pipe clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051232001	1051232001	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30130206	30130206	1
29	Display Board	30565264	30565278	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300125	4202300125	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202995	10000202781	1
35	Power Cord	/	/	/
36	Connecting Cable	4002052317	4002052317	0
37	Temperature Sensor	3900031302	3900031302	1
38	Remote Controller	30510474	30510474	1

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NO.	Description	Part Code	Qty
		GWH24QE-K3DNC2G/I	
	Product Code	CB439N00300	
1	Front Panel Assy	20000300071	1
2	Filter Sub-Assy	11012007	2
3	Screw Cover	2425245301	3
4	Front Case Assy	00000200043	1
5	Air Louver(Manual)	10512737	3
6	Helicoid Tongue	26112513	1
7	Left Axile Bush	10512037	1
8	Rear Case assy	22202570	1
9	Rubber Plug (Water Tray)	76712012	1
10	Ring of Bearing	26152025	1
11	O-Gasket of Cross Fan Bearing	76512203	1
12	Cross Flow Fan	10352057	1
13	Evaporator Support	24212178	1
14	Evaporator Assy	01002988	1
15	Cold Plasma Generator	11140016	1
16	Wall Mounting Frame	01252229	1
17	Motor Press Plate	26112515	1
18	Fan Motor	15012145	1
19	Connecting pipe clamp	26112514	1
20	Drainage Hose	0523001405	1
21	Stepping Motor	1521240212	1
22	Crank	73012005	1
23	Guide Louver	1051232001	1
24	Axile Bush	10542036	2
25	Electric Box	20112211	1
26	Terminal Board	42011233	1
27	Electric Box Cover2	20112210	1
28	Main Board	30138000426	1
29	Display Board	30565278	1
30	Shield cover of Electric Box	01592140	1
31	Electric Box Cover	20112209	1
32	Jumper	4202300125	1
33	Lower Shield of Electric Box	01592139	1
34	Electric Box Assy	10000202379	1
35	Power Cord	/	/
36	Connecting Cable	4002052317	0
37	Temperature Sensor	3900031302	1
38	Remote Controller	30510474	1

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GWH18QD-K3DNA5G/I(CB425N03400/CB425N03402) GWH18QD-K3DNB2G/I GWH18QD-K3DNB8G/I  
GWH24QE-K3DNA5G/I(CB425N03302) GWH24QE-K3DNB2G/I GWH24QE-K3DNB8G/I





No.	Description	Part Code		Qty
		GWH18QD-K3DNA5G/I	GWH18QD-K3DNA5G/I	
		Product Code	Product Code	
1	Front Panel	2002266902	2002266902	1
2	Filter Sub-Assy	11122089	11122089	2
3	Screw Cover	2425201726	2425201726	3
4	Front Case Assy	00000200023	00000200023	1
5	Air Louver(Manual)	10512732	10512732	3
6	Helicoid Tongue	26112512	26112512	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202571	22202571	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
12	Cross Flow Fan	10352060	10352060	1
13	Evaporator Support	24212177	24212177	1
14	Evaporator Assy	01002000014	01002000014	1
15	Cold Plasma Generator	/	11140016	1
16	Wall Mounting Frame	01362026	01362026	1
17	Motor Press Plate	26112511	26112511	1
18	Fan Motor	1501214502	1501214502	1
19	Connecting Pipe Clamp	2611218801	2611218801	1
20	Drainage Hose	05230014	05230014	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051273402	1051273402	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30130204	30138000429	1
29	Display Board	30565260	30565260	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300112	4202300112	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202724	10000202789	1
35	Power Cord	/	/	/
36	Connecting Cable	/	/	/
37	Connecting Cable	4002052317	4002052317	0
38	Temperature Sensor	3900031302	3900031302	1
39	Remote Controller	30510474	30510474	1

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No.	Description	Part Code		Qty
		GWH18QD-K3DNB2G/I	GWH18QD-K3DNB8G/I	
		Product Code	Product Code	
1	Front Panel	20000300023	20000300075	1
2	Filter Sub-Assy	11122089	11122089	2
3	Screw Cover	2425201726	2425201726	3
4	Front Case Assy	00000200042	00000200042	1
5	Air Louver(Manual)	10512732	10512732	3
6	Helicoid Tongue	26112512	26112512	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202571	22202571	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
12	Cross Flow Fan	10352060	10352060	1
13	Evaporator Support	24212177	24212177	1
14	Evaporator Assy	01002000014	01002000014	1
15	Cold Plasma Generator	1114001602	1114001602	1
16	Wall Mounting Frame	01362026	01362026	1
17	Motor Press Plate	26112511	26112511	1
18	Fan Motor	1501214502	1501214502	1
19	Connecting Pipe Clamp	2611218801	2611218801	1
20	Drainage Hose	05230014	05230014	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051276501	1051276501	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30138000429	30138000429	1
29	Display Board	30565260	30565260	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300121	4202300121	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202494	10000202494	1
35	Power Cord	/	/	/
36	Connecting Cable	/	/	/
37	Connecting Cable	4002052317	4002052317	0
38	Temperature Sensor	3900031302	3900031302	1
39	Remote Controller	30510474	30510474	1

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No.	Description	Part Code		Qty
		GWH24QE-K3DNA5G/I	GWH24QE-K3DNA5G/I	
	Product Code	CB425N03302	CB425N03300	
1	Front Panel	2002267401	2002267401	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200013	00000200013	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	11140016	/	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting Pipe Clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051273802	1051273802	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30138000426	30130206	1
29	Display Board	30565260	30565260	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300116	4202300116	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202795	10000202734	1
35	Power Cord	/	/	/
36	Connecting Cable	/	/	/
37	Connecting Cable	4002052317	4002052317	0
38	Temperature Sensor	3900031302	3900031302	1
39	Remote Controller	30510474	30510474	1

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No.	Description	Part Code		Qty
		GWH24QE-K3DNA5G/I	GWH24QE-K3DNB2G/I	
	Product Code	CB425N03302	CB432N02400	
1	Front Panel	2002267401	20000300016	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200013	00000200043	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	11140016	1114001602	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting Pipe Clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051273802	1051232001	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30138000426	30138000426	1
29	Display Board	30565260	30565260	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300116	4202300125	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202795	10000202547	1
35	Power Cord	/	/	/
36	Connecting Cable	/	/	/
37	Connecting Cable	4002052317	4002052317	0
38	Temperature Sensor	3900031302	3900031302	1
39	Remote Controller	30510474	30510474	1

Above data is subject to change without notice.

No.	Description	Part Code	Qty
		GWH24QE-K3DNB8G/I	
Product Code		CB438N00700	
1	Front Panel	20000300076	1
2	Filter Sub-Assy	11012007	2
3	Screw Cover	2425245301	3
4	Front Case Assy	00000200043	1
5	Air Louver(Manual)	10512737	3
6	Helicoid Tongue	26112513	1
7	Left Axile Bush	10512037	1
8	Rear Case assy	22202570	1
9	Rubber Plug (Water Tray)	76712012	1
10	Ring of Bearing	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	1
12	Cross Flow Fan	10352057	1
13	Evaporator Support	24212178	1
14	Evaporator Assy	01002988	1
15	Cold Plasma Generator	1114001602	1
16	Wall Mounting Frame	01252229	1
17	Motor Press Plate	26112515	1
18	Fan Motor	15012145	1
19	Connecting Pipe Clamp	26112514	1
20	Drainage Hose	0523001405	1
21	Stepping Motor	1521240212	1
22	Crank	73012005	1
23	Guide Louver	1051232001	1
24	Axile Bush	10542036	2
25	Electric Box	20112211	1
26	Terminal Board	42011233	1
27	Electric Box Cover2	20112210	1
28	Main Board	30138000426	1
29	Display Board	30565260	1
30	Shield cover of Electric Box	01592140	1
31	Electric Box Cover	20112209	1
32	Jumper	4202300125	1
33	Lower Shield of Electric Box	01592139	1
34	Electric Box Assy	10000202547	1
35	Power Cord	/	/
36	Connecting Cable	/	/
37	Connecting Cable	4002052317	0
38	Temperature Sensor	3900031302	1
39	Remote Controller	30510474	1

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No.	Description	Part Code		Qty
		GWH24QE-K3DNB4G/I	GWH24QE-K3DNB4G/I	
	Product Code	CB434N02202	CB434N02200	
1	Front Panel	20000300029	20000300029	1
2	Filter Sub-Assy	11012007	11012007	2
3	Screw Cover	2425245301	2425245301	3
4	Front Case Assy	00000200043	00000200043	1
5	Air Louver(Manual)	10512737	10512737	3
6	Helicoid Tongue	26112513	26112513	1
7	Left Axile Bush	10512037	10512037	1
8	Rear Case assy	22202570	22202570	1
9	Rubber Plug (Water Tray)	76712012	76712012	1
10	Ring of Bearing	26152025	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	7651205102	1
12	Cross Flow Fan	10352057	10352057	1
13	Evaporator Support	24212178	24212178	1
14	Evaporator Assy	01002988	01002988	1
15	Cold Plasma Generator	/	1114001602	1
16	Wall Mounting Frame	01252229	01252229	1
17	Motor Press Plate	26112515	26112515	1
18	Fan Motor	15012145	15012145	1
19	Connecting pipe clamp	26112514	26112514	1
20	Drainage Hose	0523001405	0523001405	1
21	Stepping Motor	1521240212	1521240212	1
22	Crank	73012005	73012005	1
23	Guide Louver	1051232001	1051232001	1
24	Axile Bush	10542036	10542036	2
25	Electric Box	20112211	20112211	1
26	Terminal Board	42011233	42011233	1
27	Electric Box Cover2	20112210	20112210	1
28	Main Board	30130206	30138000426	1
29	Display Board	30565260	30565260	1
30	Shield cover of Electric Box	01592140	01592140	1
31	Electric Box Cover	20112209	20112209	1
32	Jumper	4202300125	4202300125	1
33	Lower Shield of Electric Box	01592139	01592139	1
34	Electric Box Assy	10000202732	10000202547	1
35	Power Cord	/	/	/
36	Connecting Cable	/	/	/
37	Connecting Cable	4002052317	4002052317	0
38	Temperature Sensor	3900031302	3900031302	1
39	Remote Controller	30510474	30510474	1

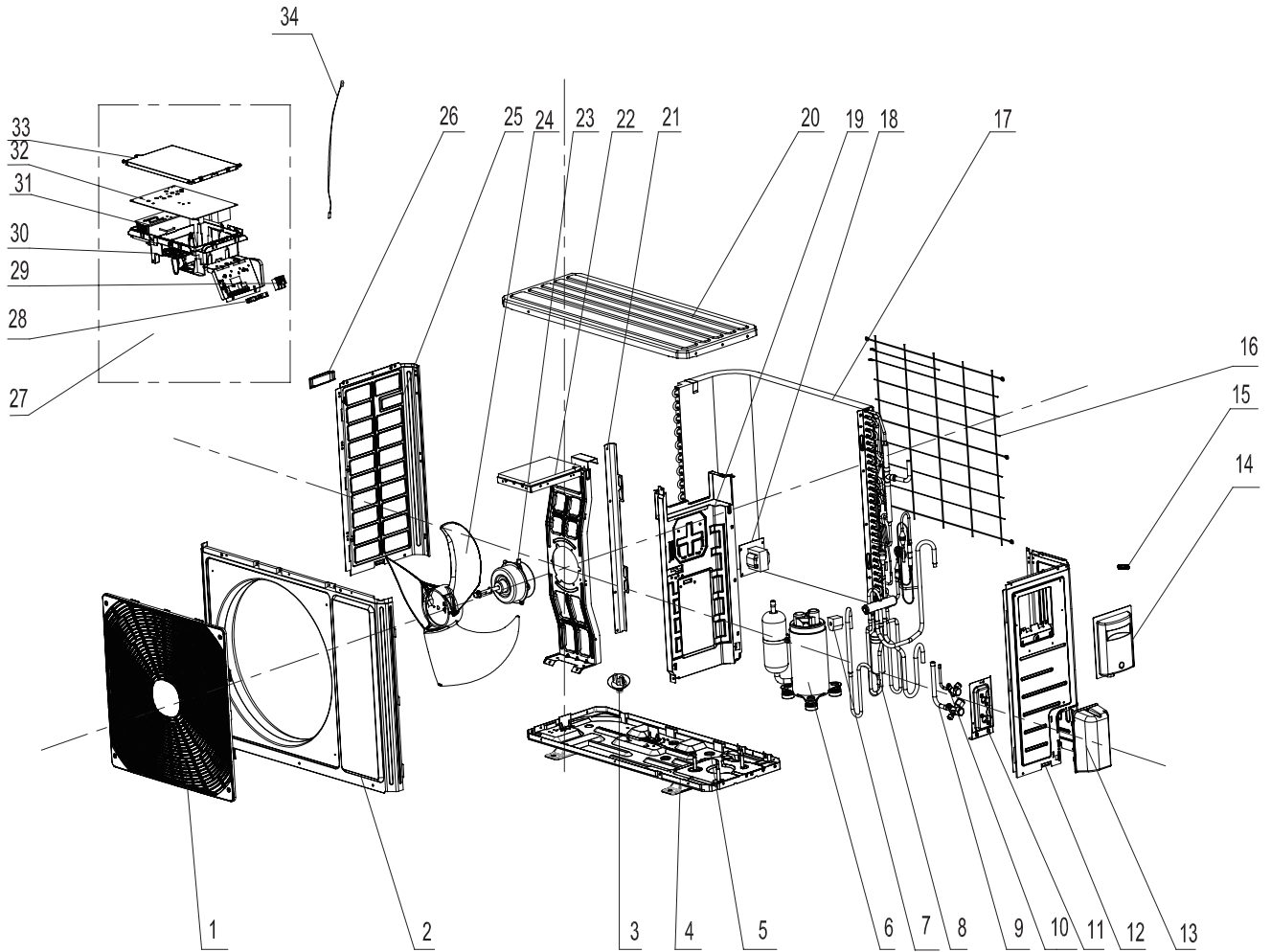
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No.	Description	Part Code	Qty
		GWH18QD-K3DNB4G/I	
Product Code		CB434N02000	
1	Front Panel	20000300028	1
2	Filter Sub-Assy	11122089	2
3	Screw Cover	2425201726	3
4	Front Case Assy	00000200042	1
5	Air Louver(Manual)	10512732	3
6	Helicoid Tongue	26112512	1
7	Left Axile Bush	10512037	1
8	Rear Case assy	22202571	1
9	Rubber Plug (Water Tray)	76712012	1
10	Ring of Bearing	26152025	1
11	O-Gasket sub-assy of Bearing	7651205102	1
12	Cross Flow Fan	10352060	1
13	Evaporator Support	24212177	1
14	Evaporator Assy	01002000014	1
15	Cold Plasma Generator	1114001602	1
16	Wall Mounting Frame	01362026	1
17	Motor Press Plate	26112511	1
18	Fan Motor	1501214502	1
19	Connecting pipe clamp	2611218801	1
20	Drainage Hose	05230014	1
21	Stepping Motor	1521240212	1
22	Crank	73012005	1
23	Guide Louver	1051276501	1
24	Axile Bush	10542036	2
25	Electric Box	20112211	1
26	Terminal Board	42011233	1
27	Electric Box Cover2	20112210	1
28	Main Board	30138000429	1
29	Display Board	30565260	1
30	Shield cover of Electric Box	01592140	1
31	Electric Box Cover	20112209	1
32	Jumper	4202300121	1
33	Lower Shield of Electric Box	01592139	1
34	Electric Box Assy	10000202494	1
35	Power Cord	/	/
36	Connecting Cable	/	/
37	Connecting Cable	4002052317	0
38	Temperature Sensor	3900031302	1
39	Remote Controller	30510474	1

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## 10.2 Outdoor Unit



NO.	Description	Part Code		Qty
		GWH18QD-K3DNA1G/O	GWH18QD-K3DNA1G/O	
		Product Code	Product Code	
1	Front Grill	22413025	22413025	1
2	Front Panel	01535013	01535013	1
3	Drainage Connector	06123401	06123401	1
4	Chassis Sub-assy	02803231P	02803270P	1
5	Drainage hole Cap	06813401	06813401	3
6	Compressor and fittings	00105246G	00105246G	1
7	Magnet Coil	4300040045	4300040045	1
8	4-Way Valve Assy	03015200069	03015200069	1
9	Cut off Valve Assy	07133774	07133774	1
10	Cut off Valve Sub-Assy	07130239	07130239	1
11	Valve support assy	01715010P	01715010P	1
12	Right Side Plate	0130509402P	0130509402P	1
13	Valve cover	22245002	22245002	1
14	Handle	26233053	26233053	1
15	Wiring Clamp	26115004	26115004	1
16	Rear Grill	01473043	01473043	1
17	Condenser Assy	01100200126	01100200126	1
18	Reactor	/	/	/
19	Clapboard Assy	01233153	01233153	1
20	Coping	01255005P	01255005P	1
21	Supporting Board(Condenser)	01795010	01795010	1
22	Motor Support Sub-Assy	01705036	01705036	1
23	Fan Motor	1501506402	1501506402	1
24	Axial Flow Fan	10335008	10335008	1
25	Left Side Plate	01305093P	01305093P	1
26	left handle	26233053	26233053	1
27	Electric Box Assy	10000100110	10000100109	1
28	Wire Clamp	71010003	71010003	1
29	Terminal Board	420101943	420101943	1
30	Electric Box	20113027	20113027	1
31	Radiator	49010252	49010252	1
32	Main Board	30138000422	30138000423	1
33	Insulated Board (Cover of Electric Box)	20113003	20113003	1
34	Temperature Sensor	3900030901	3900030901	1

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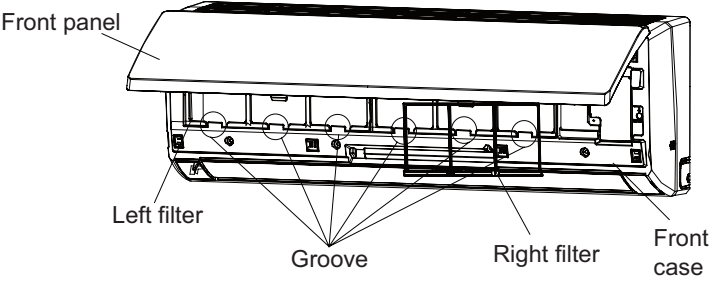
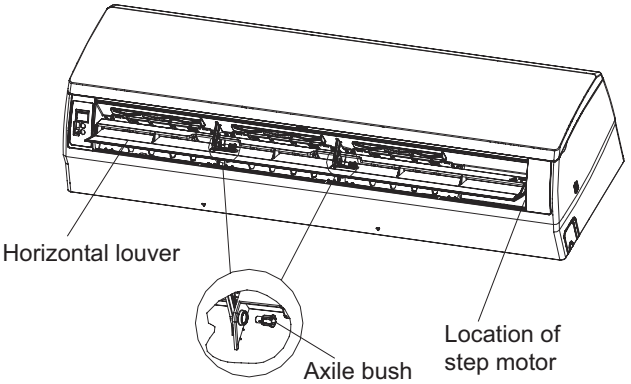
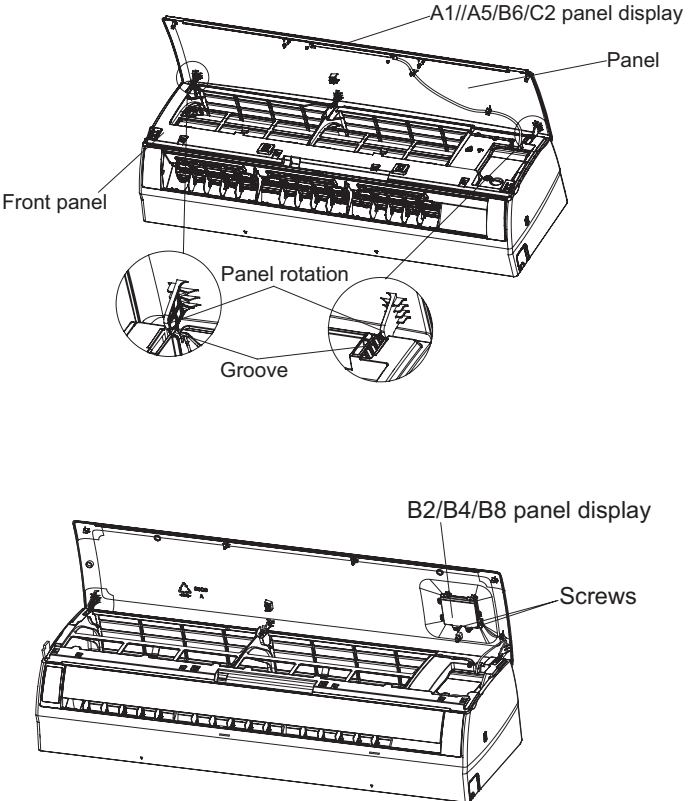
NO.	Description	Part Code		Qty
		GWH24QE-K3DNA1G/O	GWH24QE-K3DNA1G/O	
		Product Code	Product Code	
		CB419W05300	CB419W05301	
1	Front Grill	22413025	22413025	1
2	Front Panel	01535013P	01535013P	1
3	Drainage Connector	06123401	06123401	1
4	Chassis Sub-assy	01205816P	0120581601P	1
5	Drainage hole Cap	06813401	06813401	3
6	Compressor and fittings	0010505701	0010505701	1
7	Magnet Coil	4300040078	4300040078	1
8	4-Way Valve Assy	03073274	03073274	1
9	Cut off Valve Assy	07133844	07133844	1
10	Cut off Valve Sub-Assy	07130239	07130239	1
11	Valve support assy	26113017	26113017	1
12	Right Side Plate	0130509001P	0130509001P	1
13	Valve cover	22245002	22245002	1
14	Handle	26233053	26233053	1
15	Wiring Clamp	/	/	/
16	Rear Grill	01475020	01475020	1
17	Condenser Assy	01103000090	01103000090	1
18	Reactor	/	/	/
19	Clapboard Assy	01235081	01235081	1
20	Coping	01255005P	01255005P	1
21	Supporting Board(Condenser)	01795031	01795031	1
22	Motor Support Sub-Assy	01705067	01705067	1
23	Fan Motor	1501506402	1501506402	1
24	Axial Flow Fan	10335008	10335008	1
25	Left Side Plate	01305093P	01305093P	1
26	left handle	26233053	26233053	1
27	Electric Box Assy	10000100097	10000100098	1
28	Wire Clamp	71010102	71010102	1
29	Terminal Board	420101943	420101943	1
30	Electric Box	20115003	20115003	1
31	Radiator	49010252	49010252	1
32	Main Board	30138000414	30138000418	1
33	Insulated Board (Cover of Electric Box)	20113003	20113003	1
34	Temperature Sensor	3900030902	3900030902	1

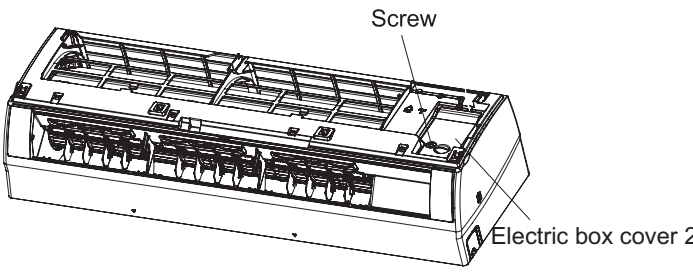
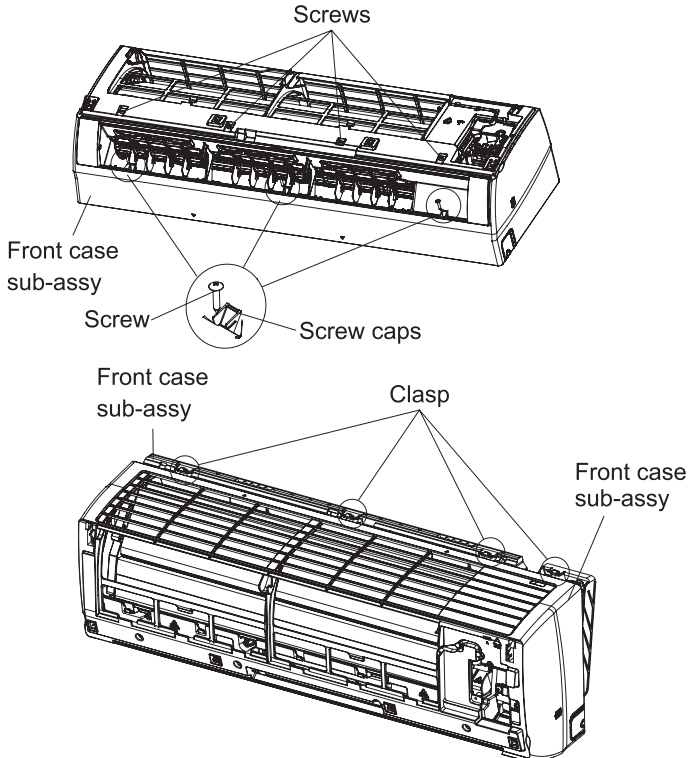
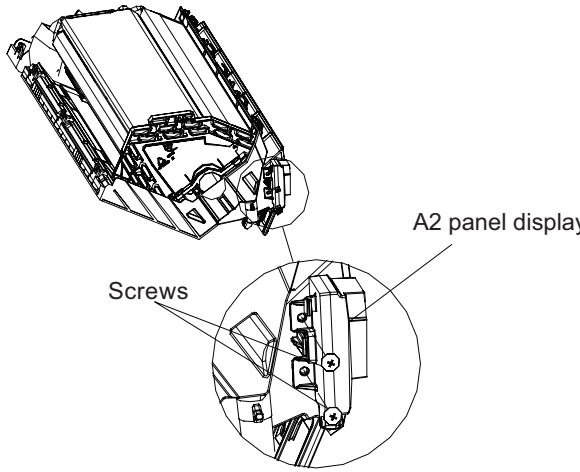
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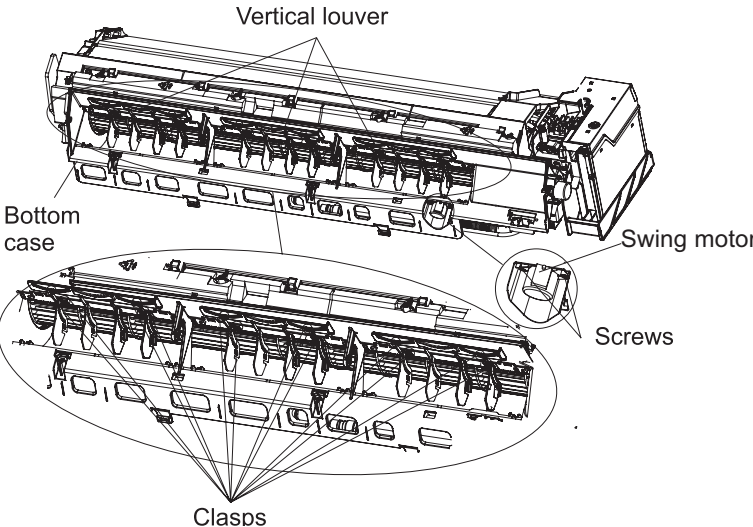
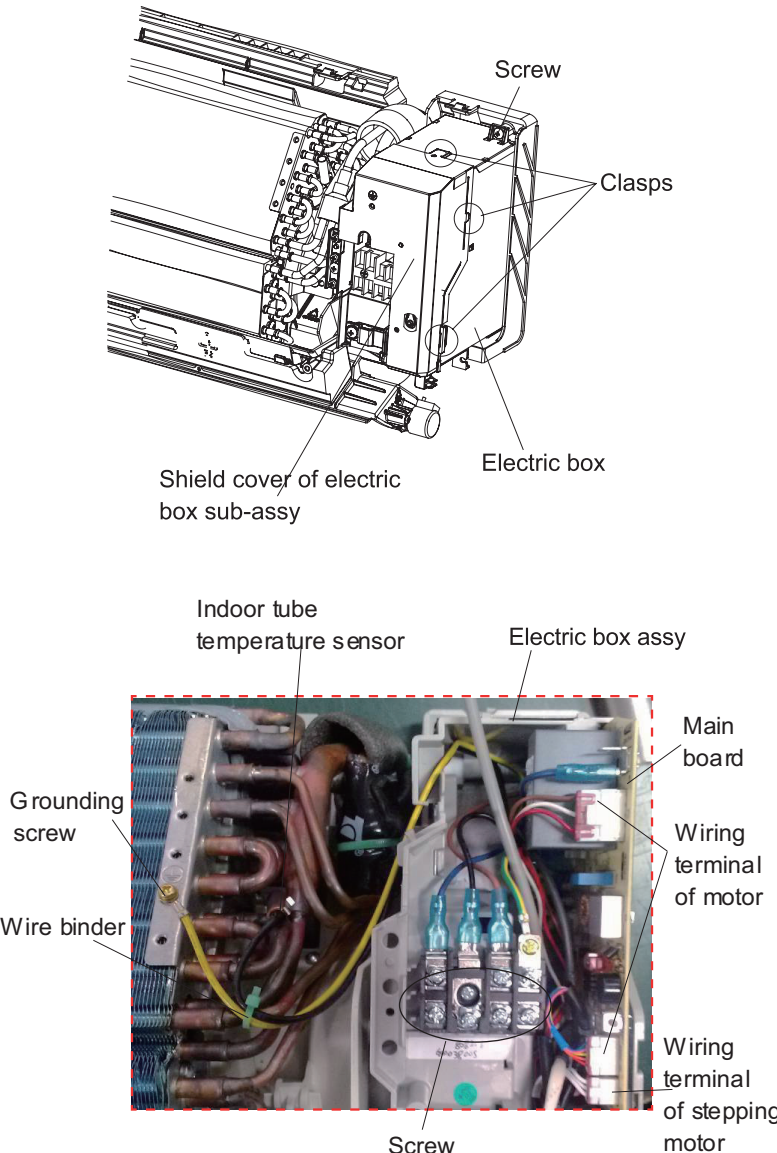
# 11. Removal Procedure

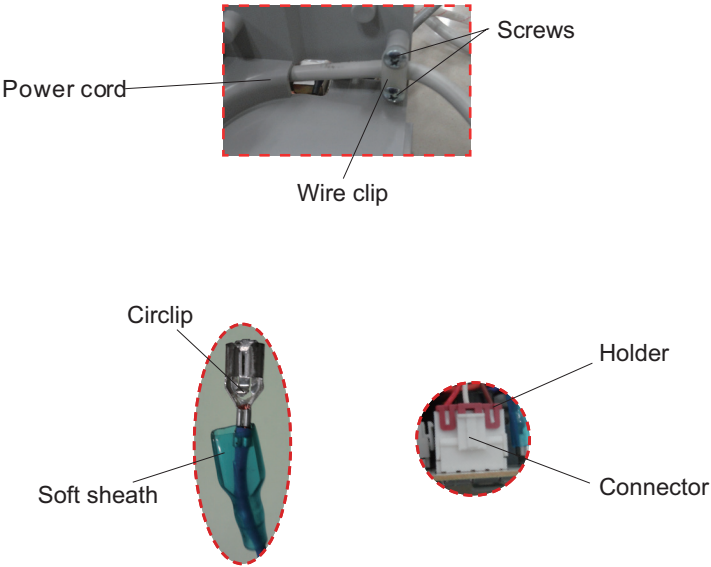
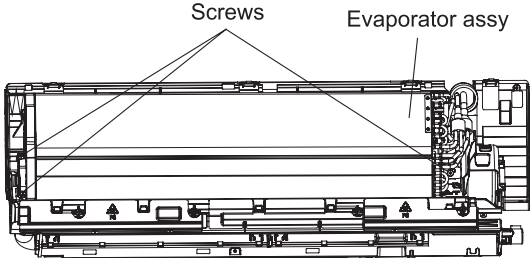
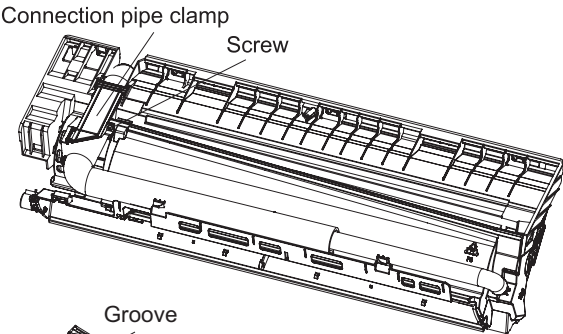
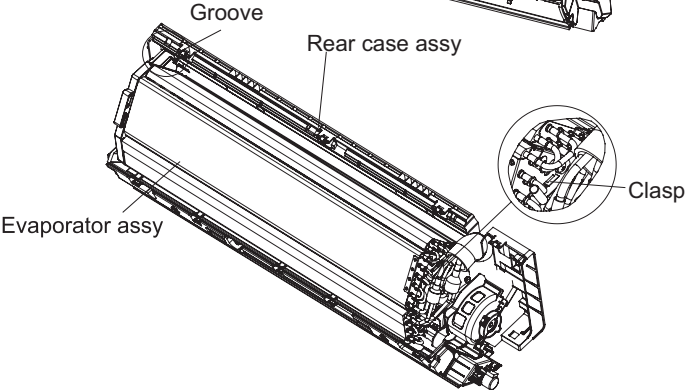
**!** Caution: discharge the refrigerant completely before removal.

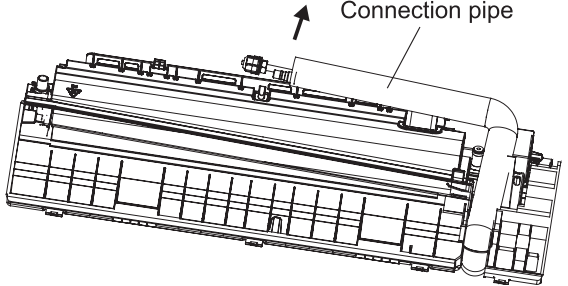
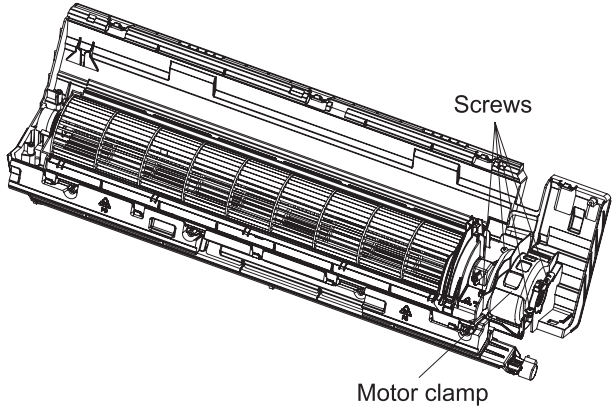
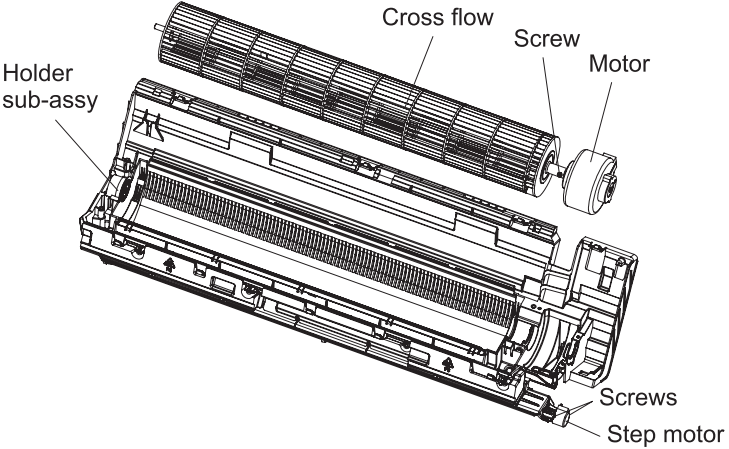
## 11.1 Removal Procedure of Indoor Unit

Step	Procedure	Procedure
1.Remove filter assy	<p>Open the front panel. Push the left and right filters to make them break away from the groove on the front case. Then remove the left and right filters one by one.</p>	
2.Remove horizontal louver	<p>Push out the axle bush on horizontal louver, Bend the horizontal louver with hand and then separate the horizontal louver from the crank shaft of step motor to remove it.</p>	
3.Remove panel and display	<p>Separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p> <p>Screw off the 2 screws that are locking the display board.</p> <p><b>Note:</b> Applicable for A1/A5/B2/B4/B6/B8/C2 panel.</p>	

Step	Procedure	Procedure
4.Remove electric box cover 2	Remove the screw on the electric box cover 2 to remove the electric box cover 2.	 <p>The diagram shows a perspective view of the device's rear panel. A single screw is highlighted with a callout line pointing to it, labeled 'Screw'. The rear panel is labeled 'Electric box cover 2'.</p>
5.Remove front case sub-assy	<p>a Remove the screws fixing front case.            Note:            ① Open the screw caps before removing the screws around the air outlet.            ② The quantity of screws fixing the front case sub-assy is different for different models.</p> <p>b Loosen the connection clasps between front case sub-assy and bottom case. Lift up the front case sub-assy and take it out.</p>	 <p>The top diagram shows the front case sub-assembly being removed from the main unit. It is labeled 'Front case sub-assy'. Callouts point to 'Screws' and 'Screw caps' on the front panel. A circular inset shows a close-up of a screw and its cap.</p> <p>The bottom diagram shows the front case sub-assembly being lifted away from the main unit. It is labeled 'Front case sub-assy'. Callouts point to 'Clasp' and 'Front case sub-assy'.</p>
6.Remove display	Screw off the 2 screws that are locking the display board. <b>Note:</b> Applicable for A2/A6panel.	 <p>The diagram shows the A2 panel display being removed from the main unit. It is labeled 'A2 panel display'. Callouts point to 'Screws' on the back of the display panel.</p>

Step	Procedure	
7.Remove vertical louver	<p>a Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <p>b Screw off the screws that are locking the swing motor and take the motor off.</p>	
8.Remove electric box assy	<p>a Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy. Remove the screw fixing electric box assy.</p> <p>b</p> <ol style="list-style-type: none"> <li>① Cut off the wire binder and pull out the indoor tube temperature sensor.</li> <li>② Screw off one grounding screw.</li> <li>③ Remove the wiring terminals of motor and stepping motor.</li> <li>④ Remove the electric box assy.</li> <li>⑤ Screw off the screws that are locking each lead wire.</li> </ol>	

Step	Procedure	
c	<p>Rotate the electric box assy. Twist off the screws that are locking the wire clip and loosen the power cord. Remove the wiring terminal of power cord. Lift up the main board and take it off.</p> <p>Instruction: Some wiring terminal of this products is with lock catch and other devices. The pulling method is as below:</p> <p>① Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals,</p> <p>② Pull out the holder for some wiring terminal at first (holder is not available for some wiring terminal). hold the connector and then pull the terminal.</p>	 <p>Power cord</p> <p>Screws</p> <p>Wire clip</p> <p>Circlip</p> <p>Soft sheath</p> <p>Holder</p> <p>Connector</p>
9. Remove evaporator assy		
a	Remove 3 screws fixing evaporator assy.	 <p>Screws</p> <p>Evaporator assy</p>
b	At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.	 <p>Connection pipe clamp</p> <p>Screw</p>
c	First remove the left side of evaporator from the groove on the rear case assy. Then remove the right side from the clasp on the rear case assy.	 <p>Groove</p> <p>Rear case assy</p> <p>Evaporator assy</p> <p>Clasp</p>

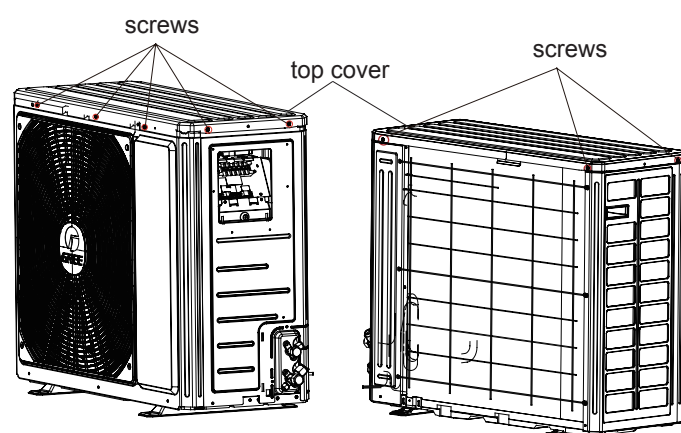
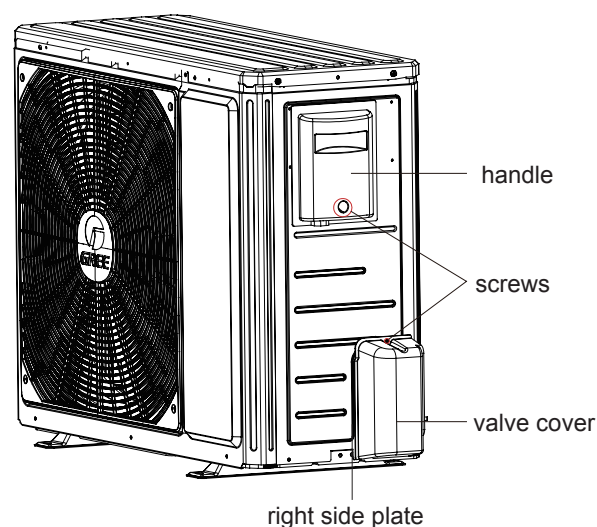
Step	Procedure	
d	Adjust the position of connection pipe on evaporator up wards to remove it.	
10.Remove motor and cross flow blade		<div data-bbox="829 615 1446 1022">  </div> <div data-bbox="792 1137 1523 1583">  </div>
a	Remove the screws fixing motor clamp and then remove the motor clamp.	
b	<ul style="list-style-type: none"> <li>① Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them.</li> <li>② Remove the bearing holder sub-assy.</li> <li>③ Remove the screw fixing step motor and then remove the step motor.</li> </ul>	

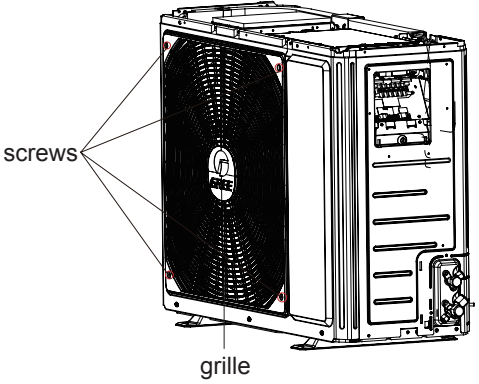
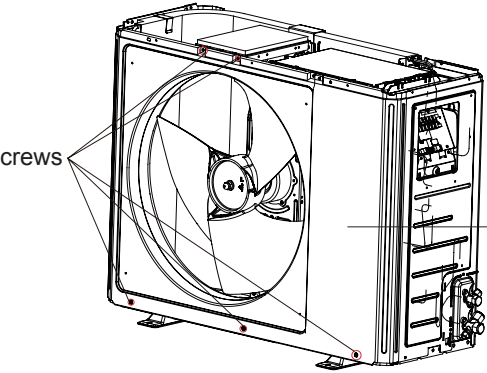
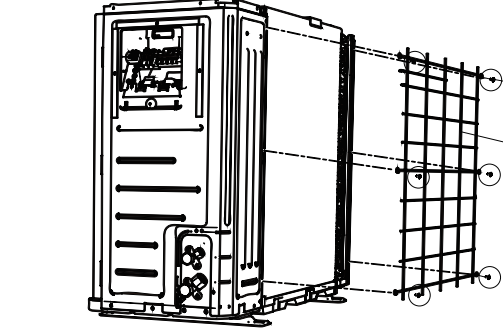
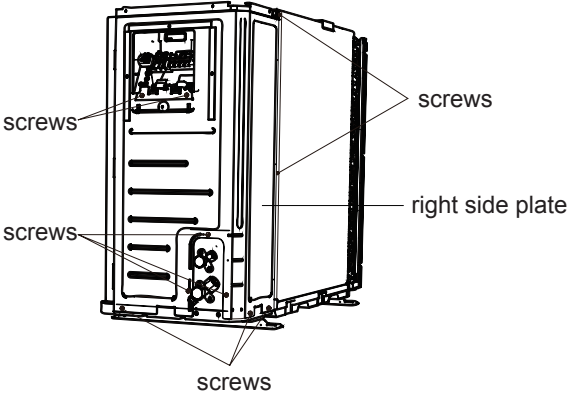


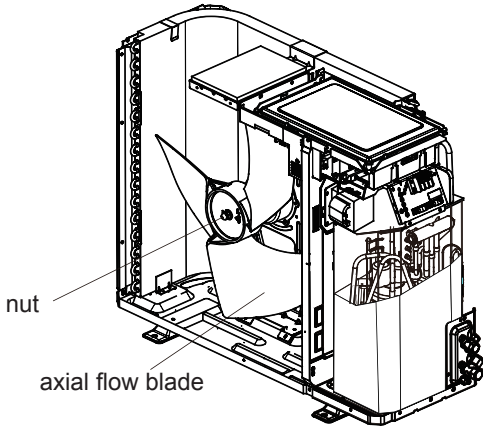
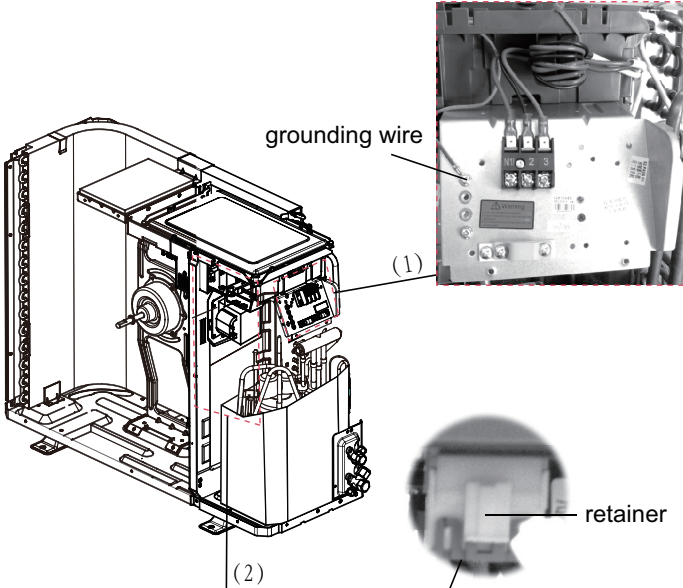
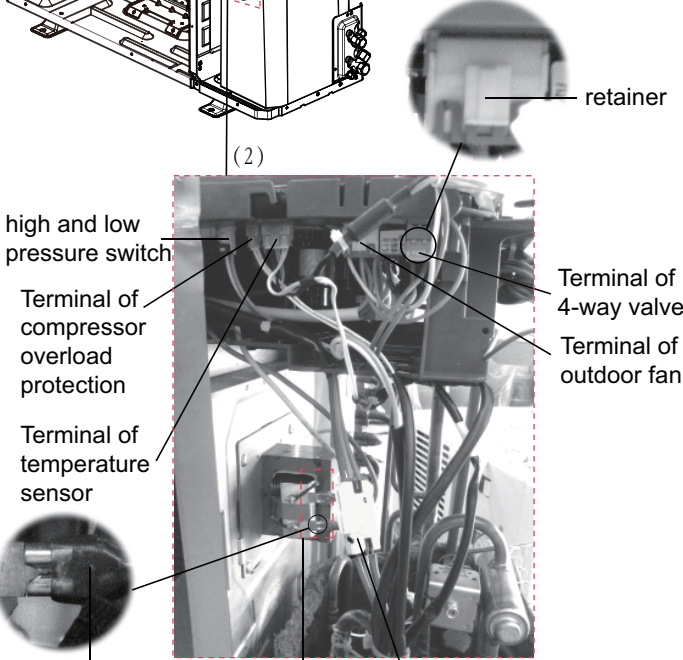
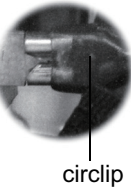
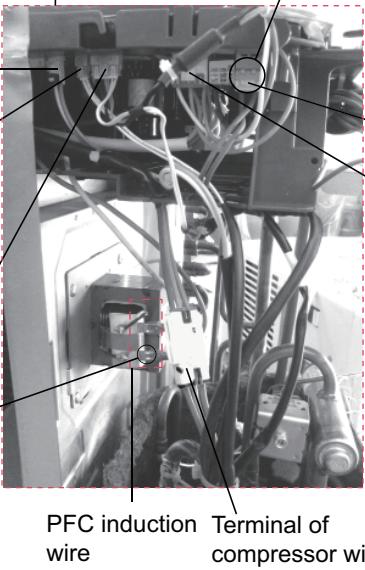
## 11.2 Removal Procedure of Outdoor Unit

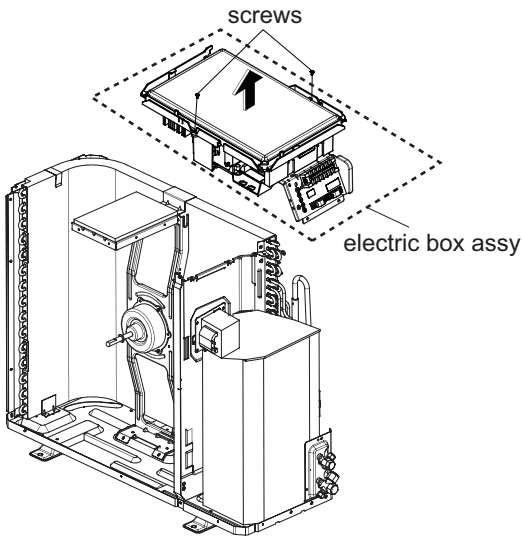
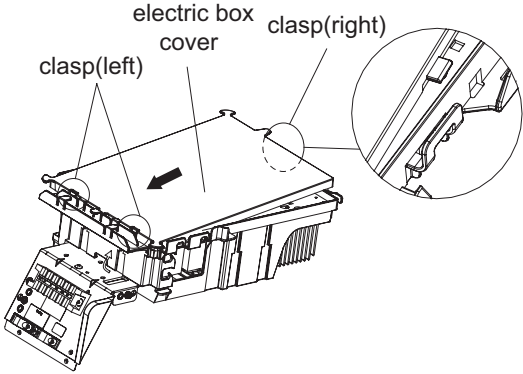
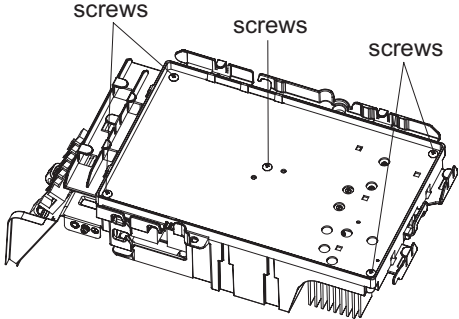
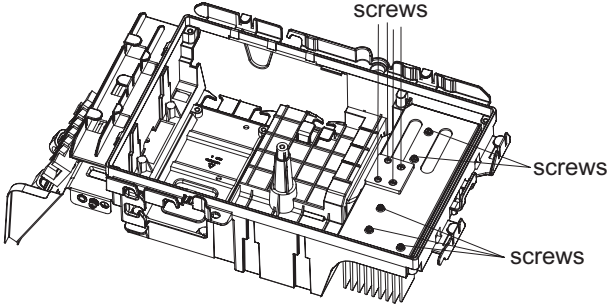
**Warning:** Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

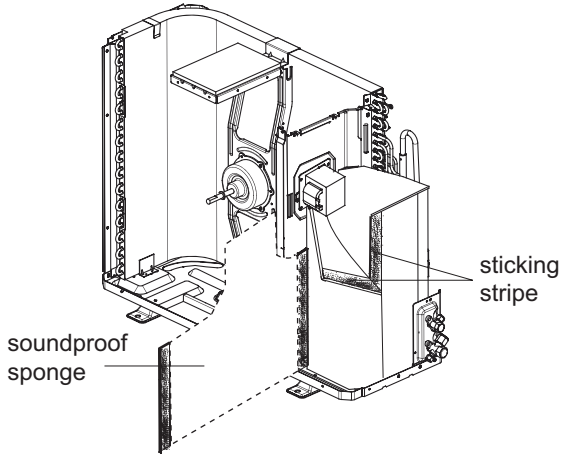
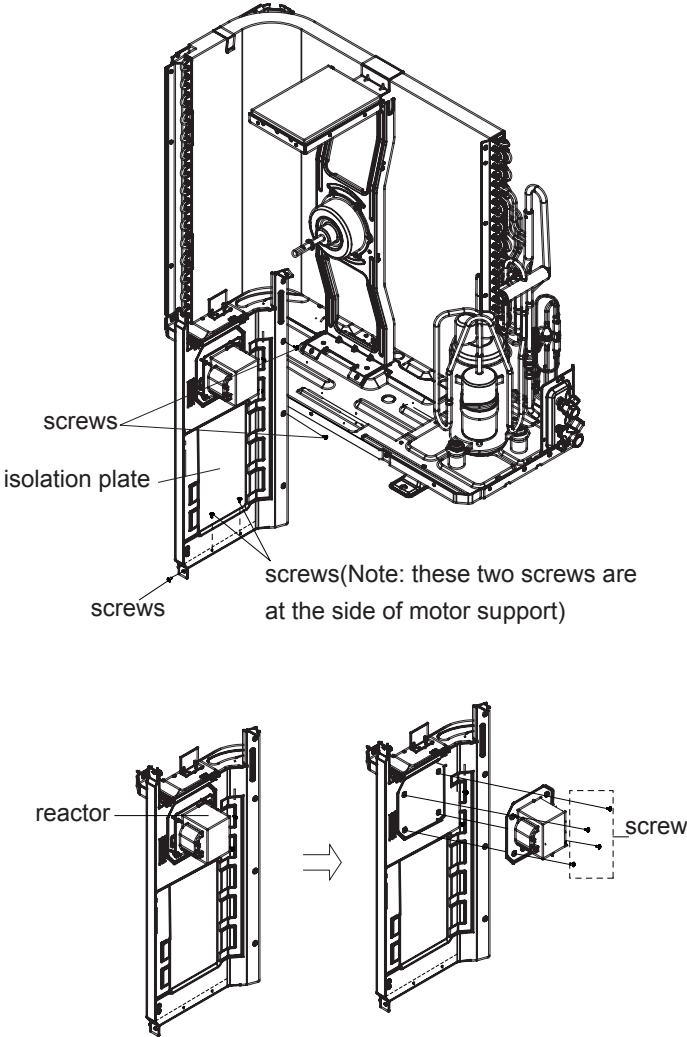
Step	Procedure
1. Remove big handle, valve cover and top cover	
a	<p>Remove the screw connecting the big handle and right side plate, and then remove the big handle. Remove the screw connecting the valve cover and right side plate, and then remove the valve cover.</p>
b	<p>Remove the screws connecting the top cover with outer case, right side plate and left side plate; lift the top cover upwards to remove it.</p>

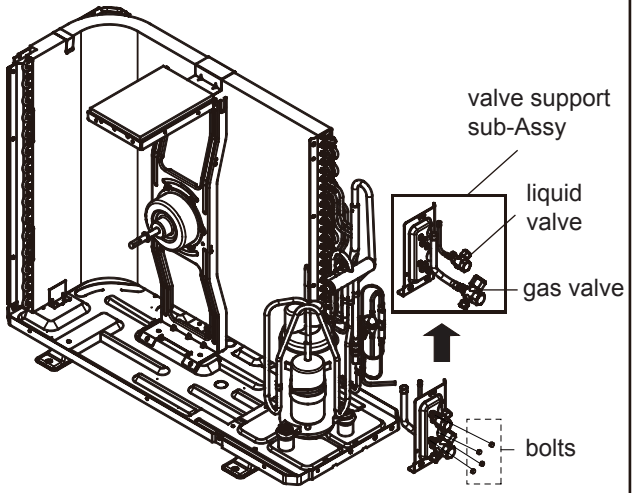
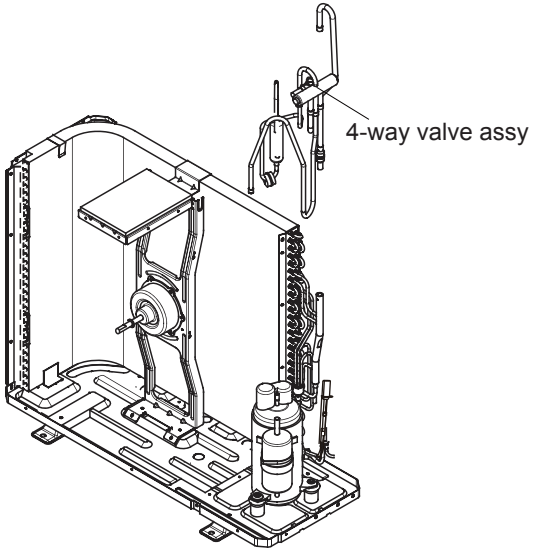
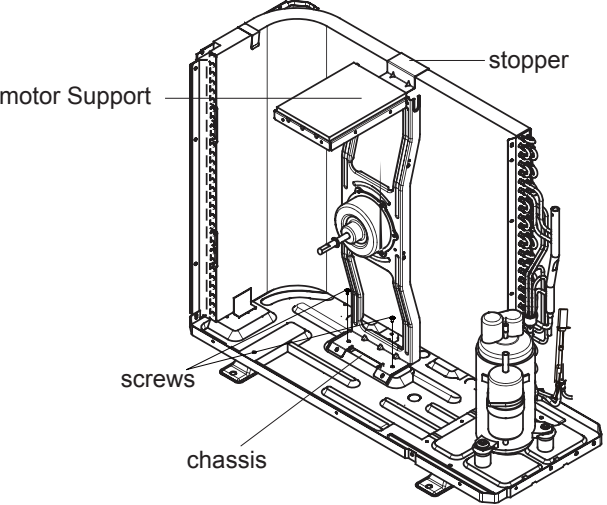


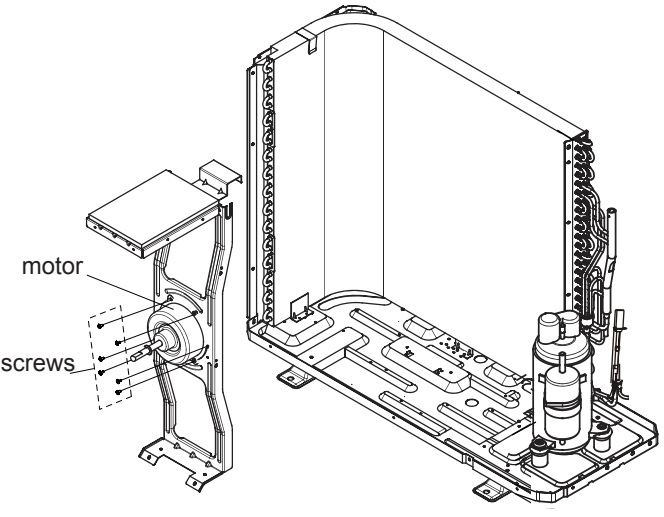
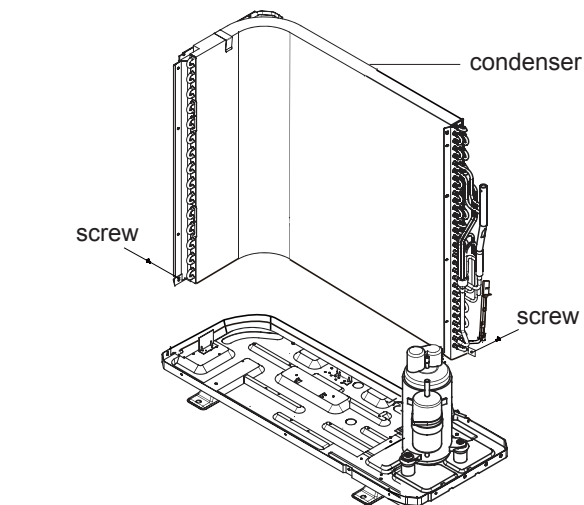
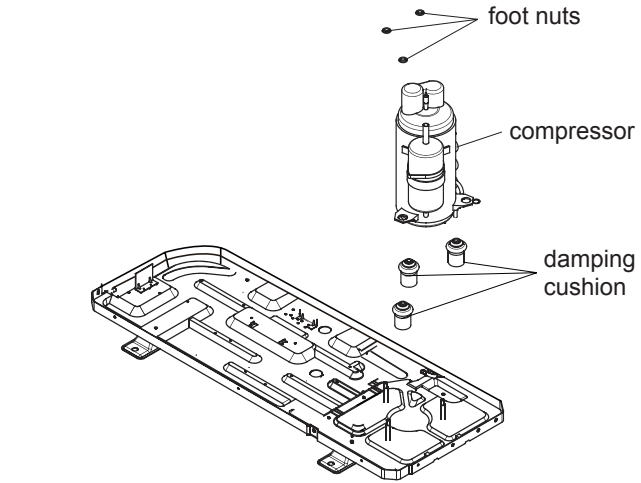
Step	Procedure	
2. Remove grille and cabinet		
a	Remove the 4 screws connecting the grille and outer case, and then remove the panel grille.	 <p>screws</p> <p>grille</p>
b	Remove the screws connecting the outer case with motor support, isolation plate and chassis; lift the outer case upwards; loosen the clasps of outer case with right side plate and left side plate, and then remove the outer case.	 <p>screws</p> <p>cabinet</p>
3. Remove rear guard grille and right side plate		
a	Remove the 3 screws connecting the grille with right side plate and left side plate, and then remove the rear guard grille.	 <p>screw</p> <p>rear guard grille.</p>
b	Remove the screws connecting the right side plate with electric box assy, valve support, chassis and condenser side plate, and then remove the right side plate.	 <p>screws</p> <p>screws</p> <p>screws</p> <p>screws</p> <p>right side plate</p>

Step	Procedure
4. Remove axial flow blade	<p data-bbox="212 410 730 471">Remove the nut fixing axial flow blade and then remove the blade.</p> 
5. Remove electric box assy	<p data-bbox="115 984 734 1072">a Remove the grounding wire screw on the electric box assy and then remove the grounding wire. (See fig 1)</p>  <p data-bbox="115 1365 734 1618">b Disconnect the wiring terminals of reactor, compressor, high and low pressure switch, compressor overload protector, temperature sensor, outdoor fan motor and 4-way valve. (See fig 2) Note: keep pressing the circlip when disconnecting the wiring terminal of reactor; keep pressing the retainer when disconnecting other wiring terminals.</p>  <p data-bbox="115 1705 667 1738">c Remove the wire inside the wiring groove.</p>  

Step	Procedure	
d	<p>Remove the 2 screws fixing the electric box assy and then lift the electric box assy upwards to remove it.</p>	 <p>screws</p> <p>electric box assy</p>
e	<p>Push the electric box cover in the direction of arrow to make the clasp at the right side separate from the groove; then pull it in the opposite direction to make the clasp at the left side separate from the groove and then remove the electric box cover.</p>	 <p>electric box cover</p> <p>clasp(right)</p> <p>clasp(left)</p>
f	<p>Remove the 5 screws connecting the mainboard and then remove the mainboard.</p>	 <p>screws</p> <p>screws</p> <p>screws</p>
g	<p>Remove the 9 screws fixing the radiator and then remove the radiator.</p>	 <p>screws</p> <p>screws</p> <p>screws</p>

Step	Procedure	
6.remove the soundproof sponge.	<p>6.remove the soundproof sponge.</p> <p>Tear off the sticking stripe and then remove the soundproof sponge.</p>	 <p>The diagram shows a cutaway view of the machine's interior. A rectangular block of soundproof sponge is being removed from the bottom left. A dashed line indicates the original position of the sponge. A 'sticking stripe' is shown on the right side of the machine's frame, with a label pointing to it.</p>
7.remove the isolation plate and reactor	<p>a Remove the 2 screws connecting the isolation plate and condenser side plate; remove the 3 screws connecting the isolation plate and chassis, and then remove the isolation plate.</p> <p>b Remove the 4 screws connecting the reactor and isolation plate, and then remove the reactor</p>	 <p>The top diagram shows the isolation plate being removed from the machine. Labels include 'screws' pointing to the fasteners on the condenser side plate and chassis, and 'isolation plate' pointing to the plate itself. A note states: 'screws(Note: these two screws are at the side of motor support)'. The bottom diagram shows the reactor being removed from the isolation plate. Labels include 'reactor' pointing to the component and 'screws' pointing to the four fasteners connecting it to the plate. An arrow indicates the direction of removal.</p>

Step	Procedure
8. Valve Support Sub-Assy	 <p>Unsolder the welding joint connecting the valve with capillary and condenser; unsolder the welding joint connecting the gas valve and air-return pipe; remove the 2 bolts fixing the gas valve to remove the gas valve.            Unsolder the welding joint connecting the liquid valve and Y-shaped pipe; remove the 2 bolts fixing the liquid valve to remove the liquid valve.            Note:            Before unsoldering the welding joint, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>
9. Remove 4-way valve assy	 <p>Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve.            Note:            Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>
10. Motor Support Sub-Assy and motor	 <p>a Remove the 2 screws connecting the motor support and chassis, and then loosen the stopper to remove the motor support.</p>

Step	Procedure	
b	<p>Remove the 6 screws fixing the motor and then remove the motor.</p>	 <p>motor</p> <p>screws</p>
11.Remove condenser	<p>Remove the 2 screws fixing the condenser and chassis, and then lift the condenser upwards to remove it.</p>	 <p>condenser</p> <p>screw</p> <p>screw</p>
12.Remove compressor	<p>Remove the 3 foot nuts fixing compressor and then lift the compressor upwards to remove the compressor and damping cushion.</p> <p>Note: Keep the ports of discharge pipe and suction pipe from foreign objects.</p>	 <p>foot nuts</p> <p>compressor</p> <p>damping cushion</p>

# Appendix:

## Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree:  $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius(°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

## Appendix 2: Configuration of Connection Pipe

- Standard length of connection pipe
  - 5m, 7.5m, 8m.
- Min. length of connection pipe is 3m.
- Max. length of connection pipe and max. high difference.
- The additional refrigerant oil and refrigerant charging required after prolonging connection pipe
  - After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
  - The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

Cooling capacity	Max length of connection pipe	Max height difference
5000 Btu/h(1465 W)	15 m	5 m
7000 Btu/h(2051 W)	15 m	5 m
9000 Btu/h(2637 W)	15 m	10 m
12000 Btu/h(3516 W)	20 m	10 m
18000 Btu/h(5274 W)	25 m	10 m
24000 Btu/h(7032 W)	25 m	10 m
28000 Btu/h(8204 W)	30 m	10 m
36000 Btu/h(10548 W)	30 m	20 m
42000 Btu/h(12306 W)	30 m	20 m
48000 Btu/h(14064 W)	30 m	20 m

- When the length of connection pipe is above 5m, add refrigerant according to the prolonged length of liquid pipe. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.
- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(mm)	Gas pipe(mm)	Cooling only(g/m)	Cooling and heating(g/m)
Φ6	Φ9.5 or Φ12	15	20
Φ6 or Φ9.5	Φ16 or Φ19	15	20
Φ12	Φ19 or Φ22.2	30	120
Φ16	Φ25.4 or Φ31.8	60	120
Φ19	/	250	250
Φ22.2	/	350	350



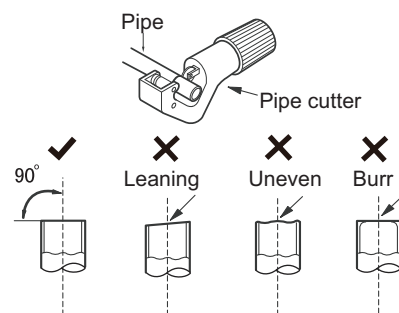
## Appendix 3: Pipe Expanding Method

**⚠ Note:**

**Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:**

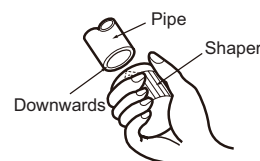
**A: Cut the pip**

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



**B: Remove the burrs**

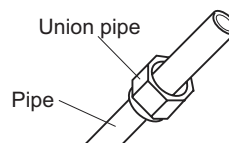
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



**C: Put on suitable insulating pipe**

**D: Put on the union nut**

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



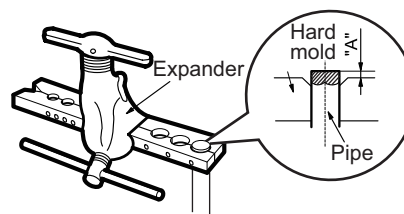
**E: Expand the port**

- Expand the port with expander.

**⚠ Note:**

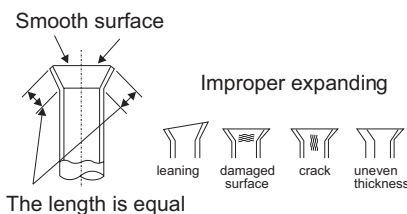
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



**F: Inspection**

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



## Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor (15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor (50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.75
-28	799.8	11	93.42	50	17.65	89	4.61
-27	750	12	89.07	51	16.99	90	4.47
-26	703.8	13	84.95	52	16.36	91	4.33
-25	660.8	14	81.05	53	15.75	92	4.20
-24	620.8	15	77.35	54	15.17	93	4.08
-23	580.6	16	73.83	55	14.62	94	3.96
-22	548.9	17	70.5	56	14.09	95	3.84
-21	516.6	18	67.34	57	13.58	96	3.73
-20	486.5	19	64.33	58	13.09	97	3.62
-19	458.3	20	61.48	59	12.62	98	3.51
-18	432	21	58.77	60	12.17	99	3.41
-17	407.4	22	56.19	61	11.74	100	3.32
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.13
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.96
-12	306.2	27	45.07	66	9.83	105	2.87
-11	289.6	28	43.16	67	9.49	106	2.79
-10	274	29	41.34	68	9.17	107	2.72
-9	259.3	30	39.61	69	8.85	108	2.64
-8	245.6	31	37.96	70	8.56	109	2.57
-7	232.6	32	36.38	71	8.27	110	2.50
-6	220.5	33	34.88	72	7.99	111	2.43
-5	209	34	33.45	73	7.73	112	2.37
-4	198.3	35	32.09	74	7.47	113	2.30
-3	199.1	36	30.79	75	7.22	114	2.24
-2	178.5	37	29.54	76	7.00	115	2.18
-1	169.5	38	28.36	77	6.76	116	2.12
0	161	39	27.23	78	6.54	117	2.07
1	153	40	26.15	79	6.33	118	2.02
2	145.4	41	25.11	80	6.13	119	1.96
3	138.3	42	24.13	81	5.93	120	1.91
4	131.5	43	23.19	82	5.75	121	1.86
5	125.1	44	22.29	83	5.57	122	1.82
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.22	124	1.73
8	108	47	19.81	86	5.06	125	1.68
9	102.8	48	19.06	87	4.90	126	1.64

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**GREE ELECTRIC APPLIANCES, INC. OF ZHUHAI**

Add: West Jinji Rd, Qianshan, Zhuhai, Guangdong, China 519070

Tel: (+86-756) 8522218 Fax: (+86-756) 8669426

Email: [gree@gree.com.cn](mailto:gree@gree.com.cn) [Http://www.gree.com](http://www.gree.com)

**HONG KONG GREE ELECTRIC APPLIANCES SALES LIMITED**

Add: Unit 2612, 26/F., Miramar Tower 132 Nathan Road, TST, Kowloon, HK

Tel: (852) 31658898 Fax: (852) 31651029

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